

Design of steel-bridges

Overview of key content of EN 1993-Eurocode 3
Illustration of basic element design

G. Hanswille, W. Hensen, M. Feldmann, G. Sedlacek

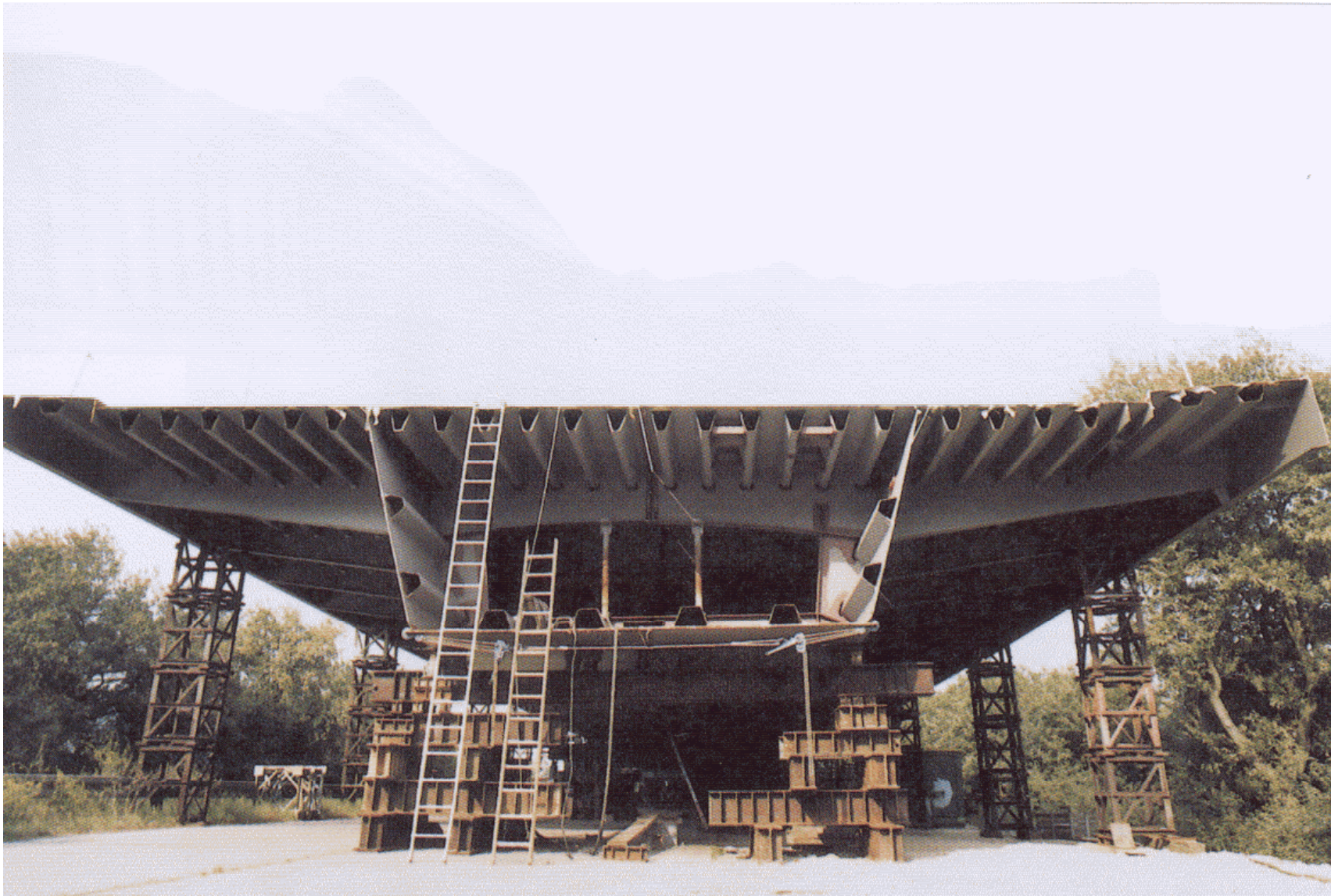
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2. Load assumptions for steel bridges
3. Modelling of steel bridges
4. Specification of bearings
5. Choice of steel
6. Design of bridge elements
 - 6.1. Stability rules
 - 6.2. Fatigue rules
 - 6.3. Rope structures

CROSS SECTION OF A BOX GIRDER BRIDGE WITH AN ORTHOTROPIC DECK

Dissemination of information for training – Vienna, 4-6 October 2010

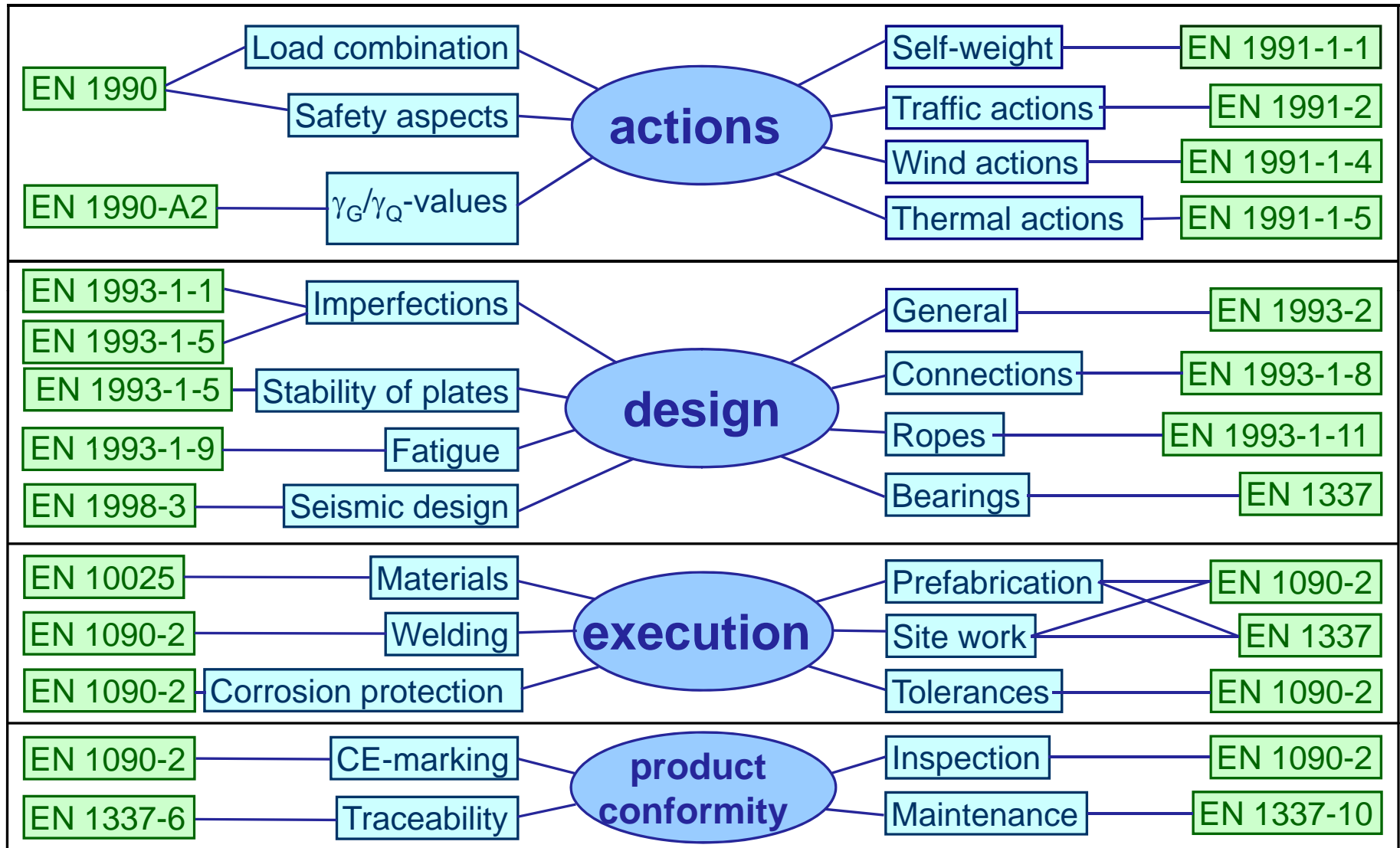
3



HASELTALBRÜCKE SUHL



NAVIGATION THROUGH STANDARDS



SURVEY OF THE EUROCODES

EN 1990 Eurocode: Basis of Design

EN 1991

Eurocode 1: Actions on Structures

- 1-1 Self weight
- 1-2 Fire Actions
- 1-3 Snow
- 1-4 Wind
- 1-5 Thermal Actions
- 1-6 Construction Loads
- 1-7 Accidental Actions
- 2 Traffic on bridges
- 3 Loads from cranes
- 4 Silo loads

EN 1992 to EN 1996

- Eurocode 2: Concrete structures
- Eurocode 3: Steel structures
- Eurocode 4: Composite structures
- Eurocode 5: Timber structure
- Eurocode 6: Masonry structures

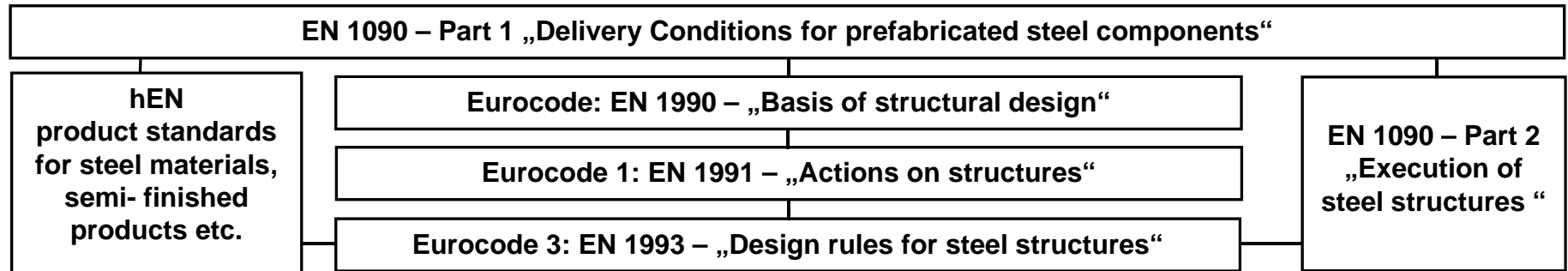
EN 1997 and EN 1998

- Eurocode 7: Geotechnical Design
- Eurocode 8: Design in seismic areas

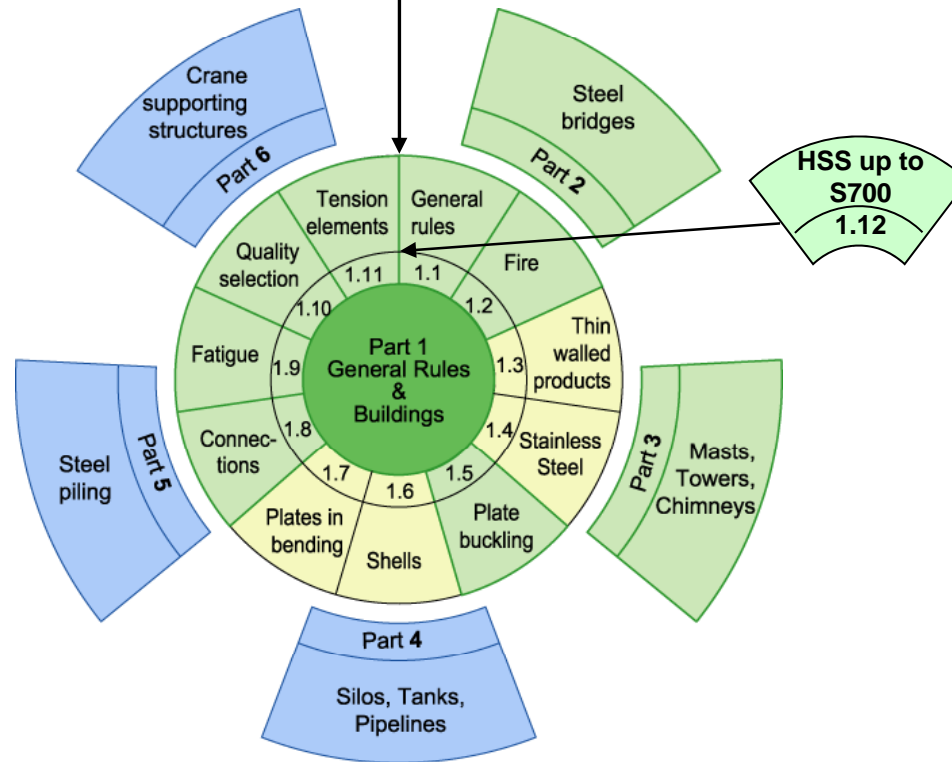
EN 1999

- Eurocode 9: Aluminium structures

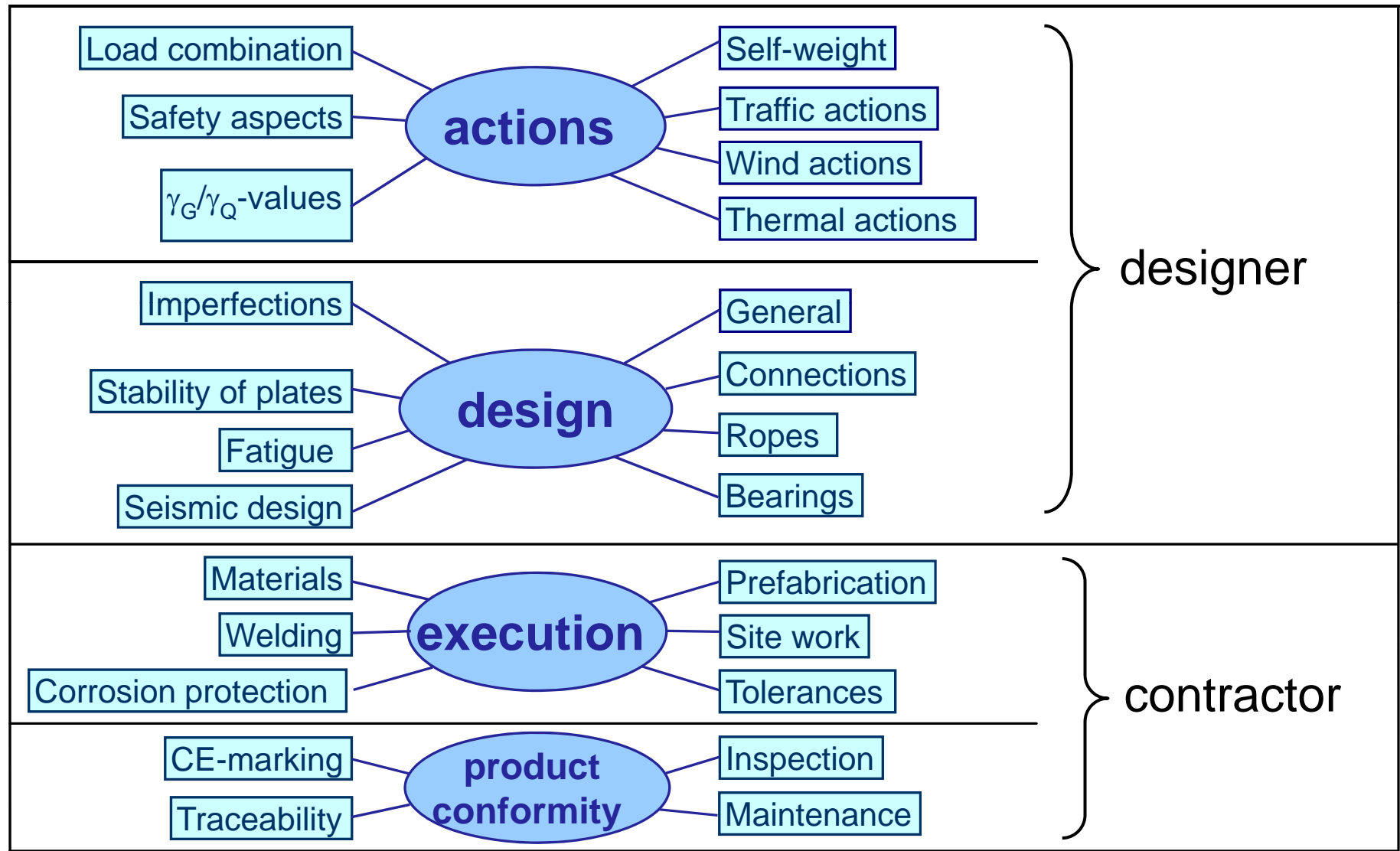
1. THE EUROPEAN STANDARD FAMILY AND STEEL BRIDGES



Standard system for steel structures



1. THE EUROPEAN STANDARD FAMILY AND STEEL BRIDGES



Tasks for designer and contractor

1. THE EUROPEAN STANDARD FAMILY AND STEEL BRIDGES

EN 1993-Part 1-1 General rules

1-5 Plate buckling

1-8 Connections

1-9 Fatigue

1-10 Choice of material

1-11 Rope structures

EN 1993-Part 2 Steel bridges

Annex A Requirements for bearings

Annex B Requirements for expansion joints

Annex C Recommendations for orthotropic plates

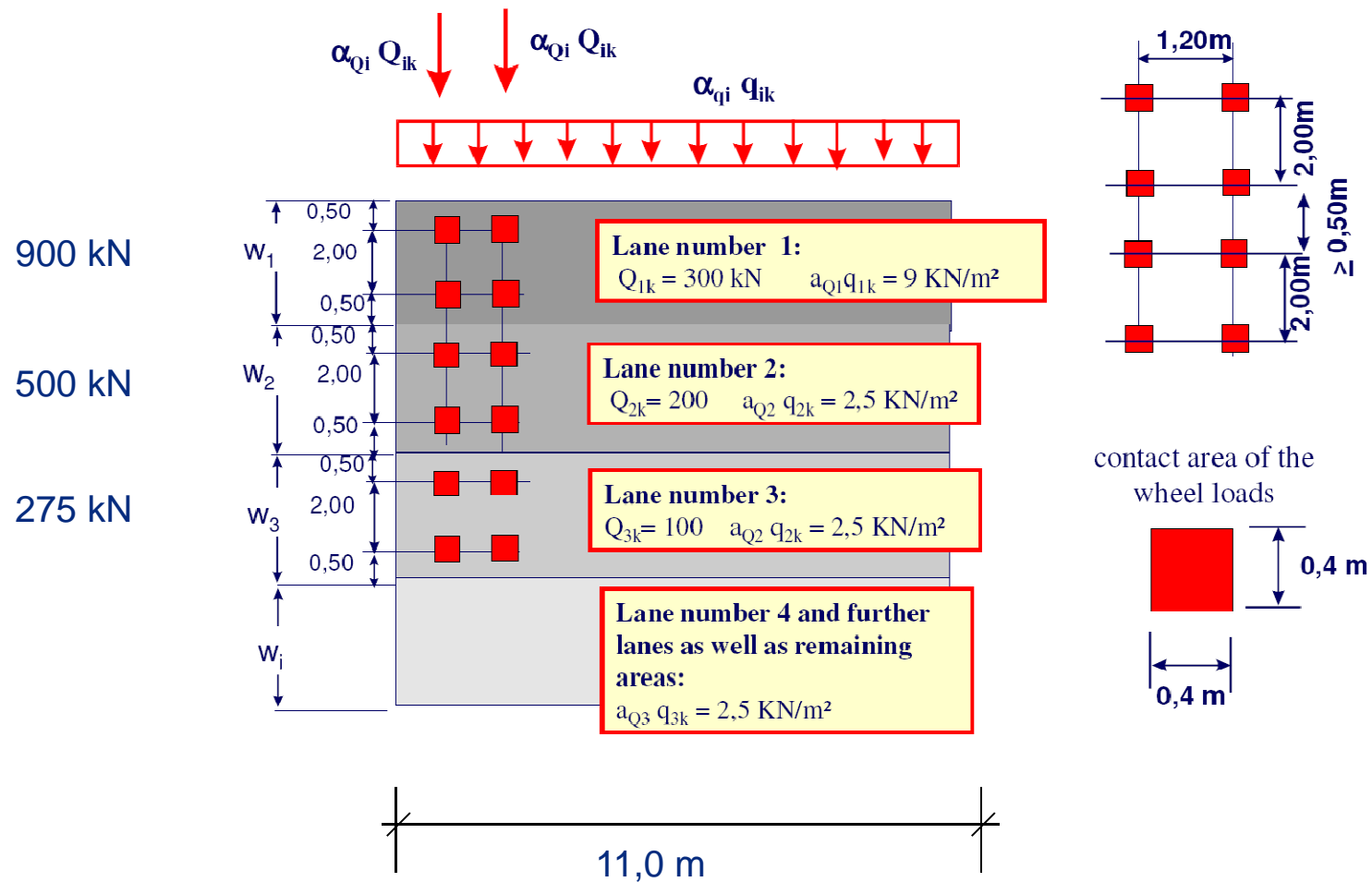
Design rules for steel bridges in Eurocode 3

1. THE EUROPEAN STANDARD FAMILY AND STEEL BRIDGES

<p><u>Limit State Concept</u></p> <p>ULS $E_d \leq R_d$ SLS $E_d \leq C_d$ Fatigue $\Delta\sigma_E \leq \Delta\sigma_c$</p>
<p><u>Choice of material</u> based on fracture mechanics (EN 1993-1-10)</p>
<p><u>Stability of members and plates</u> Single λ-value for combined actions, FEM-methods (EN 1993-1-1) (EN 1993-1-5)</p>
<p>Fatigue assessments unless recommended details are used (EN 1993-2) (EN 1993-1-9)</p>

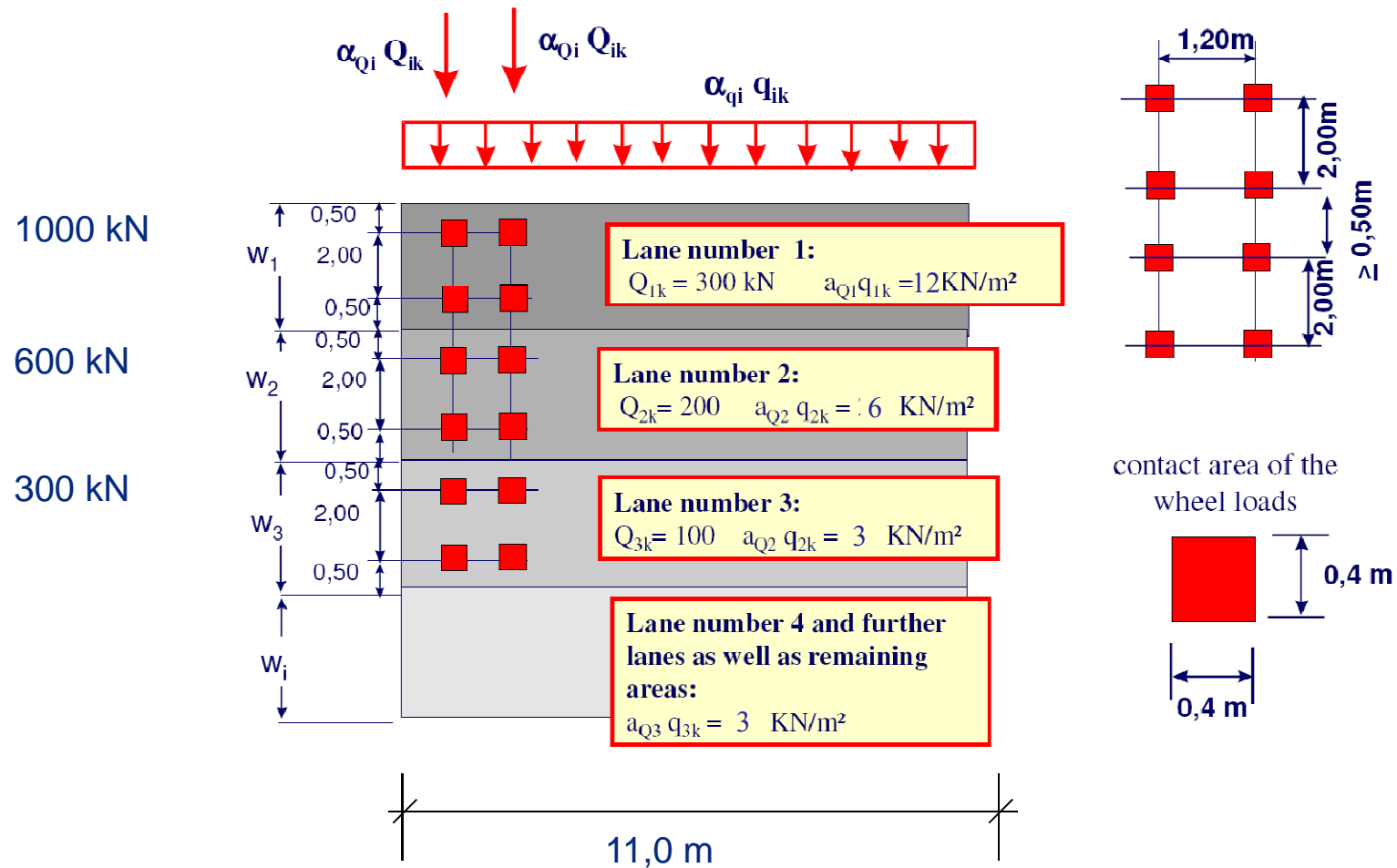
Basic features of design rules for bridges

2. LOAD ASSUMPTIONS FOR STEEL BRIDGES



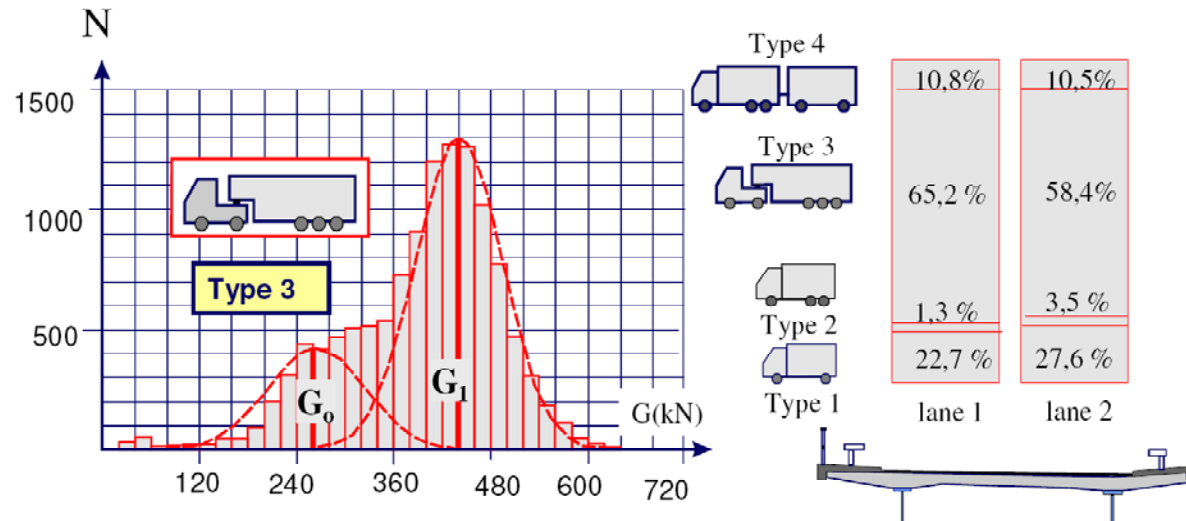
Load-model LM1





2. LOAD ASSUMPTIONS FOR STEEL BRIDGES



Load-model LM1 (draft German NA)

2. LOAD ASSUMPTIONS FOR STEEL BRIDGES

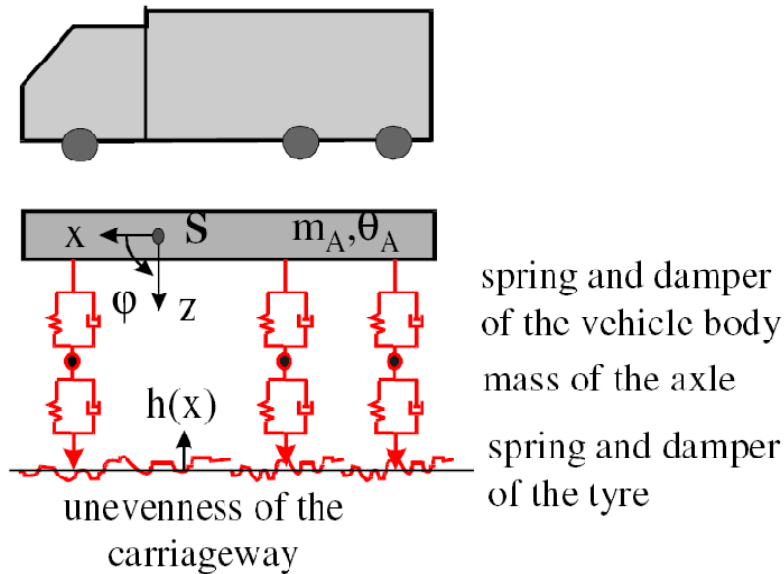


	mean value μ of the total vehicle weight kN		standard deviation σ kN		relative frequency %		
	Lane 1	Lane 2	Lane 1	Lane 2	Lane 1	Lane 2	
Type 1 	G_0	74	64	35	33	13,3	17,2
	G_1	183	195	28	34	9,4	10,4
Type 2 	G_0	123	107	46	45	0,3	1,3
	G_1	251	257	38	43	1,0	2,2
Type 3 	G_0	265	220	60	78	17,1	28,0
	G_1	440	463	54	79	48,1	30,4
Type 4 	G_0	254	196	45	69	3,6	4,1
	G_1	429	443	68	78	7,2	6,4

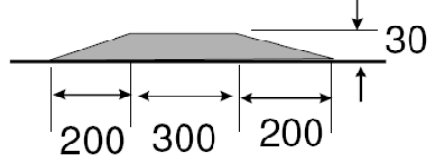
Statistical distribution of characteristics of vehicle

2. LOAD ASSUMPTIONS FOR STEEL BRIDGES

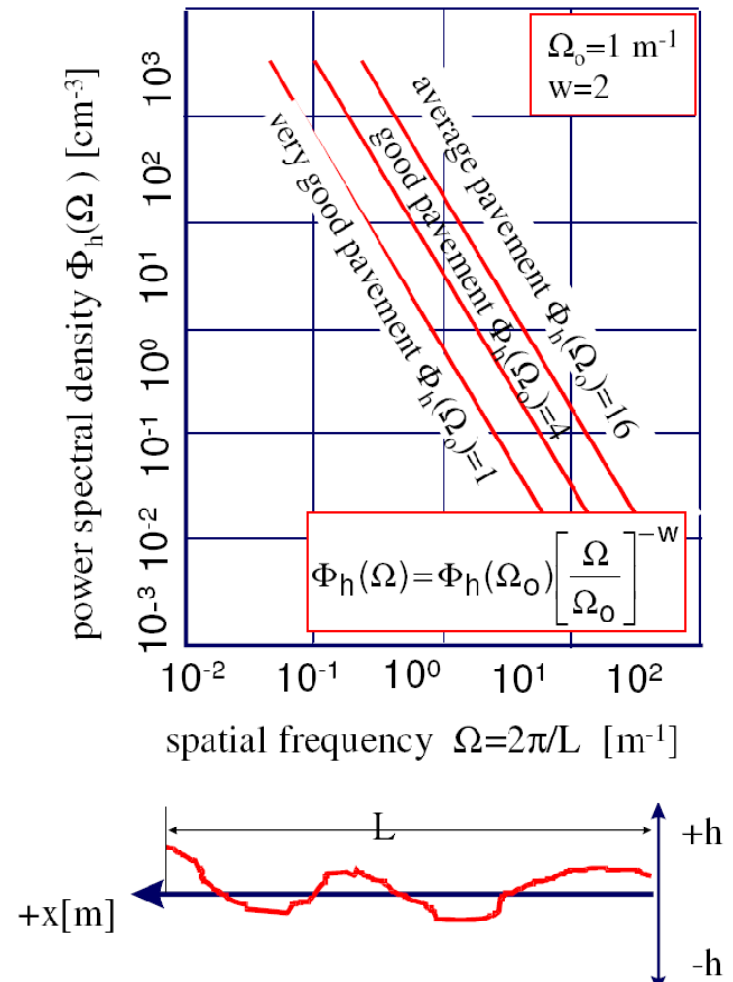
Modelling of the vehicles



Model for irregularities

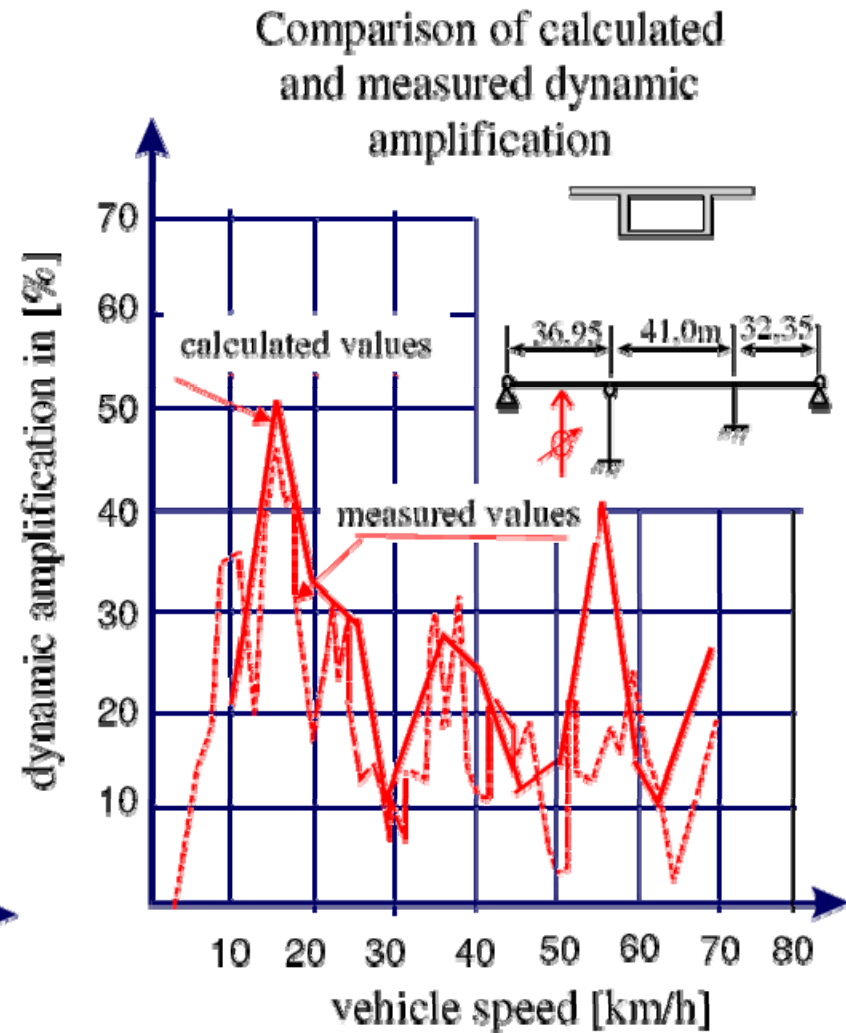
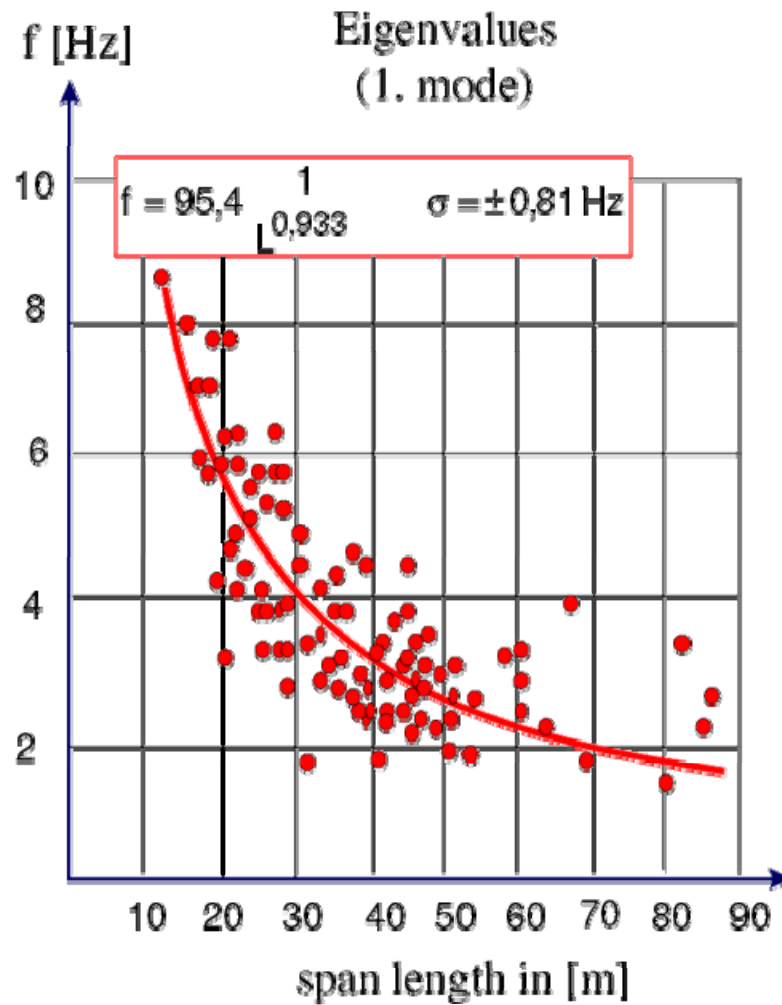


PSD- spectras acc. to ISO-TC 108



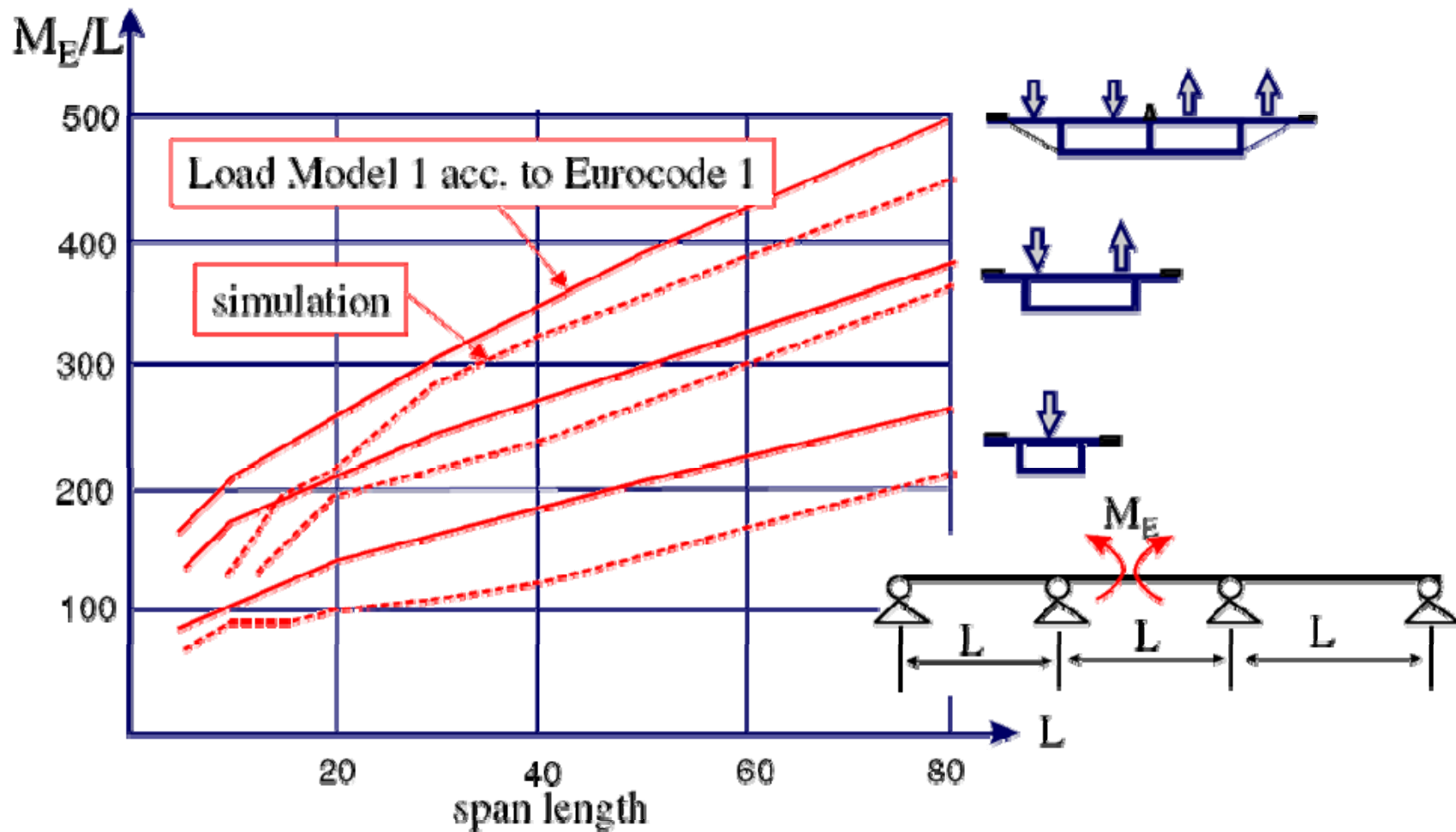
Modelling of vehicles and surfaces

2. LOAD ASSUMPTIONS FOR STEEL BRIDGES



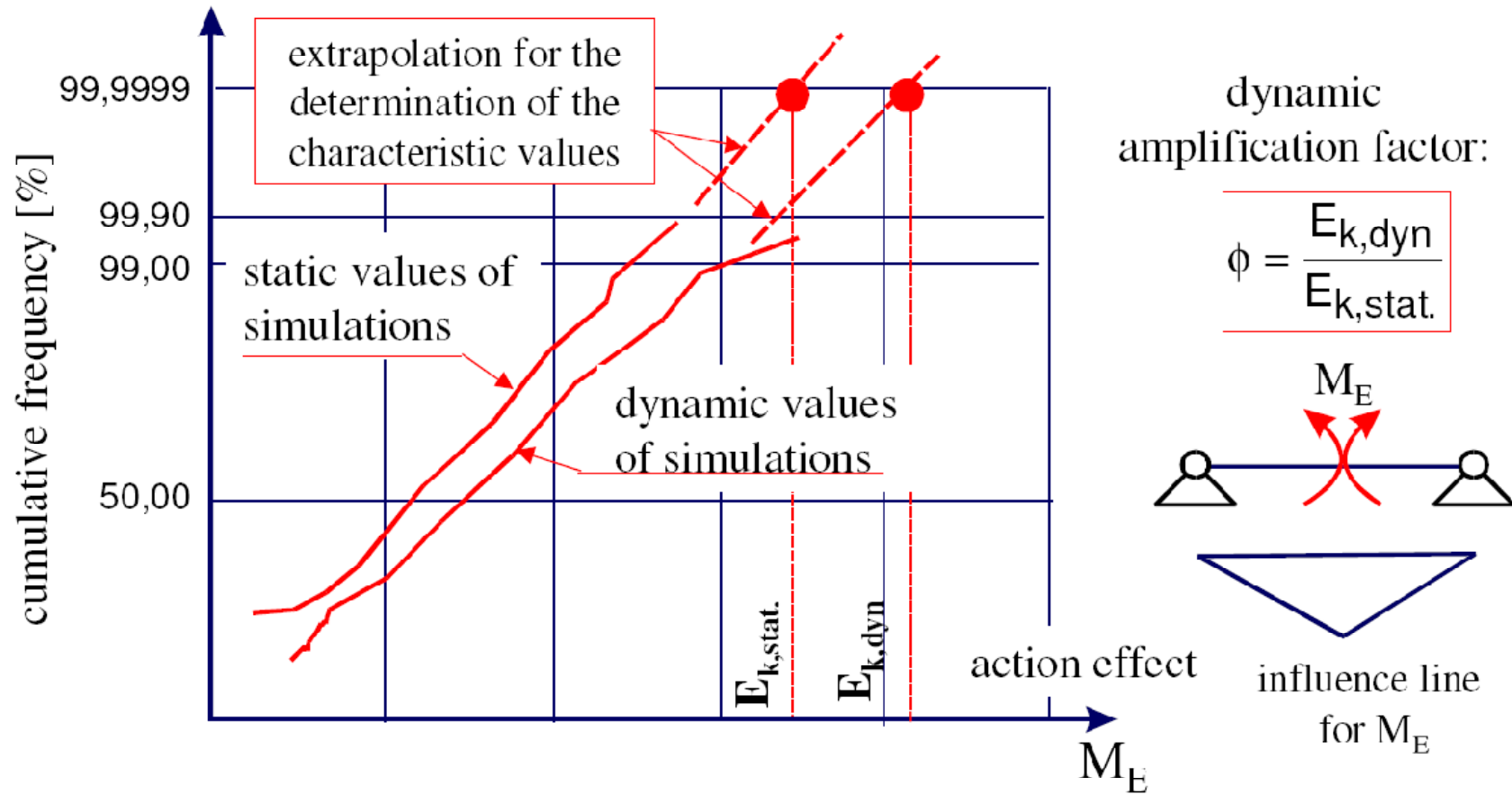
Modelling of bridges

2. LOAD ASSUMPTIONS FOR STEEL BRIDGES



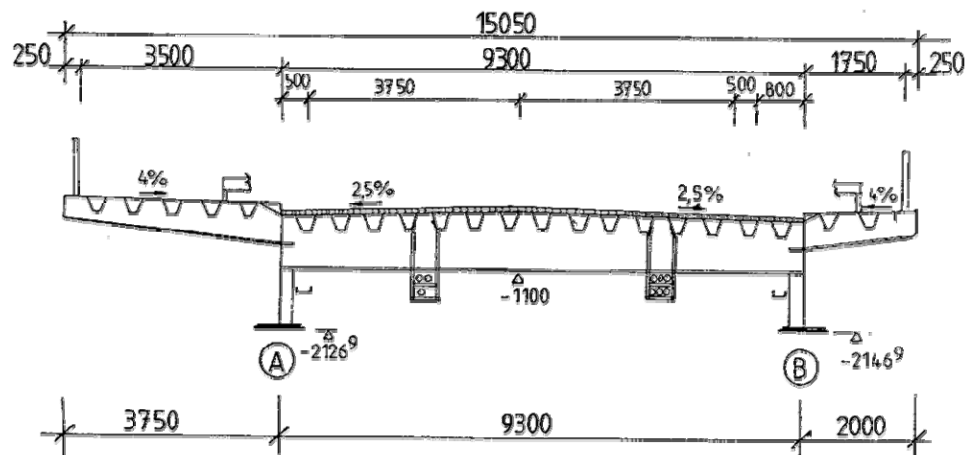
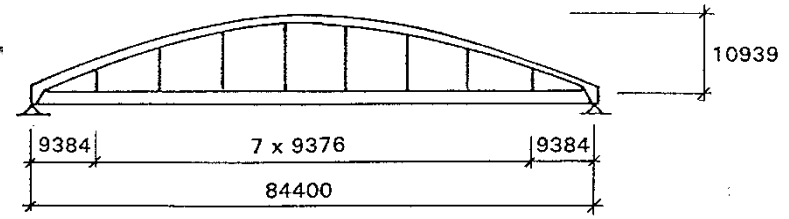
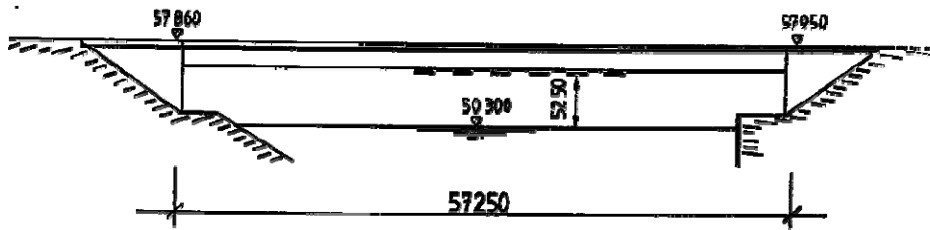
Load-model and simulations

2. LOAD ASSUMPTIONS FOR STEEL BRIDGES

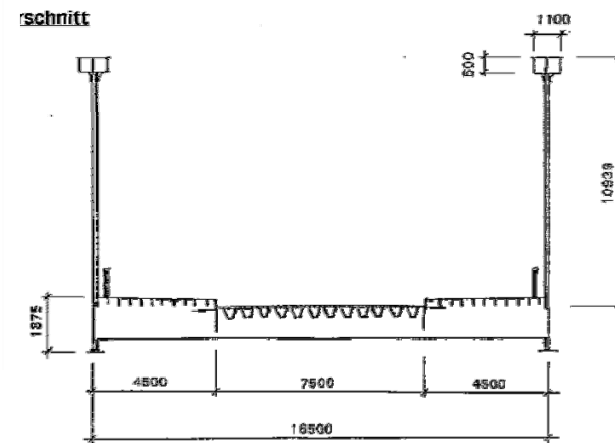


Dynamic effects

2. LOAD ASSUMPTIONS FOR STEEL BRIDGES



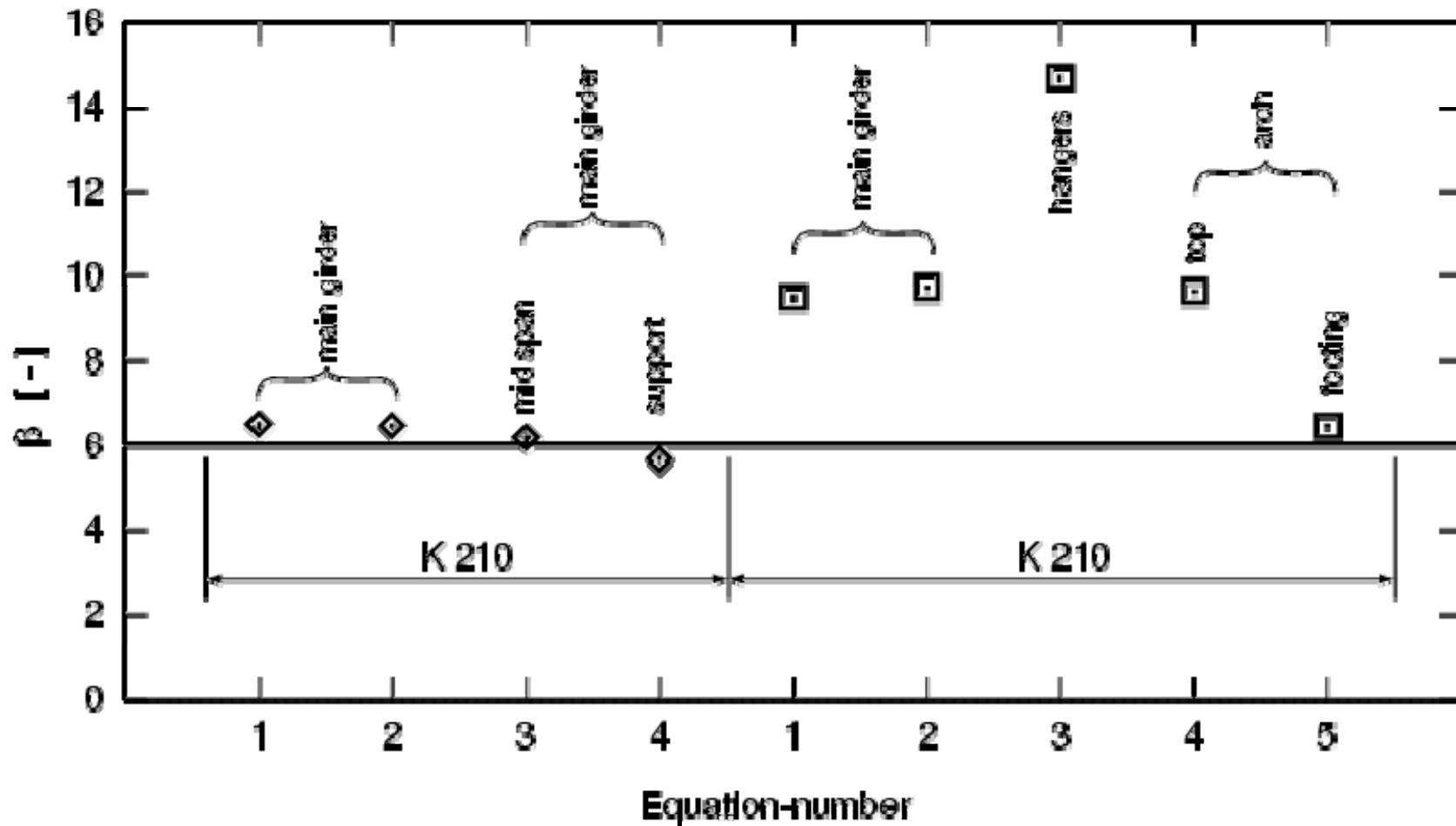
K 210



K 138

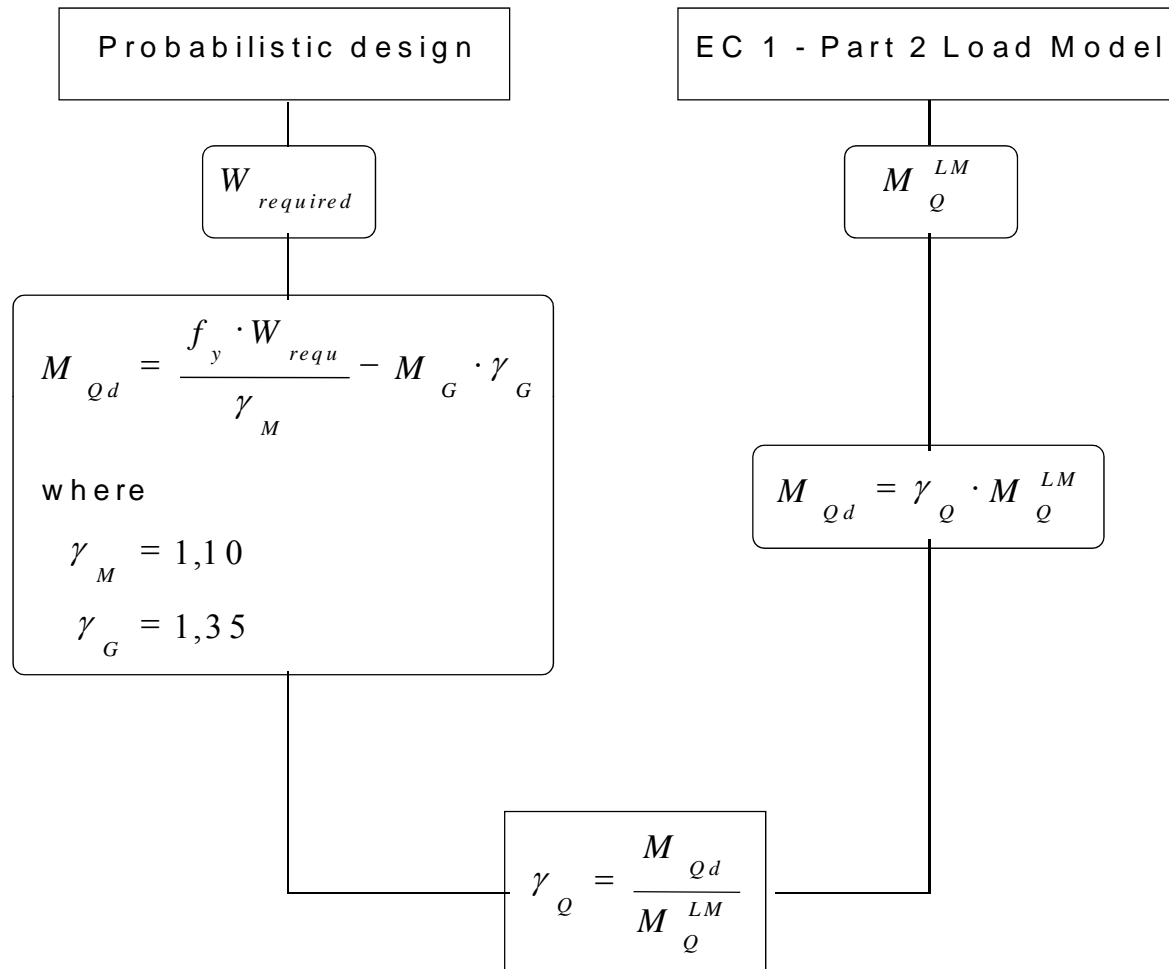
Reference bridges for reliability analysis

2. LOAD ASSUMPTIONS FOR STEEL BRIDGES



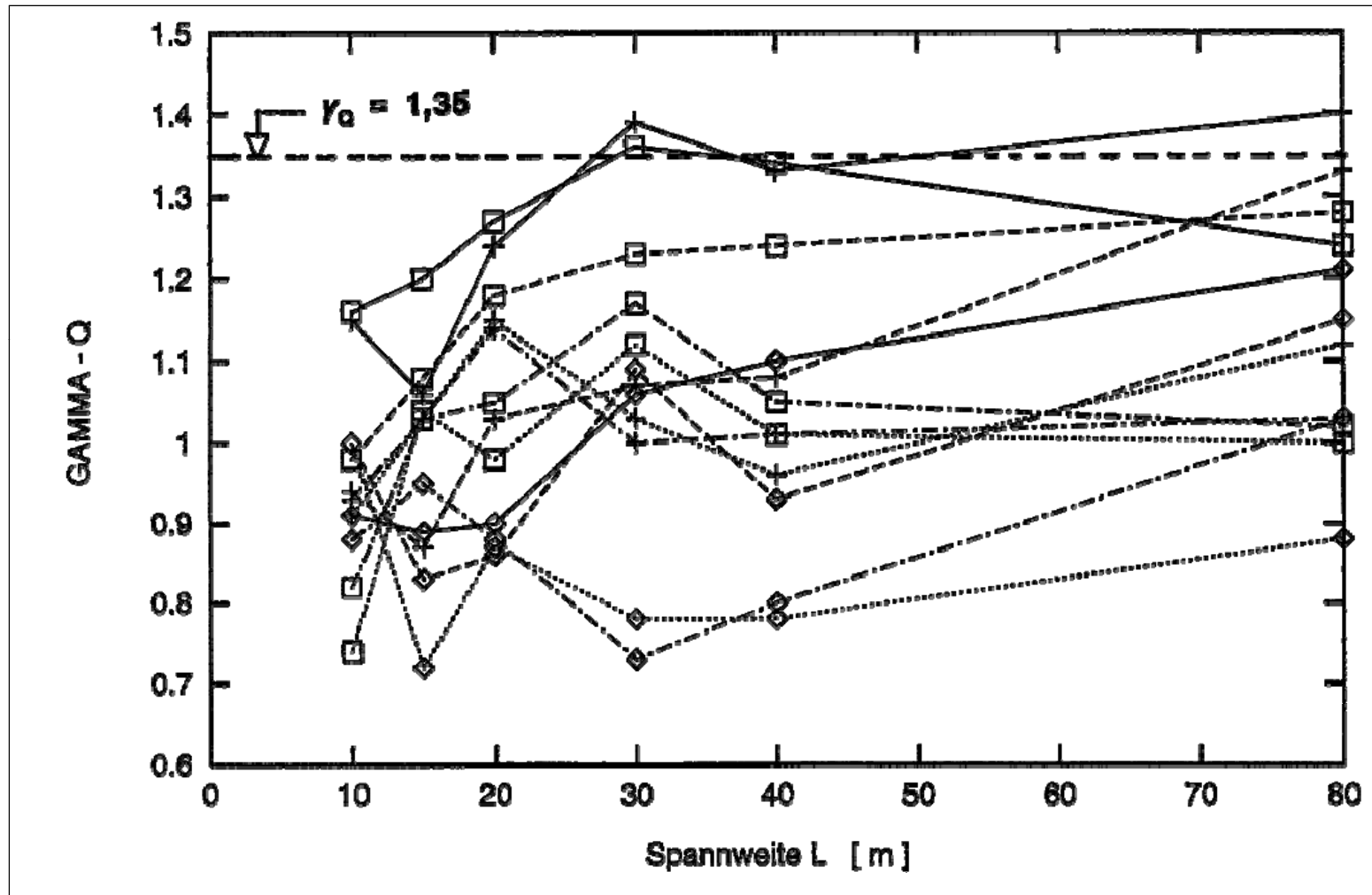
Definition of target β -value

2. LOAD ASSUMPTIONS FOR STEEL BRIDGES



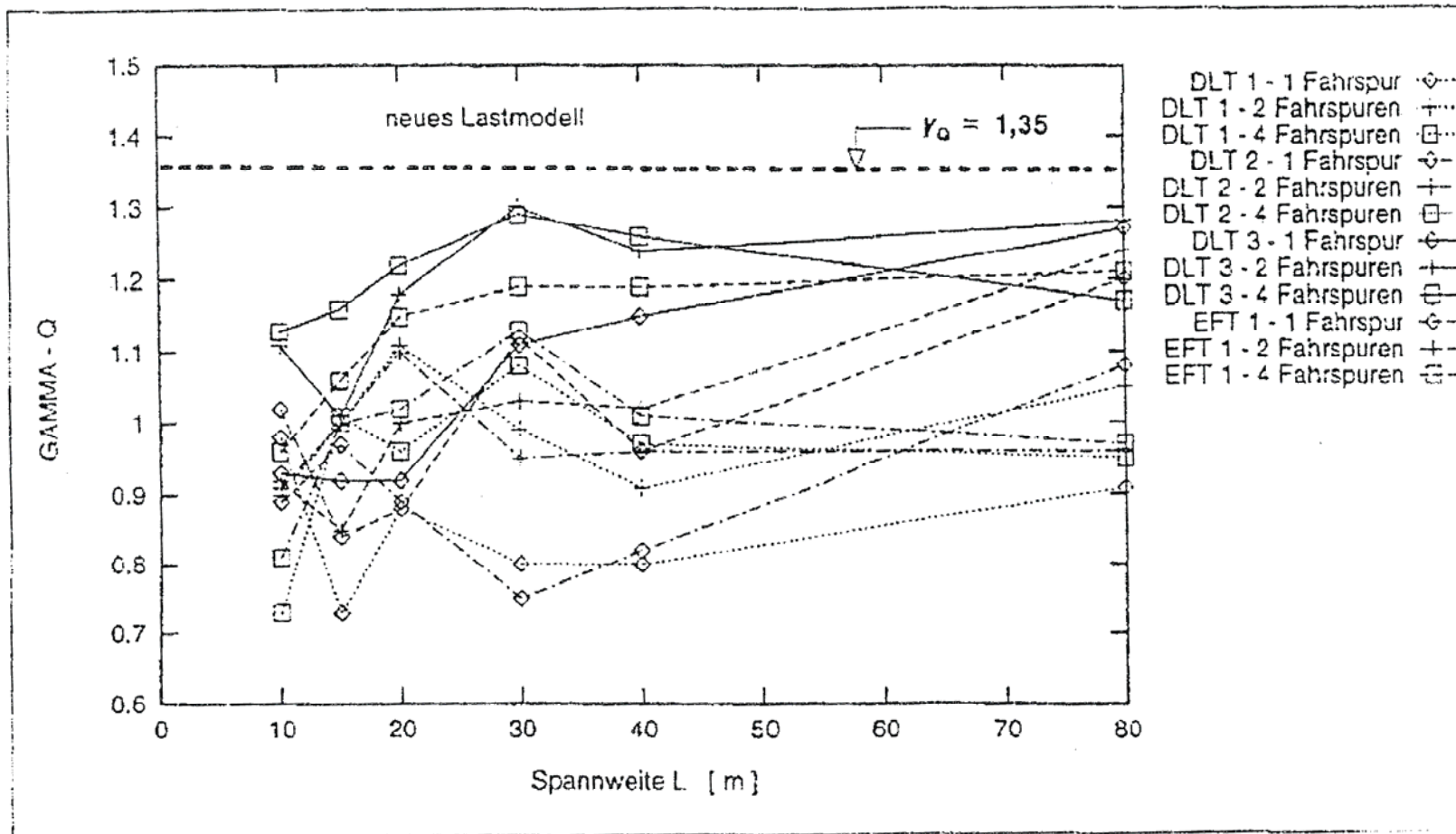
Definition of γ_Q -value

2. LOAD ASSUMPTIONS FOR STEEL BRIDGES



γ_Q -values from LM1

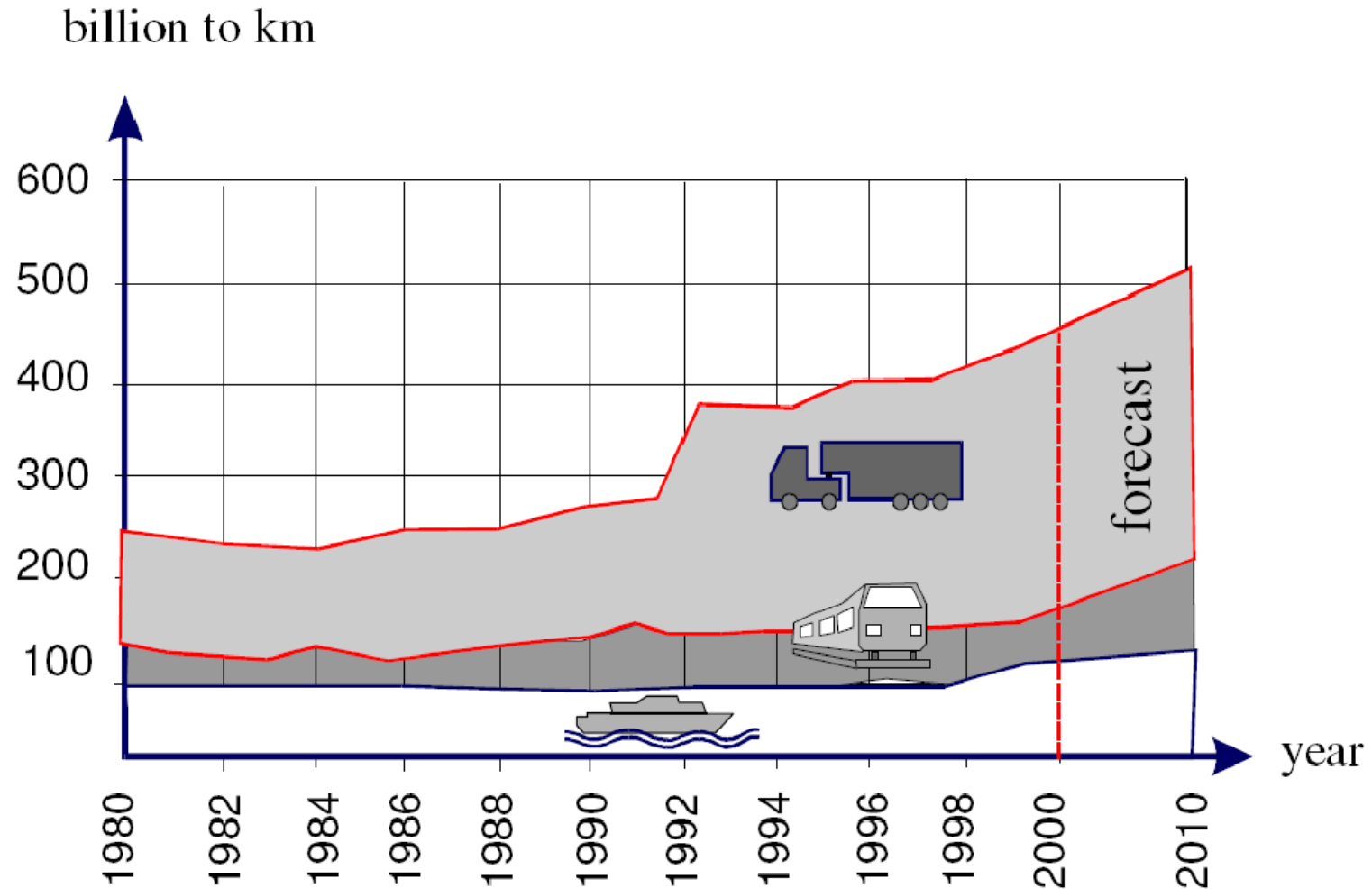
2. LOAD ASSUMPTIONS FOR STEEL BRIDGES



Effect of modification: $a_{Q1}q_{1K} = 9 \rightarrow 8 \text{ kN/m}^2$

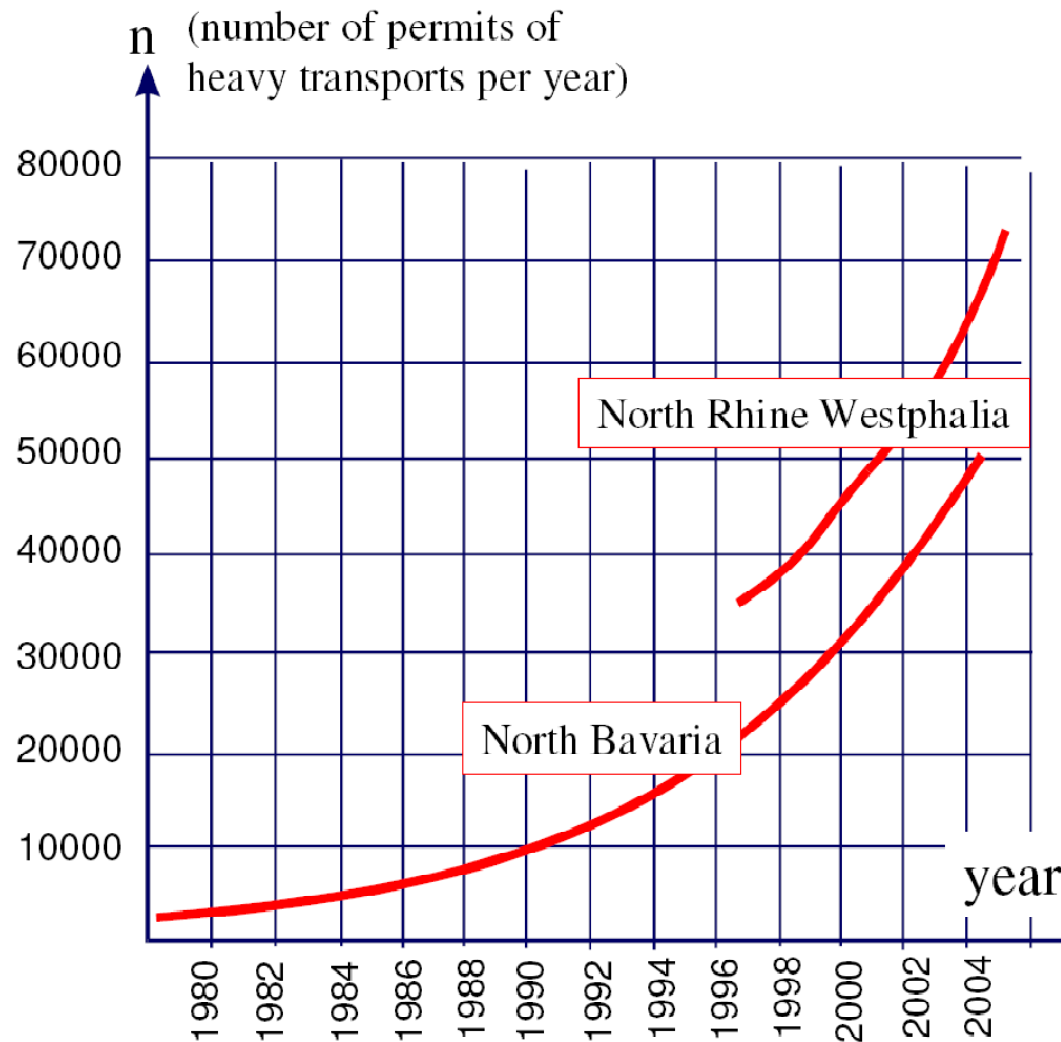
Effect of modification: $a_{Q2}q_{2K} = 2,5 \rightarrow 5 \text{ kN/m}^2$

2. LOAD ASSUMPTIONS FOR STEEL BRIDGES

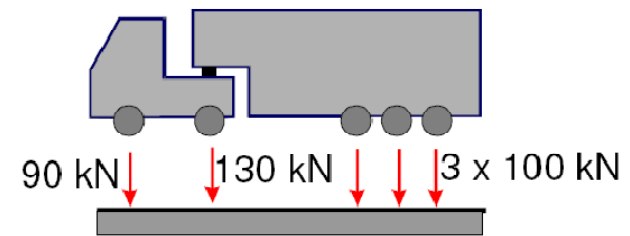


Forecast of freight-volume

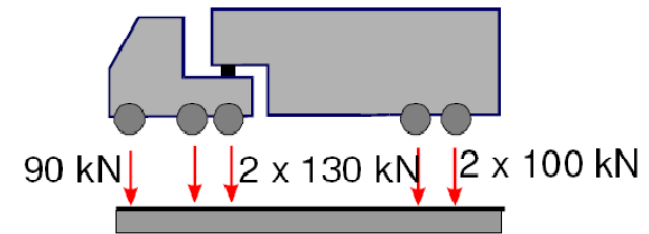
2. LOAD ASSUMPTIONS FOR STEEL BRIDGES



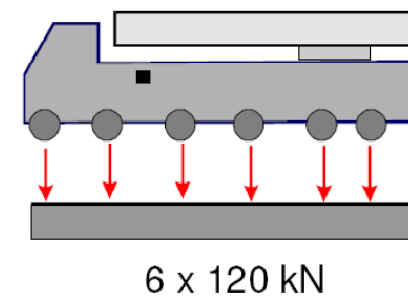
heavy vehicle with $G= 520$ kN



heavy vehicle with $G= 550$ kN

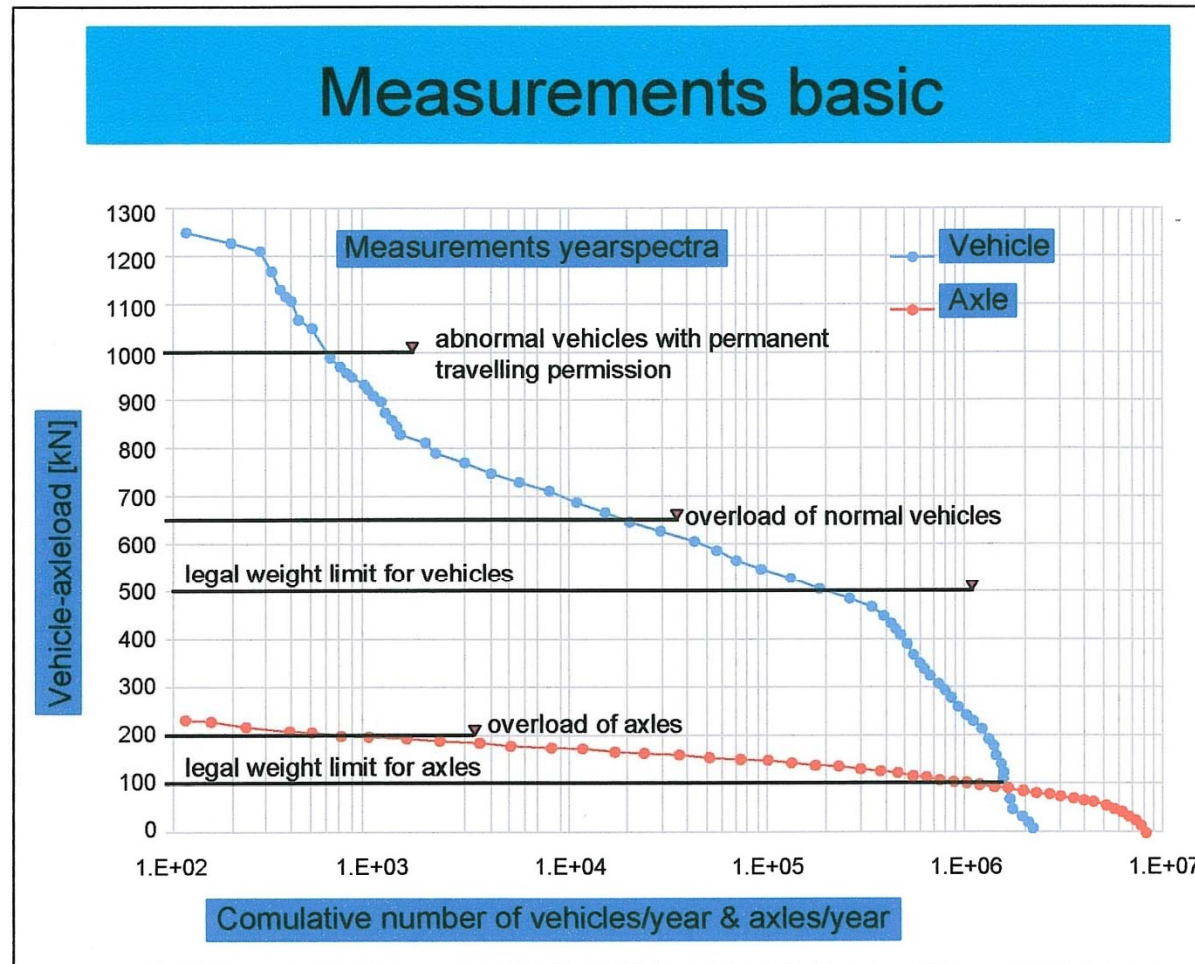


crane with $G= 720$ kN



Development of permits for heavy vehicles

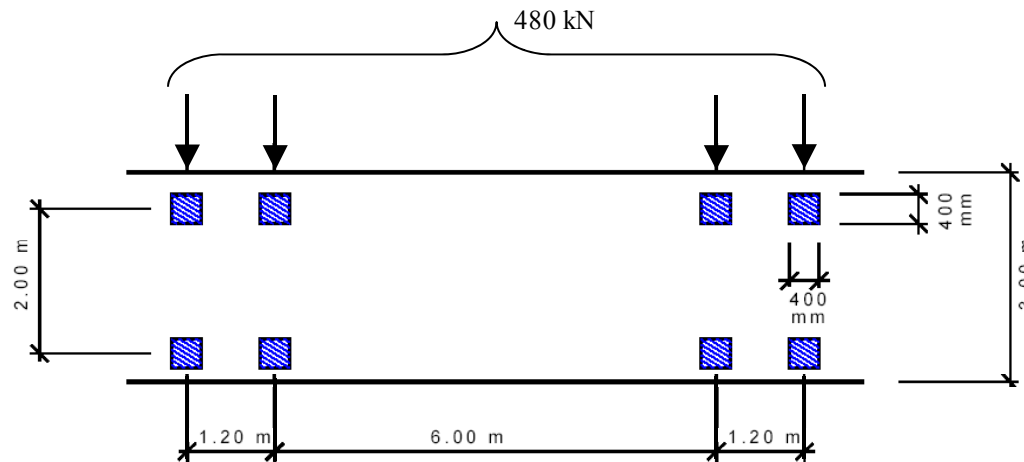
2. LOAD ASSUMPTIONS FOR STEEL BRIDGES



Results of WIM-measurements in NL

2. LOAD ASSUMPTIONS FOR STEEL BRIDGES

Fatigue load model specified in EN 1991



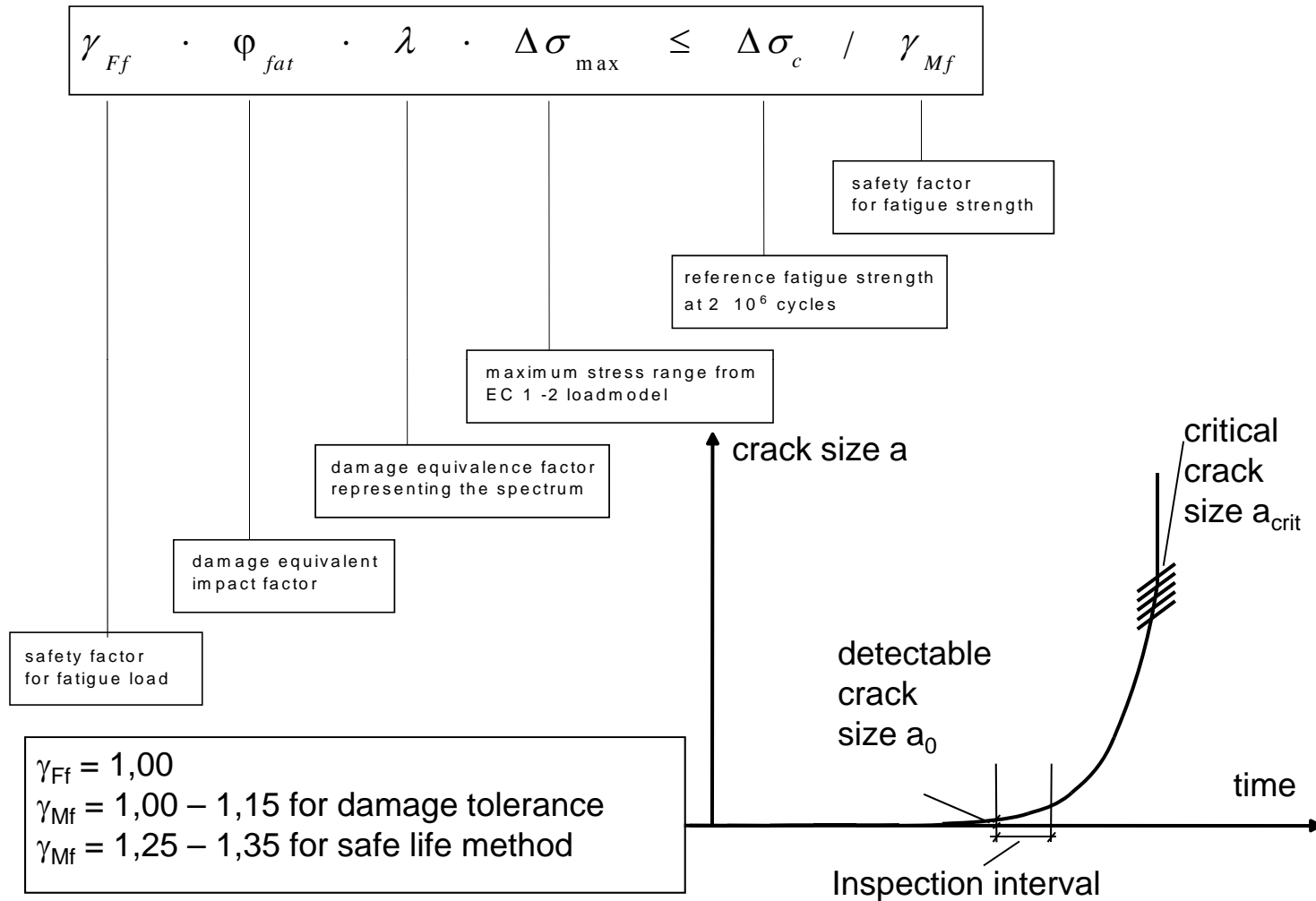
Number of expected trucks per year for a single lane

Traffic Category	Number of heavy vehicles N
1: 2-Lane Highways with a high rate of heavy vehicles	$2 \cdot 10^6 / a$
2: Highways and roads with a medium rate of heavy vehicles	$0,5 \cdot 10^6 / a$
3: Main roads with a low rate of heavy vehicles	$0,125 \cdot 10^6 / a$
4: Country roads with a low rate of heavy vehicles	$0,05 \cdot 10^6 / a$

Fatigue loading model FLM 3

2. LOAD ASSUMPTIONS FOR STEEL BRIDGES

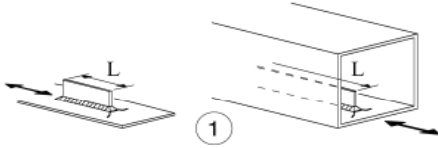
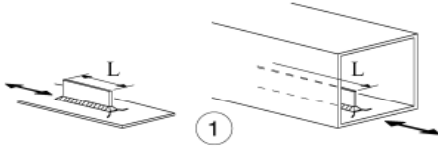
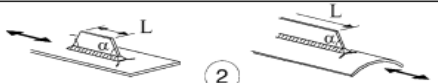
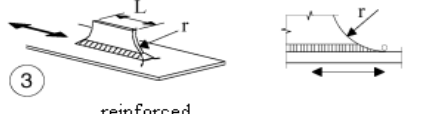
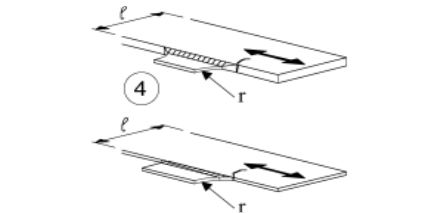
Concept for fatigue assessment with equivalent constant amplitude stress ranges



Assessment method for FLM 3

2. LOAD ASSUMPTIONS FOR STEEL BRIDGES

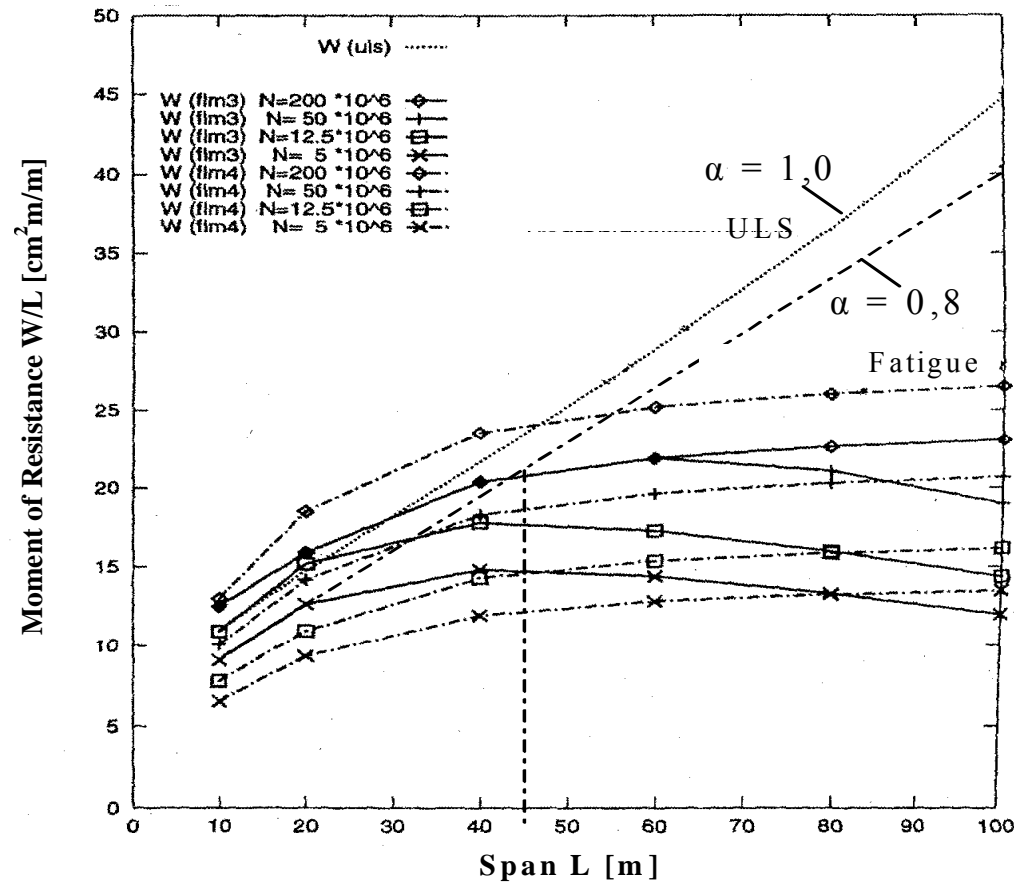
Fatigue details – welded attachments and stiffeners

Detail category	Constructional detail	New Evaluation for prEN 1993-1-9 (2002)						
		Detail	# of data	m		$\Delta\sigma_c$		
				variable	constant	m=var.	m=const.	
80	$L \leq 50\text{mm}$		1	17	3,26	3	89,10	87,00
71	$50 < L \leq 80\text{mm}$							
63	$80 < L \leq 100\text{mm}$			109	2,45	3	67,04	77,14
56	$L > 100\text{mm}$		1	62	3,24	3	58,06	55,96
				18	3,32	3	76,08	72,31
				15	3,05	3	94,57	94,73
				17	3,27	3	79,37	76,49
				6	3,81	3	80,59	59,53
				8	3,48	3	84,22	76,73
				12	3,54	3	69,12	60,14
				4	4,59	3	78,39	50,12
				9	2,43	3	53,43	74,94
71	$L > 100\text{mm}$ $\alpha < 45^\circ$		2	53	2,92	3	69,24	70,58
				27	2,99	3	58,97	59,85
				39	2,73	3	78,95	83,41
80	$r > 150\text{mm}$		3	6	3,06	3	100,94	105,20
				4	3,29	3	97,27	96,41
				4	3,31	3	36,16	62,94
				10	3,12	3	59,00	63,76
90	$\frac{r}{L} \geq \frac{1}{3}$ or $r > 150\text{mm}$		4					
71	$\frac{1}{6} \leq \frac{r}{L} \leq \frac{1}{3}$			13	1,26	3	18,43	72,84
50	$\frac{r}{L} < \frac{1}{6}$							

EN 1993-1-9 - Fatigue resistance

2. LOAD ASSUMPTIONS FOR STEEL BRIDGES

Required moment of inertia from ULS and fatigue design for detail category 71



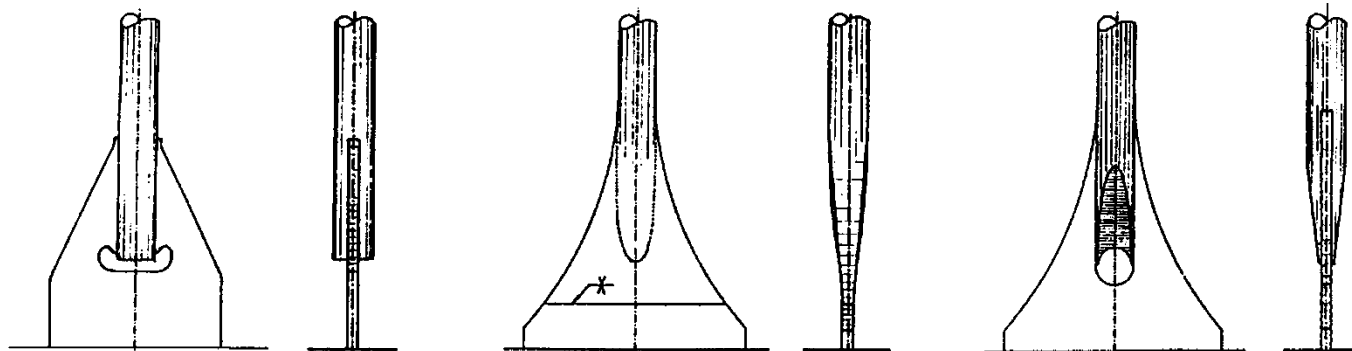
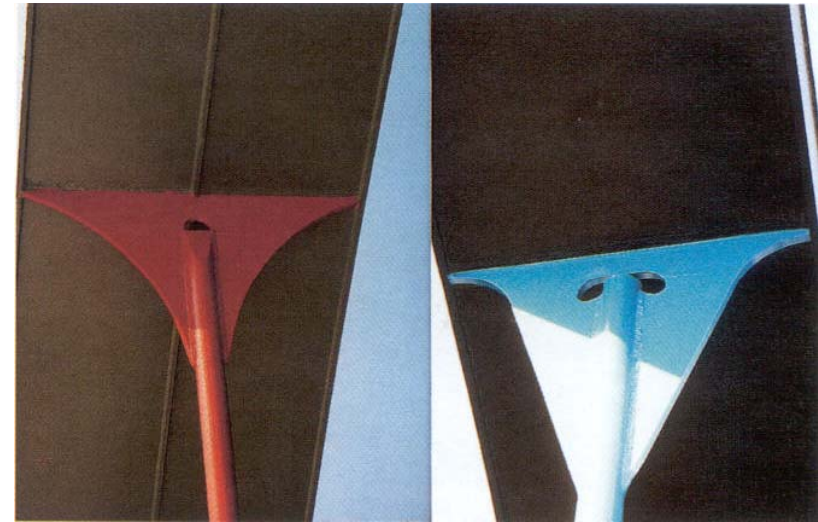
Span limits for fatigue design

2. LOAD ASSUMPTIONS FOR STEEL BRIDGES

Joint for hanger

Alternatives for joints of hangers:
optimised joint:

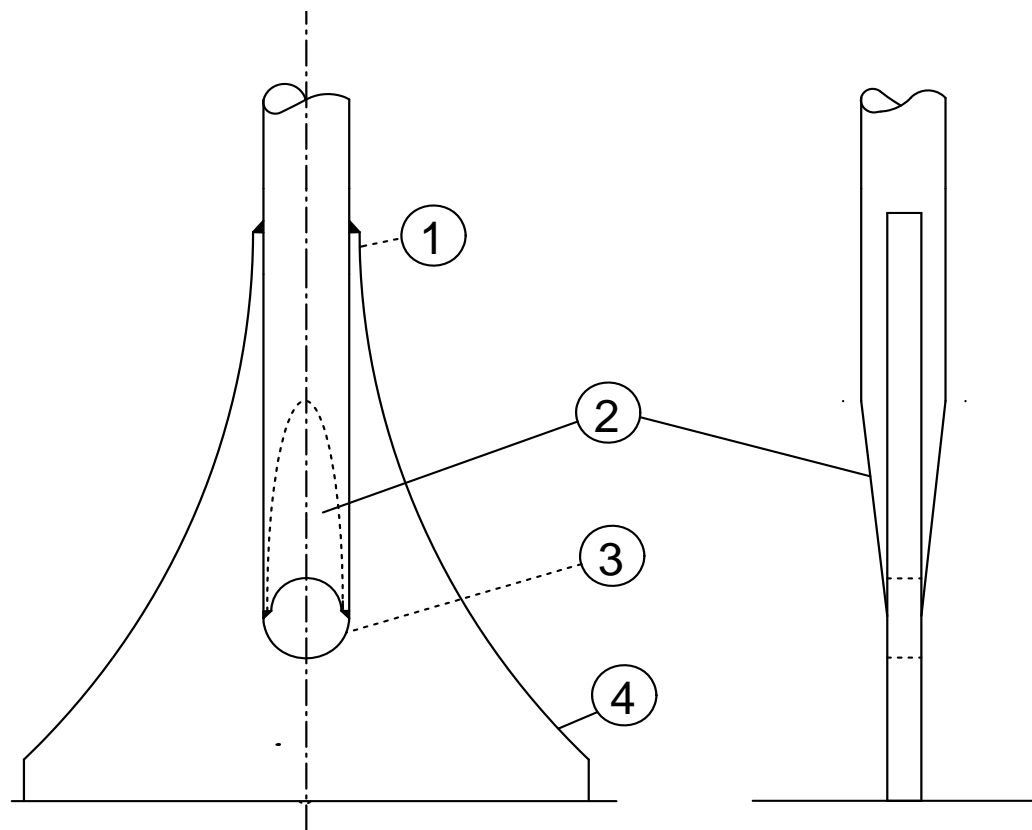
- continuously increasing stiffness (K90)
 - ⇒ low curvature from bending
- end of hanger with hole and inclined cut
 - ⇒ low stresses at end of hanger for K50
- ratio of inclined cut and connecting plate
 - ⇒ avoiding of stress peak at end of hanger



Recommendations for durable detailing

2. LOAD ASSUMPTIONS FOR STEEL BRIDGES

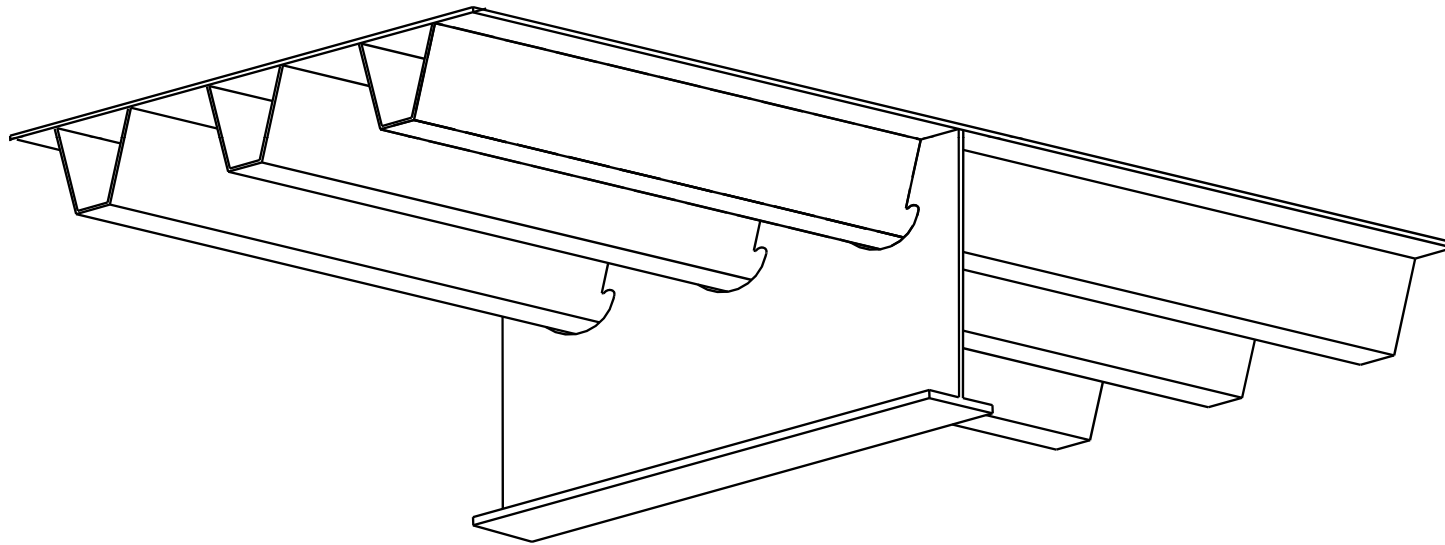
Hanger connection for arch bridges



Substitution of fatigue checks for critical details

2. LOAD ASSUMPTIONS FOR STEEL BRIDGES

Standard orthotropic steel deck with continuous stringers with cope holes in the web of the cross beam

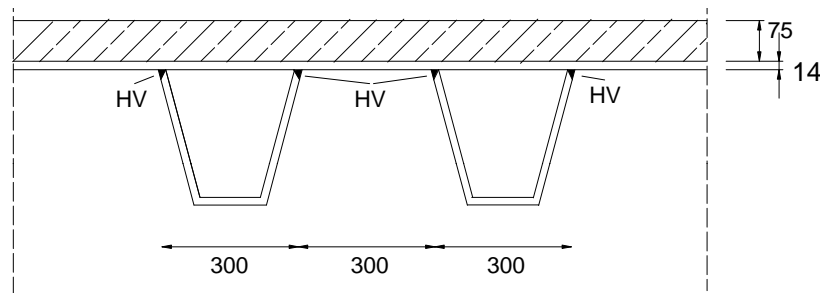


Substitution of fatigue checks by structural detailing rules

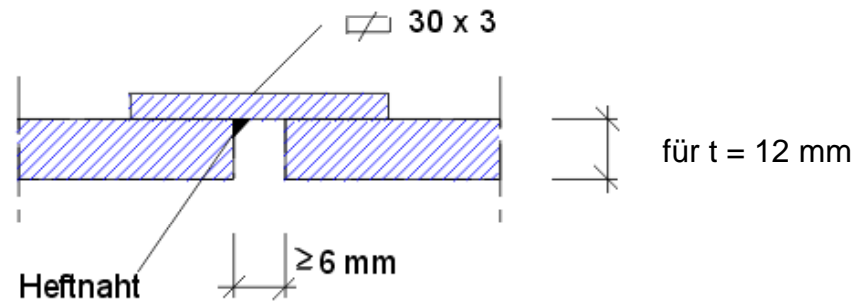
2. LOAD ASSUMPTIONS FOR STEEL BRIDGES

Structural detailing for deck plate

connection of deck plate to troughs



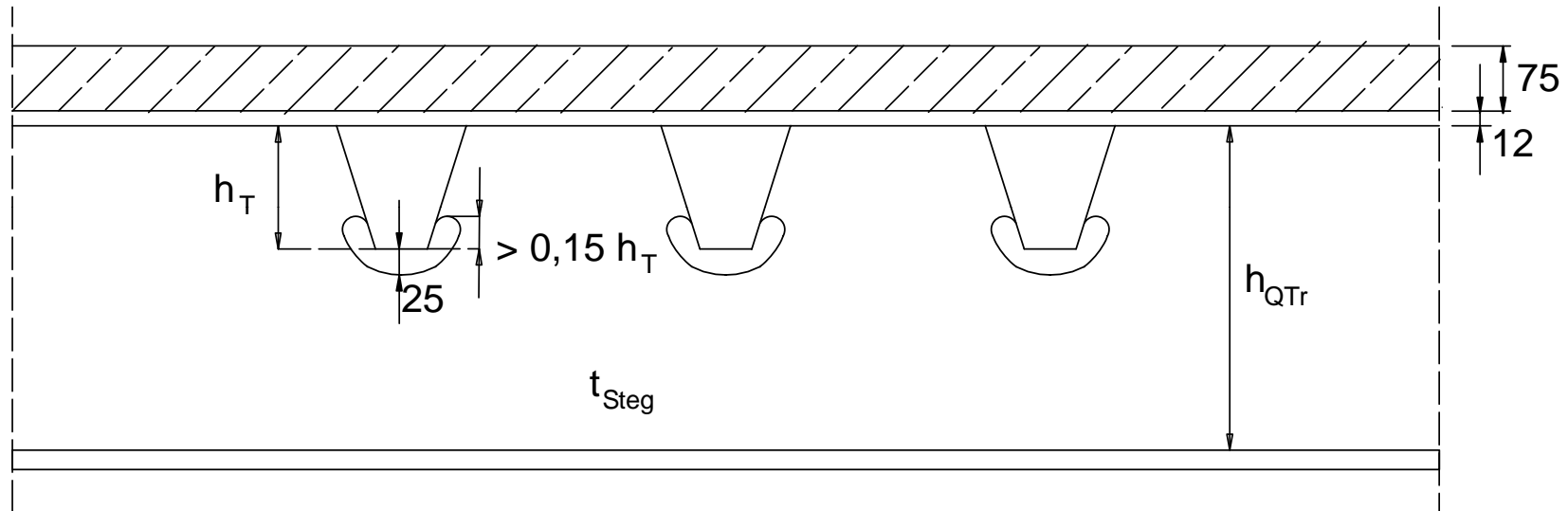
design life	load model 4
without layer	< 10 years
asphaltic sealing PmB 45	30 - 50 years
thermosetting resin PmB 25	70 - 90 years



Recommended details of orthotropic deck

2. LOAD ASSUMPTIONS FOR STEEL BRIDGES

Structural detailing for cross beams



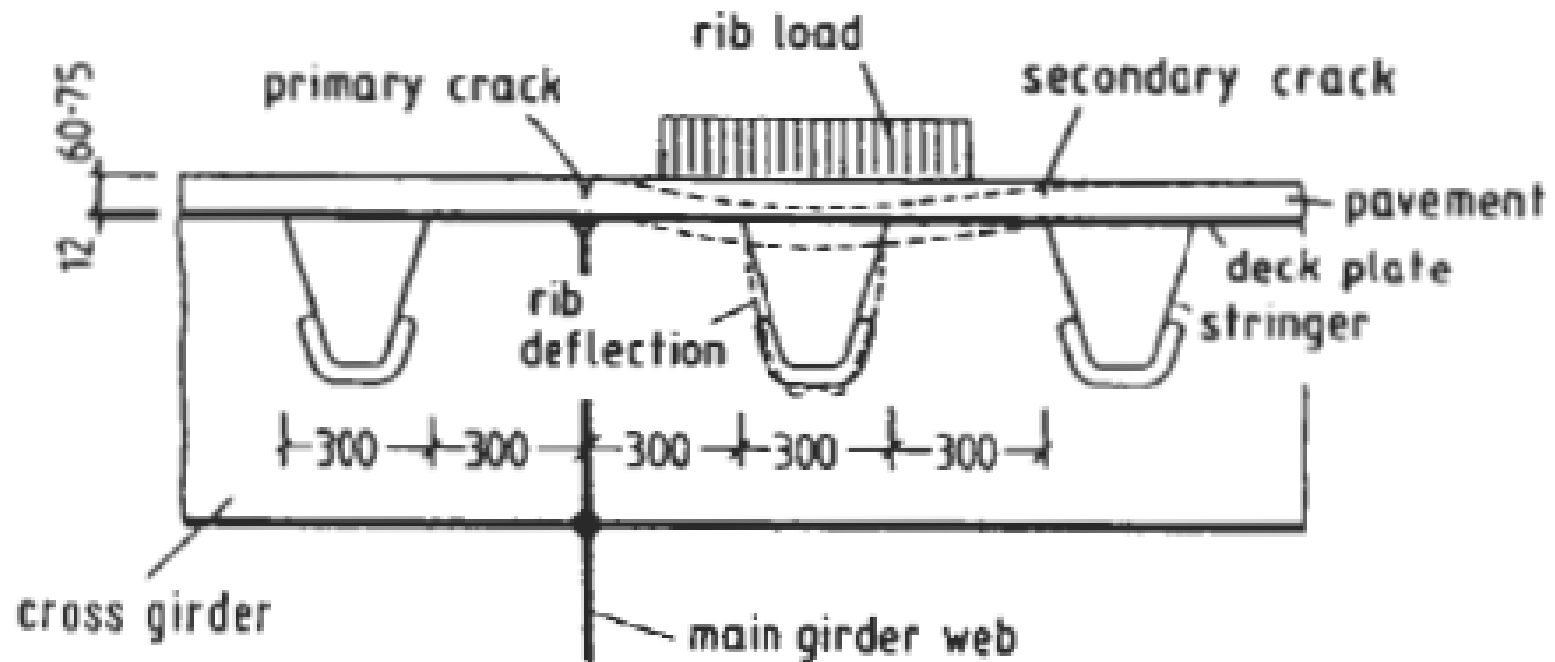
$$t_{Ltrough} = 6 \text{ mm}$$

$t_{web} = 10 - 16 \text{ mm}$; verification of net web section required

$$h_{crossbeam} \approx 700 \text{ mm}$$

2. LOAD ASSUMPTIONS FOR STEEL BRIDGES

Potential positions of cracks in the asphalt layer

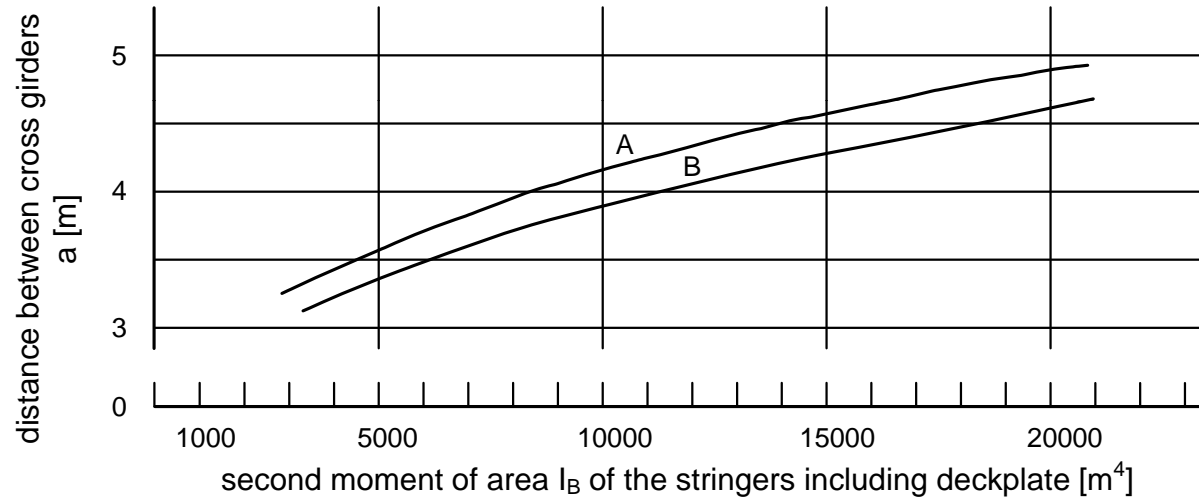


Durability of asphalt layer

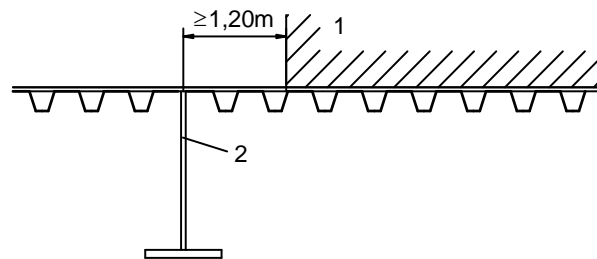
2. LOAD ASSUMPTIONS FOR STEEL BRIDGES

Steel bridges – serviceability limit state

Requirements for the minimum stiffness of stringers depending on the distance between crossbeams



Condition for curve A



- 1 heavy traffic lane
- 2 web of main girder or longitudinal girder

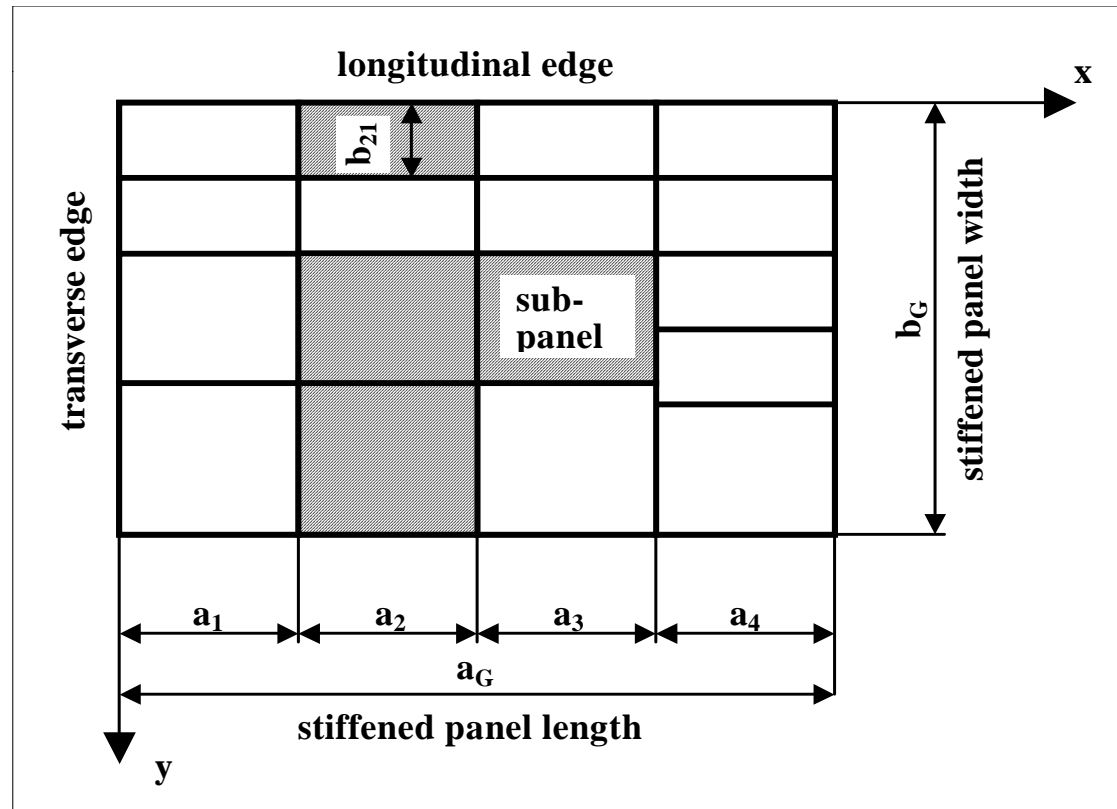
2. LOAD ASSUMPTIONS FOR STEEL BRIDGES

Plate buckling

Verification to
web breathing

$$\sqrt{\left(\frac{\sigma_{x,Ed,ser}}{k_{\sigma} \sigma_E}\right)^2 + \left(1,1 \frac{\tau_{Ed,ser}}{k_{\tau} \sigma_E}\right)^2} \leq 1,15$$

Definition of a plated
element



2. LOAD ASSUMPTIONS FOR STEEL BRIDGES

JRC Scientific and Technical Reports



Background document to EN 1991- Part 2 - Traffic loads for road bridges - and consequences for the design

G. Sedlacek, G. Merzenich, M. Paschen, A. Bruls, L. Sanpaolesi, P. Croce, J.A. Calgaro, M. Pratt,
Jacob, M. Leendertz, v. de Boer, A. Vrouwenfelder, G. Hanswille

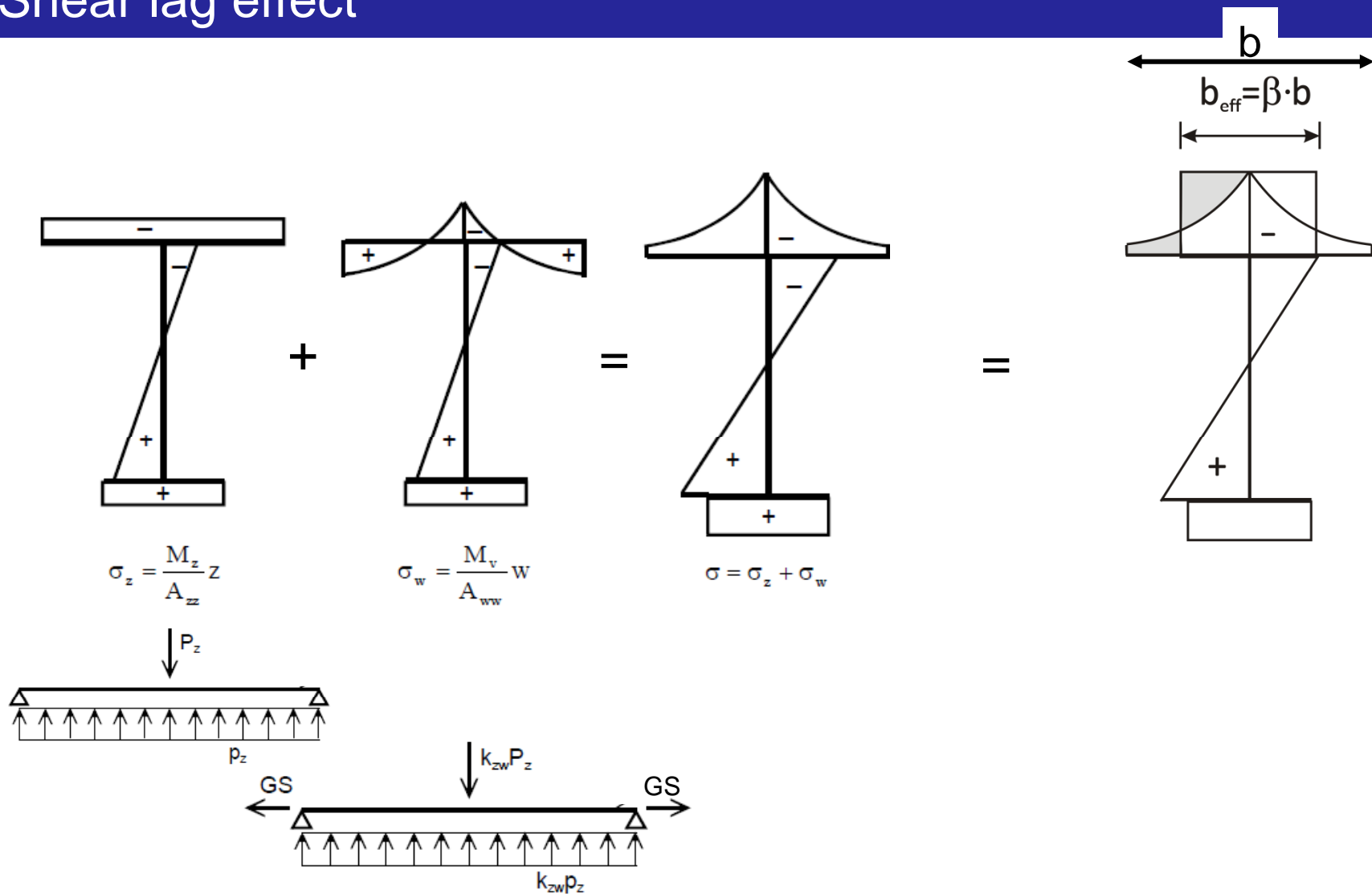
Support to the implementation, harmonization and further development of the Eurocodes



First Edition, XXXX 2008

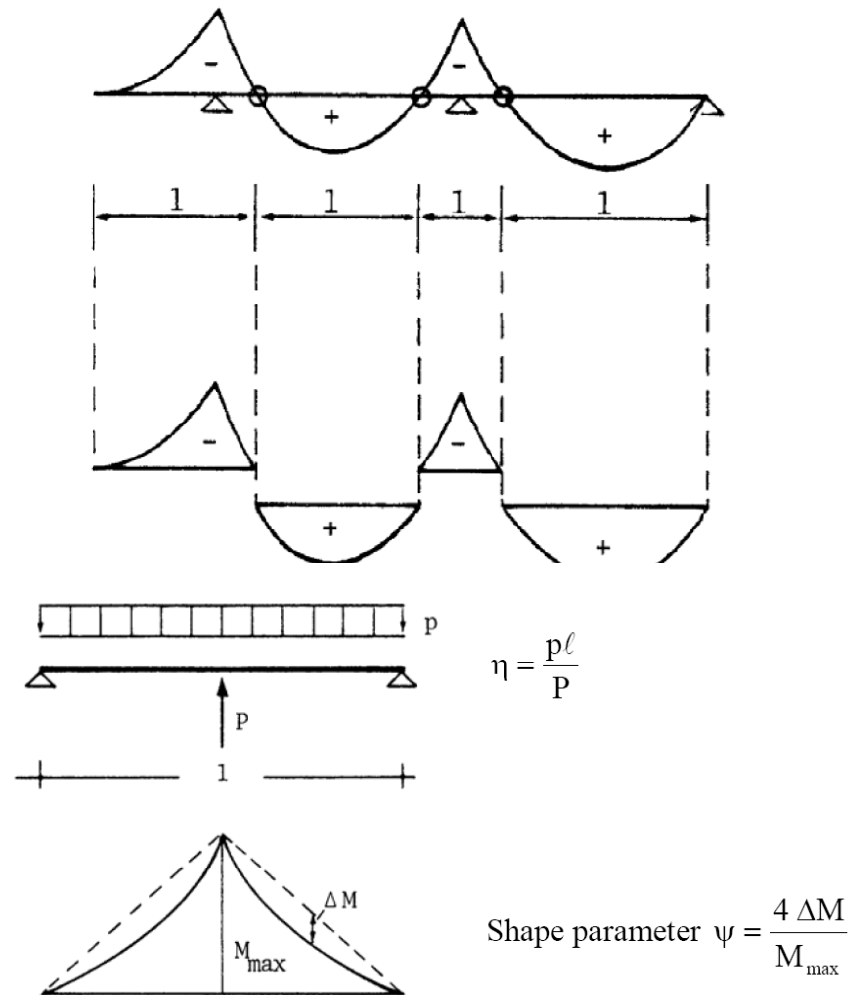
3. MODELLING OF STEEL BRIDGES

Shear lag effect



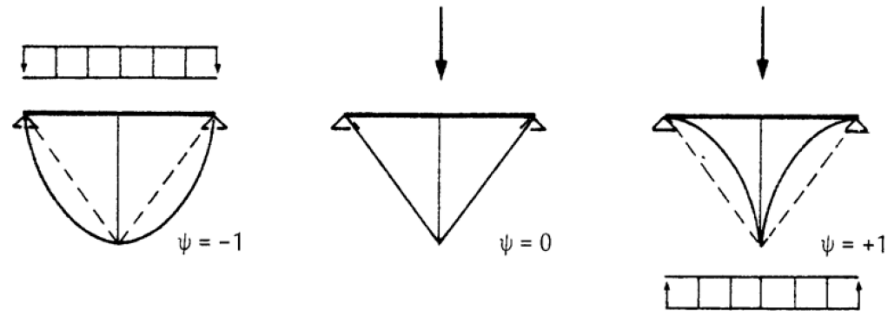
3. MODELLING OF STEEL BRIDGES

Subdivision of a moment-distribution to elements with standard shape



3. MODELLING OF STEEL BRIDGES

β -factor for shear lag

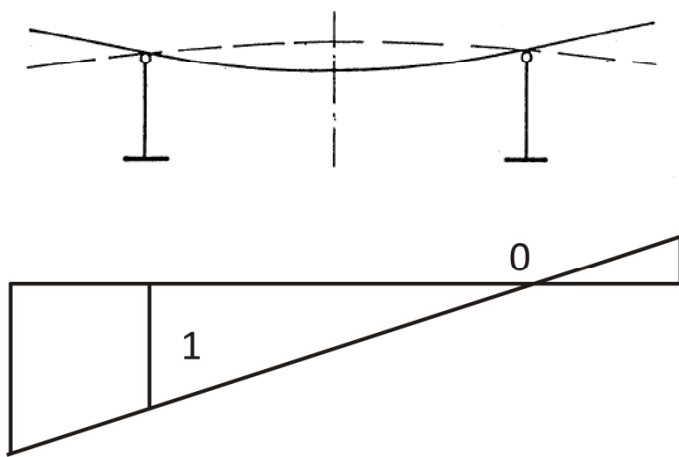


$\beta = \left[1 + 4,0 (1 + \psi) \frac{\alpha_0 b}{L} + 3,2 (1 - \psi) \left(\frac{\alpha_0 b}{L} \right)^2 \right]^{-1}$		
<p>L_m $\psi = -1$ $L/4$ $L/4$ β_1</p>	<p>$\psi = +0,5$ $L_m = 2L$ $L/4$ $L/4$ β_2</p>	<p>L_m $\psi = 0$ $L/4$ $L/4$ β_3</p>
$\beta_1 = \left[1 + 6,4 \left(\frac{\alpha_0 b}{L} \right)^2 \right]^{-1}$	$\beta_2 = \left[1 + 6 \frac{\alpha_0 b}{L} + 1,6 \left(\frac{\alpha_0 b}{L} \right)^2 \right]^{-1}$	$\beta_3 = \left[1 + 4 \frac{\alpha_0 b}{L} + 3,2 \left(\frac{\alpha_0 b}{L} \right)^2 \right]^{-1}$

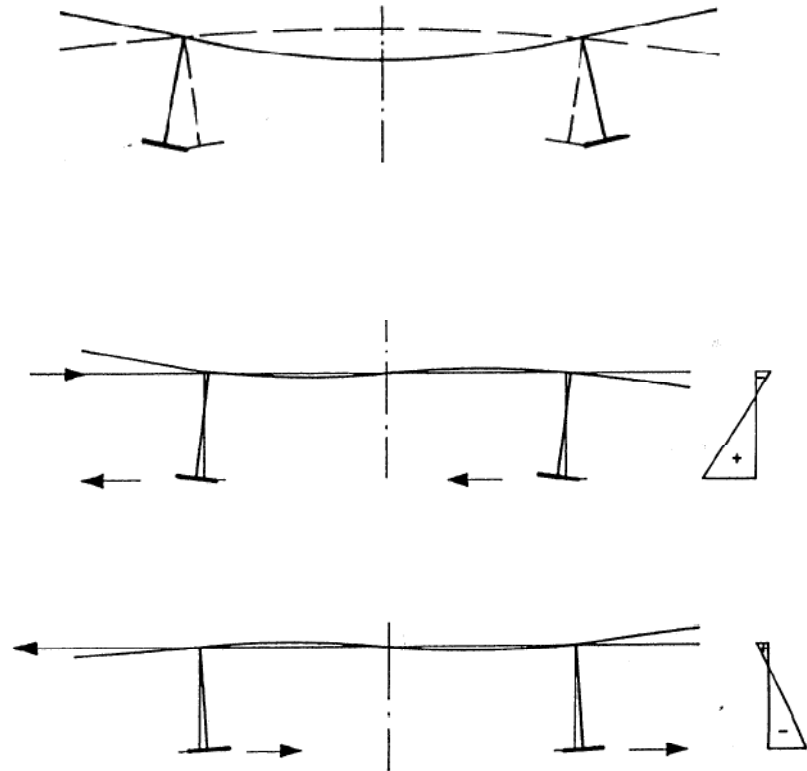
3. MODELLING OF STEEL BRIDGES

Differences in modelling

Modelling for ULS



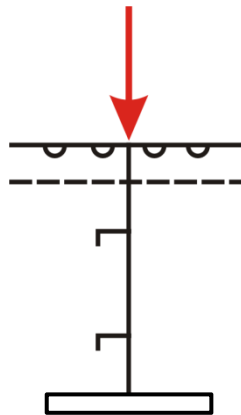
Modelling for fatigue



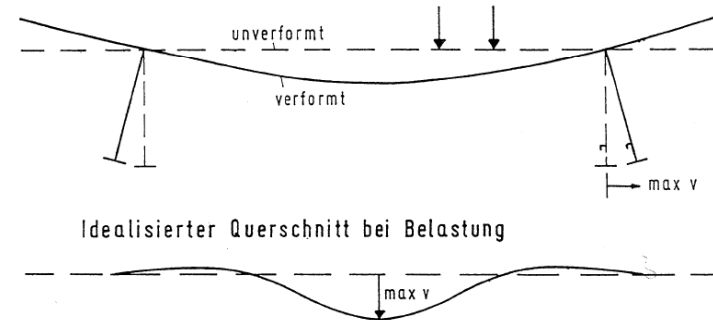
3. MODELLING OF STEEL BRIDGES

Differences in modelling

Modelling for ULS



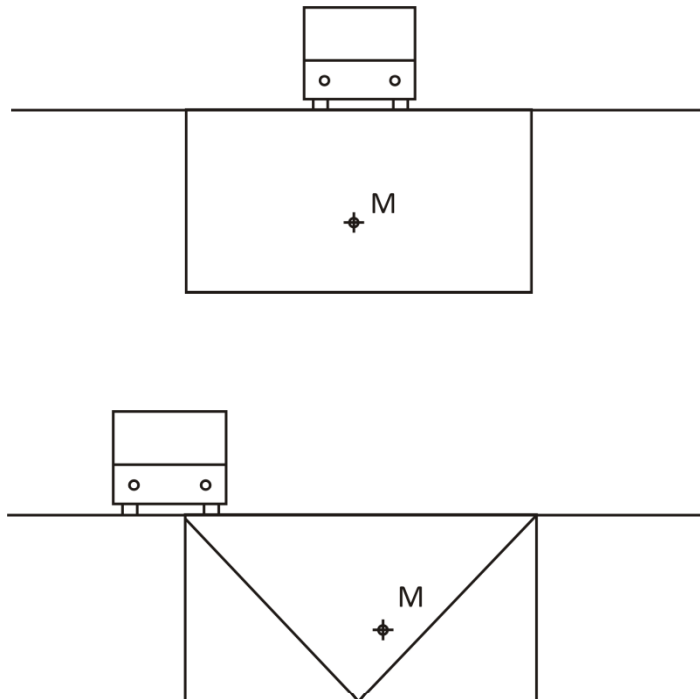
Fatigue effects on web stiffeners



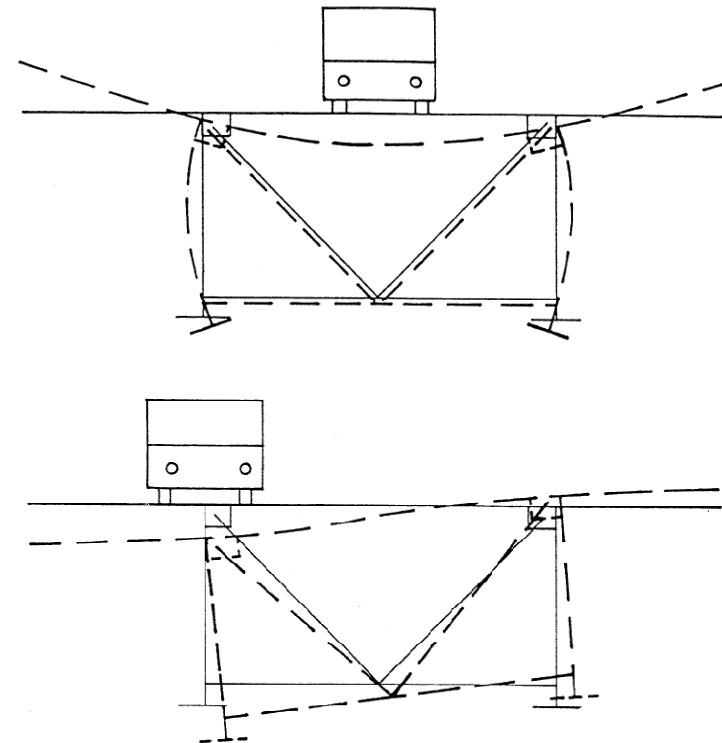
3. MODELLING OF STEEL BRIDGES

Differences in modelling

Modelling for ULS



Frame and distortional effects



4. SPECIFICATION FOR BEARINGS

Design principles for individual bearings

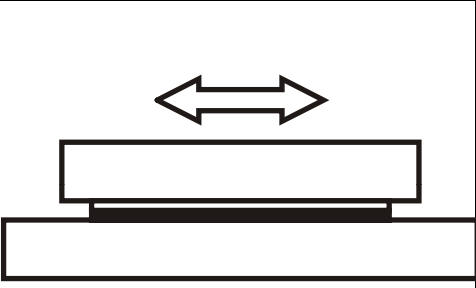
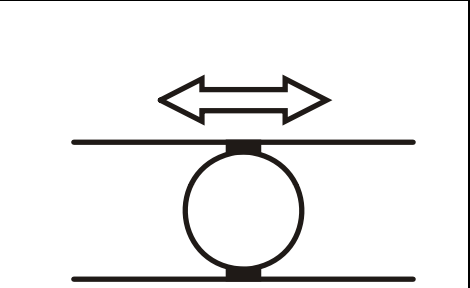
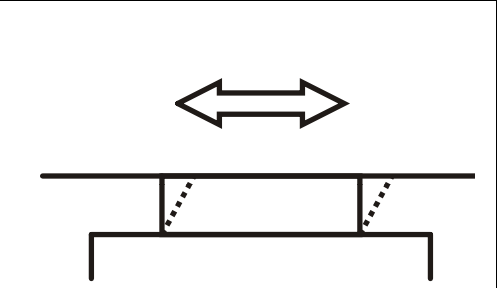
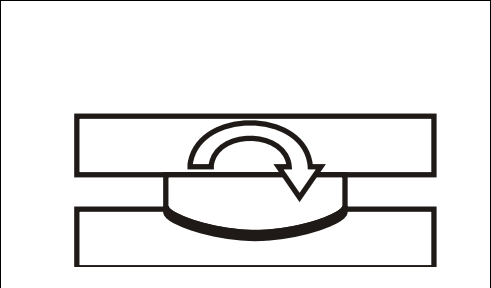
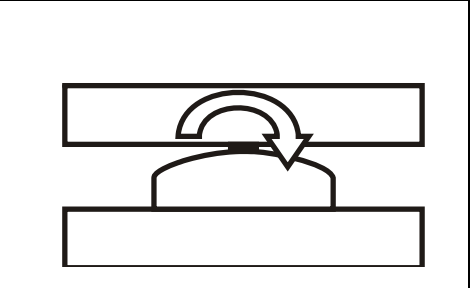
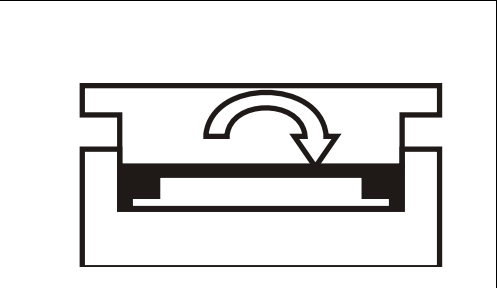
- Permission of movements minimizing the reaction forces
- No tensile forces
- No significant redistribution of forces to other bearings from accommodation to installation tolerances
- Specification of installation conditions with details of construction sequence and time variable conditions
- Measure to avoid unforeseen deformation of the bearings (non uniform contact)

4. SPECIFICATION FOR BEARINGS

Construction documents

- Bearing plan (drawing of the bearing system)
- Bearing installation drawing (structural details)
- Bearing schedule (characteristic values from each action, design values from combination of action)

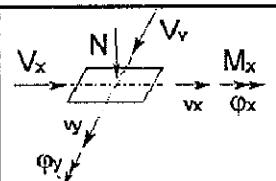
4. SPECIFICATION FOR BEARINGS

	sliding	rolling	deforming
displacement			
rotation			

Functional principles of bearings

4. SPECIFICATION FOR BEARINGS

		Project: Bearing No.:	Bearing forces and movements															
			N [kN]		V _x [kN]		V _y [kN]		M _x [kNm]		v _x [mm]		v _y [mm]		φ _x [mrad]		φ _y [mrad]	
			max	min	max	min	max	min	max	min	max	min	max	min	max	min	max	min
1.1	Permanent actions (G and P)	Self weight																
1.2		Dead load																
1.3		Prestressing by tendons																
1.4		Creep of concrete																
1.5		Shrinkage of concrete																
2.1	variable actions (Q)	Traffic loads																
2.2		Special vehicles																
2.3		Centrifugal forces																
2.4		Nosing forces																
2.5		Braking and acceleration forces																
2.6		Foot path loading																
2.7		Wind on structure without traffic																
2.8		Wind on structure with traffic																
2.9		Uniform temperature																
2.10		Vertical temperature difference																
2.11		Horizontal temperature difference																
2.12		Soil settlements																
2.13		Bearing resistance / friction																
2.14		replacement of bearings																
2.15		Pressure and suction from traffic																
3.1	seismic	Non collapse rupture (ULS)																
3.2		Minimisation of damage (SLS)																
4.1	accidental actions (A)	derailment																
4.2		Impact																
4.3																		



4. SPECIFICATION FOR BEARINGS

Project:							
Bearing No.:							
		<p>This bearing list gives the characteristic values of bearing forces and movements for the final stage of the bridge. Where bearings are installed during construction of the bridge and where the forces and movements in this stage exceed the values in the final stage the relevant forces and movements under construction should be given in a separate bearing list.</p>					
Related design values of bearing forces and movements acc. to the combination in clause E.5							
N	V_x	V_y	M_x	v_x	v_y	φ_x	φ_y
[kN]	[kN]	[kN]	[kNm]	[mm]	[mm]	[mrad]	[mrad]
Design values of bearing forces and movements at ultimate limit states							
Bearing forces of the fundamental combination acc. to clause E.5							
1.1	max N _{Ed}						
1.2	min N _{Ed}						
1.3	max V _{x,Ed}						
1.4	min V _{x,Ed}						
1.5	max V _{y,Ed}						
1.6	min V _{y,Ed}						
1.7	max M _{x,Ed}						
1.8	min M _{x,Ed}						
Bearing movements of the fundamental combination acc. to clause E.5							
2.1	max v _{x,d}						
2.2	min v _{x,d}						
2.3	max v _{y,d}						
2.4	min v _{y,d}						
2.5	max φ _{x,d}						
2.6	min φ _{x,d}						
2.7	max φ _{y,d}						
2.8	min φ _{y,d}						

4. SPECIFICATION FOR BEARINGS

Actions for permanent and transient design situations

No.	Action	Eurocode
	Reference to temperature T_0	DIN EN 1991-1-5:2004-07
1.1	Self-weight	DIN EN 1991-1-7:2007-02
1.2	Dead loads	DIN EN 1991-1-7:2007-02
1.3	Prestressing	DIN EN 1992-1:2005-10 and DIN EN 1994-2:2006-07
1.4	Creep concrete	DIN EN 1992-1:2005-10
1.5	Shrinkage of concrete	DIN EN 1992-1:2005-10
2.1	Traffic loads	DIN EN 1991-2:2004-05
2.2	Special vehicles	DIN EN 1991-2:2004-05
2.3	Centrifugal forces	DIN EN 1991-2:2004-05
2.4	Nosing forces	DIN EN 1991-2:2004-05
2.5	Brake and acceleration forces	DIN EN 1991-2:2004-05
2.6	Footpath loading	DIN EN 1991-2:2004-05
2.7	Wind on structure without traffic	DIN EN 1991-4:2005-07
2.8	Wind on structure with traffic	DIN EN 1991-4:2005-07
2.9	Range uniform temperature	DIN EN 1991-1-5:2004-07, 6.1.3 and 6.1.5
2.10	Vertical temperature difference	DIN EN 1991-1-5:2004-07, 6.1.4 and 6.1.5
2.11	Horizontal temperature difference	DIN EN 1991-1-5:2004-07, 6.1.4 and 6.2
2.12	Soil Settlements	DIN EN 1997-1:2009-09
2.13	Bearing resistance/friction forces	DIN EN 1337, Part 2 to 8
2.14	Replacement of bearing	DIN EN 1991-2:2004-05
2.15	Pressure and suction from traffic	DIN EN 1991-2:2004-05
2.16	Wind during erection	DIN EN 1991-4:2005-07 and DIN EN 1991-1-6:2005-09
2.17	Construction loads	DIN EN 1991-1-6:2005-09
2.18	Accidental actions	DIN EN 1991-1-7:2007-02

- For transient design situations reduction of variable actions due to limited duration → EN 1991-2, 4.5.3. For steel bridges also actions from installation of hot asphalt according to technical project specifications.

4. SPECIFICATION FOR BEARINGS

Actions in accidental design situations

- Specifications according to EN 1991-2
- Limitation of bridge movements by structural measures, e.g. stop devices at abutments

Actions in seismic design situations

Specifications according to EN 1998-1 and EN 1998-2

4. SPECIFICATION FOR BEARINGS

Determination of design values of movements and bearing forces

Principles

- Combination according to EN 1990, 6.5.3.2 (2) with partial factors according to EN 1990, A.2 and particular rules for climatic temperature effects
- Movements due to creep and shrinkage by multiplying mean values in EN 1992-2 and EN 1994-2 by a factor of 1.35
- Verification of static equilibrium (uplift of bearings) and anchoring devices by applying $\pm 0.05 G_K$ spanwise
- Consideration of deformations of foundation, piers and bearings in the modelling of the structure, see EN 1991-2, 6.5.4.2
- Use of 2nd order theory for accounting for deformations of piers after installation of bearings if required by EN 1992-1-1, 5.8.2 (6).
For calculation of pier deformations $k_y = 0,5$ may be applied to geometric member imperfections in EN 1992-1-1, 5.2.

4. SPECIFICATION FOR BEARINGS

Determination of design values of movements and bearing forces

Climatic temperature effects

Maximum and minimum constant temperature component:

$$T_{ed, min} = T_0 - \gamma_F \cdot \Delta T_{N,con} - \Delta T_0$$

$$T_{ed, max} = T_0 + \gamma_F \cdot \Delta T_{N,exp} + \Delta T_0$$

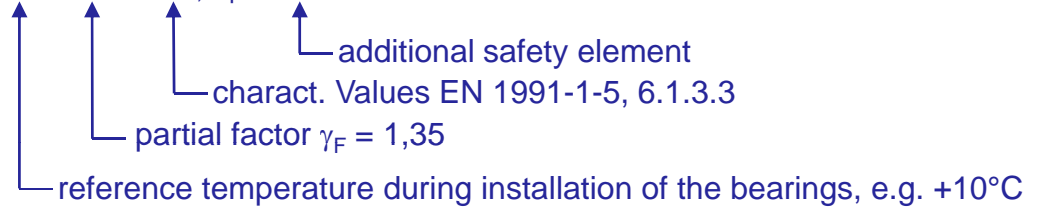


Table E.4: Recommended values for ΔT_0

Case	Installation of bearing	ΔT_0 [°C]		
		steel bridges	composite bridges	concrete bridges
1	Installation with measured Temperature and <u>with correction</u> Resetting with bridge set at T_0	0	0	0
2	Installation with estimated T_0 and <u>without correction</u> by resetting with bridge set T_0	10	10	10
3	Installation with estimated temperature T_0 and without correction by resetting and also one ore more changes in position of the fixed bearing	25	20	20

$$\Delta T_d = T_{ed,max} - \Delta T_{ed,min}$$

For non-linear behaviour stepwise determination

$$\Delta T_d = \gamma_F \cdot \Delta T_N$$

4. SPECIFICATION FOR BEARINGS

Reaction forces at fixed points resulting from resistance of the bearing system

For sliding bearings:

$$F_{H_d} = \gamma_Q \cdot Q_{1k} + \left\{ \begin{array}{l} \mu_a \left(\sum \gamma_{G,\text{sup}} \cdot G_k + \gamma_Q \cdot \psi_1 \cdot Q_{ki} + \sum \gamma_{Qi} \cdot \psi_{0i} \cdot Q_{ki} \right) \\ - \mu_r \left[\sum \gamma_{G,\text{inf}} \cdot G_k \right] \end{array} \right\}$$

Forces from acceleration and braking \leftarrow $\gamma_Q \cdot Q_{1k}$
 μ_a \rightarrow other variable actions
 μ_r \rightarrow coefficient of friction according EN 1337-1, 62. For PTFE sliding bearings $\mu_{\text{max}} = 0,03$
 ψ_1 \rightarrow self weight, dead loads
 ψ_{0i} \rightarrow vertical actions of traffic load

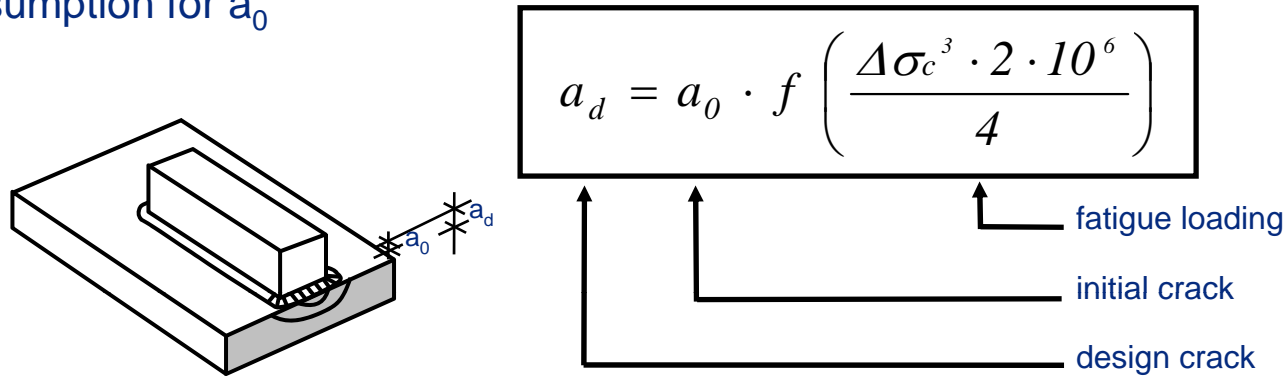
For elastomeric bearings

$$F_{H_d} = \gamma_Q \cdot Q_{k1} + \left\{ \begin{array}{l} G_{\text{sup}} \sum A_{\text{sup}} \varepsilon_{q,d,\text{sup}} \\ - G_{\text{inf}} \sum A_{\text{inf}} \varepsilon_{q,d,\text{inf}} \end{array} \right\}$$

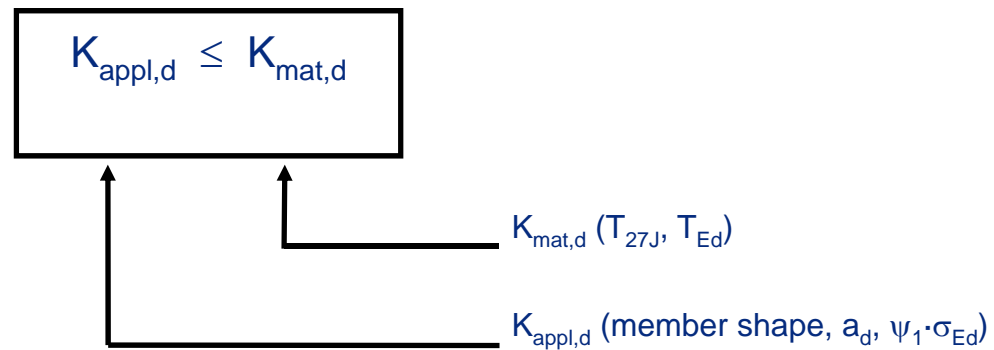
forces from acceleration and braking \leftarrow $\gamma_Q \cdot Q_{k1}$
 G_{sup} \rightarrow nominal values of shear modulus
 G_{inf} \rightarrow nominal values of shear modulus
 $\varepsilon_{q,d,\text{sup}}$ \rightarrow Shear deformations of the bearings according EN 1337-3
 $\varepsilon_{q,d,\text{inf}}$ \rightarrow Shear deformations of the bearings according EN 1337-3
 A_{sup} \rightarrow plan shear area of bearings
 A_{inf} \rightarrow plan shear area of bearings
 $G_{\text{sup}} = 1,05 \text{ N/mm}^2$
 $G_{\text{inf}} = 0,75 \text{ N/mm}^2$

5. CHOICE OF MATERIAL

Assumption for a_0

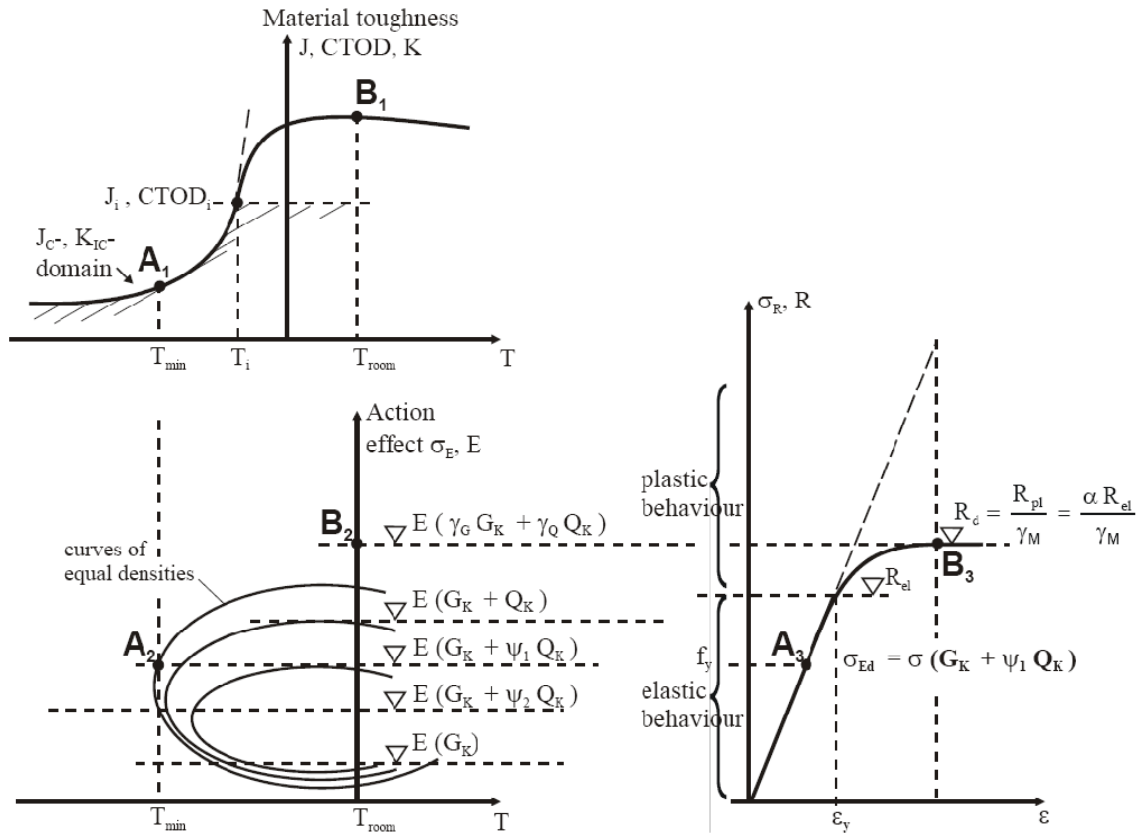


Safety assessment based on fracture mechanics



5. CHOICE OF MATERIAL

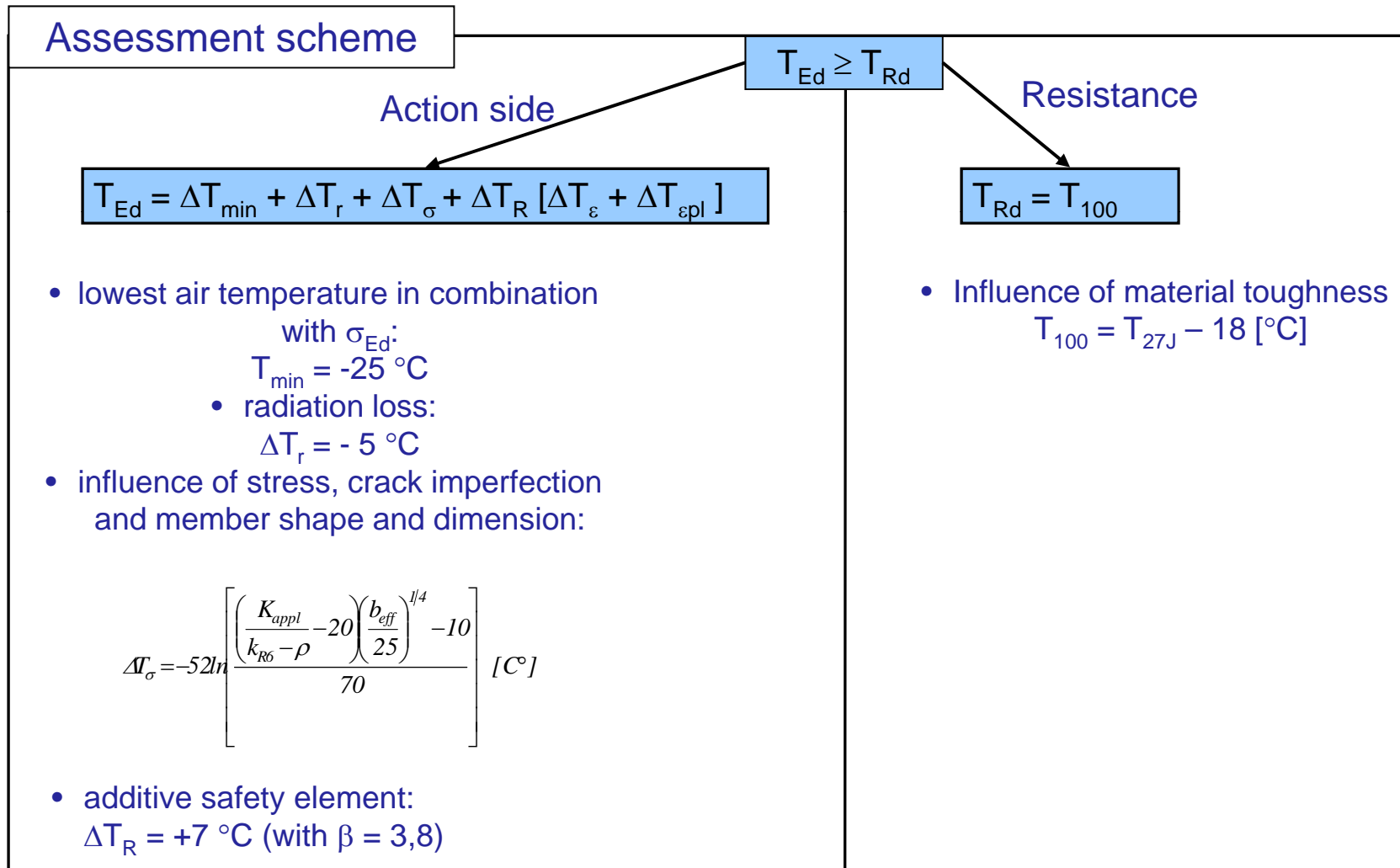
Toughness-temperature - Load-strain-diagram



Design situations in the upper-shelf region B and the transition region A of the toughness-temperature diagram

5. CHOICE OF MATERIAL

Safety assessment based on temperature



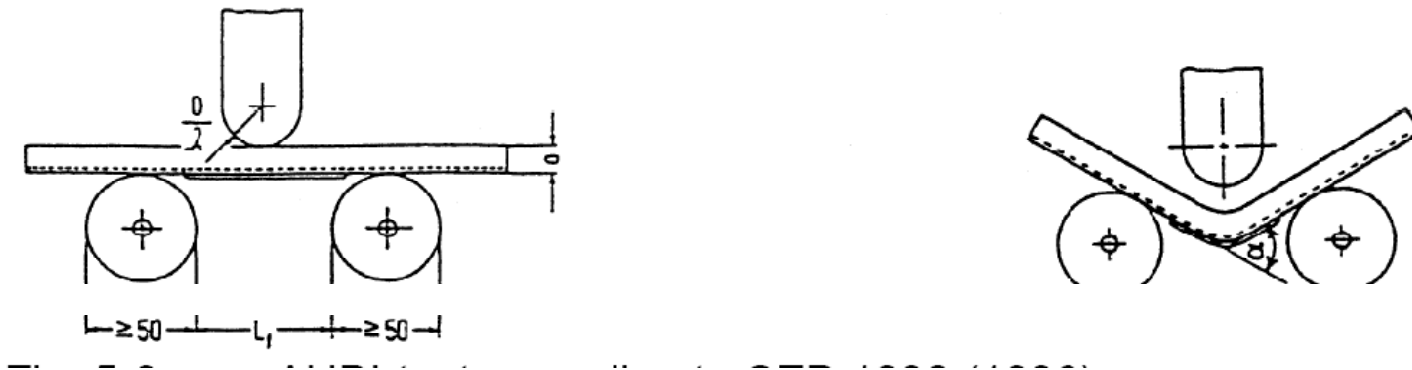
5. CHOICE OF MATERIAL

Choice of material to EN 1993-1-10

Steel grade	Sub-grade	Charpy energy CVN		Reference temperature T_{Ed} [°C]																							
		at T [°C]	J_{min}	$\sigma_{Ed} = 0,75 f_y(t)$							$\sigma_{Ed} = 0,50 f_y(t)$							$\sigma_{Ed} = 0,25 f_y(t)$									
				10	0	-10	-20	-30	-40	-50	10	0	-10	-20	-30	-40	-50	10	0	-10	-20	-30	-40	-50			
S235	JR	20	27	60	50	40	35	30	25	20	90	75	65	55	45	40	35	135	115	100	85	75	65	60			
	J0	0	27	90	75	60	50	40	35	30	125	105	90	75	65	55	45	175	155	135	115	100	85	75			
	J2	-20	27	125	105	90	75	60	50	40	170	145	125	105	90	75	65	200	200	175	155	135	115	100			
S275	JR	20	27	55	45	35	30	25	20	15	80	70	55	50	40	35	30	125	110	95	80	70	60	55			
	J0	0	27	75	65	55	45	35	30	25	115	95	80	70	55	50	40	165	145	125	110	95	80	70			
	J2	-20	27	110	95	75	65	55	45	35	155	130	115	95	80	70	55	200	190	165	145	125	110	95			
	M,N	-20	40	135	110	95	75	65	55	45	180	155	130	115	95	80	70	200	200	190	165	145	125	110			
	ML,NL	-50	27	185	160	135	110	95	75	65	200	200	180	155	130	115	95	230	200	200	200	190	165	145			
S355	JR	20	27	40	35	25	20	15	15	10	65	55	45	40	30	25	25	110	95	80	70	60	55	45			
	J0	0	27	60	50	40	35	25	20	15	95	80	65	55	45	40	30	150	130	110	95	80	70	60			
	J2	-20	27	90	75	60	50	40	35	25	135	110	95	80	65	55	45	200	175	150	130	110	95	80			
	K2,M,N	-20	40	110	90	75	60	50	40	35	155	135	110	95	80	65	55	200	200	175	150	130	110	95			
	ML,NL	-50	27	155	130	110	90	75	60	50	200	180	155	135	110	95	80	210	200	200	200	175	150	130			
S420	M,N	-20	40	95	80	65	55	45	35	30	140	120	100	85	70	60	50	200	185	160	140	120	100	85			
	ML,NL	-50	27	135	115	95	80	65	55	45	190	165	140	120	100	85	70	200	200	200	185	160	140	120			
S460	Q	-20	30	70	60	50	40	30	25	20	110	95	75	65	55	45	35	175	155	130	115	95	80	70			
	M,N	-20	40	90	70	60	50	40	30	25	130	110	95	75	65	55	45	200	175	155	130	115	95	80			
	QL	-40	30	105	90	70	60	50	40	30	155	130	110	95	75	65	55	200	200	175	155	130	115	95			
	ML,NL	-50	27	125	105	90	70	60	50	40	180	155	130	110	95	75	65	200	200	200	175	155	130	115			
	QL1	-60	30	150	125	105	90	70	60	50	200	180	155	130	110	95	75	215	200	200	200	175	155	130			
S690	Q	0	40	40	30	25	20	15	10	10	65	55	45	35	30	20	20	120	100	85	75	60	50	45			
	Q	-20	30	50	40	30	25	20	15	10	80	65	55	45	35	30	20	140	120	100	85	75	60	50			
	QL	-20	40	60	50	40	30	25	20	15	95	80	65	55	45	35	30	165	140	120	100	85	75	60			
	QL	-40	30	75	60	50	40	30	25	20	115	95	80	65	55	45	35	190	165	140	120	100	85	75			
	QL1	-40	40	90	75	60	50	40	30	25	135	115	95	80	65	55	45	200	190	165	140	120	100	85			
	QL1	-60	30	110	90	75	60	50	40	30	160	135	115	95	80	65	55	200	200	190	165	140	120	100			

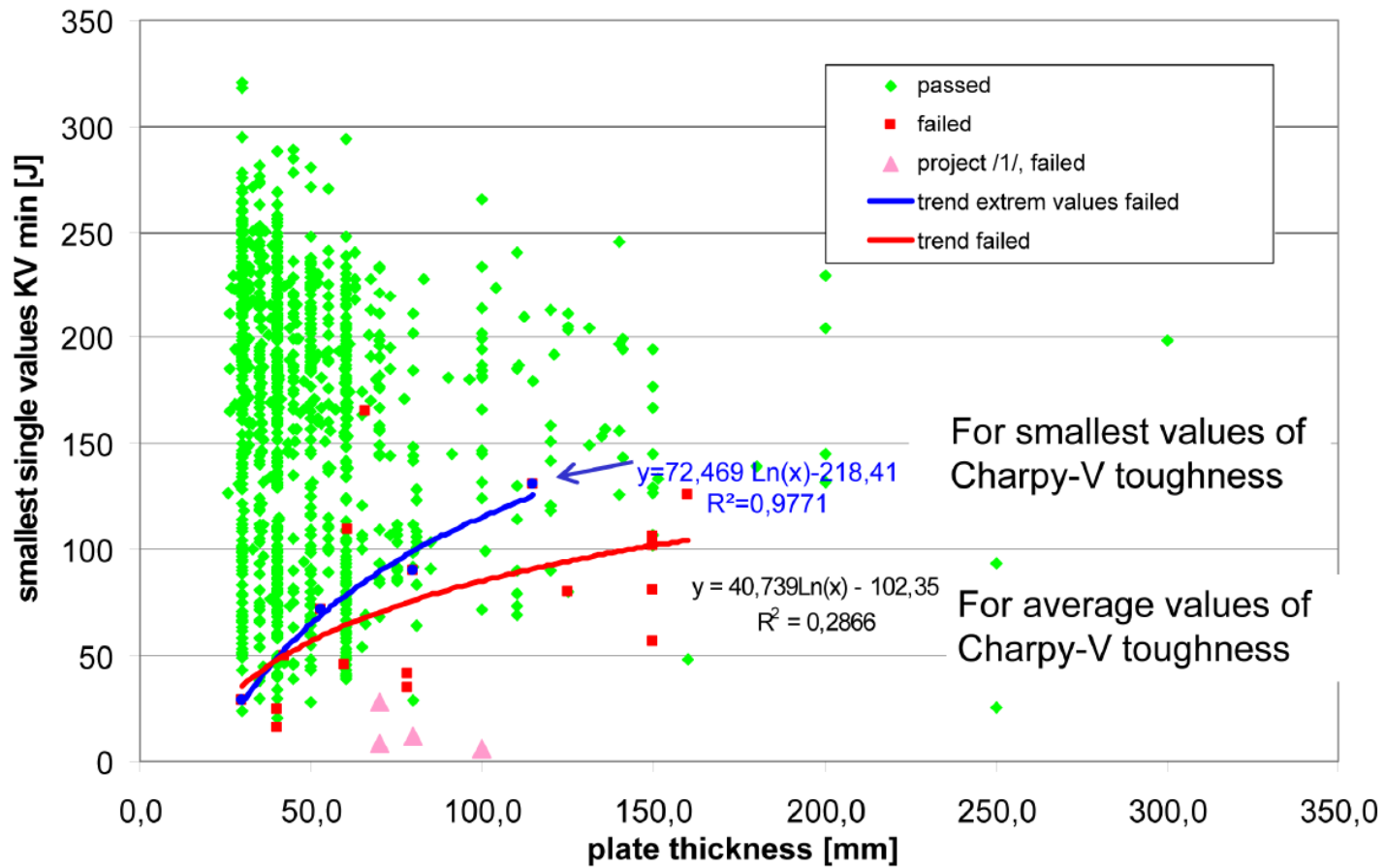
5. CHOICE OF MATERIAL

National quality tests



AUBI-test according to SEP 1390 (1996)

5. CHOICE OF MATERIAL



trend analysis for the AUBI correlation

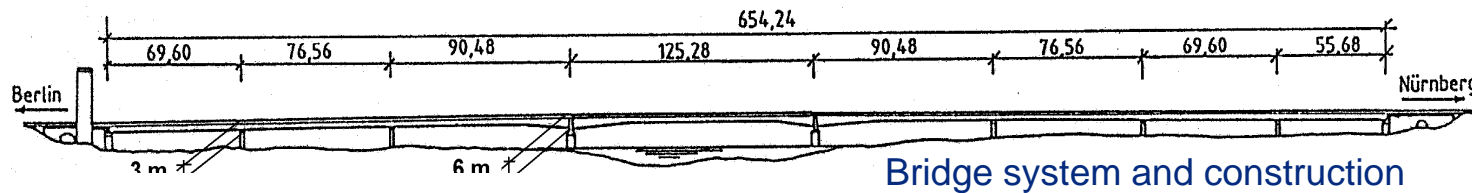
5. CHOICE OF MATERIAL

Example	Nominal plate thickness	Additional requirement
1	$t \leq 30$ mm	$T_{27J} = -20$ °C acc. to EN 10025
	$30 < t \leq 80$ mm	Fine grained steel acc. to EN 10025, e.g. S355N/M
	$t > 80$ mm	Fine grained steel acc. to EN 10025, e.g. S355NL/ML

Choice of material given in Table 3.1 of EN 1993-2

5. CHOICE OF MATERIAL

Example: Thick plates for the composite “Elbebridge Vockerode“ (EN 1993-1-10)



Querschnitt

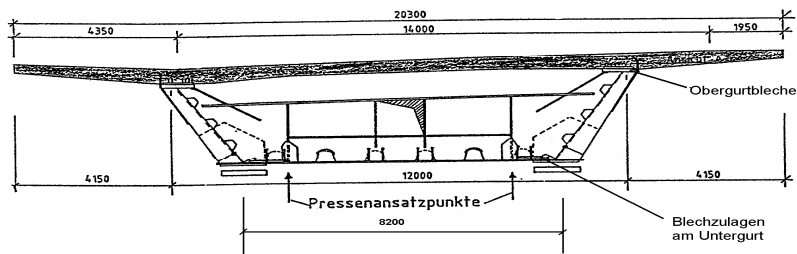
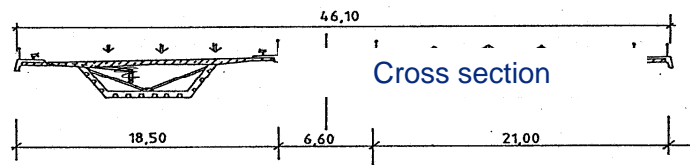
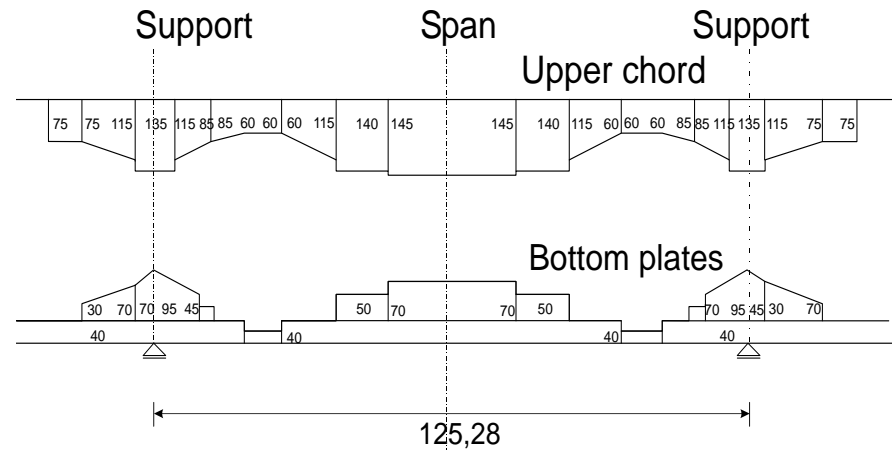
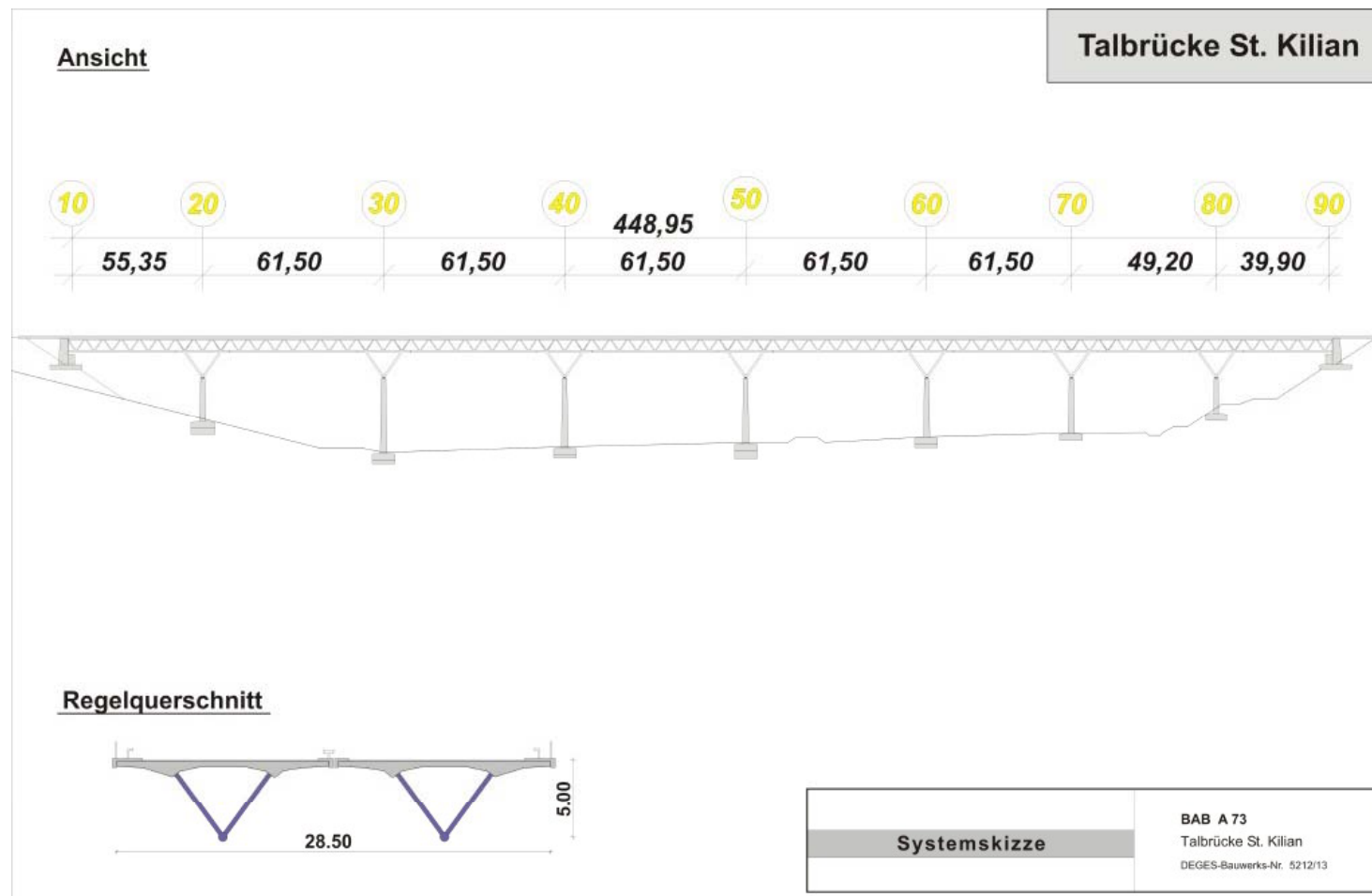


Plate thickness for S355 J2G3



5. CHOICE OF MATERIAL

Bridge St. Kilian



5. CHOICE OF MATERIAL

Bridge St. Kilian



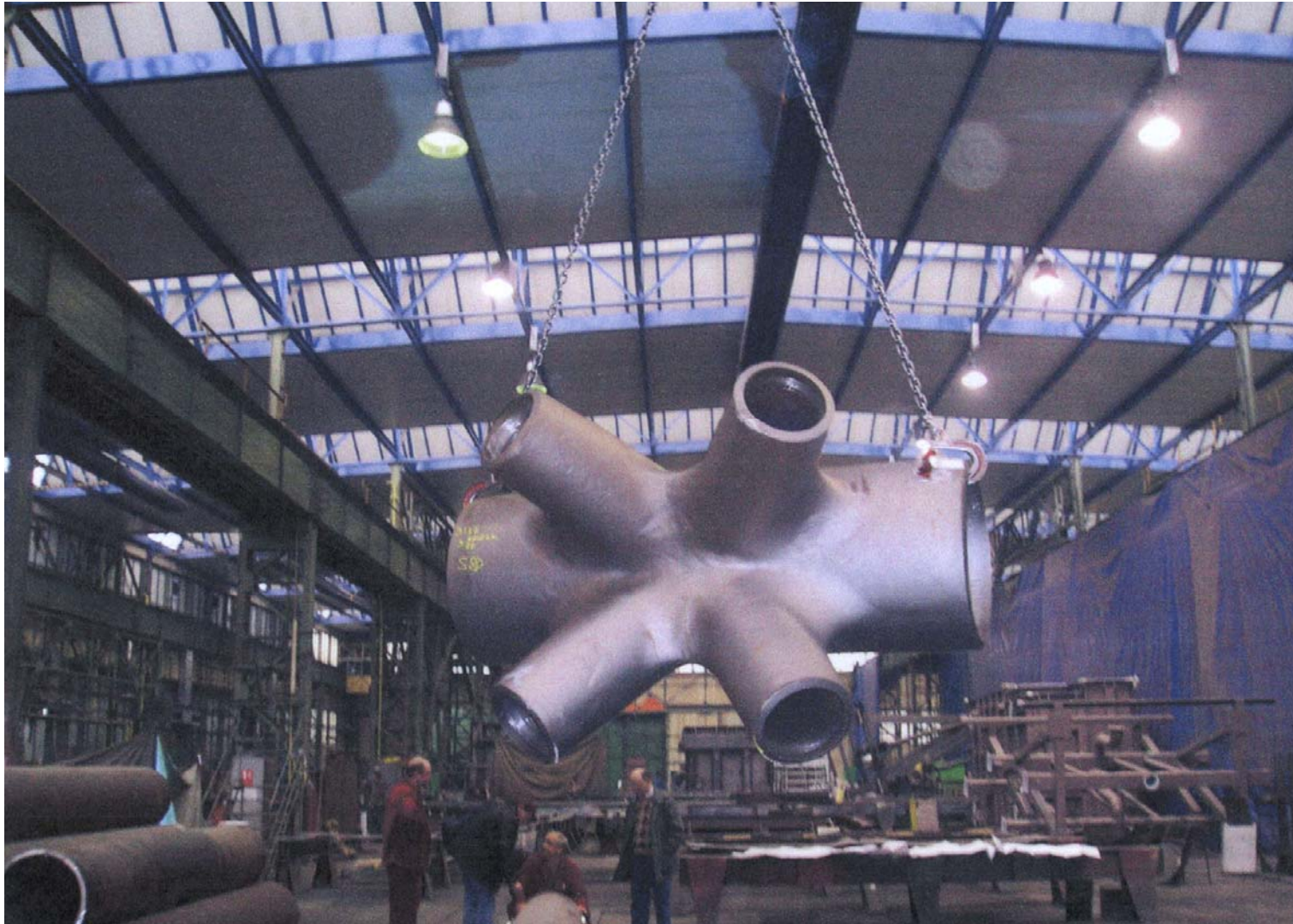
5. CHOICE OF MATERIAL

Cast node for the bridge St. Kilian



5. CHOICE OF MATERIAL

Cast node for the bridge St. Kilian



5. CHOICE OF MATERIAL

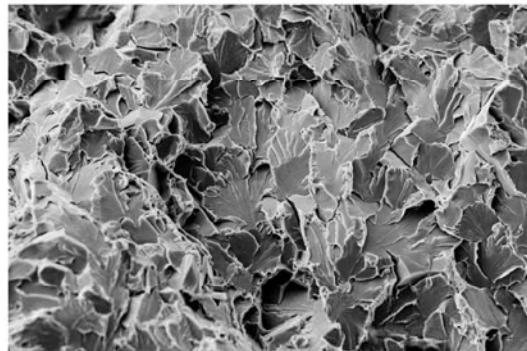
JRC Scientific and Technical Reports



COMMENTARY AND WORKED EXAMPLES to EN 1993-1-10 “Material toughness and through thickness properties“ and other toughness oriented rules in EN 1993

G. Sedlacek, M. Feldmann, B. Kühn, D. Tschickardt, S. Höhler, C. Müller, W. Hensen, N. Stranghöner
W. Dahl, P. Langenberg, S. Münstermann, J. Brozetti, J. Raoul, R. Pope, F. Bijlaard

Background documents in support to the implementation, harmonization and
further development of the Eurocodes



Joint Report

Prepared under the JRC – ECCS cooperation agreement for the evolution of Eurocode 3
(programme of CEN / TC 250)

Editors: M. Gérardin, A. Pinto and S. Dimova

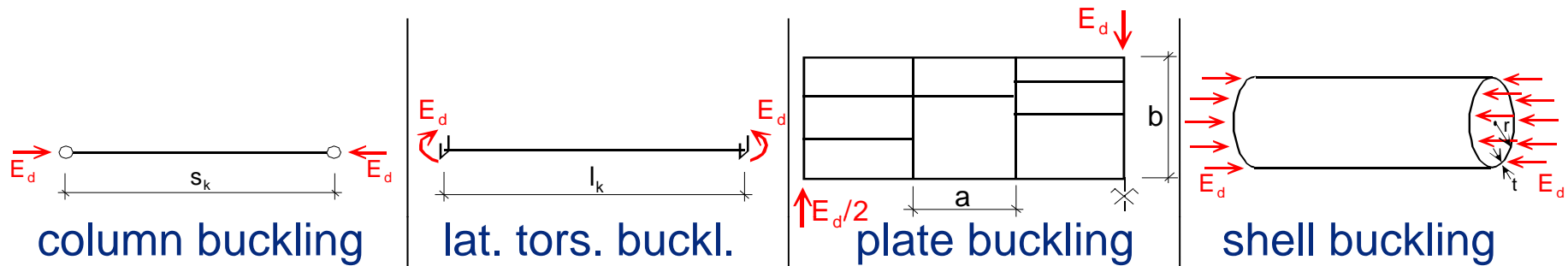
First Edition, September 2008

EUR 23510 EN - 2008

6. DESIGN OF BRIDGE-ELEMENTS

6.1 STABILITY RULES

Common design rules for column, lateral torsional, plate and shell buckling

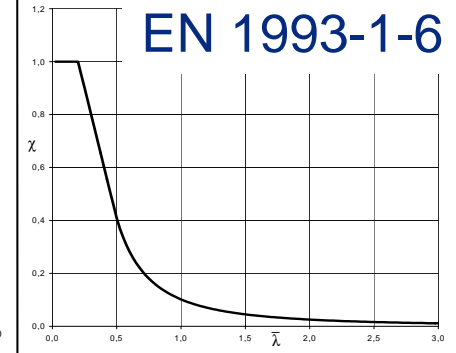
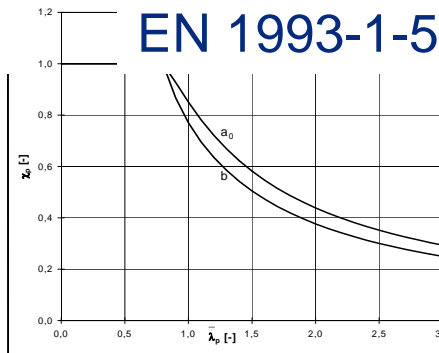
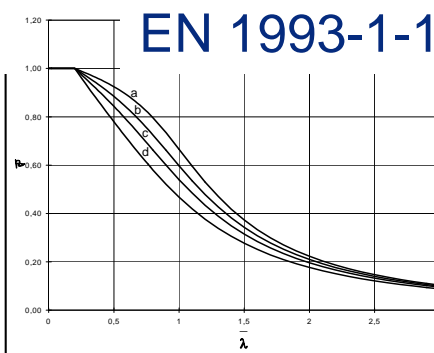
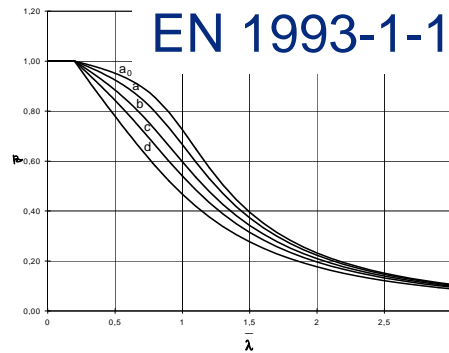


$$\alpha_{ult,k} E_d = R_k$$

$$\alpha_{crit} E_d = R_{crit}$$

$$\bar{\lambda} = \sqrt{\frac{R_k}{R_{crit}}} = \sqrt{\frac{\alpha_{ult,k}}{\alpha_{crit}}}$$

$$\chi = \chi(\bar{\lambda})$$

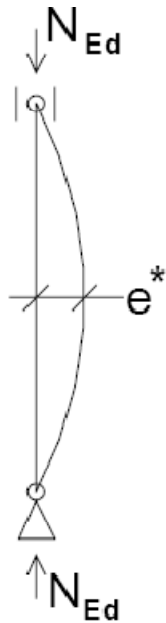


$$E_d \leq \frac{\chi R_k}{\gamma_M}$$

$$1 \leq \frac{\chi \alpha_{ult,k}}{\gamma_M}$$

6.1 STABILITY RULES

Column buckling



$$\frac{N_{Ed}}{N_{pl,k}} + \frac{N \cdot e^*}{M_{Rk}} \cdot \frac{1}{1 - \frac{N}{N_{crit}}} = 1 \quad (1)$$

$$\frac{N_{Ed}}{N_{pl,k}} = \chi; \quad \frac{N_{pl,k}}{N_{crit}} = \bar{\lambda}^{-2} \quad (2)$$

$$\chi + \chi \frac{N_{pl,k}}{M_{Rk}} \cdot e^* \cdot \frac{1}{1 - \chi \cdot \bar{\lambda}^{-2}} = 1 \quad (3)$$

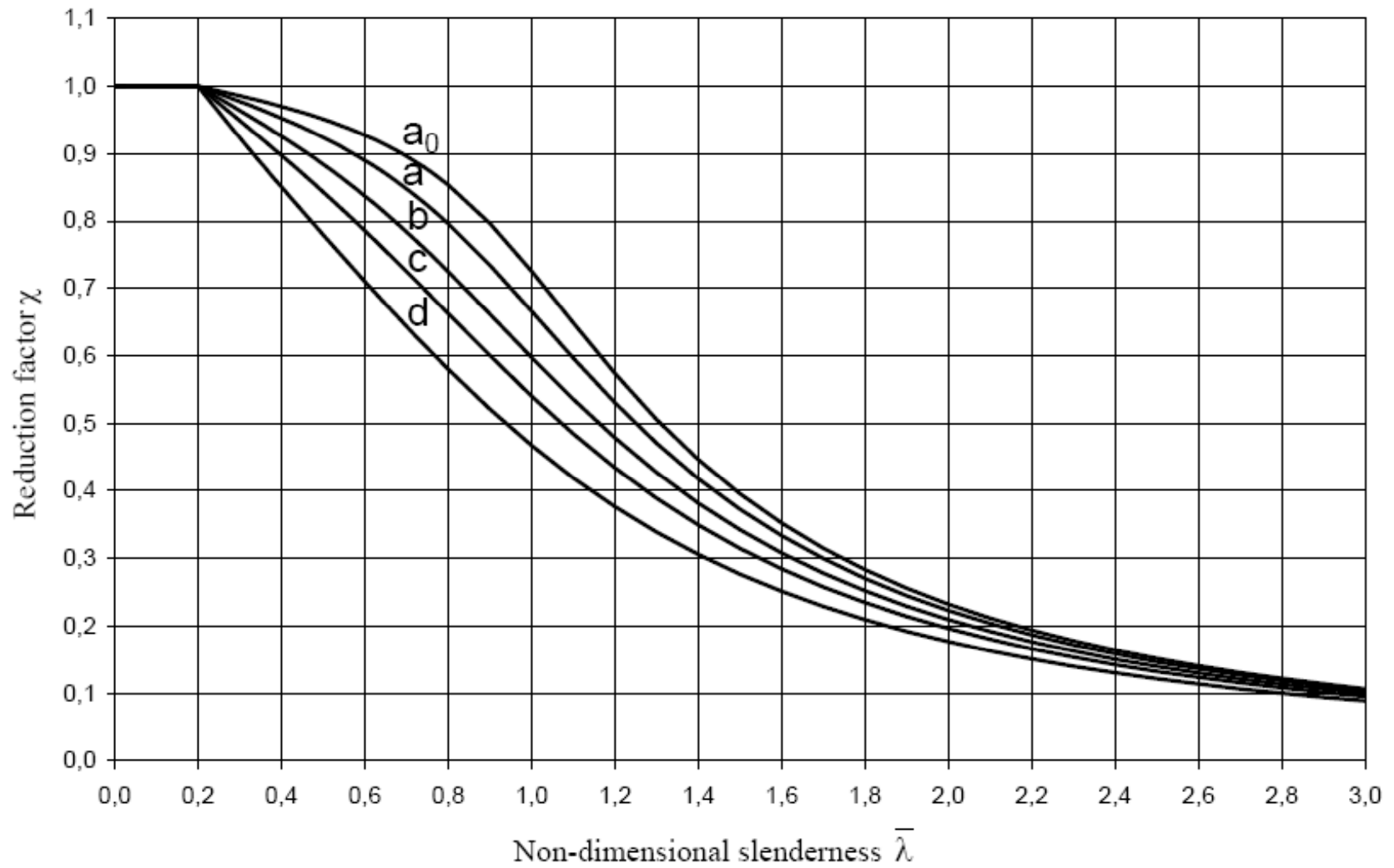
$$e^* = \alpha \cdot (\bar{\lambda} - 0,2) \cdot \frac{M_{Rk}}{N_{pl,k}} \quad (4)$$

$$\chi + \chi \cdot \alpha (\bar{\lambda} - 0,2) \frac{1}{1 - \chi \bar{\lambda}^{-2}} = 1 \quad (5)$$

$$\chi = \frac{1}{\varphi + \sqrt{\varphi^2 - \bar{\lambda}^{-2}}} \quad (6)$$

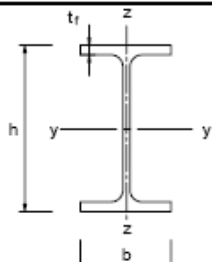
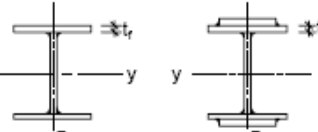

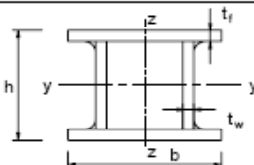
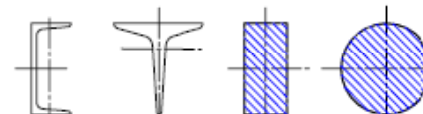

mit $\varphi = 0,5 \cdot [1 + \alpha(\bar{\lambda} - 0,2) + \bar{\lambda}^{-2}]$

6.1 STABILITY RULES



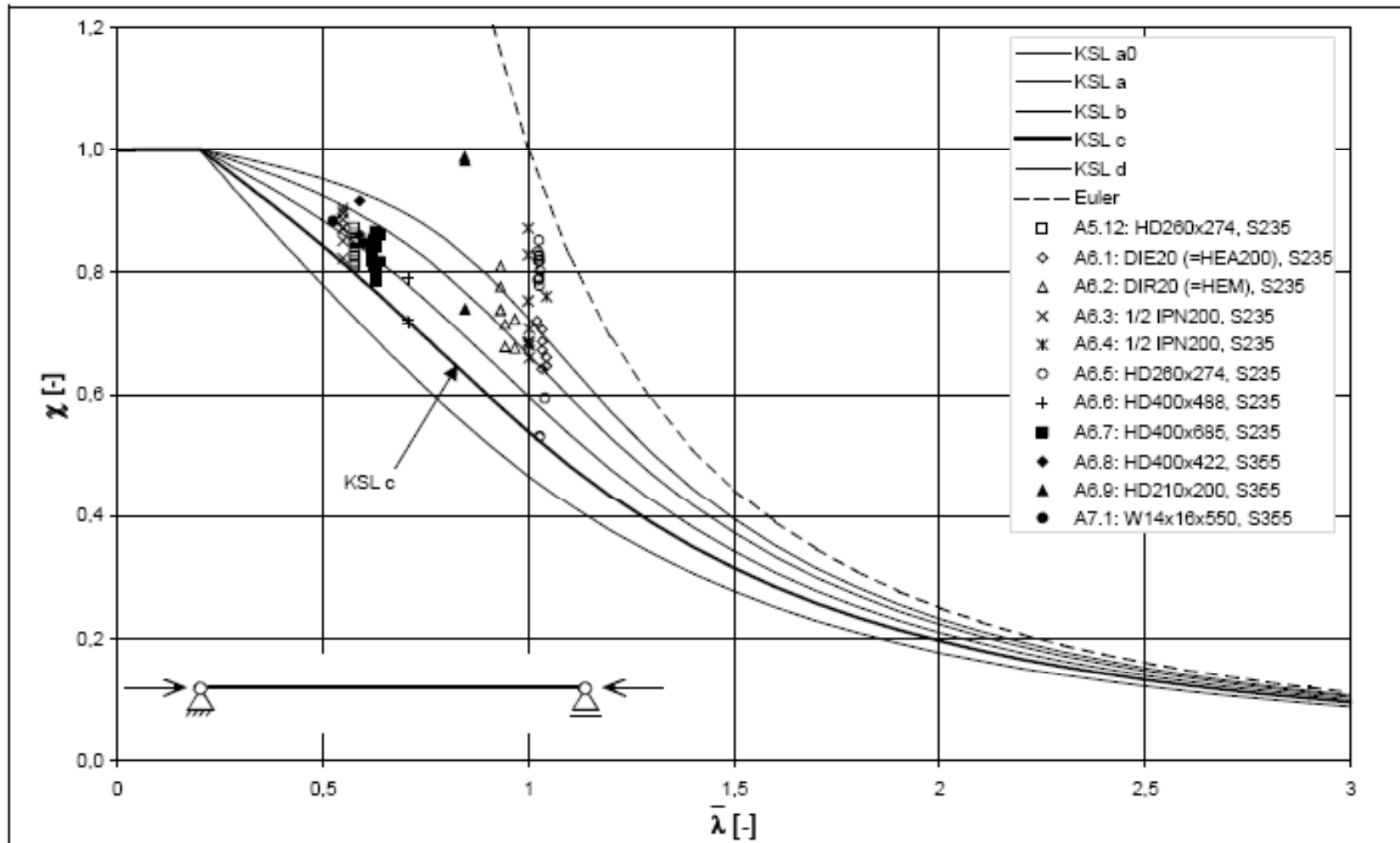
Column buckling curves

6.1 STABILITY RULES

Cross section	Limits	Buckling about axis	Buckling curve	
			S 235 S 275 S 355 S 420	S 460
 <p>Rolled sections</p>	$h/b > 1,2$	$t_f \leq 40 \text{ mm}$ $40 \text{ mm} < t_f \leq 100$	y-y z-z	a a ₀
			y-y z-z	b a
	$h/b \leq 1,2$	$t_f \leq 100 \text{ mm}$ $t_f > 100 \text{ mm}$	y-y z-z	b a
			y-y z-z	d c
 <p>Welded I-sections</p>	$t_f \leq 40 \text{ mm}$	y-y z-z	b c	
	$t_f > 40 \text{ mm}$	y-y z-z	c d	
 <p>Hollow sections</p>	hot finished	any	a	a ₀
	cold formed	any	c	c
 <p>Welded box sections</p>	generally (except as below)	any	b	b
	thick welds: $a > 0,5t_f$ $b/t_f < 30$ $h/t_w < 30$	any	c	c
 <p>U-, T- and solid sections</p>		any	c	c
 <p>L-sections</p>		any	b	b

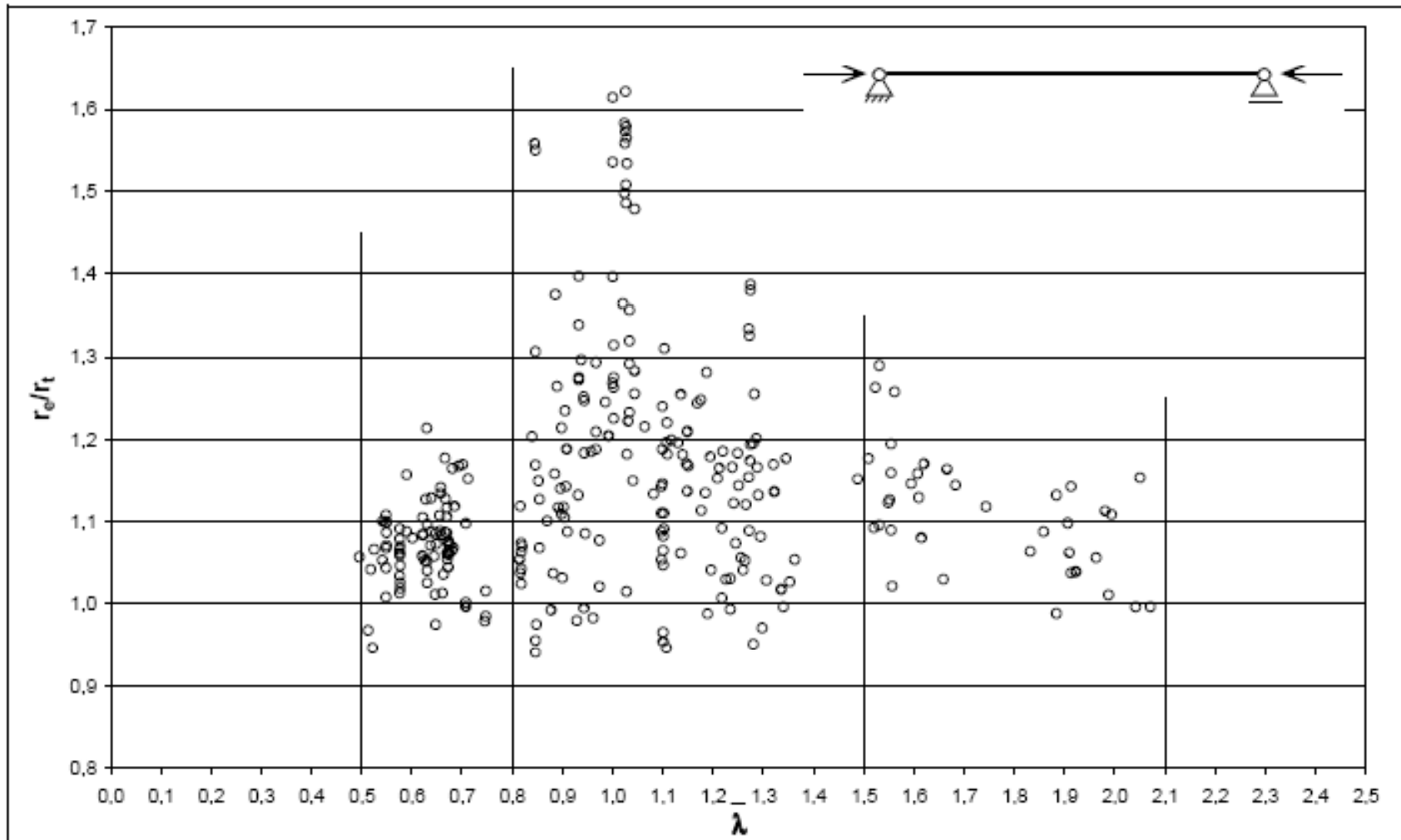
Selection of buckling curves

6.1 STABILITY RULES



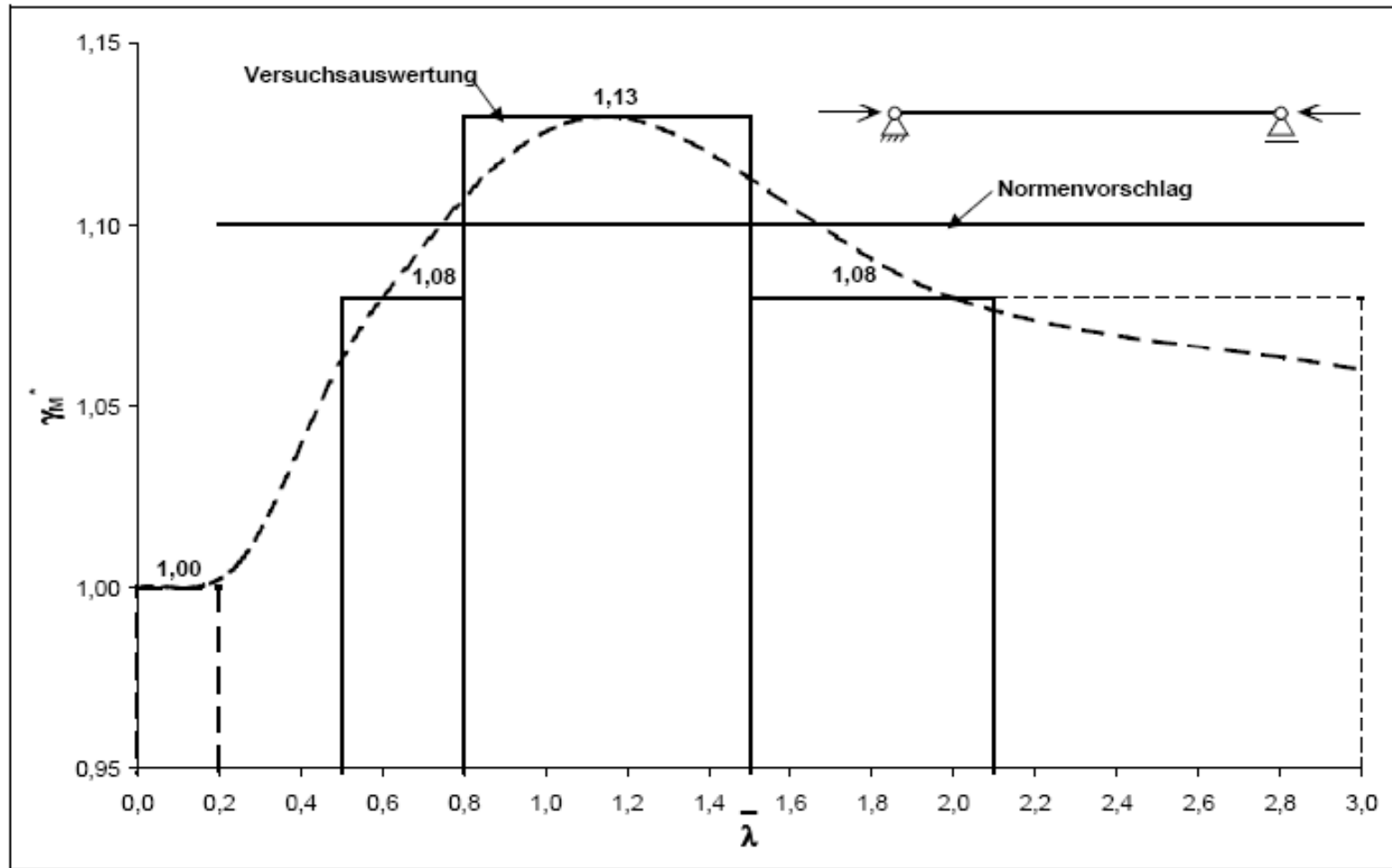
Test evaluation – weak axis buckling

6.1 STABILITY RULES



Test evaluation – weak axis buckling

6.1 STABILITY RULES



γ_M -values according to EN 1990 – Annex D

6.1 STABILITY RULES

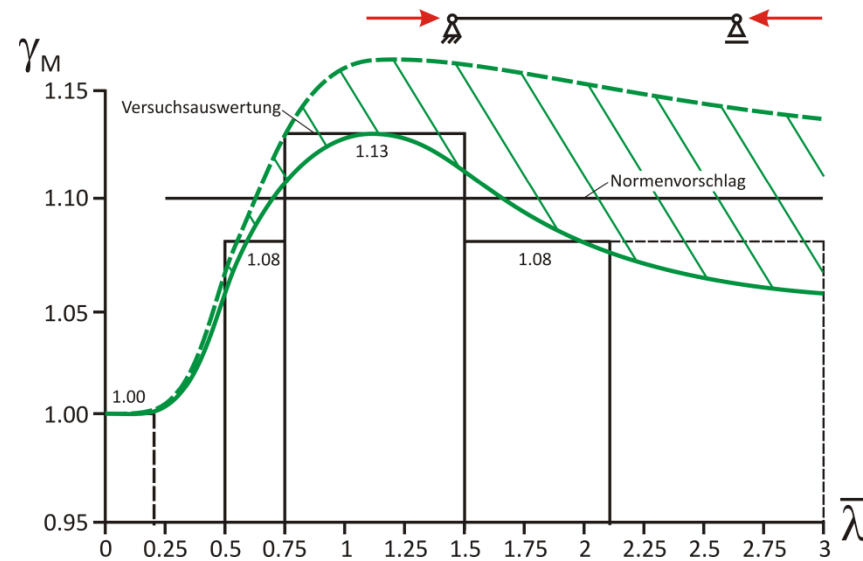
European buckling curve	2nd order theory with imperfection
$E_d = R_k$ $\bar{\lambda} = \sqrt{\frac{N_{pl}}{N_{crit}}}$ $\chi = (\alpha, \bar{\lambda})$ $R_k = \chi \cdot N_{pl}$ $R_d = \frac{R_k}{\gamma_M}$	$E_d = R_d$ $\bar{\lambda}_d = \sqrt{\frac{N_{pl,d}}{N_{crit}}}$ $\chi_d = (\alpha, \bar{\lambda}_d)$ $R_d = \frac{\chi_d \cdot N_{pl}}{\gamma_M}$
	<p><u>Consequences:</u></p> <p>Option 1: $\bar{E}_d = \gamma_M \cdot E_d$</p> <p>Option 2: $\bar{N}_{crit,d} = \frac{N_{crit}}{\gamma_M}$</p> <p>Option 3: $\gamma_M = 1,0$</p> <p>Option 4: $e_d = e_0 \frac{\gamma_M}{1 - \chi \bar{\lambda}^2}$</p> <p>Option 5: $\gamma_M^* = \frac{\chi_d}{\chi} \cdot \gamma_M$</p>

Equivalence of buckling curves and 2nd order theory

6.1 STABILITY RULES

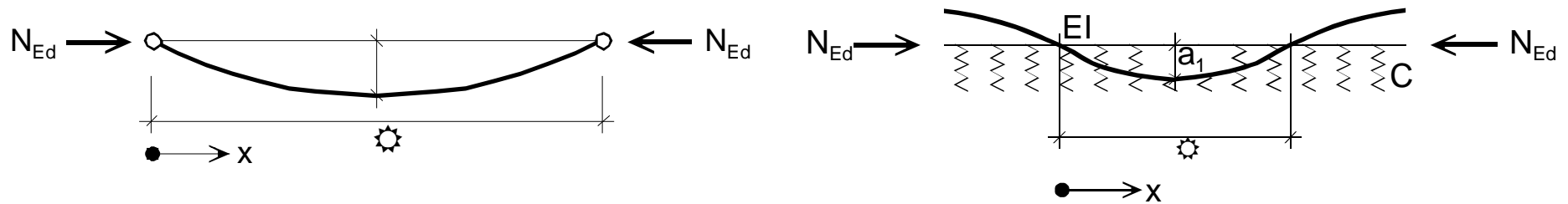
γ_M -values for 2nd order analysis

λ	ϕ	χ	λ_d	ϕ_d	χ_d	$g = \frac{\chi_d}{\chi}$
0,5	0,685	0,870	0,477	0,661	0,895	1,03
1,0	1,136	0,597	0,953	1,082	0,627	1,05
1,5	1,846	0,342	1,43	1,734	0,369	1,08
2,0	2,806	0,209	1,906	2,605	0,228	1,09
3,0	5,476	0,10	2,859	5,039	0,109	1,09



6.1 STABILITY RULES

Imperfections for members with various boundary conditions



$$\eta_{ini} = e_{0d} \sin \frac{\pi X}{l}$$

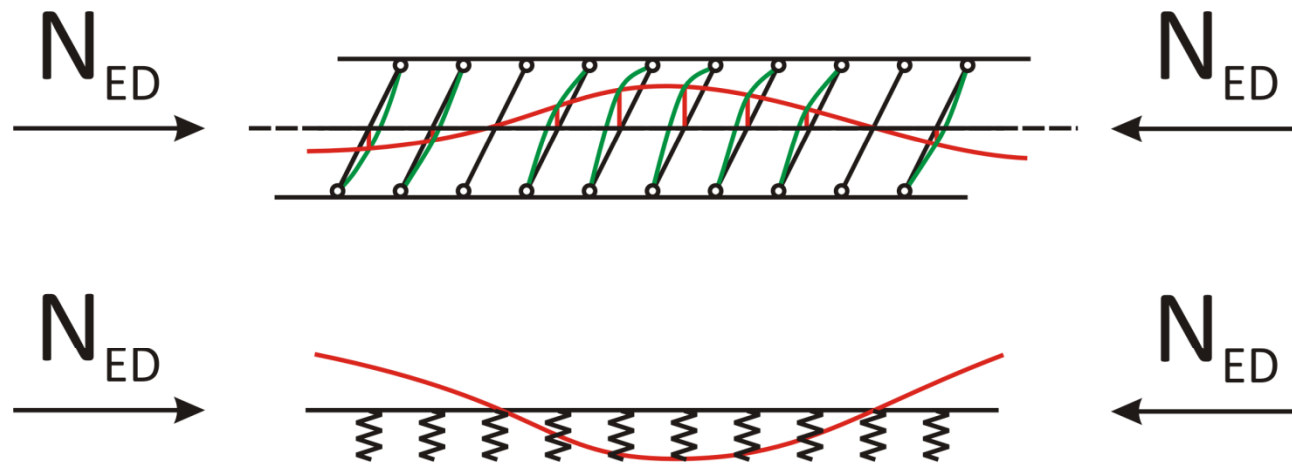
$$M_e = e_{0d} N_{Ed} \frac{1}{1 - \frac{N_{Ed}}{N_{crit}}} \sin \frac{\pi X}{l}$$

$$\eta_{ini} = e_{0d} \frac{\alpha_{crit}^2}{\eta_{crit,max}''} \eta_{crit}$$

$$M_e = e_{0d} \frac{N_{Ed}}{1 - \frac{N_{Ed}}{EI \alpha_{crit}^2}} \frac{\eta_{crit}}{\eta_{crit,max}''}$$

Use of buckling mode as imperfection

6.1 STABILITY RULES



Example for a column on elastic supports

6.1 STABILITY RULES

Column buckling	Lateral torsional buckling
$\frac{N_{Ed}}{N_{pl,Rk}} + \frac{M_{Ed}}{M_{y,Rk}} = 1$	$\frac{N_{Ed}^{Fl}}{N_{pl,Rk}^{Fl}} + \frac{M_{y,Ed}^{Fl}}{M_{y,Rk}^{Fl}} = 1$
$\frac{N_{Ed}}{N_{pl,Rk}} + \frac{N_{Ed} e^*}{M_{y,Rk}} \frac{1}{1 - \frac{N_{Ed}}{N_{crit}}} = 1$	$\frac{M_{z,Ed}}{M_{z,Rk}} + \frac{M_{z,Ed}}{M_{z,crit}} \frac{N_{crit}^{Fl}}{M_{y,Rk}^{Fl}} e^* \frac{1}{1 - \frac{M_{z,Ed}}{M_{z,crit}}} = 1$
$e^* = \alpha \left(\bar{\lambda}_N - 0,2 \right) \frac{M_{y,Rk}}{N_{pl,Rk}}$ $\chi_N + \chi_N \overbrace{\alpha}^{\alpha} \left(\bar{\lambda}_N - 0,2 \right) \frac{1}{1 - \chi_N \bar{\lambda}_N^2} = 1$	$e^* = \alpha \left(\bar{\lambda}_M - 0,2 \right) \frac{M_{y,Rk}}{N_{pl,Rk}^{Fl}}$ $\chi_M + \chi_M \overbrace{\alpha}^{\alpha^*} \frac{\bar{\lambda}_M^2}{\bar{\lambda}_{Fl}^2} \left(\bar{\lambda}_M - 0,2 \right) \frac{1}{1 - \chi_M \bar{\lambda}_M^2} = 1$

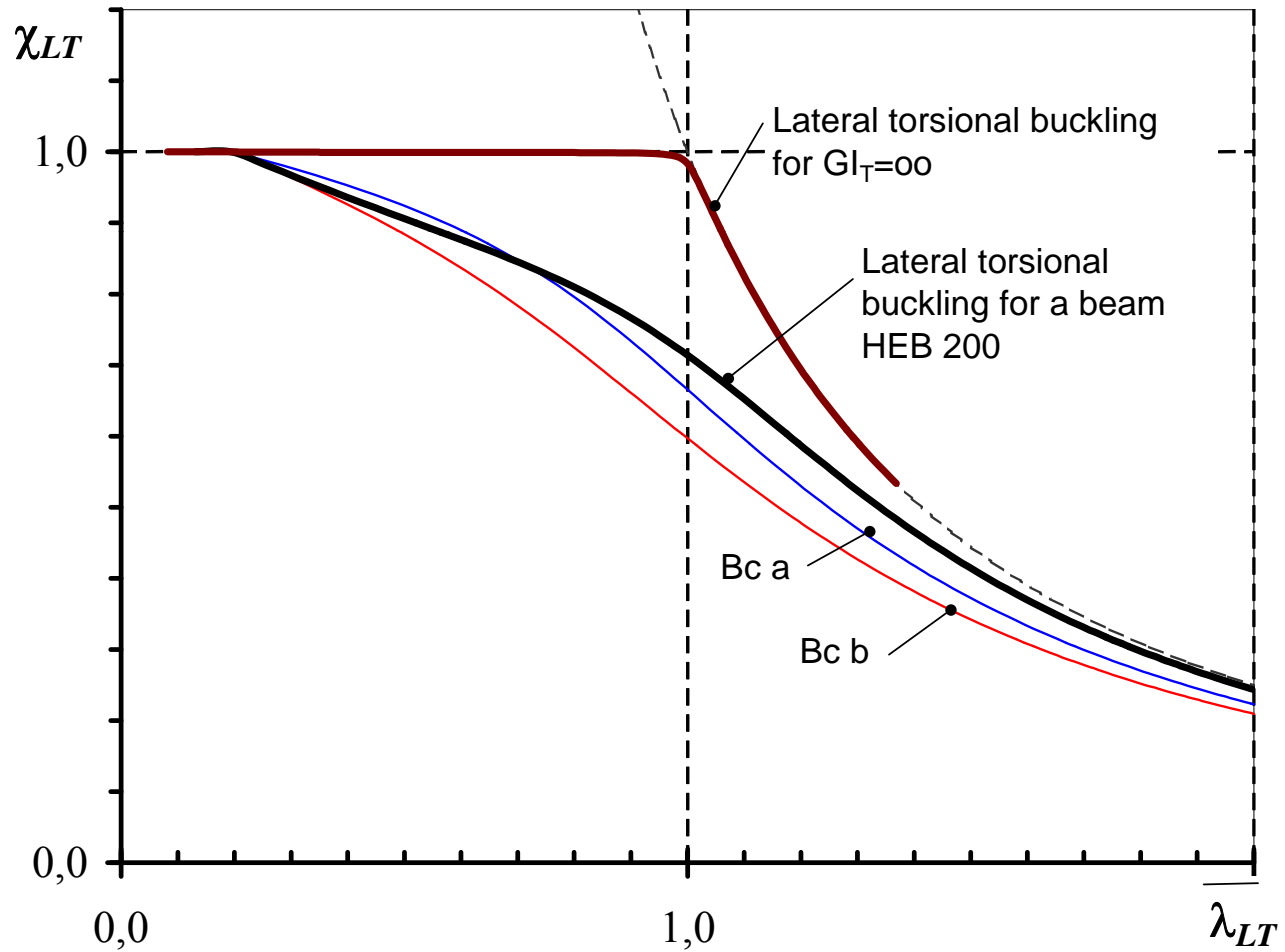
$$\chi = \frac{1}{\varphi + \sqrt{\varphi^2 - \bar{\lambda}^2}}$$

$$\varphi = 0,5 \left(1 + \alpha \left(\bar{\lambda} - 0,2 \right) + \bar{\lambda}^2 \right)$$

Equivalence of flexural and lateral torsional buckling

6.1 STABILITY RULES

Comparison of LTB-curves



6.1 STABILITY RULES

Procedure for lateral torsional buckling assessments using the buckling curves:

1. Input parameters:

$$\alpha_{ult,k} = \frac{R_k}{E_d}$$

$$\alpha_{crit} = \frac{R_{crit}}{E_d}$$

$$\bar{\lambda} = \sqrt{\frac{\alpha_{ult,k}}{\alpha_{crit}}}$$

2. Modification of imperfection factor:

$$\alpha^* = \frac{\alpha_{crit}^*}{\alpha_{crit}} \cdot \alpha$$

where α_{crit}^* is determined without effect of $G \cdot I_D$

3. Use of flexural buckling curve:

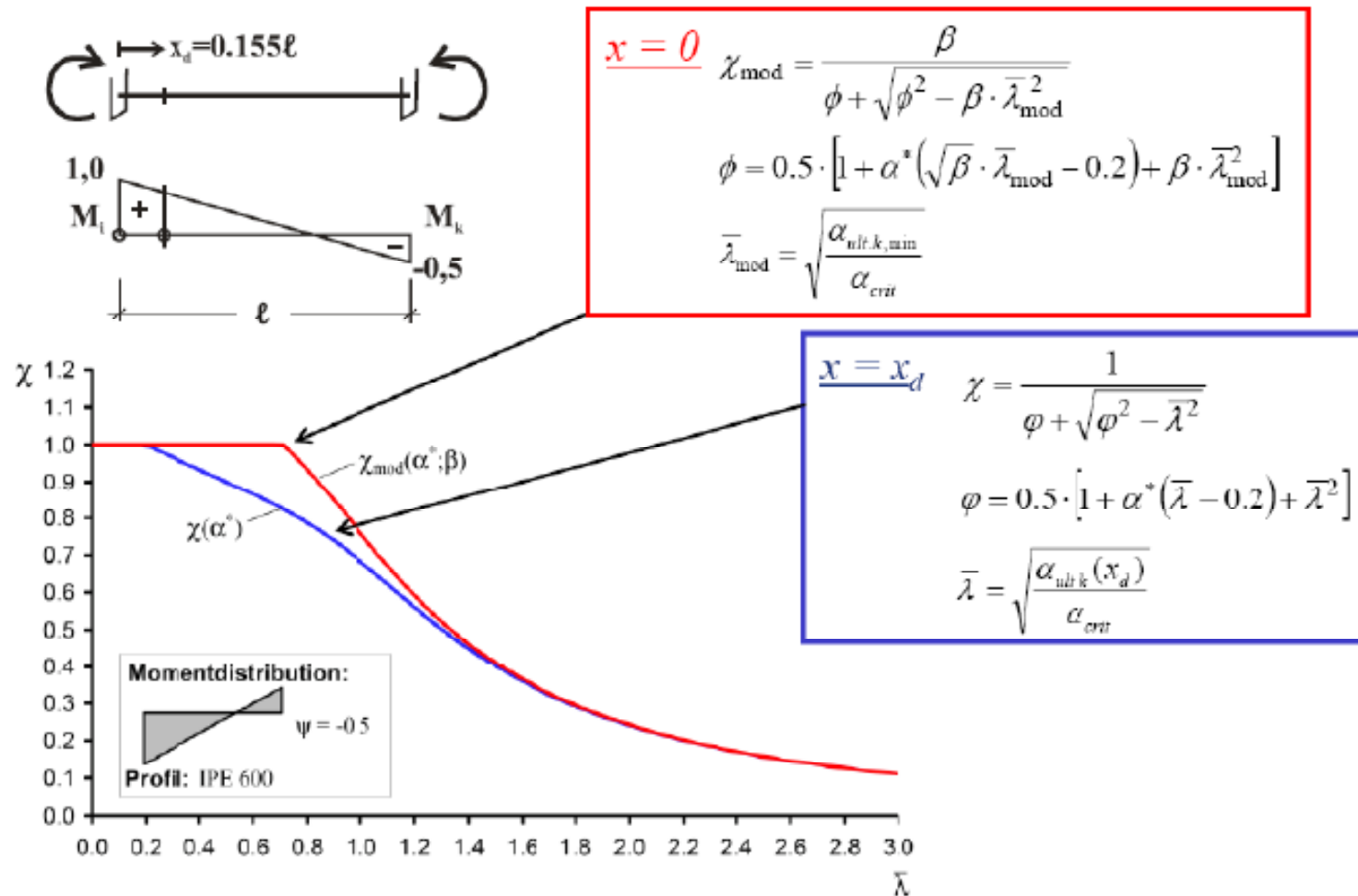
$$\phi = 0,5 \left[1 + \alpha^* (\lambda - 0,2) + \bar{\lambda}^2 \right]$$

$$\chi = \frac{1}{\phi - \sqrt{\phi^2 - \bar{\lambda}^2}}$$

4. Assessment for design point x_d

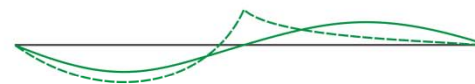
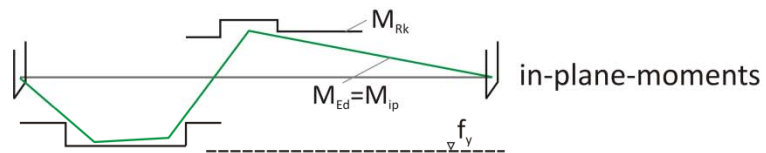
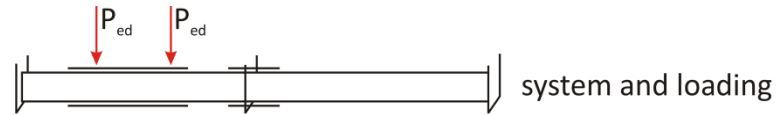
$$\frac{\chi \alpha_{ult,k}}{\gamma_M} \geq 1$$

6.1 STABILITY RULES

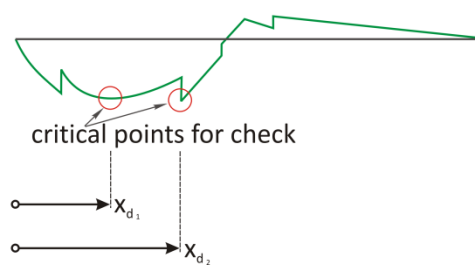
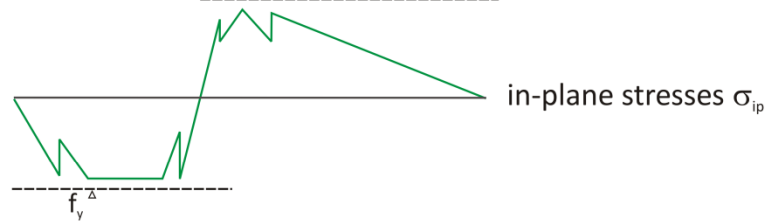


Comparison of lateral torsional buckling curves

6.1 STABILITY RULES



modal out-of-plane displacements η_{crit}
modal out-of-plane moments $EI(x) \eta''_{crit}$



out-of-plane stresses σ_{op}

check:

$$\bar{\lambda} = \sqrt{\frac{\alpha_{ult,k}}{\alpha_{crit}}}$$

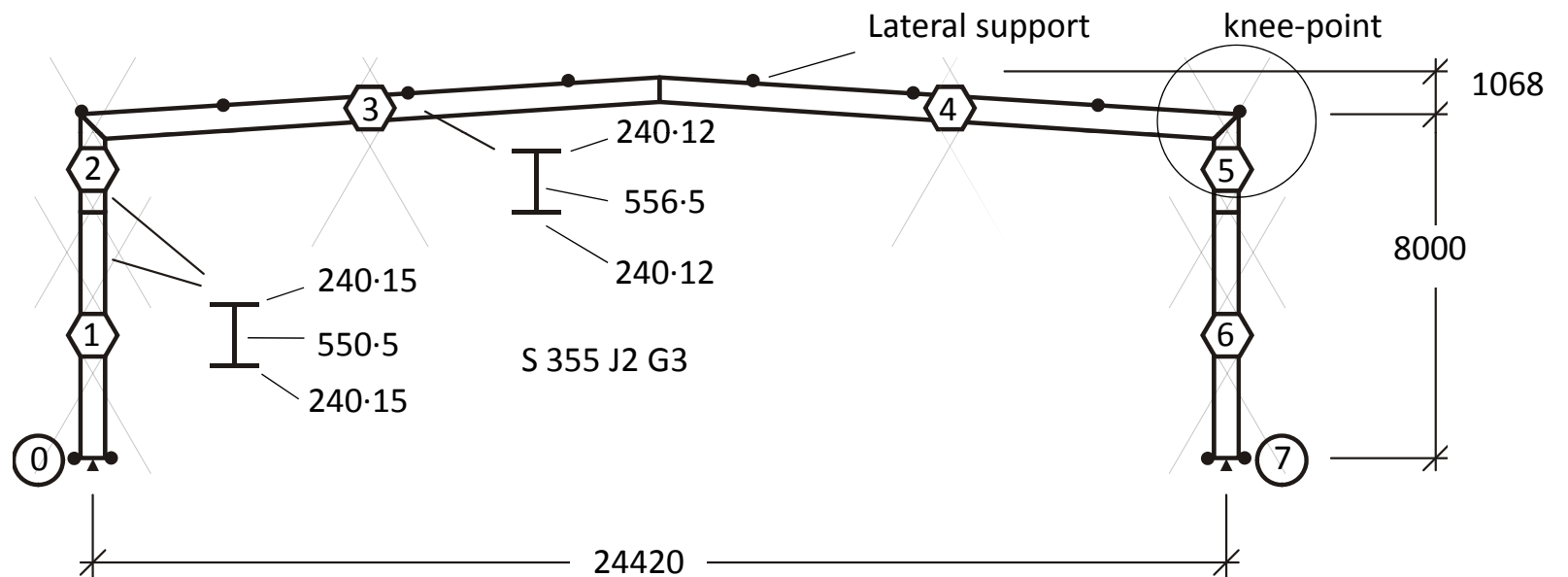
$$\chi = \chi(\alpha^*, \bar{\lambda})$$

$$\frac{\chi \cdot \alpha_{ult,k}}{\gamma_M} \geq 1$$

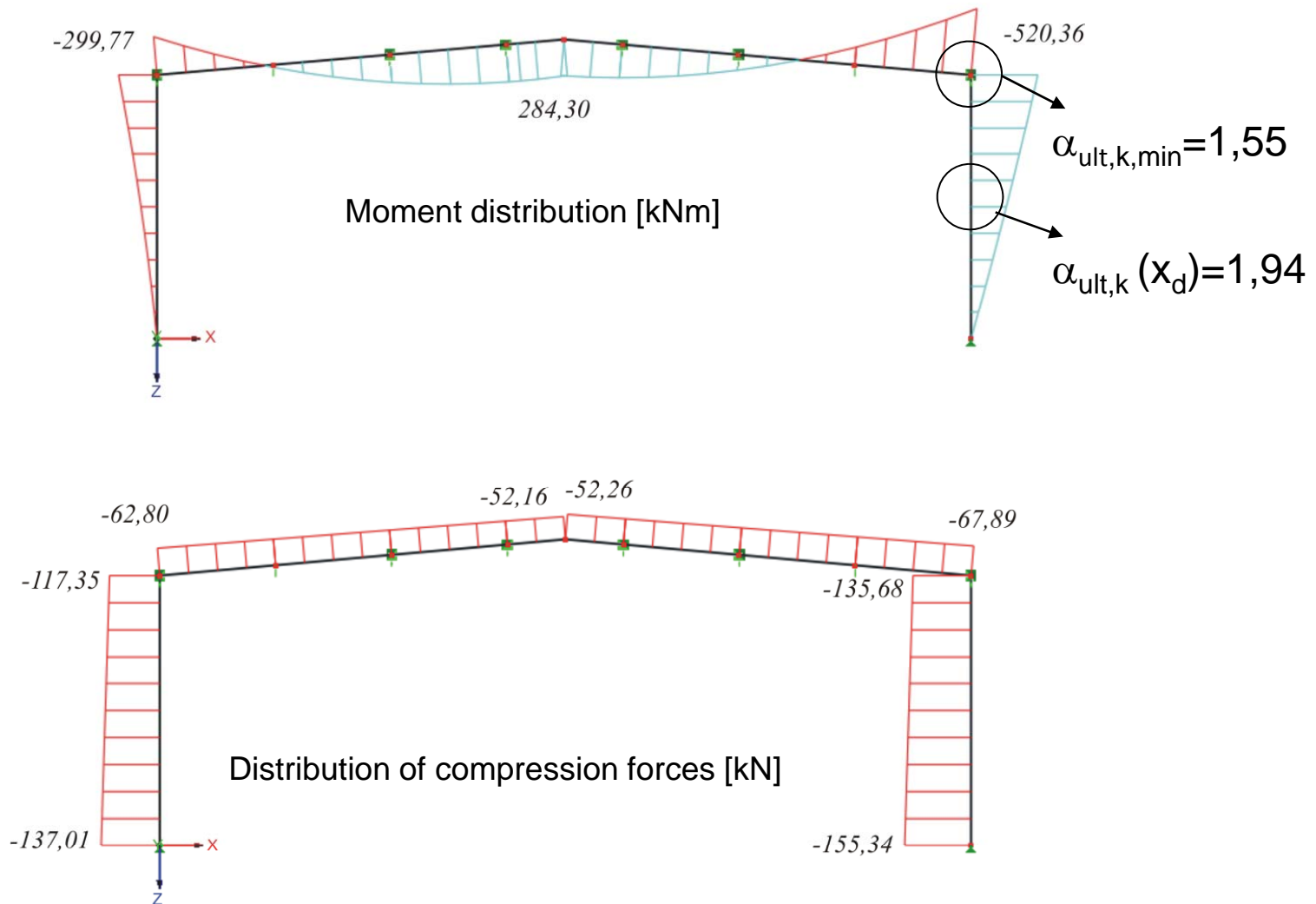
Determination of design point x_d

6.1 STABILITY RULES

Example: Portal frame

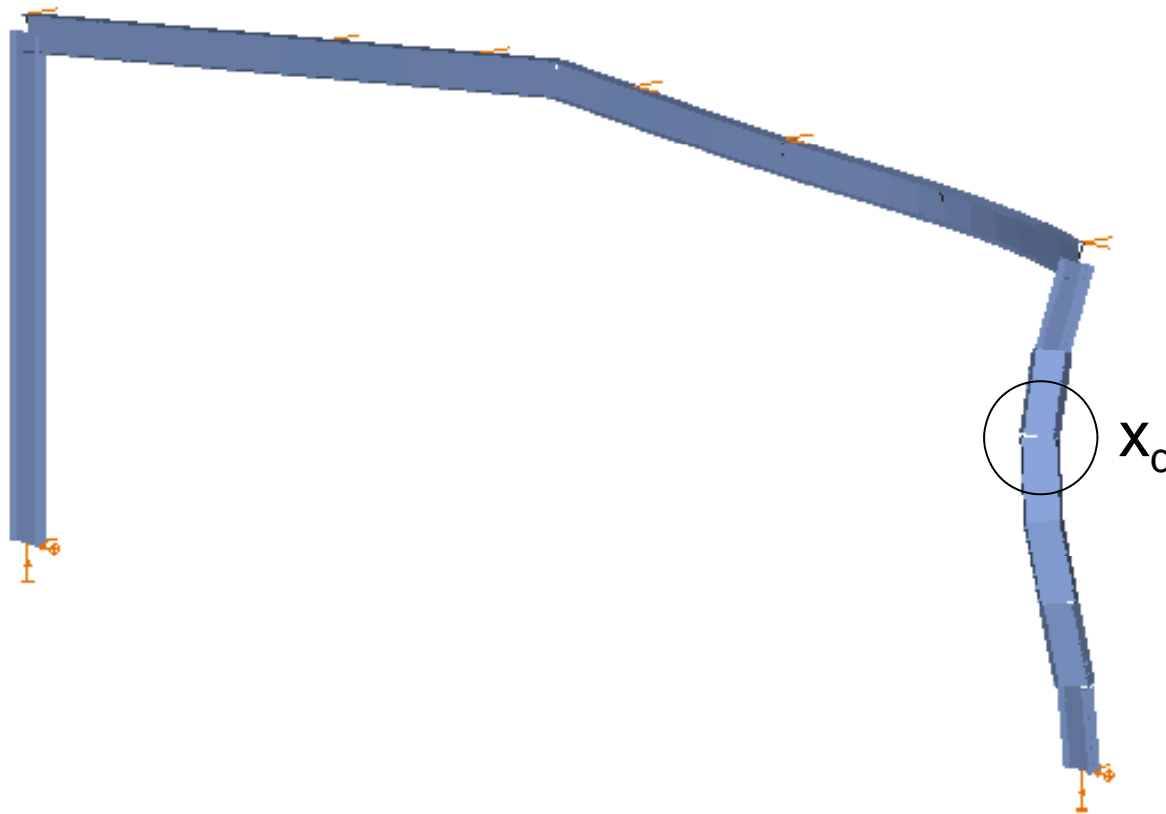


6.1 STABILITY RULES



6.1 STABILITY RULES

Example: Modal out-of-plane deformation $\alpha_{crit}=1.85$



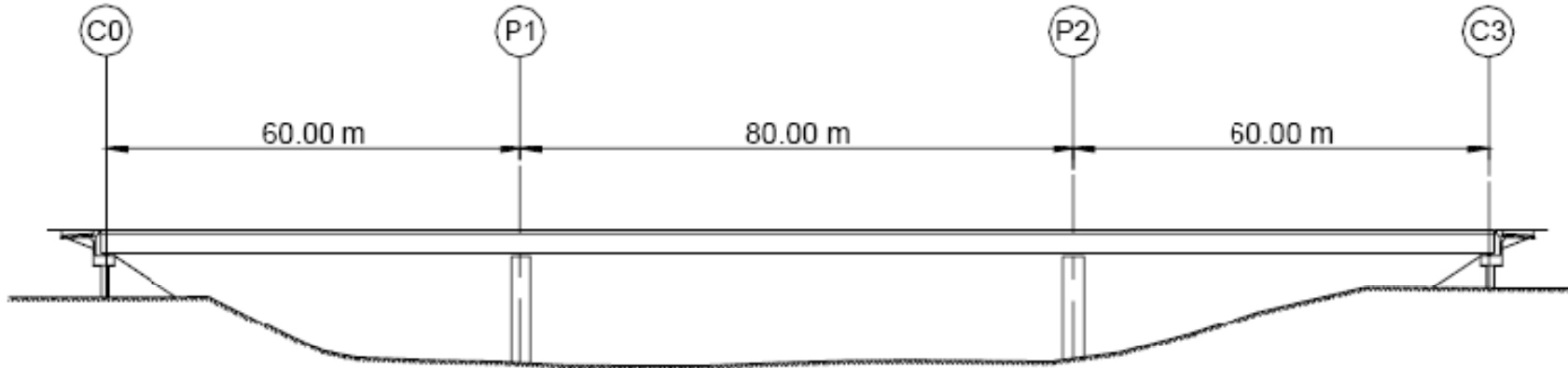
6.1 STABILITY RULES

1. Calculation with extreme value $\alpha_{ult,k,min}$	2. Calculation design point x_d
$\alpha_{ult,k} = 1.55$ $\alpha_{crit} = 1.85$ $\alpha_{crit}^* = 1.84$ $\bar{\lambda} = \sqrt{\frac{1.55}{1.85}} = 0.915$ $\alpha^* = \frac{\alpha_{crit}^*}{\alpha_{crit}} \alpha = \frac{1.84}{1.85} \cdot 0.49 = 0.408$ $\phi_{LT} = 0.5[1 + \alpha^*(\bar{\lambda} - 0.2) + \bar{\lambda}^2] = 1.064$ $\chi = \frac{1}{\phi + \phi^2 - \lambda^2} = 0.622 > 0.50$ <p style="text-align: right;">contact splice sufficient</p> $\frac{\chi \cdot \alpha_{ult}}{\gamma_M} = \frac{0.622 \cdot 1.55}{1.10} = 0.88 < 1.00$	$\alpha_{ult,k} = 1.94$ $\bar{\lambda} = \sqrt{\frac{1.94}{1.85}} = 1.05$ $\phi_{LT} = 1.225$ $\chi = 0.59 > 0.50$ <p style="text-align: right;">contact splice sufficient</p> $\frac{\chi \cdot \alpha_{ult,k}}{\gamma_M} = \frac{0.59 \cdot 1.94}{1.10} = 1.04 > 1.00$

Check of out-of-plane stability

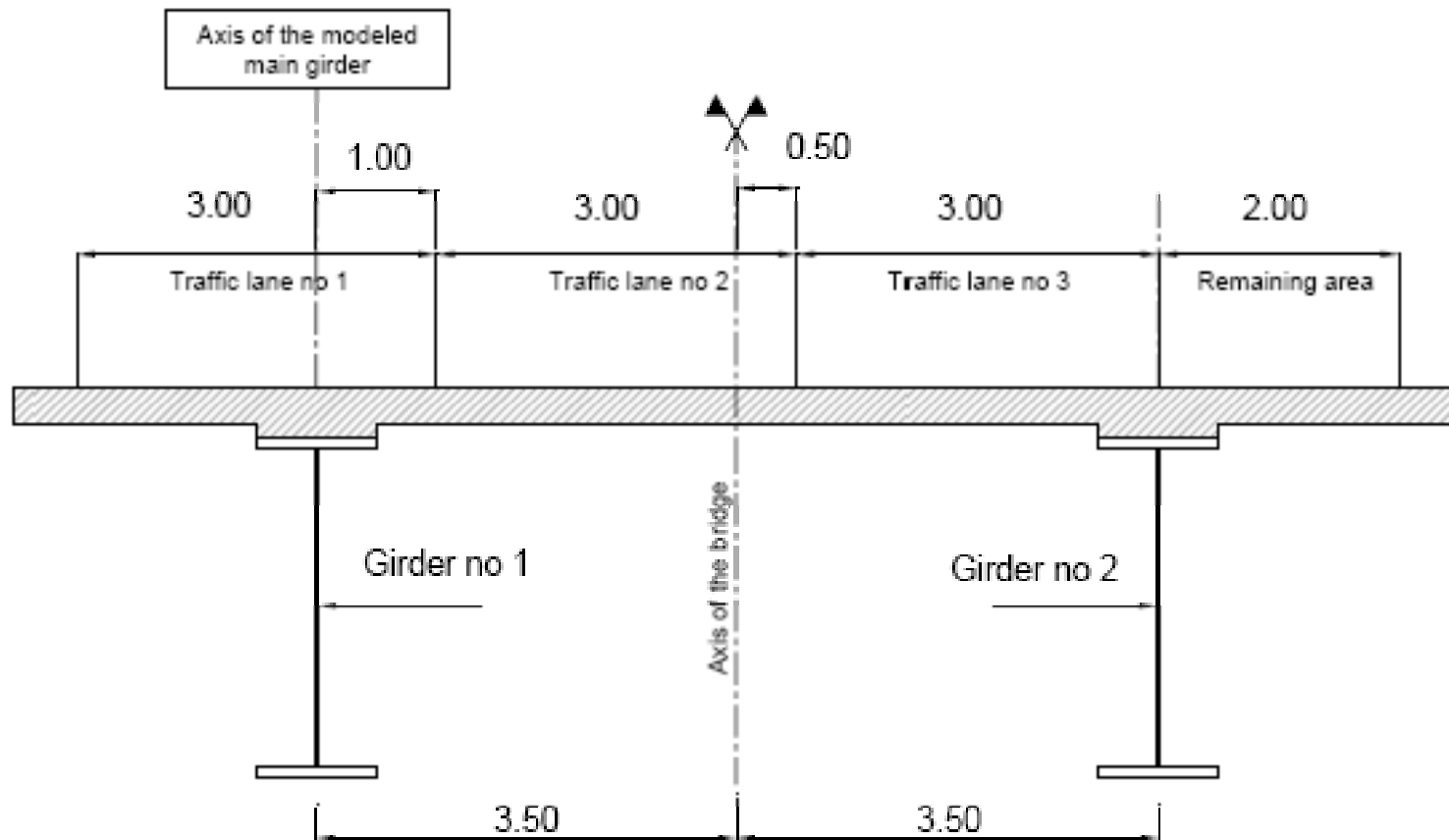
6.1 STABILITY RULES

Example: Composite bridge



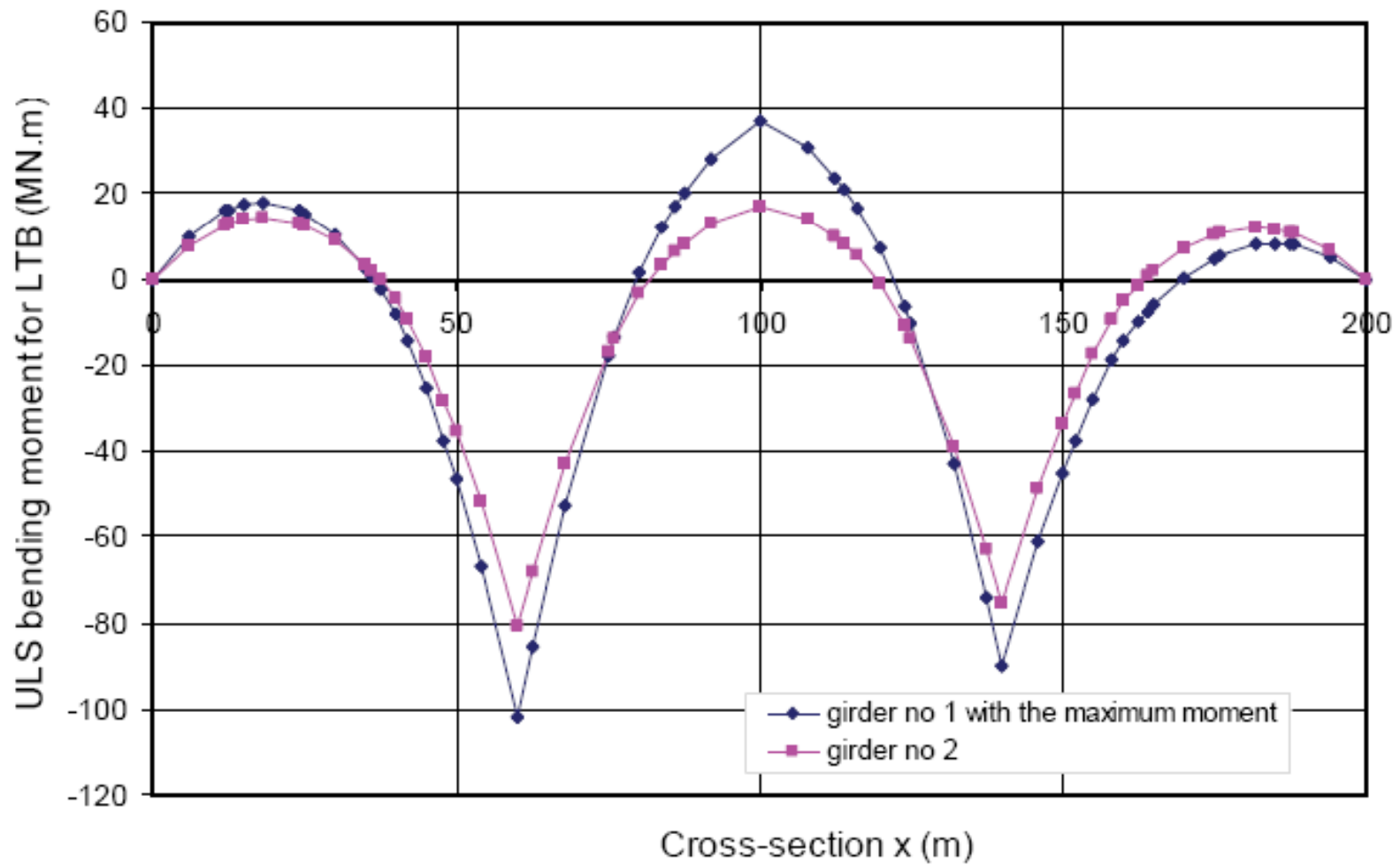
6.1 STABILITY RULES

Example: Cross-section of the composite bridge



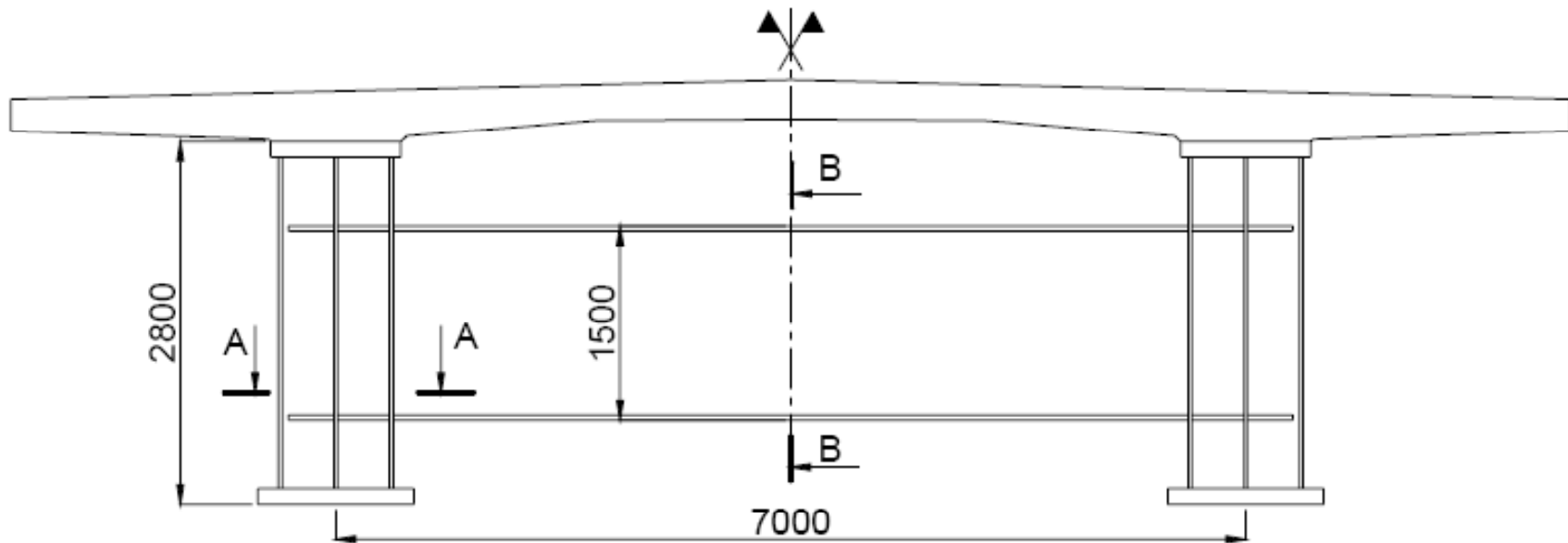
6.1 STABILITY RULES

Example: Moment distribution critical for out-of-plane stability of main girders



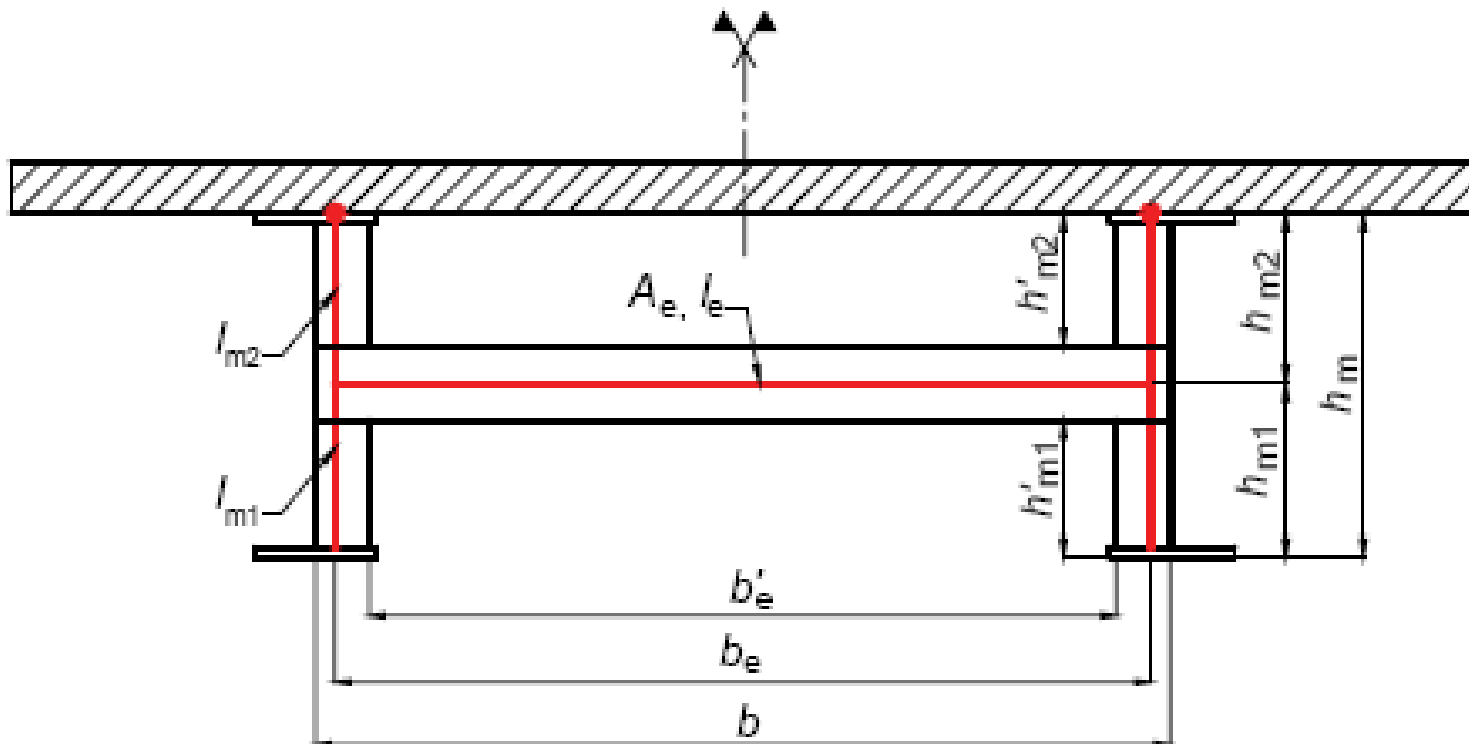
6.1 STABILITY RULES

Example: cross-beam at supports



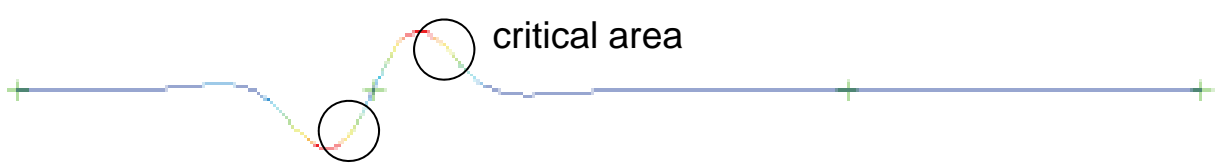


6.1 STABILITY RULES

Example: intermediate cross-beam all 7,50 m



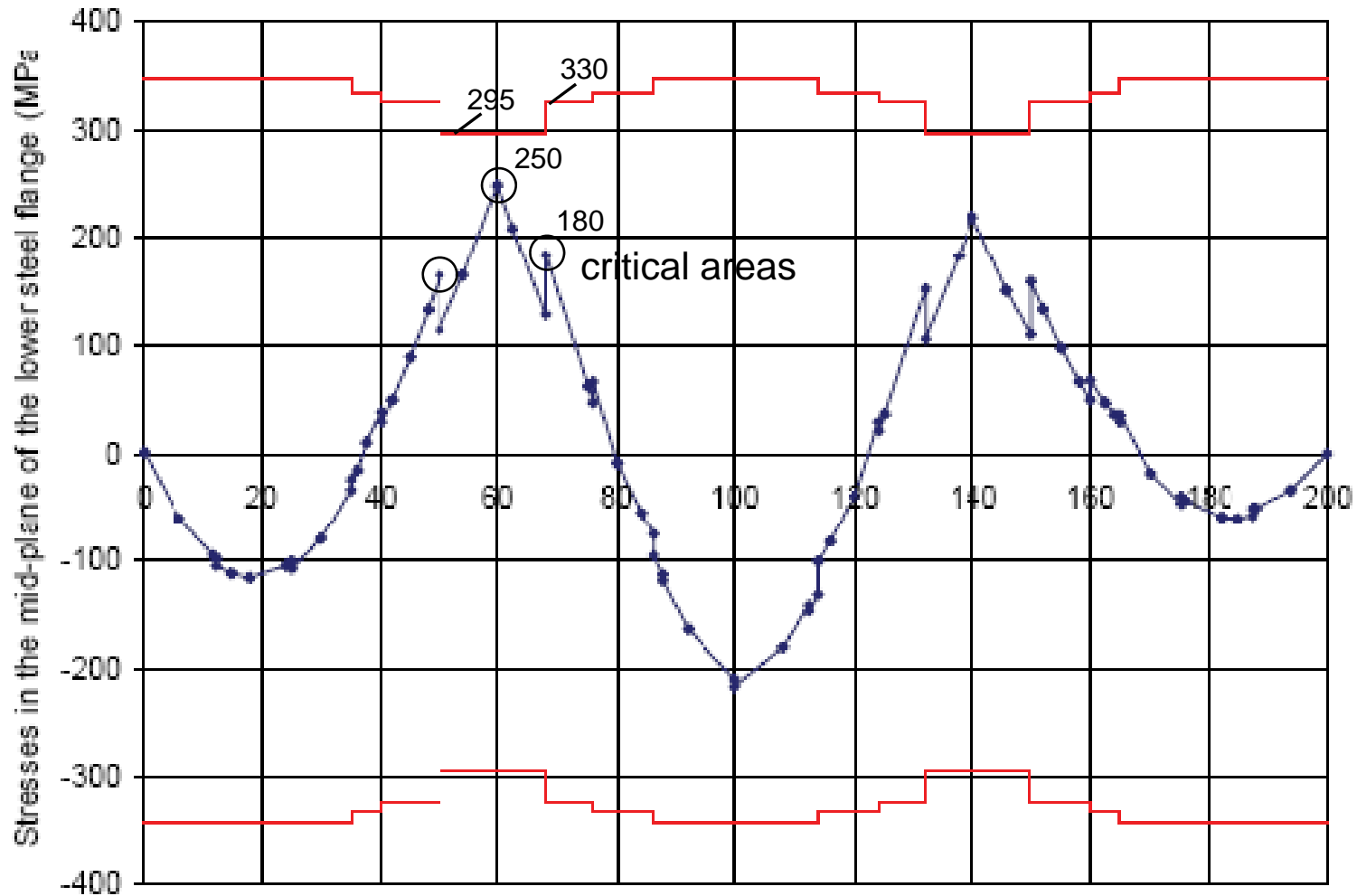
6.1 STABILITY RULES

Example: α_{crit} -values and modal out-of-plane deformations

Mode	$\alpha_{crit,op}$	Description of the observed transverse displacement
1	8.8576	 <p>critical area</p> <p>Anti-symmetric waves with a length $l_r = 20$ m around the support P1</p>
2	10.258	 <p>critical area</p> <p>Anti-symmetric waves with a length $l_r = 20$ m around the support P2</p>
3	17.489	 <p>critical area</p> <p>Quasi-symmetric waves with a length $l_r = 20$ m around the support P1</p>

6.1 STABILITY RULES

Example: Input for $\alpha_{ult,k}$ -values



6.1 STABILITY RULES

Checks for lateral-torsional buckling

in field at point P1	at support (point P1)
$\alpha_{ult,k} = \frac{330}{180} = 1,83$	$\alpha_{ult,k} = \frac{295}{250} = 1,184$
$\alpha_{crit} = 8,8576$	$\alpha_{crit} = 17,489$
$\bar{\lambda} = \sqrt{\frac{1,83}{8,8576}} = 0,45$	$\bar{\lambda} = \sqrt{\frac{1,184}{17,489}} = 0,26$
$\alpha_{crit}^* = 8,37$	$\alpha_{crit}^* = 15,20$
$\alpha^* = \frac{8,37}{8,86} \cdot 0,76 = 0,72$	$\alpha^* = \frac{15,20}{17,49} \cdot 0,76 = 0,66$
$\phi = 0,69$	$\phi = 0,554$
$\chi = 0,82$	$\chi = 0,96$
$\frac{\chi \cdot \alpha_{ult,k}}{\gamma_M} = \frac{0,82 \cdot 1,89}{1,10} = 1,37 > 1,00$	$\frac{\chi \cdot \alpha_{ult,k}}{\gamma_M} = \frac{0,96 \cdot 1,184}{1,10} = 1,03 > 1,00$

6.1 STABILITY RULES

Column buckling and plate buckling

Column-like behaviour:

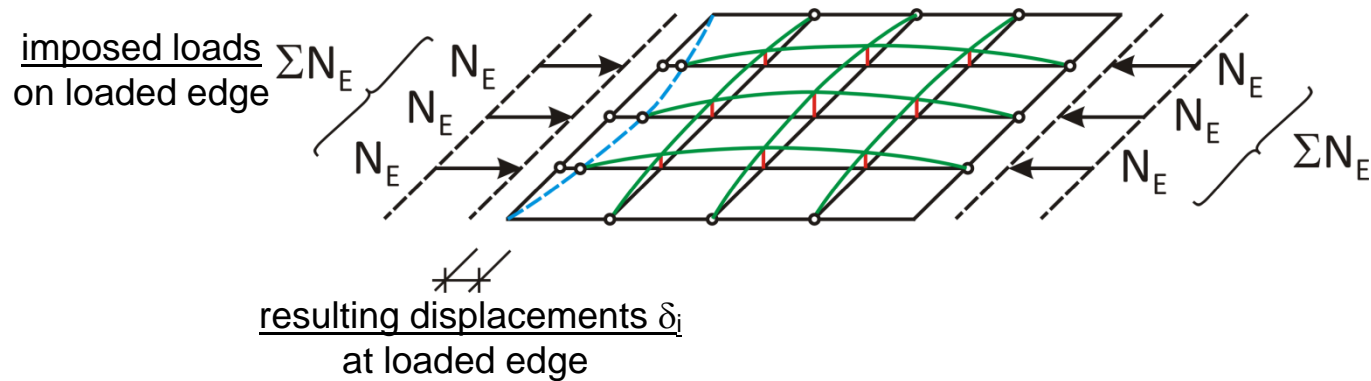
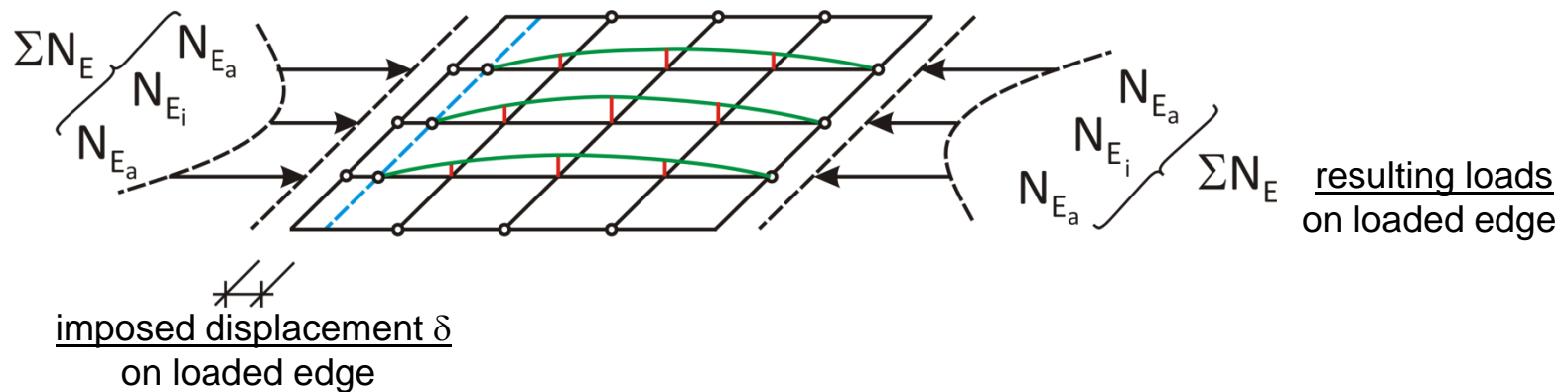


Plate-like behaviour:

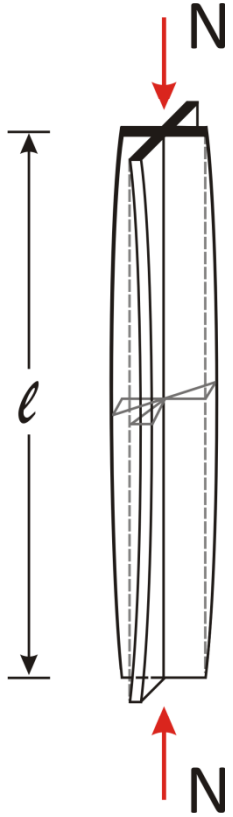
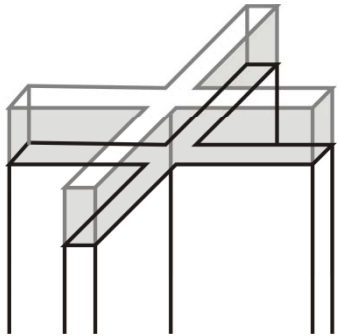
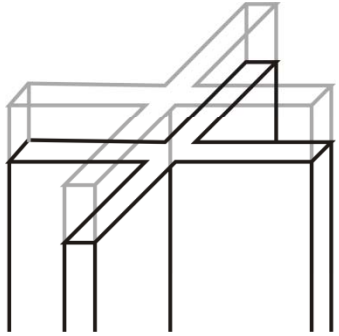
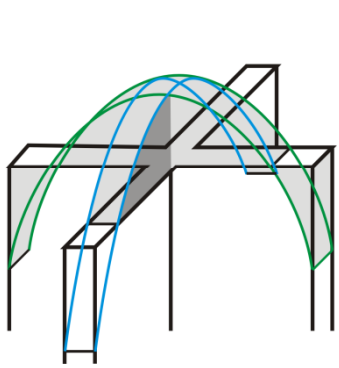
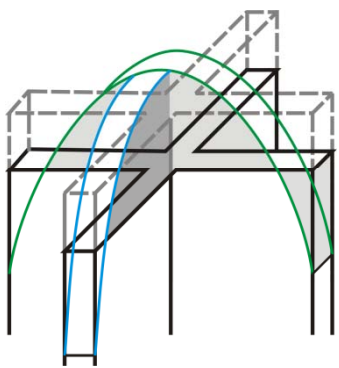
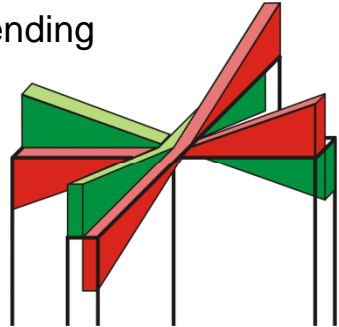


6.1 STABILITY RULES

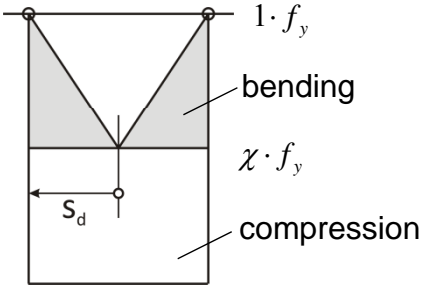
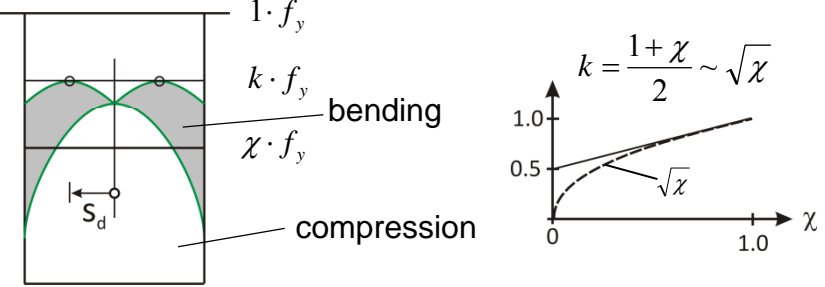
Example: Torsional buckling according to EN 1993-1-1

	$C_M = \frac{b^3 \cdot t^3}{9}$ $I_M = 4 \frac{b^3}{3} t$
<p>Column: $\varphi = A \cdot \sin \frac{\pi x}{e}; G = \frac{E}{2(1+\nu)}$</p>	<p>Plate: $w = A \cdot \frac{y}{b} \sin \frac{\pi x}{\ell}$</p>
$N_{cr} = \frac{EC_M \left(\frac{\pi}{\ell}\right)^2 + G \cdot I_M}{i_M^2}$ $\sigma_{cr} = \frac{N_{crit}}{A}$ $= \underbrace{\frac{E \cdot t^2}{12(1-\nu^2)} \frac{\pi^2}{b^2}}_{k_\sigma} \left[\underbrace{(1-\nu^2) \left(\frac{b}{\ell}\right)^2}_{0,9 \left(\frac{b}{\ell}\right)^2} + \underbrace{\frac{6}{\pi^2} (1-\nu)}_{0,429} \right]$	$\delta \Pi_i - \delta \Pi_a = 0$ $\sigma_{cr} = \frac{N_{crit}}{A}$ $= \underbrace{\frac{E \cdot t^2}{12(1-\nu^2)} \frac{\pi^2}{b^2}}_{k_\sigma} \left[\underbrace{\left(\frac{b}{\ell}\right)^2}_{0,9 \left(\frac{b}{\ell}\right)^2} + \underbrace{\frac{6}{\pi^2} (1-\nu)}_{0,429} \right]$

6.1 STABILITY RULES

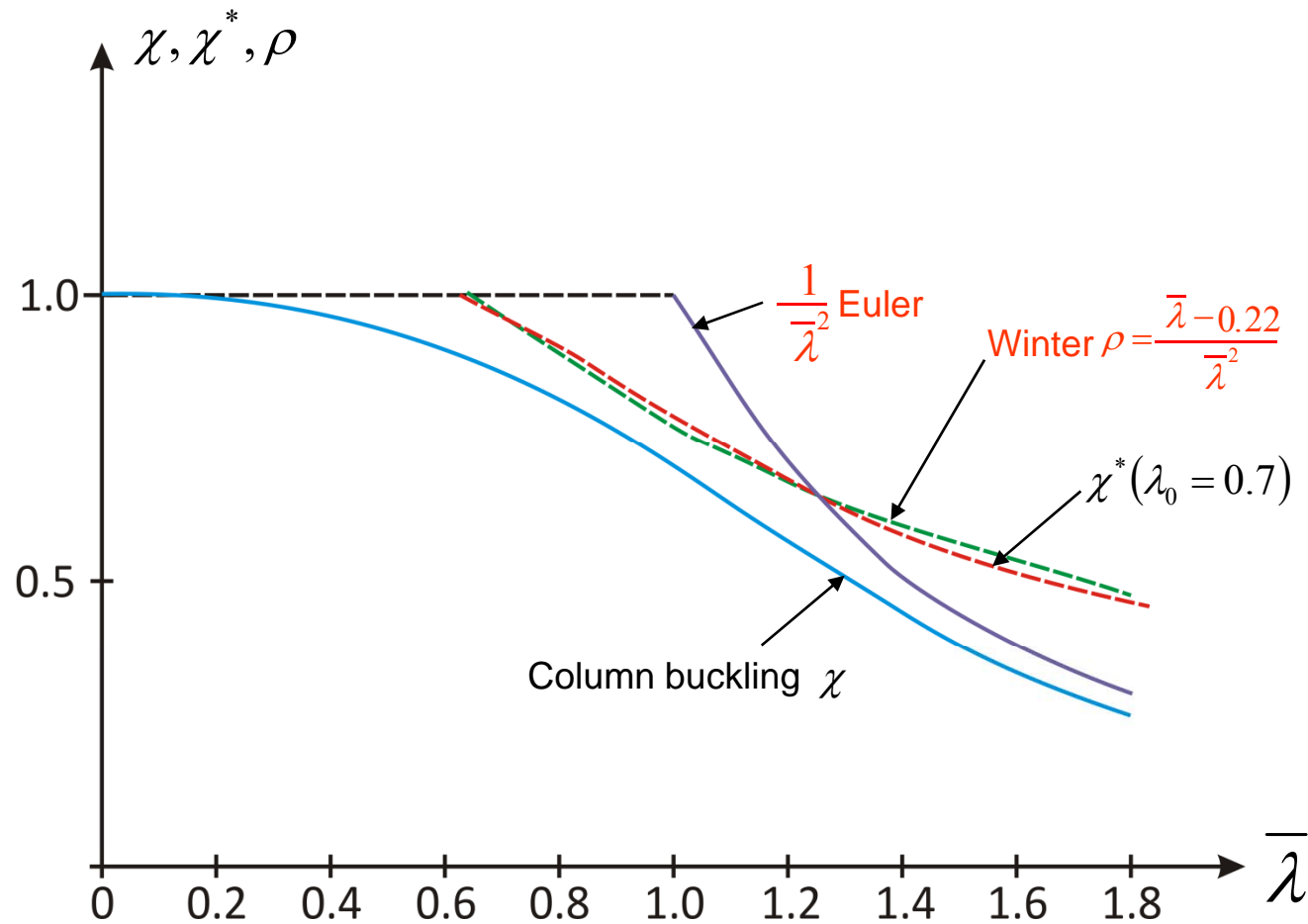
Torsional buckling	column-like behaviour	plate-like behaviour
 <p style="text-align: center;">N</p> <p style="text-align: center;">l</p> <p style="text-align: center;">N</p>	 <p>compression stress</p> $\sigma_N = \frac{N}{A}$	 <p>compression strain</p> $\varepsilon_N = \frac{N}{A \cdot E}$
<p><u>geometric strain effect:</u></p> $\varepsilon_{geom}(s) = \left(\frac{e_o}{l} \right)^2 \frac{\pi^2}{4} \left(\frac{s}{b} \right)^2 \frac{N}{N_{crit}} \left(2 - \frac{N}{N_{crit}} \right) \left(1 - \frac{N}{N_{crit}} \right)^2$	 <p>response strain ε</p>	 <p>response stress σ</p>
<p style="text-align: center;">bending</p>  $\sigma_M = (1 - \chi) f_y$		

6.1 STABILITY RULES

column buckling	plate buckling
 $\chi + \chi \alpha^* (\bar{\lambda} - \lambda_0) \frac{1}{1 - \chi \bar{\lambda}^2} = 1$	 $\chi + \chi \alpha^* (\bar{\lambda} - \lambda_0) \frac{1}{1 - \chi \bar{\lambda}^2} = \sqrt{\chi}$
<p>assumption:</p> $s_d = b$ $\lambda_0 = 0.2$	<p>assumption:</p> $s_d < b$ $\lambda_0 = 0.7$ $\sqrt{\chi} = \frac{1}{\bar{\lambda}}$
$\chi + \chi \alpha^* (\bar{\lambda} - 0.2) \frac{1}{1 - \chi \bar{\lambda}^2} = 1$	$\underbrace{\chi \bar{\lambda}} + \underbrace{\chi \bar{\lambda} \alpha^* (\bar{\lambda} - 0.2)} \frac{1}{1 - \underbrace{\chi \bar{\lambda} \cdot \bar{\lambda}}} = 1$ $\chi^* + \chi^* \alpha^* (\bar{\lambda} - 0.2) \frac{1}{1 - \chi^* \bar{\lambda}} = 1$
$\chi = \frac{1}{\phi + \sqrt{\phi^2 - \bar{\lambda}^2}}$ $\phi = 0.5 [1 + \alpha^* (\bar{\lambda} - 0.2) + \bar{\lambda}^2]$	$\chi^* = \frac{1}{\phi + \sqrt{\phi^2 - \bar{\lambda}}}$ $\phi = 0.5 [1 + \alpha^* (\bar{\lambda} - 0.2) + \bar{\lambda}]$

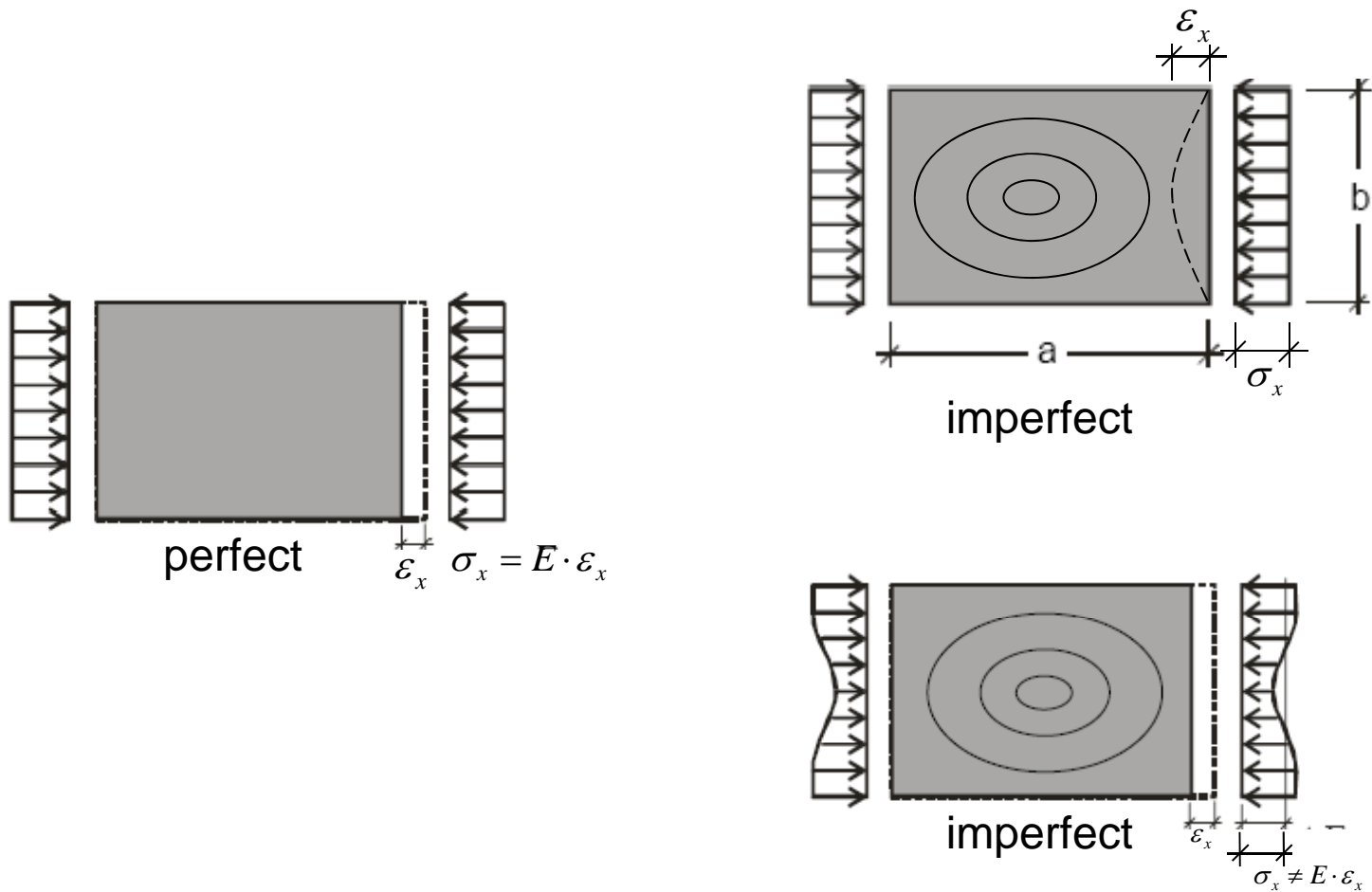
6.1 STABILITY RULES

Column buckling curve and plate buckling curve



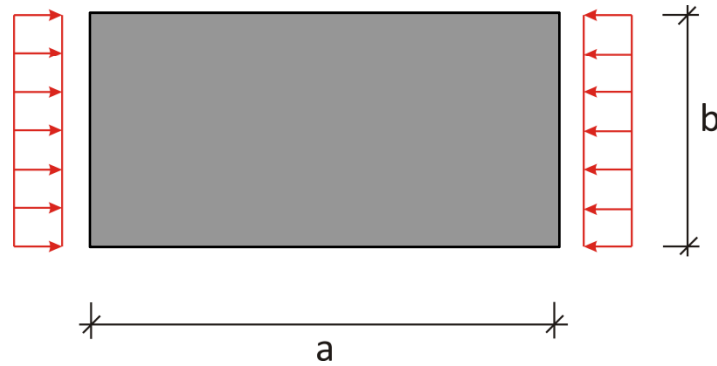
6.1 STABILITY RULES

Stress- and strain-controlled plate buckling

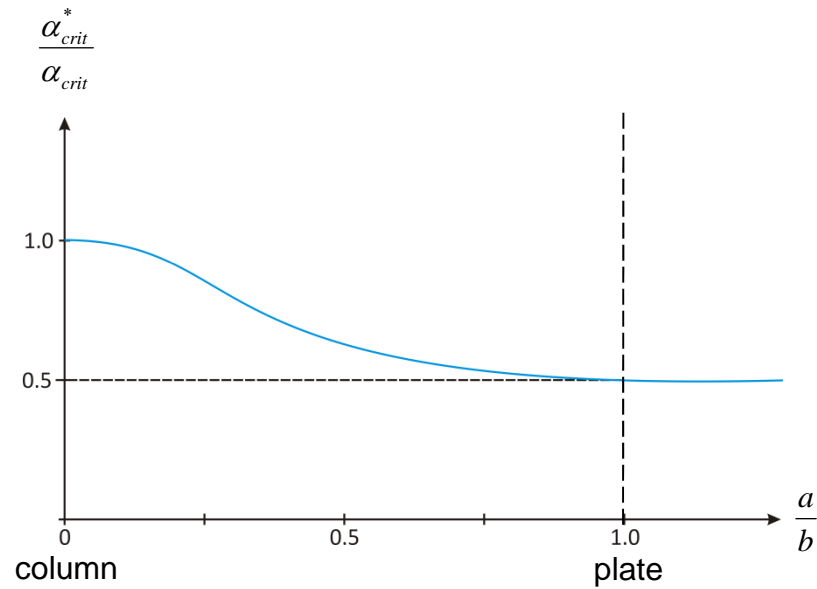


6.1 STABILITY RULES

Modification of imperfection factor

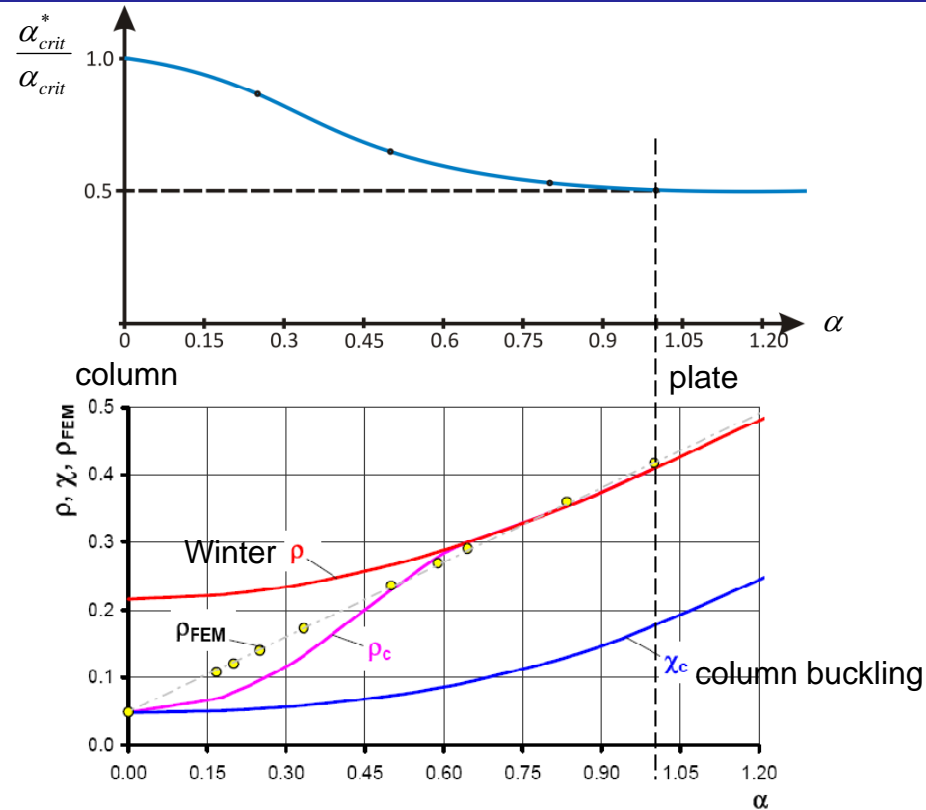


$$\frac{\alpha_{crit}^*}{\alpha_{crit}} = \frac{\left(\frac{b}{a}\right)^4 + 1}{\left\{\left(\frac{b}{a}\right)^2 + 1\right\}^2}$$



6.1 STABILITY RULES

Interaction between column buckling χ and plate buckling $\chi^* = \rho$



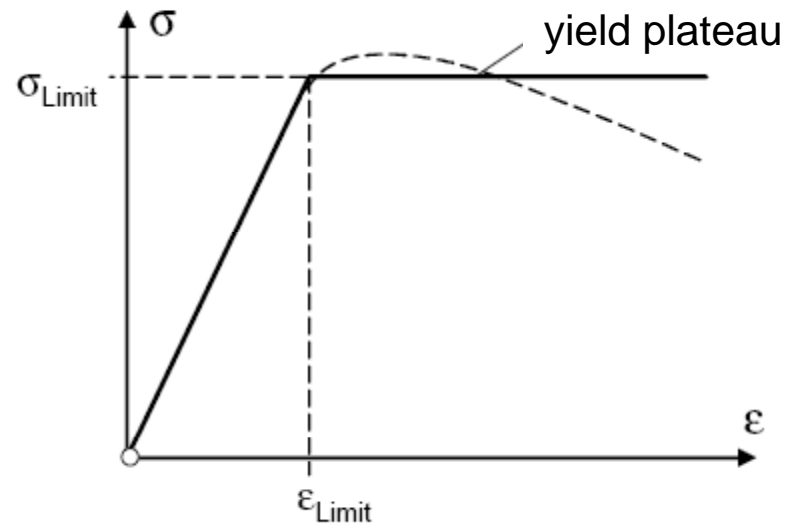
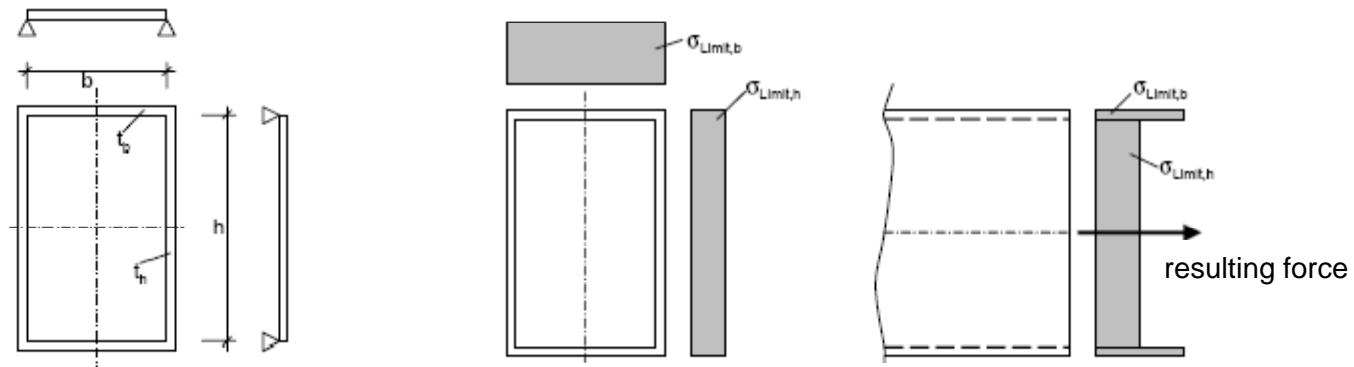
$$\rho_c = (\rho - \chi_c) \xi (2 - \xi) + \chi_c$$

$$\xi = \frac{\sigma_{cr,p}}{\sigma_{cr,c}} - 1; \quad 0 \leq \xi \leq 1$$

$$\frac{\sigma_{cr,p}}{\sigma_{cr,c}} = \frac{\alpha_{crit}}{\alpha_{crit}^*}$$

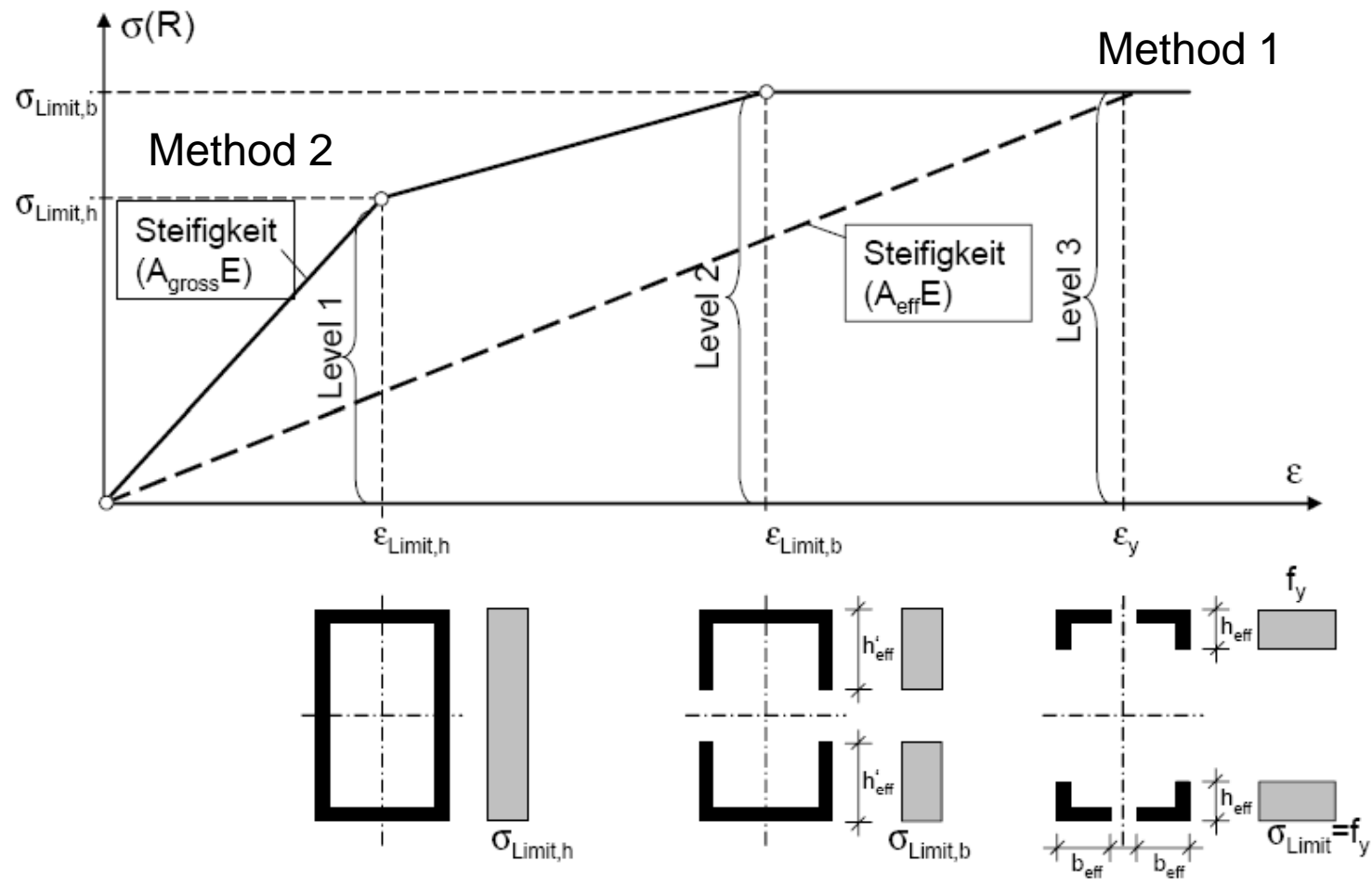
6.1 STABILITY RULES

“Hybrid cross-section” due to different stress-limits



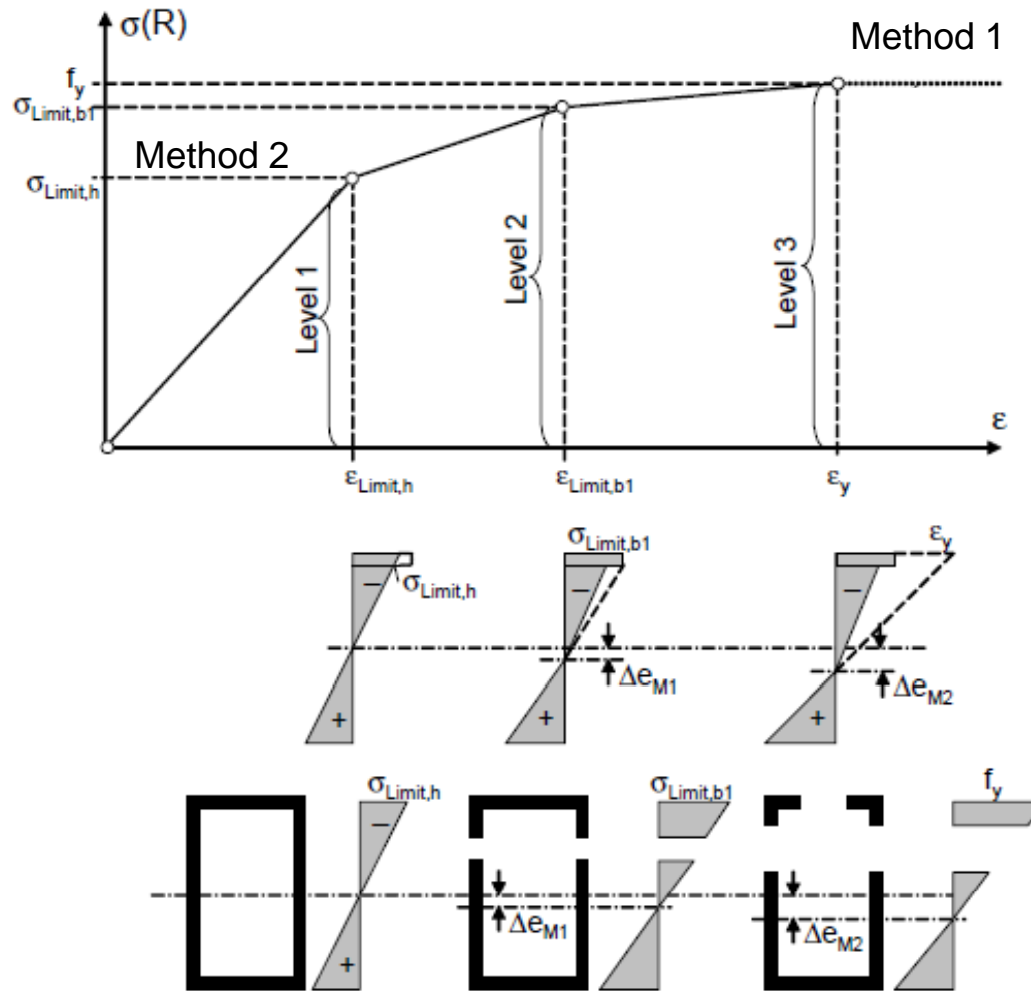
6.1 STABILITY RULES

”Yielding effect” in hybrid cross-sections



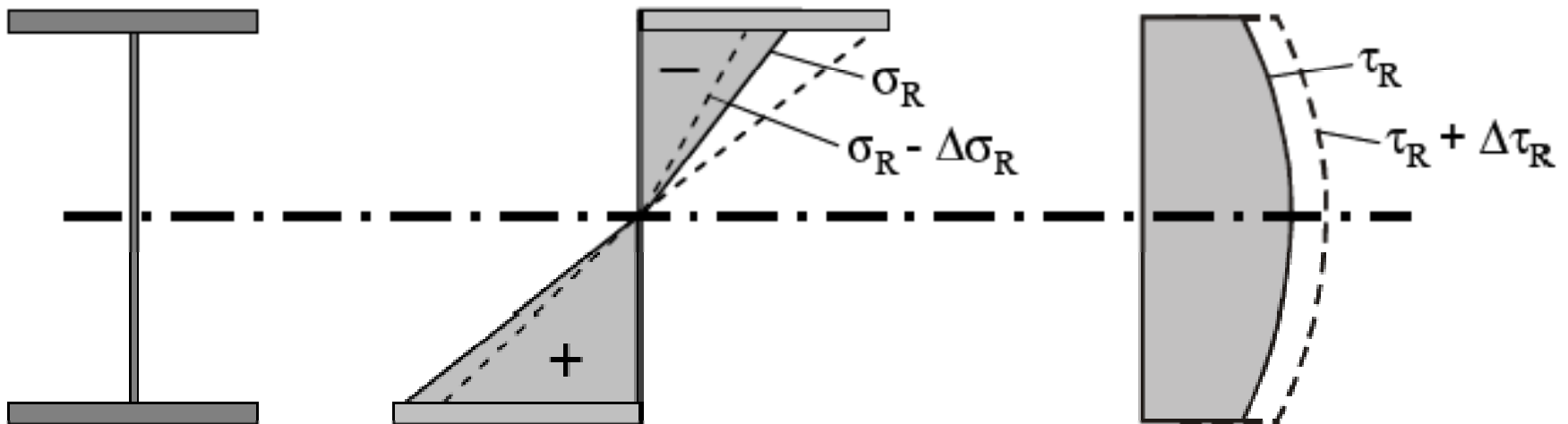
6.1 STABILITY RULES

”Yielding effect” in bending



6.1 STABILITY RULES

Extension of method 2



6.1 STABILITY RULES

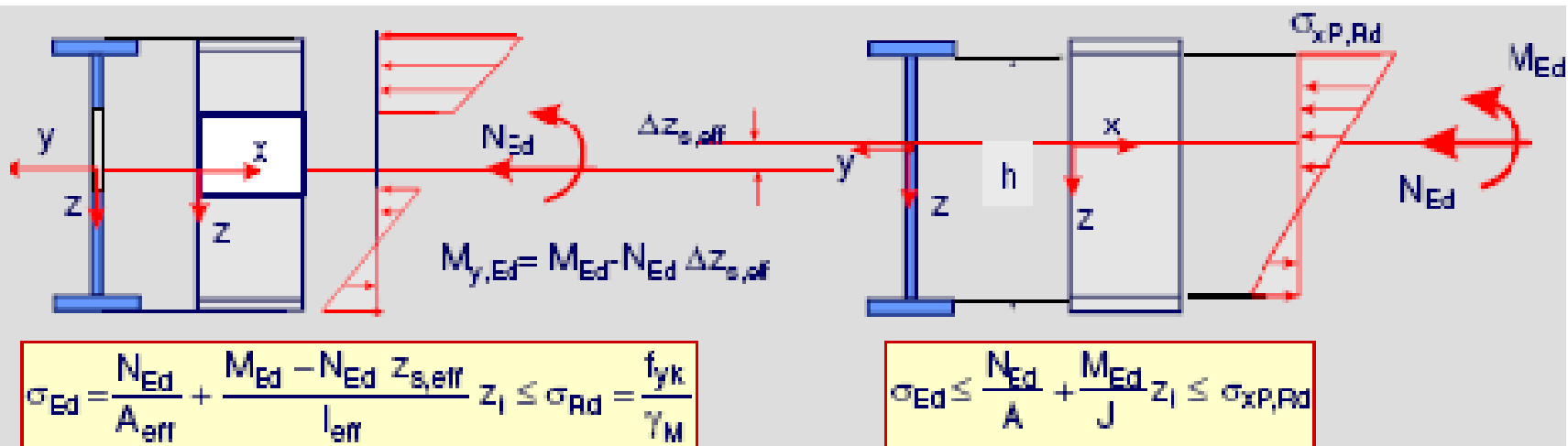
Methods in bridge design

Method 1

Use of effective cross-section

Method 2

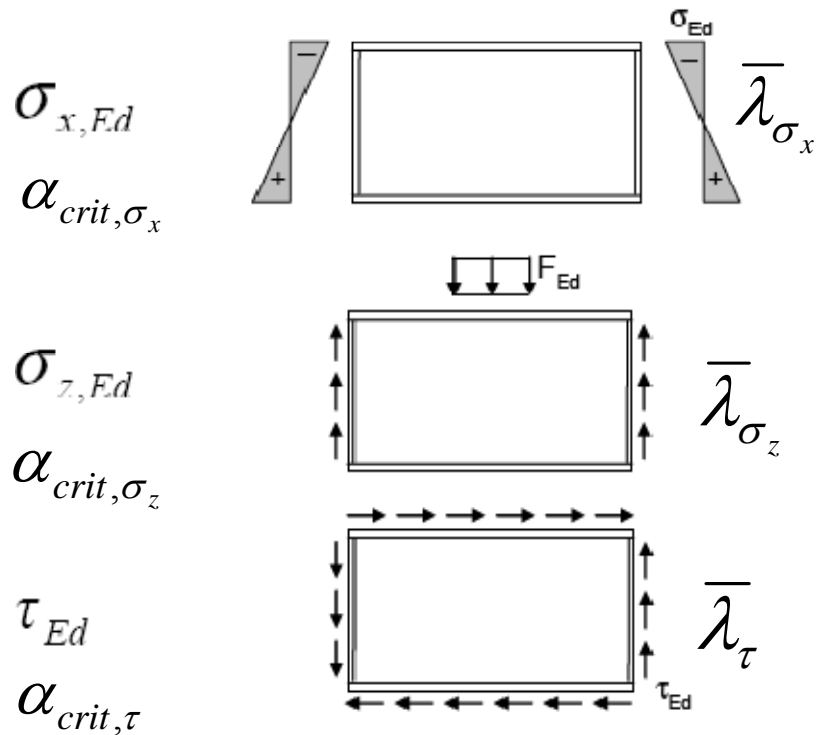
Use of stress-limit



6.1 STABILITY RULES

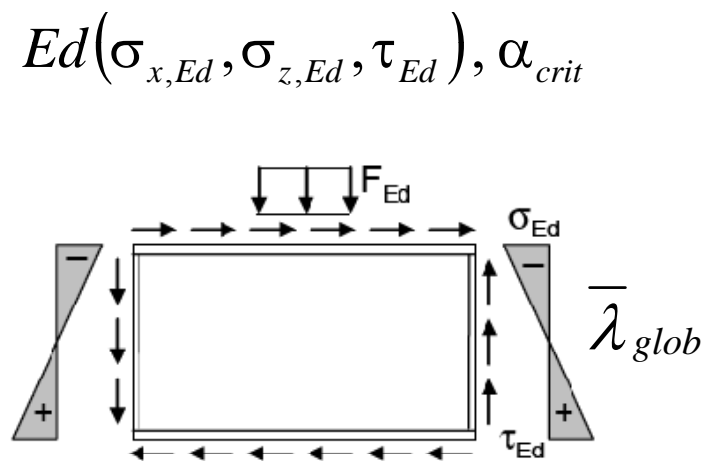
Method 1

plate buckling for stress components



Method 2

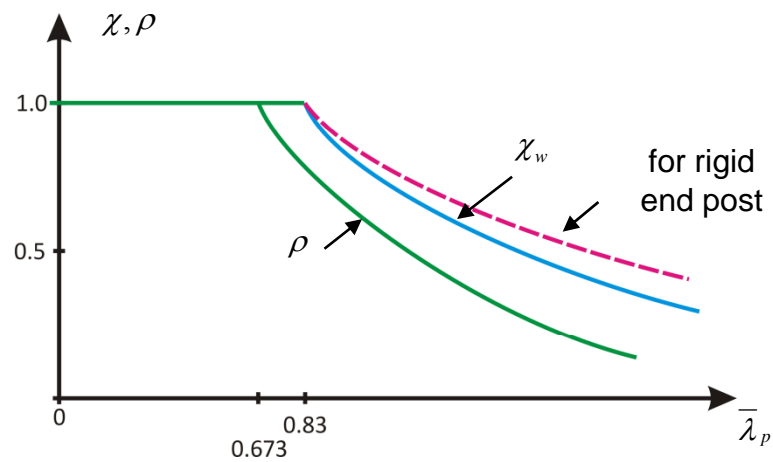
global plate buckling



6.1 STABILITY RULES

Plate-buckling coefficients

Method 1

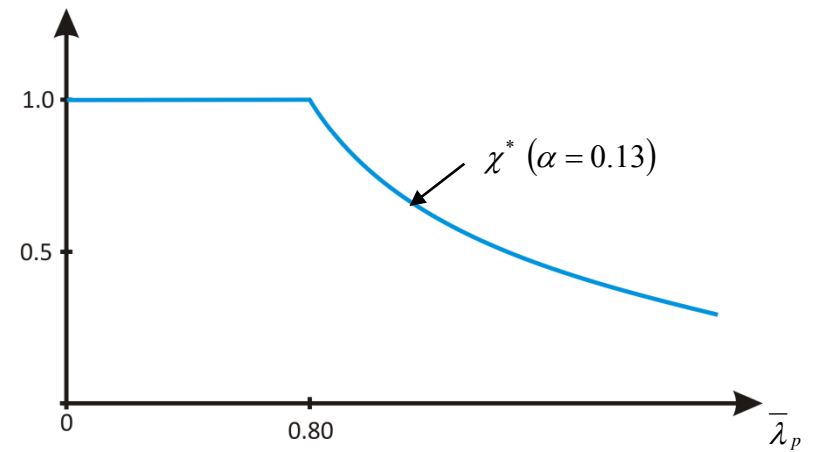


$$\bar{\lambda}_{\alpha_x} = \sqrt{\frac{\alpha_{ult, \sigma_x}}{\alpha_{crit, \sigma_x}}}$$

$$\bar{\lambda}_{\alpha_z} = \sqrt{\frac{\alpha_{ult, \sigma_z}}{\alpha_{crit, \sigma_z}}}$$

$$\bar{\lambda}_{\tau} = \sqrt{\frac{\alpha_{ult, \tau}}{\alpha_{crit, \tau_x}}}$$

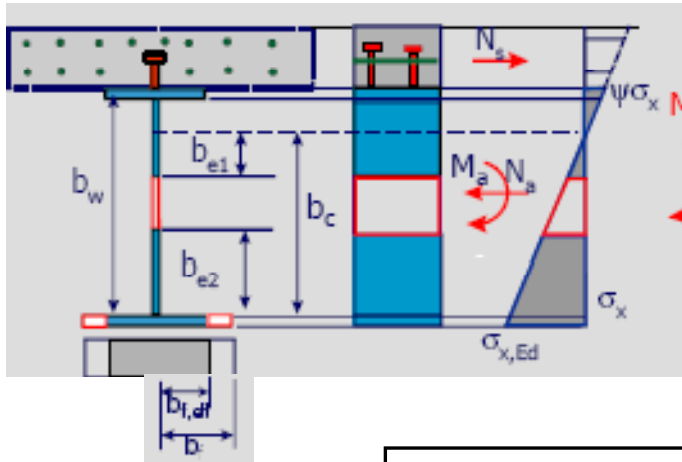
Method 2



$$\bar{\lambda}_{glob} = \sqrt{\frac{\alpha_{ult, k}}{\alpha_{crit, global}}}$$

6.1 STABILITY RULES

Method 1: Effective cross-section for σ_x



Cross-section assessment

$$\eta_1 = \frac{\sigma_{xEd}}{f_{yd}} \leq 1,0$$

$$f_{yd} = \frac{f_{yk}}{\gamma_{Rd}} \quad \gamma_{Rd} = 1,1$$

Reduction factor

$$\rho = \frac{\bar{\lambda}_p - 0,553(3 + \psi)}{\bar{\lambda}_p^2} \leq 1,0$$

Slenderness

$$\bar{\lambda}_p = \sqrt{\frac{f_{yk}}{\sigma_{x, Pi}}}$$

Critical stress

$$\sigma_{x, Pi} = k_\sigma \sigma_e \quad \sigma_e = \frac{\pi^2 E_{st} t^2}{12b^2(1 - \mu^2)}$$

Effective flange

$$b_{t, eff} = \rho b_f$$

$$k_\sigma = 0,43 \quad \text{für } \psi = 1$$

Effective web

$$b_{eff} = \rho b_c = \rho \frac{b_w}{1 - \psi} \quad (\text{for } \psi < 0)$$

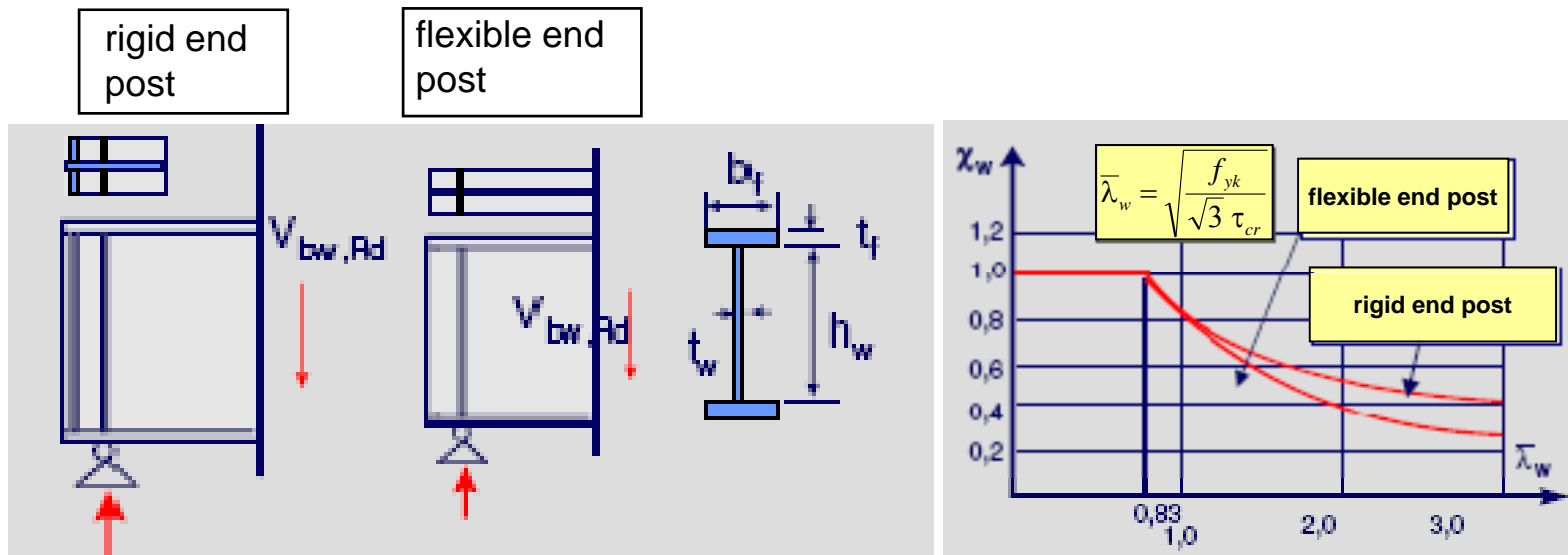
$$b_{eff, 1} = 0,4 b_{eff} \quad b_{eff, 2} = 0,6 b_{eff}$$

$$k_\sigma = \frac{16}{\sqrt{(1 + \psi) + 0,112(1 + \psi)^2 + (1 + \psi)}}$$

$$\text{für } 1 \geq \psi \geq -1$$

6.1 STABILITY RULES

Method 1: Resistance to shear τ



reduction factor χ_w		
$\bar{\lambda}_w < 0,83$	1.0	1.0
$0,83 \leq \bar{\lambda}_w < 1,08$	$0,83 / \bar{\lambda}_w$	$0,83 / \bar{\lambda}_w$
$\bar{\lambda}_w \geq 1,08$	$1,37(0,7 + \bar{\lambda}_w)$	$0,83 / \bar{\lambda}_w$

$$V_{bw,Rd} = \chi_w \cdot h_w \cdot t_w \frac{f_{yd}}{\sqrt{3}}$$

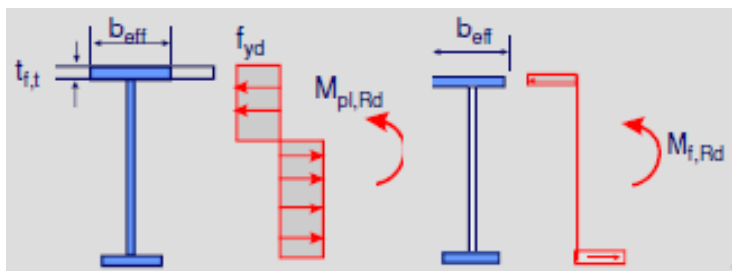
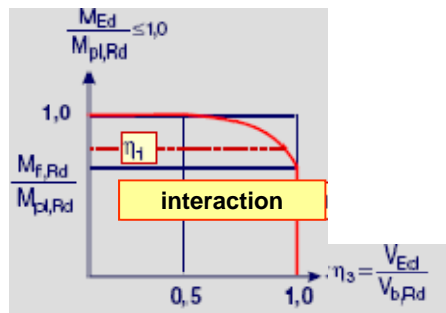
$$\eta_3 = \frac{V_{Ed}}{V_{bw,Rd}}$$

6.1 STABILITY RULES

Assessment for plate buckling

Method 1

Interaction



$$\left. \begin{array}{l} \eta_1 = \frac{\sigma_{Ed}}{f_y} \leq 1 \\ \eta_3 = \frac{V_{Ed}}{V_{Rd}} \leq 1 \end{array} \right\} \eta_1 + \left[1 - \frac{M_{f,Rd}}{M_{pl,Rd}} \right] [2\eta_3 - 1]^2 \leq 1$$

Method 2

$$\frac{\chi_{glob} \cdot \alpha_{ult,k}}{\gamma_M} \geq 1$$

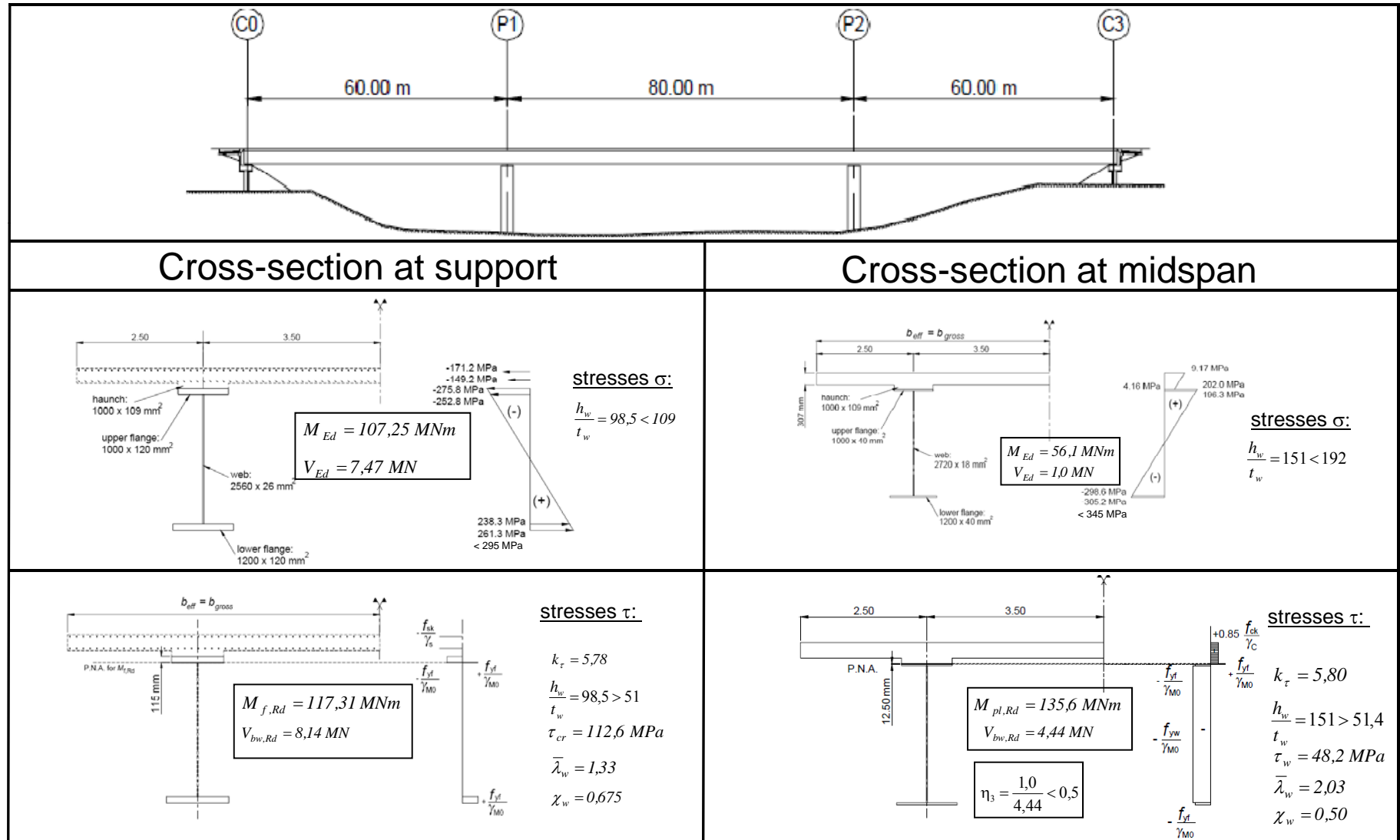
6.1 STABILITY RULES

German National Annex

- Method 1 only applicable to girders without longitudinal stiffeners
- The use of Method 1 should be supplemented by checking global buckling with Method 2 for characteristic load level E_k and $\gamma_M = 1,10$

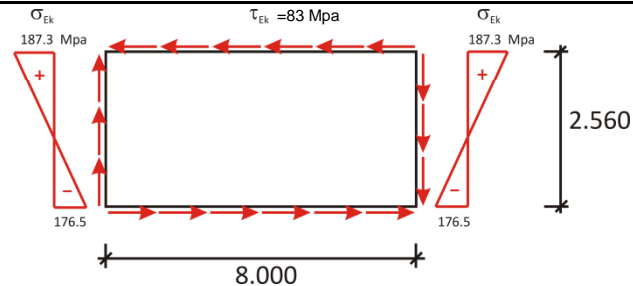
6.1 STABILITY RULES

Example: cross-section check for a composite bridge



6.1 STABILITY RULES

Panel plate buckling check with method 2



$$\psi = \frac{-176}{+187.3} = -0,94 \quad \alpha = \frac{8000}{2560} = 3,13 \quad \sigma_e = 19.6 \text{ MPa}$$

$$k_\sigma = 23 \rightarrow \sigma_{cr} = 23 \cdot 19.6 = 450.8 \text{ MPa} \rightarrow \alpha_{crit,\sigma} = 2,55$$

$$k_\tau = 6 \rightarrow \tau_{cr} = 6 \cdot 19.6 = 117.6 \text{ MPa} \rightarrow \alpha_{crit,\tau} = 1,42$$

$$\frac{1}{\alpha_{crit}} = \frac{1+\psi}{4\alpha_{cr\sigma}} + \left[\left(\frac{1+\psi}{4\alpha_{crit,\sigma}} \right)^2 + \frac{1-\psi}{\alpha_{crit,\sigma}^2} + \frac{1}{\alpha_{crit,\tau}^2} \right]^{1/2} = 0.888$$

$$\alpha_{crit} = 1.127$$

$$\alpha_{ult,k} = \frac{f_y}{\sqrt{\sigma_{E_k}^2 + 3\tau_{E_k}^2}} = 1.56$$

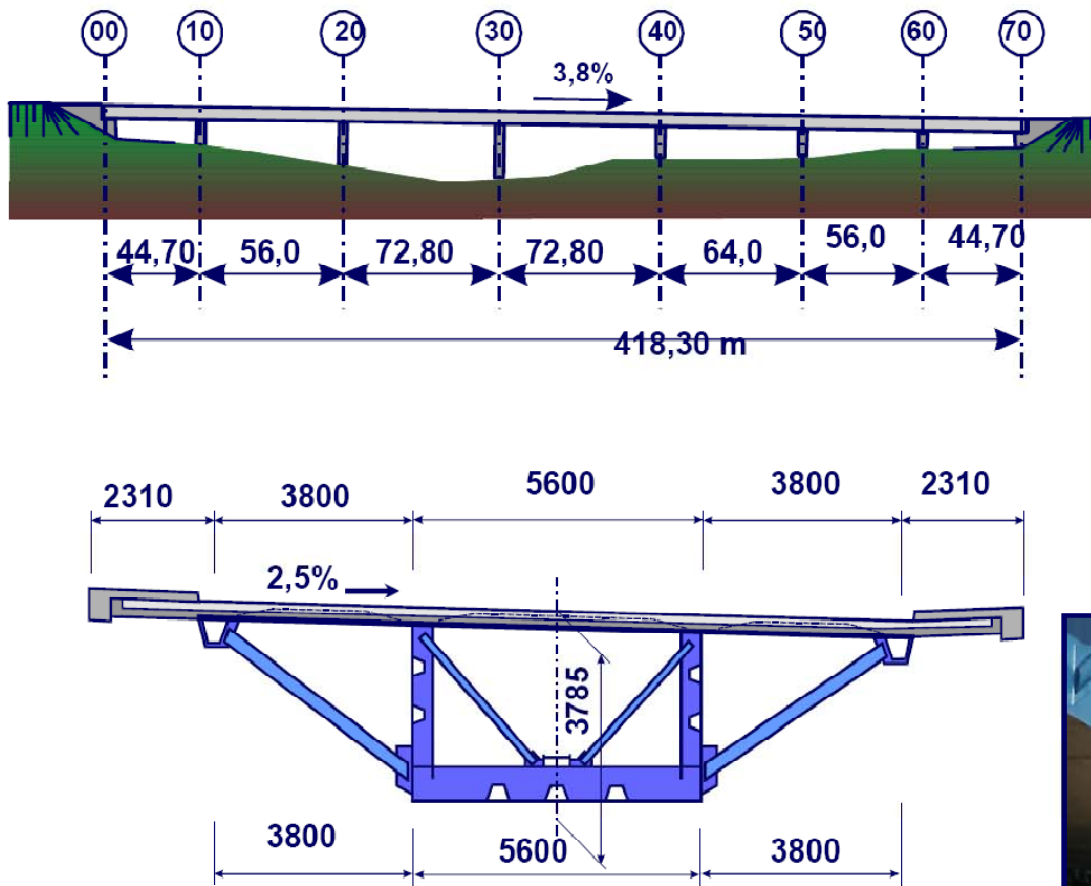
$$\bar{\lambda} = \sqrt{\frac{\alpha_{ult,k}}{\alpha_{crit}}} = 1,18$$

$$\phi = 0.5[1 + 0.13(\bar{\lambda} - 0.80) + \bar{\lambda}] = 1.15 \quad \chi_w = \frac{1}{\phi + \sqrt{\phi^2 - \bar{\lambda}}} = 0.73$$

$$\frac{\chi_w \cdot \alpha_{ult,k}}{\gamma_M} = \frac{0.73 \cdot 1.56}{1.10} = 1.03 > 1.00$$

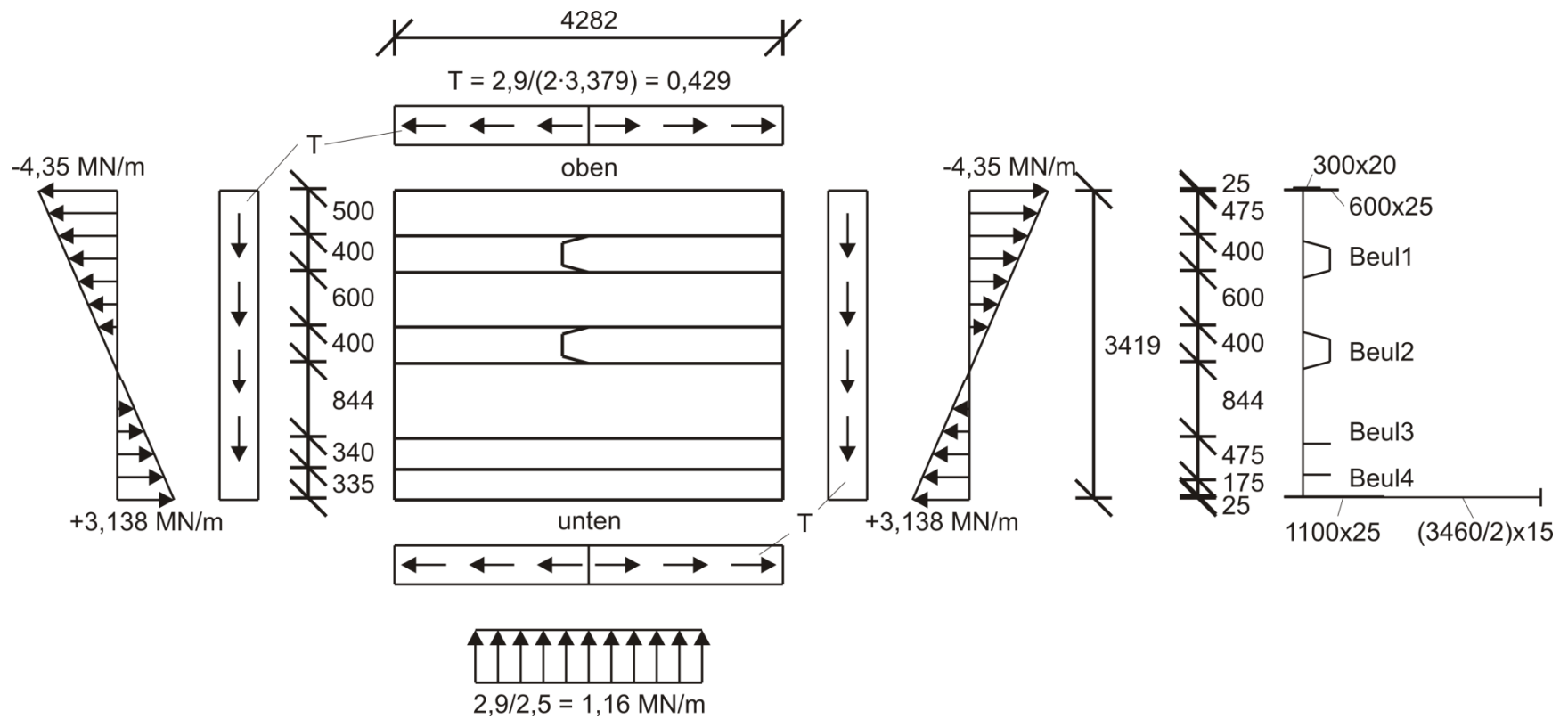
6.1 STABILITY RULES

Verification of stiffened web plate for launching, Bridge Oehde



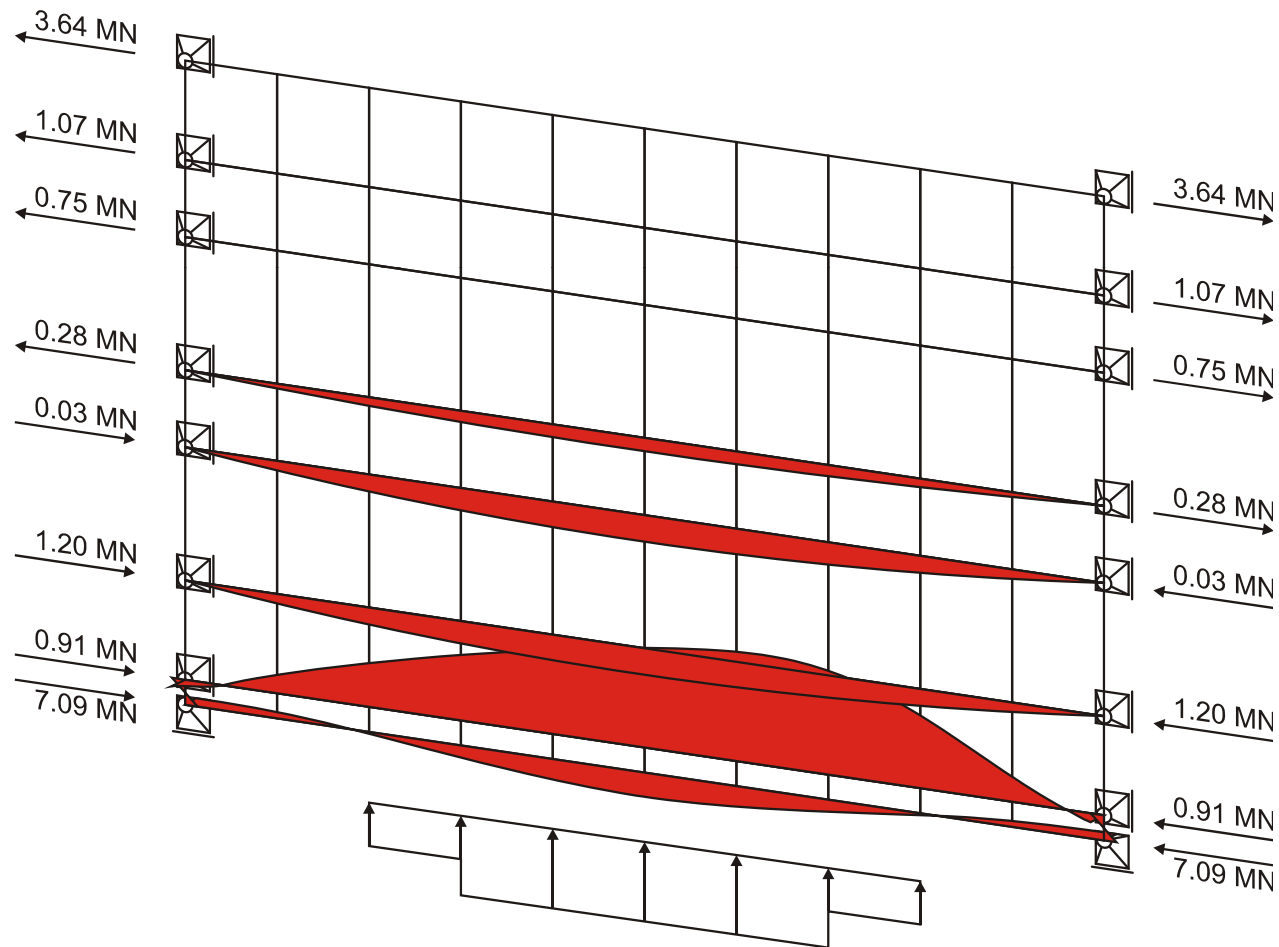
6.1 STABILITY RULES

Stiffened web panel and loading



6.1 STABILITY RULES

Use of method 2 for stress-assessment



Stiffener : $\max M = 44,3 \text{ kNm}$ $\rightarrow \sigma = -152 - 68 = -220 \leq 240 \text{ MPa}$
 Webplate: $\max M = 2,83 \text{ kNm}$ $\rightarrow \sigma = -64 - 176 = 240 = 240 \text{ MPa}$

6.1 STABILITY RULES

DWG.RU
JRC Scientific and Technical Reports



COMMENTARY AND WORKED EXAMPLES TO EN 1993-1-5 “PLATED STRUCTURAL ELEMENTS”

B. Johansson, R. Maquoi, G. Sedlacek, C. Müller, D. Beg

Background documents in support to the implementation, harmonization and
further development of the Eurocodes



Joint Report

Prepared under the JRC – ECCS cooperation agreement for the evolution of Eurocode 3
(programme of CEN / TC 250)

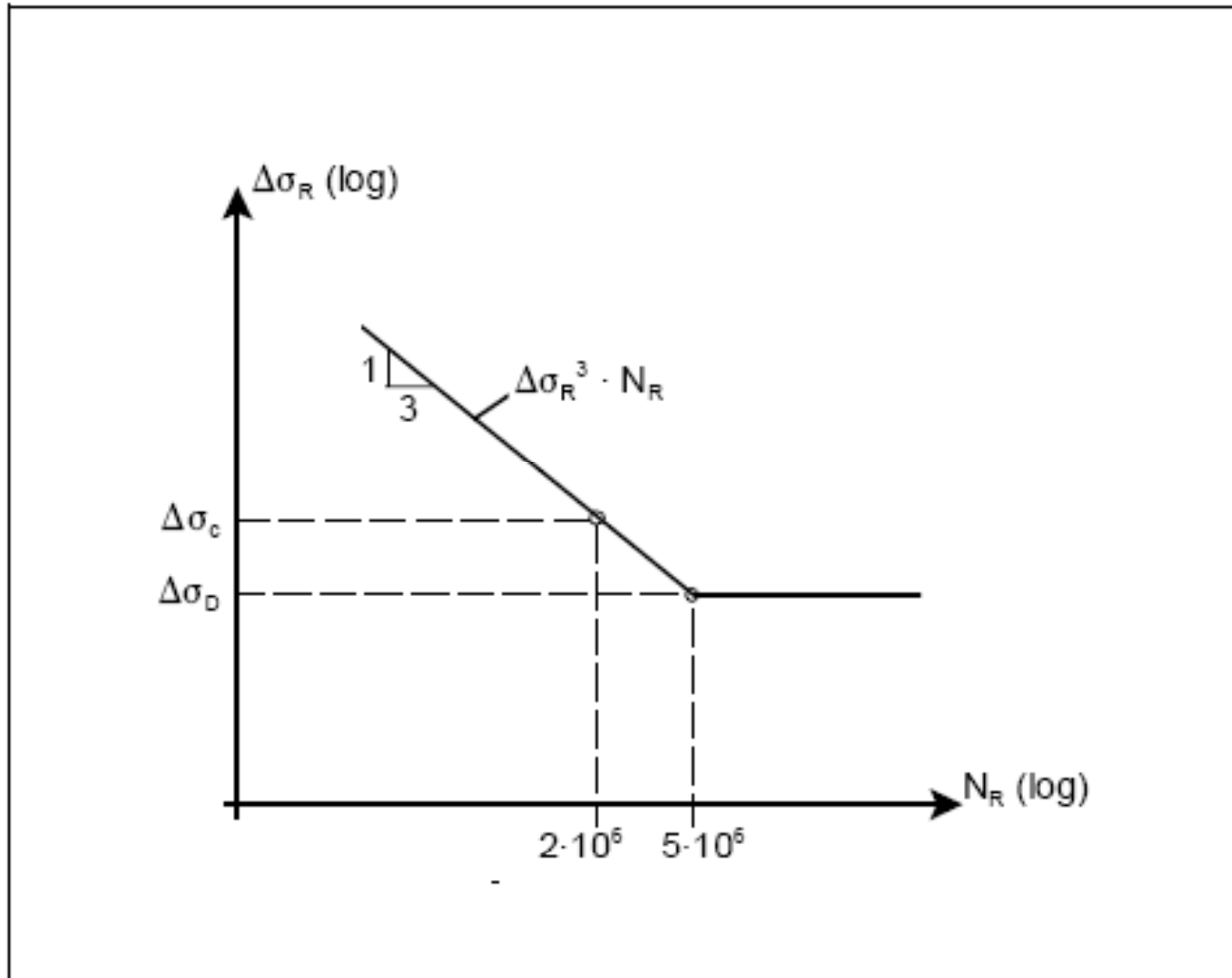
First Edition, October 2007

EUR 22898 EN - 2007

6. DESIGN OF BRIDGE-ELEMENTS

6.2 FATIGUE RULES

Standardized Wöhler- curve for welded details



6.2 FATIGUE RULES

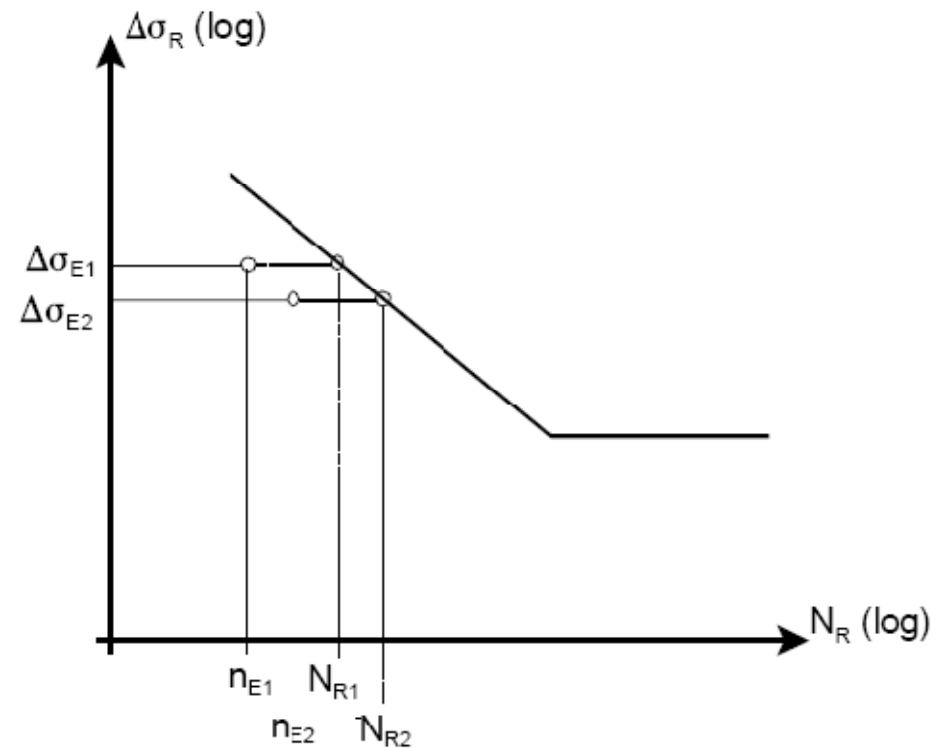
Damage equivalence

$$D = \sum D_i = \sum \frac{n_{Ei}}{N_{Ri}}$$
$$= \sum \frac{\Delta \sigma_{Ei}^3 \cdot n_{Ei}}{\Delta \sigma_C^3 \cdot 2 \cdot 10^6}$$

Damage equivalence:

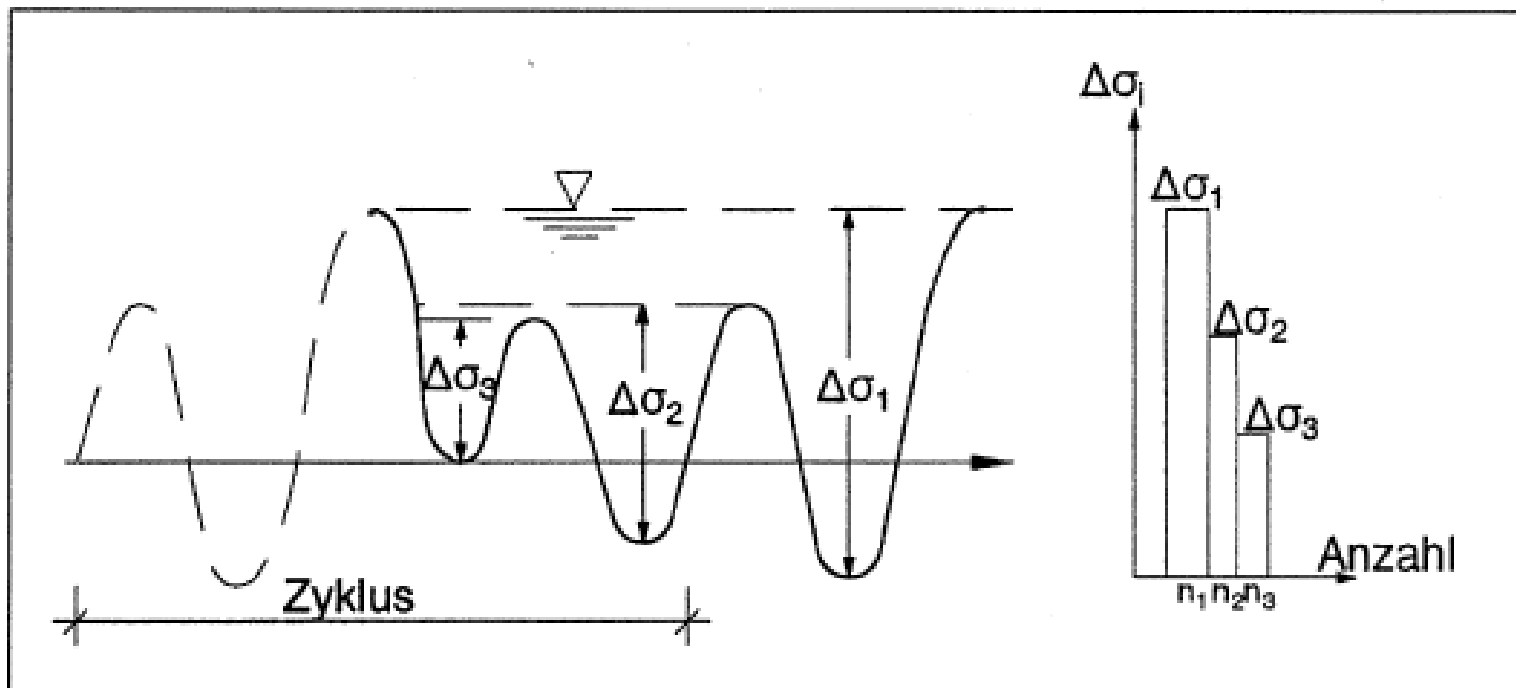
$$\Delta \sigma_e^3 \cdot \sum n_{Ei} = \sum \Delta \sigma_{Ei}^3 \cdot n_{Ei}$$

$$\Delta \sigma_e = \left[\frac{\sum \Delta \sigma_{Ei}^3 \cdot n_{Ei}}{\sum n_{Ei}} \right]^{\frac{1}{3}}$$



6.2 FATIGUE RULES

Reservoir-counting method



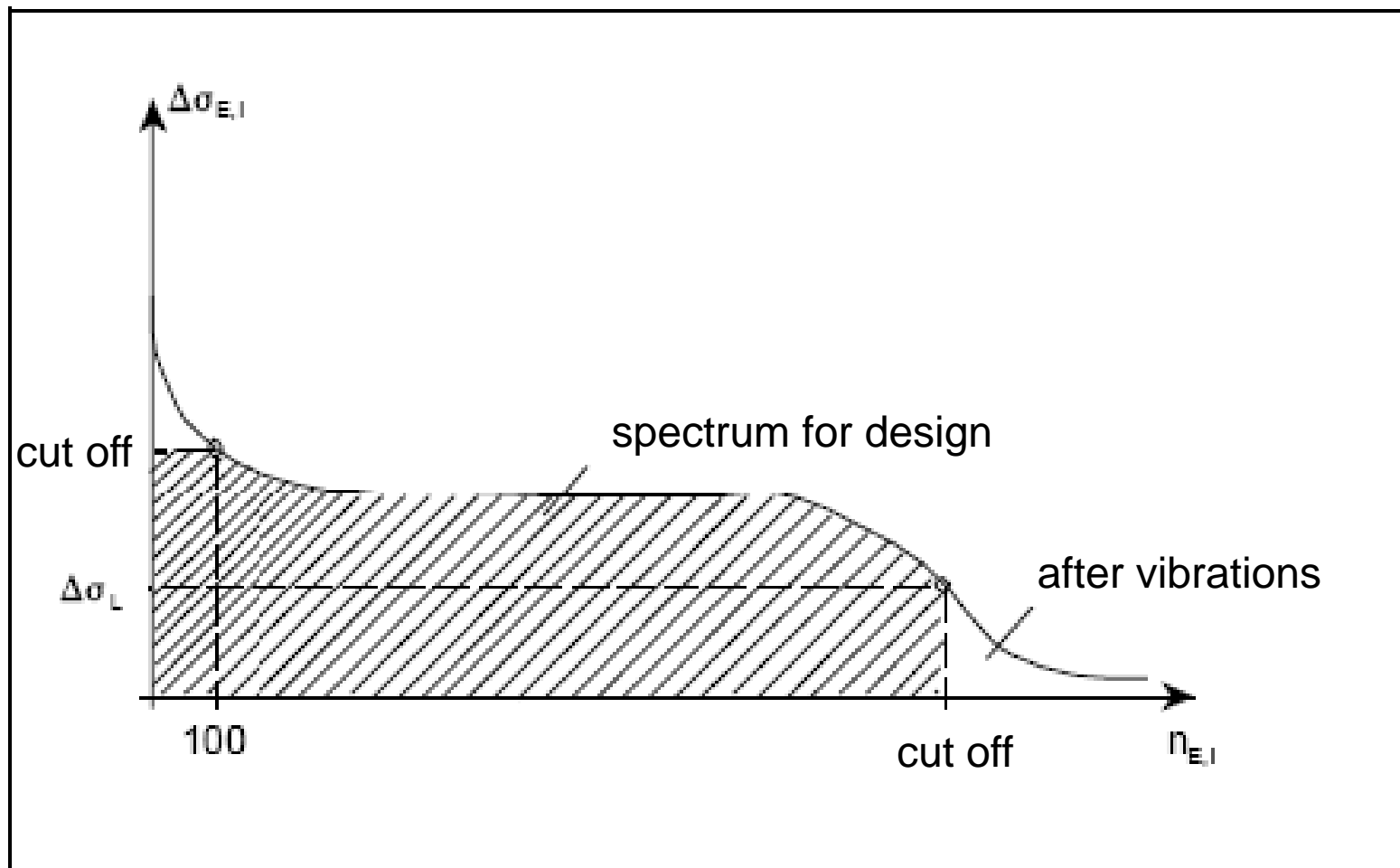
6.2 FATIGUE RULES

Various design situations

<p>Case 1 $\Delta\sigma_{\min} \geq \Delta\sigma_D$</p>		$\Delta\sigma_e^3 \cdot \Sigma n_i \leq \Delta\sigma_c^3 \cdot 2 \cdot 10^6$ $\boxed{\lambda \cdot \Delta\sigma_e \leq \Delta\sigma_c}$ $\lambda = \sqrt[3]{\frac{\Sigma n_i}{2 \cdot 10^6}}$
<p>Case 2 $\Delta\sigma_{\max} \leq \Delta\sigma_D$</p>		$\Delta\sigma_{\max} \leq \Delta\sigma_D$ $k \cdot \Delta\sigma_e = \Delta\sigma_{\max}$ $\boxed{\lambda_{\max} \cdot \Delta\sigma_e \leq \Delta\sigma_c}$ $\Rightarrow \lambda_{\max} = k \cdot \sqrt[3]{\frac{5}{2}}$
<p>Case 3 $\Delta\sigma_j \geq \Delta\sigma_D$ $\Delta\sigma_j \leq \sigma_D$</p> <p>Modified Wöhler curve for using the Miner-rule</p>		$\Delta\sigma_e^5 \cdot \Sigma n_j \leq \Delta\sigma_D^5 \cdot 5 \cdot 10^6$ $\boxed{\lambda \cdot \Delta\sigma_e \leq \Delta\sigma_c}$ $\Rightarrow \lambda = \sqrt[3]{\frac{5}{2}} \cdot \sqrt[5]{\frac{\Sigma n_j}{5 \cdot 10^6}}$

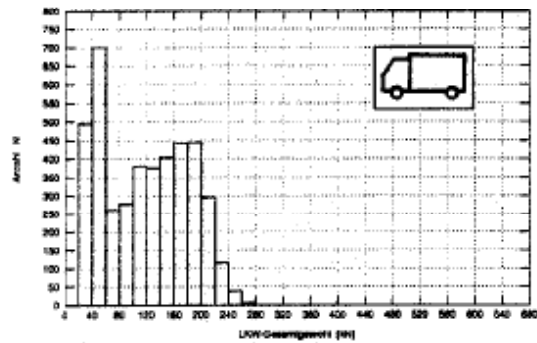
6.2 FATIGUE RULES

Representations of fatigue spectrum

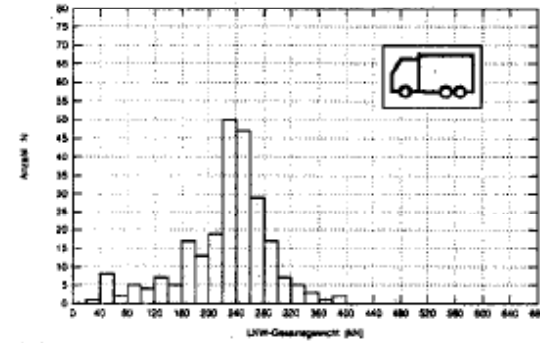


6.2 FATIGUE RULES

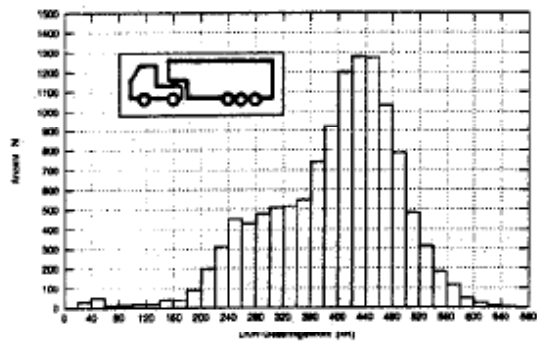
Distribution of weights of heavy vehicles



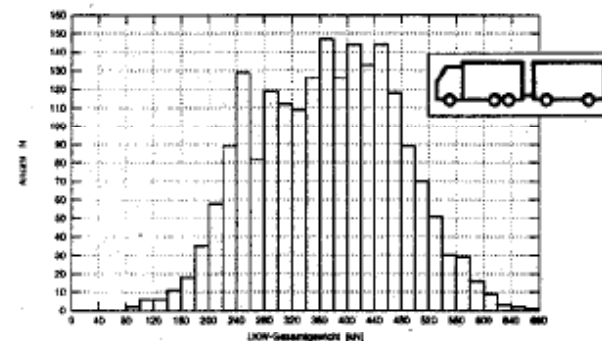
total weight type 1



total weight type 2



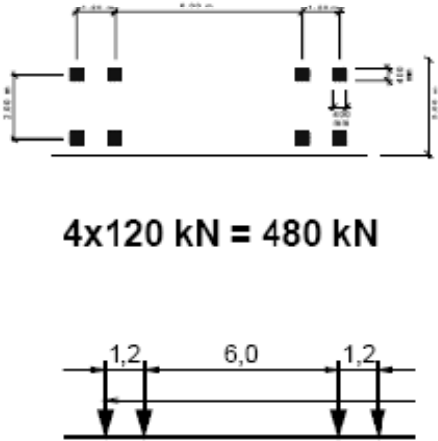


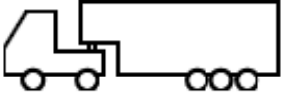
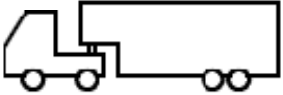
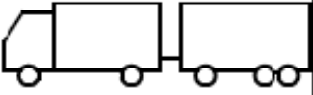
total weight type 3



total weight type 4

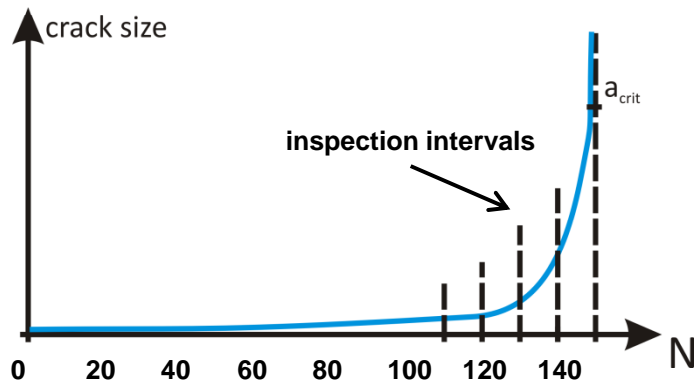
6.2 FATIGUE RULES

Load-models for fatigue checks of road bridges

FLM 3 Main structure	Detailed FLM 4		
 <p data-bbox="409 982 730 1023">4x120 kN = 480 kN</p>	LKW-Typen	Achslasten	Anteil Fernverkehr
	    	<p data-bbox="1234 784 1354 820">70-130</p> <p data-bbox="1199 917 1390 953">70-120-120</p> <p data-bbox="1157 1052 1432 1088">70-150-90-90-90</p> <p data-bbox="1184 1185 1404 1221">70-140-90-90</p> <p data-bbox="1157 1318 1432 1354">70-130-90-80-80</p>	<p data-bbox="1581 784 1659 820">20%</p> <p data-bbox="1591 917 1648 953">5%</p> <p data-bbox="1581 1052 1659 1088">40%</p> <p data-bbox="1581 1185 1659 1221">25%</p> <p data-bbox="1581 1318 1659 1354">10%</p>

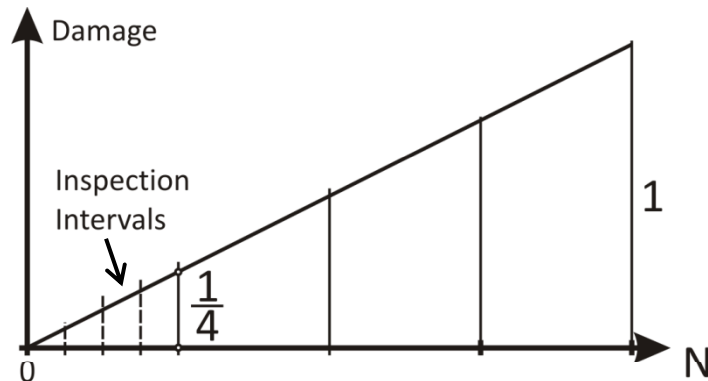
6.2 FATIGUE RULES

Safety-plan for damage tolerant design



$$D = \sum \frac{(\gamma_{Ff} \Delta\sigma_{Ei})^3 n_{Ei}}{\left(\frac{\Delta\sigma_c}{\gamma_{Mf}}\right)^3 \cdot 2 \cdot 10^6} + \sum \frac{(\gamma_{Ff} \Delta\sigma_{Ej})^5 n_{Ej}}{\left(\frac{\Delta\sigma_D}{\gamma_{Mf}}\right)^3 \cdot 5 \cdot 10^6} \leq \frac{1}{4}$$

$$\left(\frac{1}{\gamma_{Ff} \cdot \gamma_{Mf}}\right)^5 \frac{1}{1+n} = \frac{1}{4} \quad n = \left(\frac{4}{(\gamma_{Ff} \cdot \gamma_{Mf})^5}\right) - 1$$

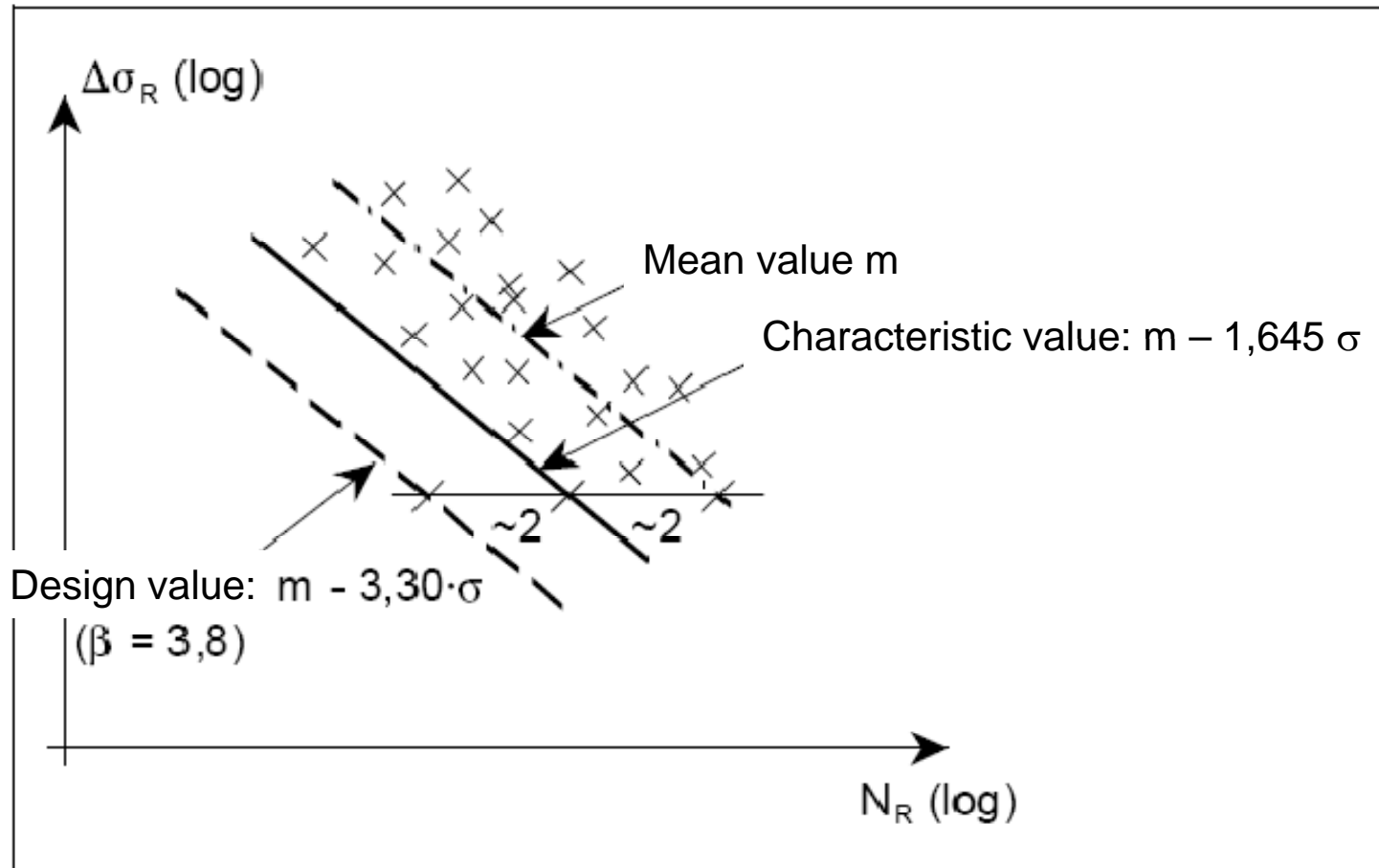


$$\gamma_{Ff} \cdot \gamma_{Mf} = 1.0 \quad \longrightarrow \quad n = 4 - 1 = 3$$

$$\gamma_{Ff} \cdot \gamma_{Mf} = 1.15 \quad \longrightarrow \quad n = \frac{4}{1.15^5} - 1 \approx 1$$

$$\gamma_{Ff} \cdot \gamma_{Mf} = 1.35 \quad \longrightarrow \quad n = \frac{4}{1.35^5} - 1 \approx 0$$

6.2 FATIGUE RULES



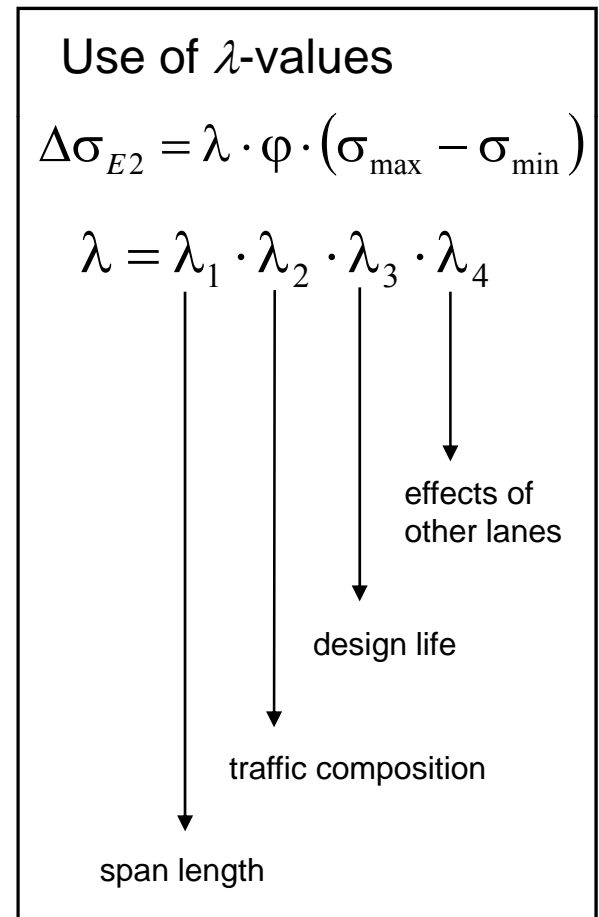
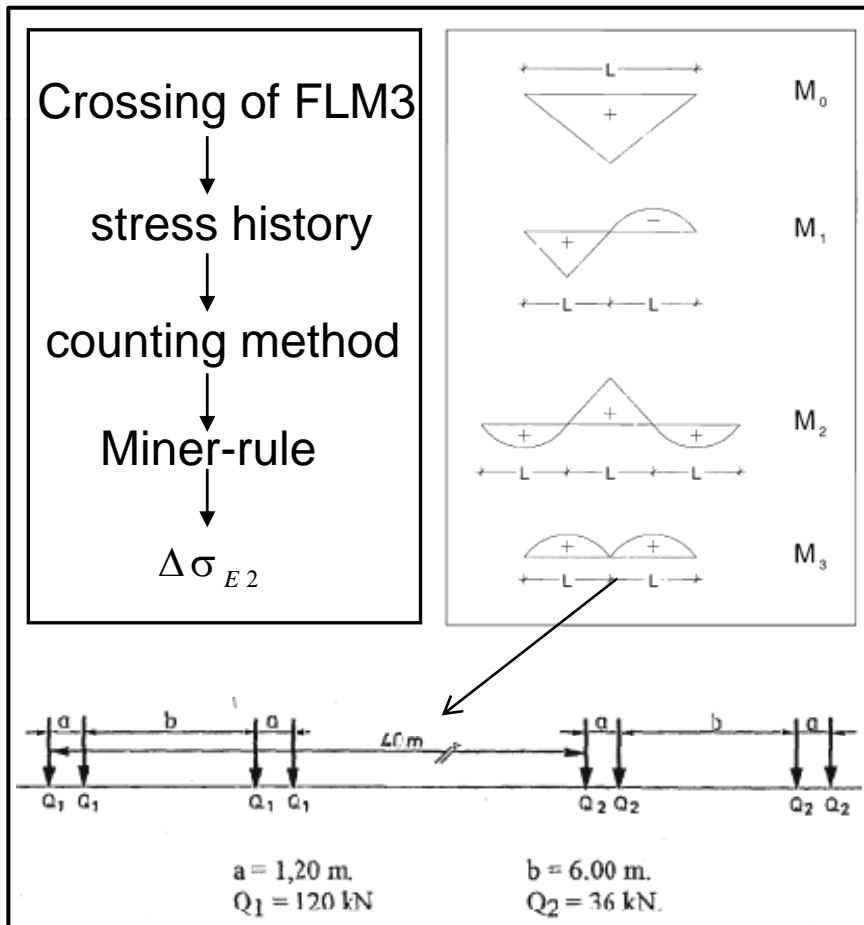
Control of actions $\gamma_N = 2 \rightarrow \gamma_{Mf} = \sqrt[5]{2} = 1,15$

No control of actions $\gamma_N = 4,5 \rightarrow \gamma_{Mf} = \sqrt[5]{4,50} = 1,35$

6.2 FATIGUE RULES

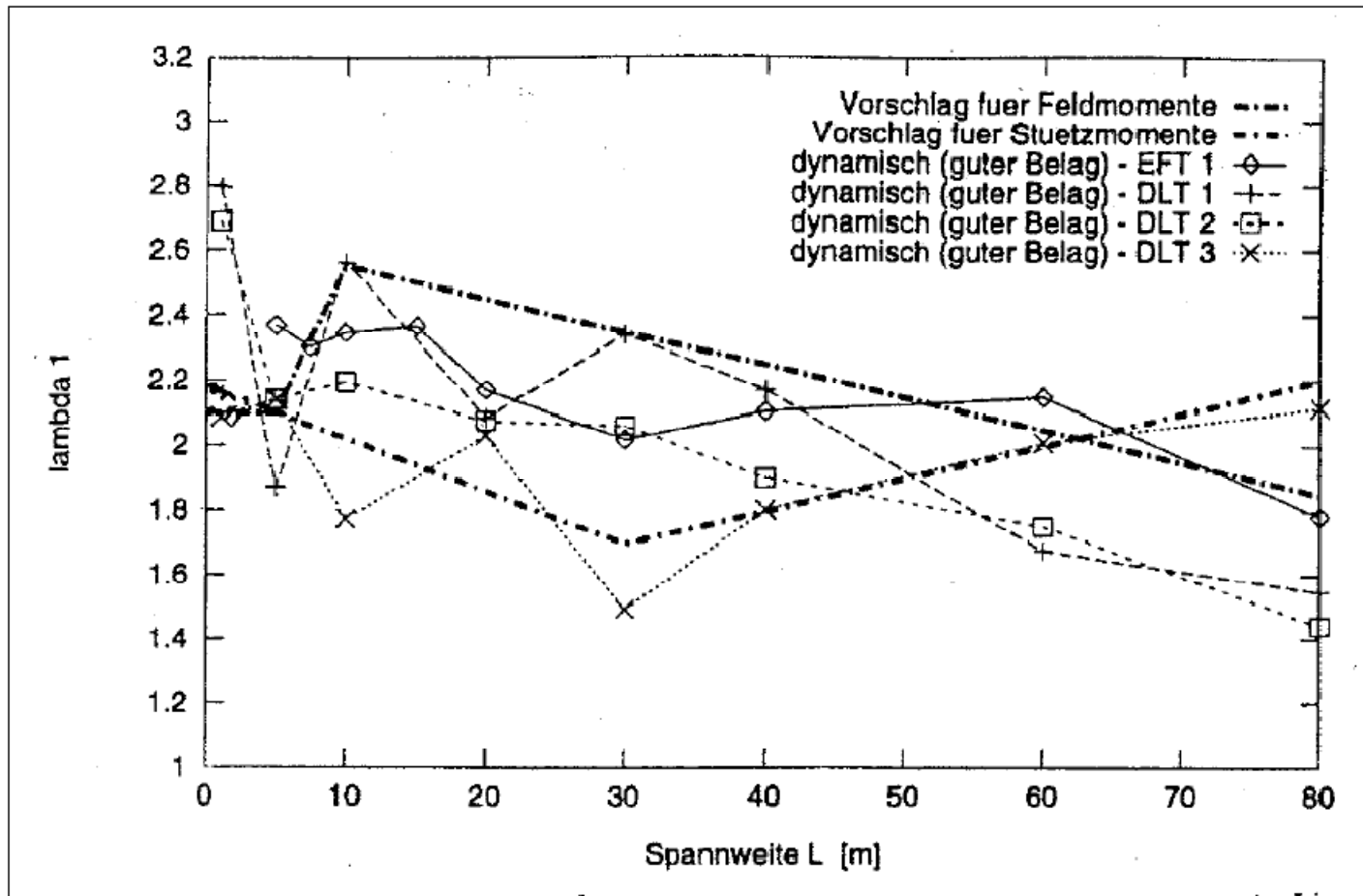
Assessment procedures

$$\gamma_{Ff} \Delta\sigma_{E2} \leq \frac{\Delta\sigma_c}{\gamma_{Mf}}$$



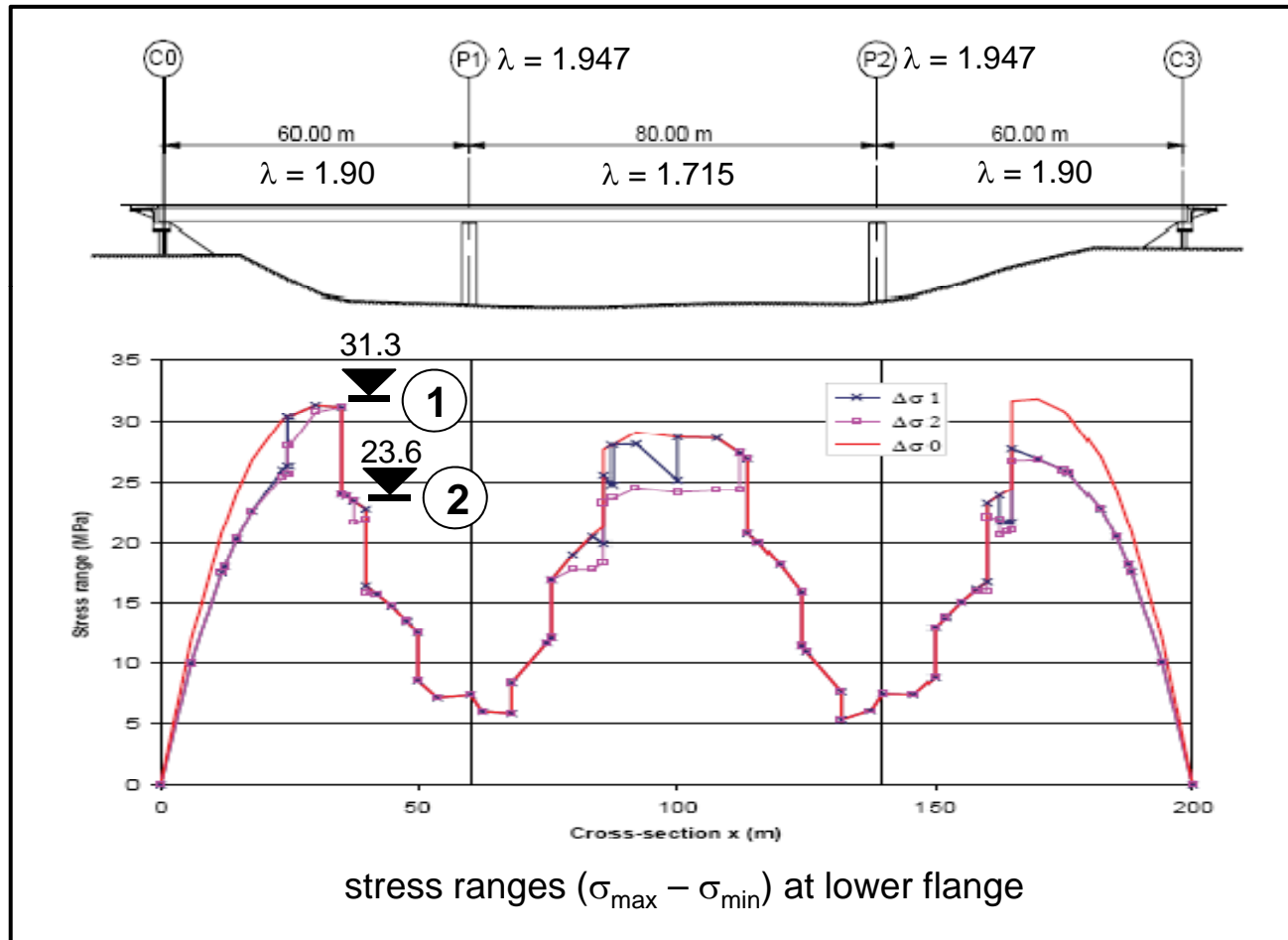
6.2 FATIGUE RULES

λ_1 value from simulations with Auxerre traffic



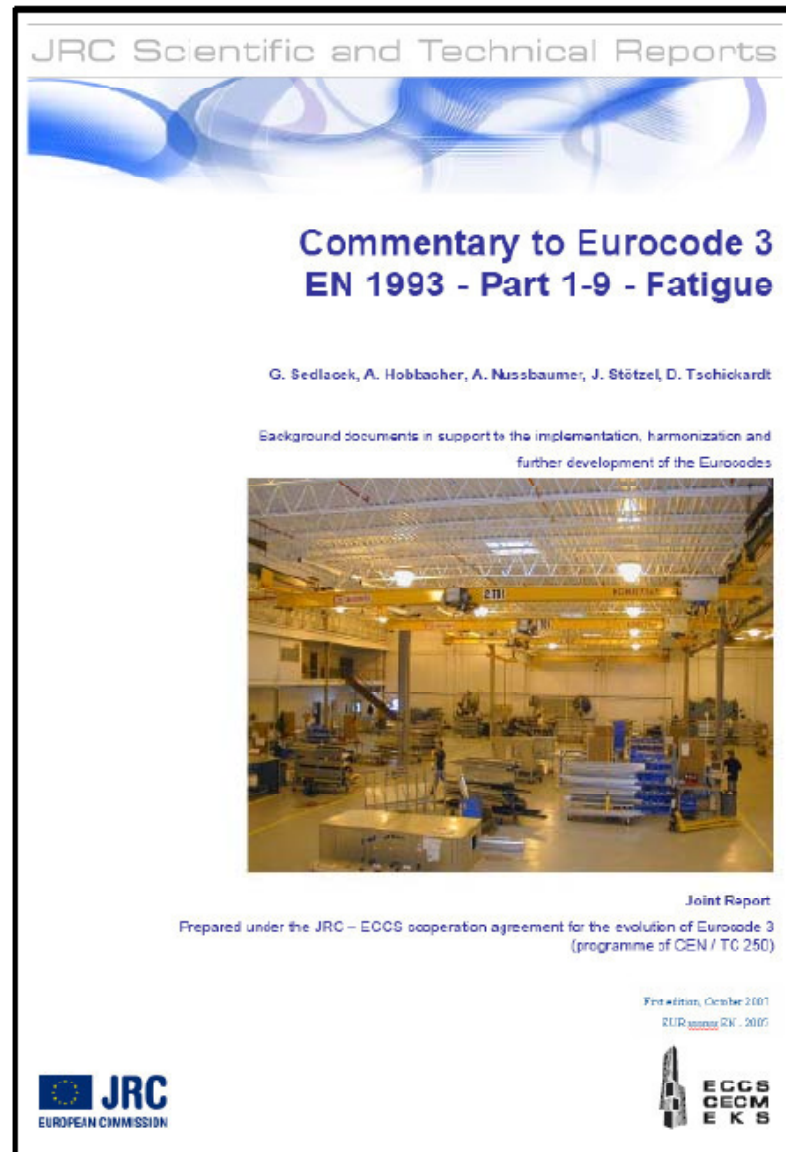
6.2 FATIGUE RULES

Example: Fatigue assessment for a composite bridge



- ① Transverse weld from stiffener: $\Delta\sigma_{E2} = 1.9 \cdot 31.3 = 59.5 < 80 \text{ MPa}$
- ② Butt weld of flange: $\Delta\sigma_{E2} = 1.9 \cdot 26.6 = 44.8 < 77 \text{ MPa}$

6.2 FATIGUE RULES



6. DESIGN OF BRIDGE-ELEMENTS

6.3 ROPE STRUCTURES

Rope-structures - Stayed cable bridges

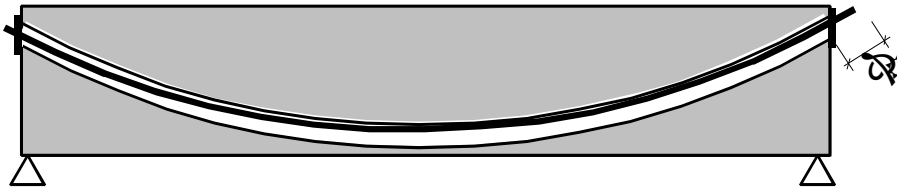
Definition

- Any prestress is generated by preloading
- Preloading is a process to impose
 - forces or
 - deformations
- The effects of preloading may be
 - variations of stresses (prestress)
 - variations of deformations
 - other variations of permanent stage

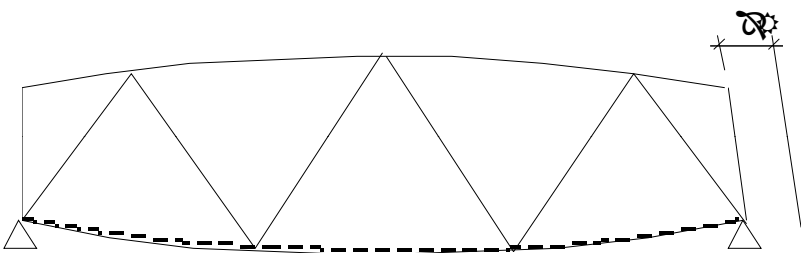
6.3 ROPE STRUCTURES

Examples for preloading processes

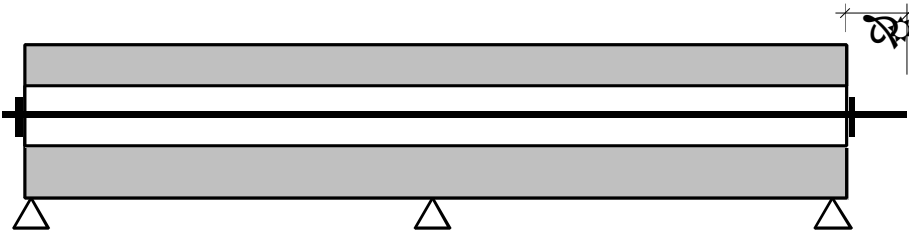
1a) Prestressing by internal tendons



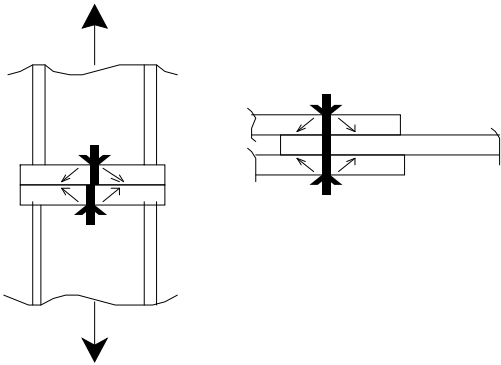
1b) Prestressing of trusses by cables in hollow sections



1c) Prestressing by external tendons



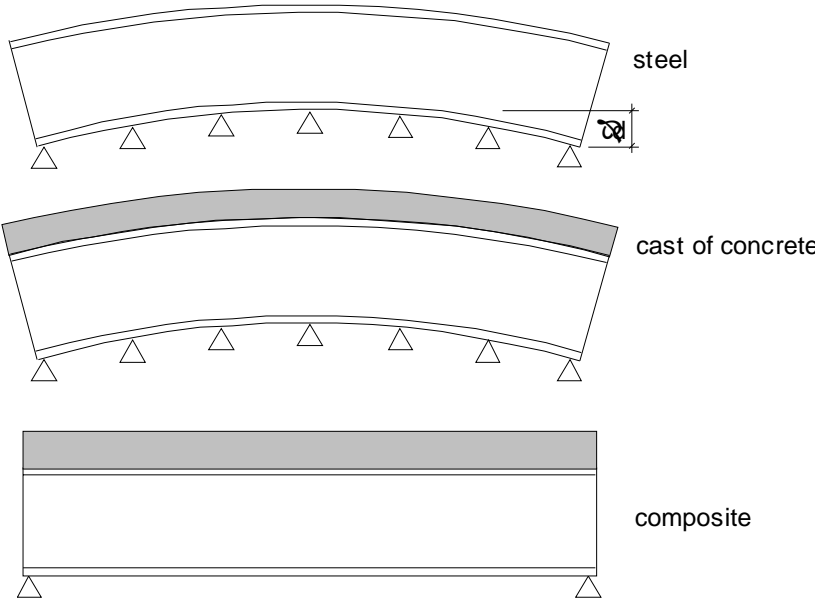
1d) Prestressing of joints subjected to tension or friction



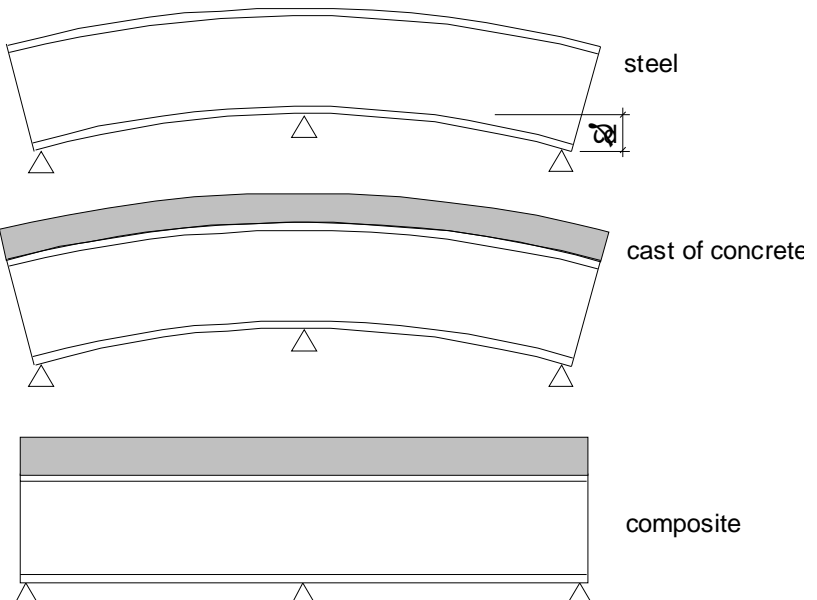
6.3 ROPE STRUCTURES

Examples for preloading processes

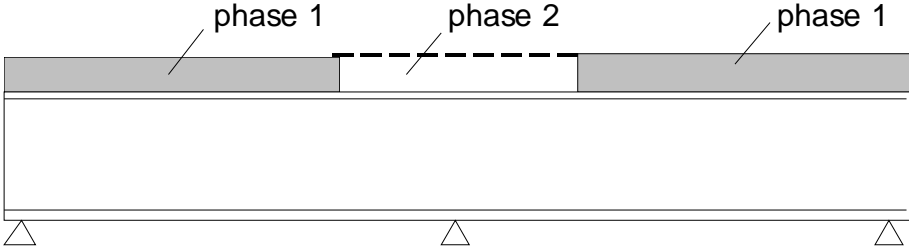
2) Prestressing by propping



4) Prestressing by imposed deformation



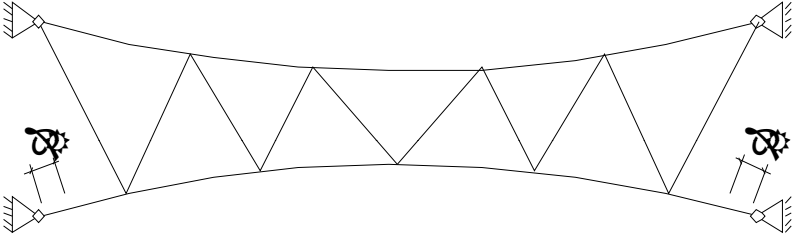
3) Prestressing by sequence of casting concrete



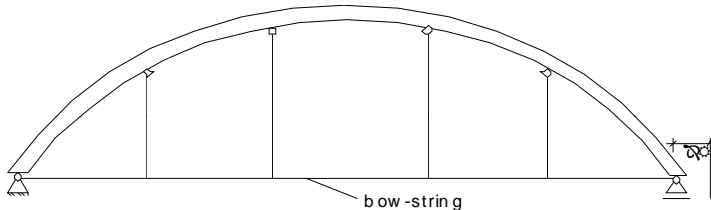
6.3 ROPE STRUCTURES

Examples for preloading processes

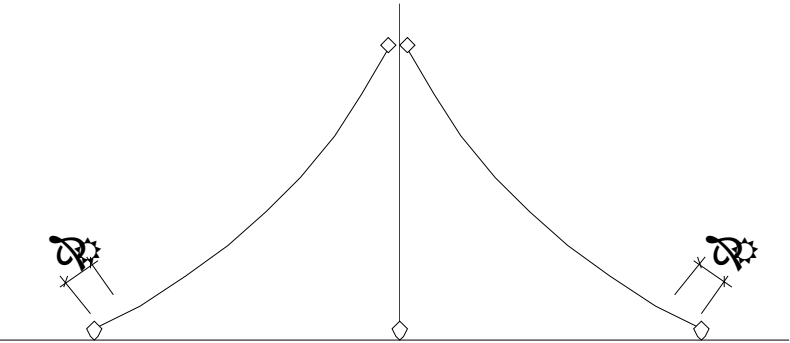
5a) Prestressing of cable structures



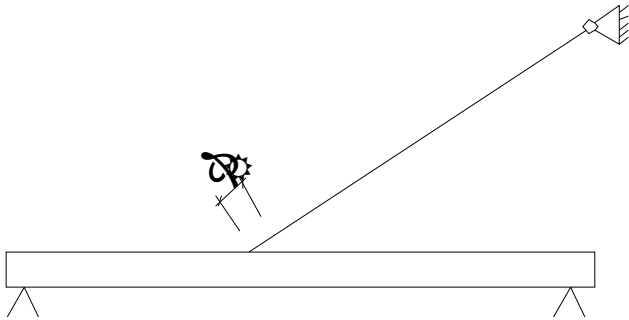
5b) Prestressing of arches by string-elements



5c) Prestressing of guyed masts



5d) Prestressing of cable stayed structures



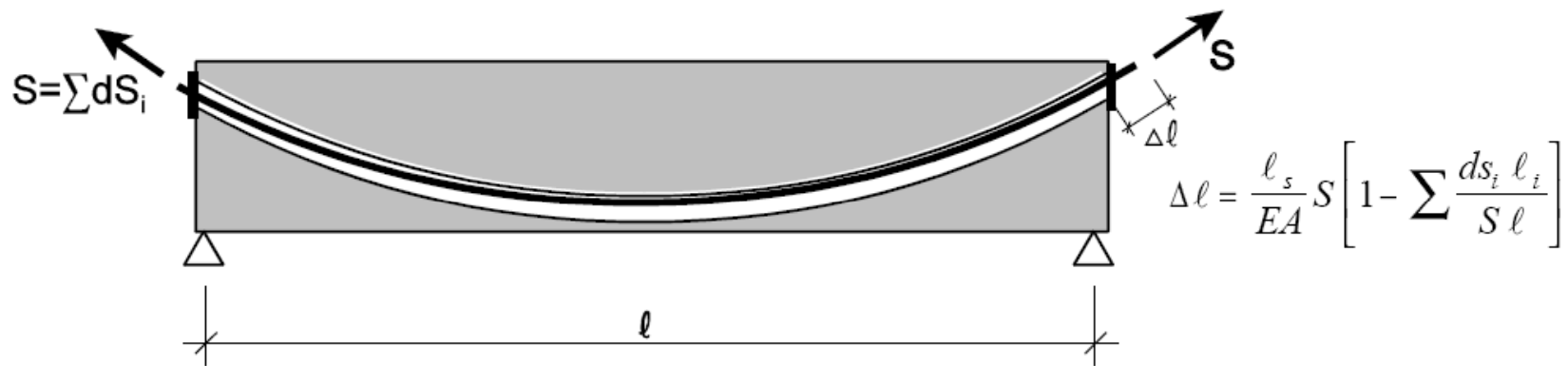
6.3 ROPE STRUCTURES

Principles

- It is possible to define the preloading or prestressing process by all necessary steps including controls
- It is not possible to define “prestress” as an effect of prestressing or preloading in a general way, that covers all cases

6.3 ROPE STRUCTURES

Example for the applicability of “prestress”



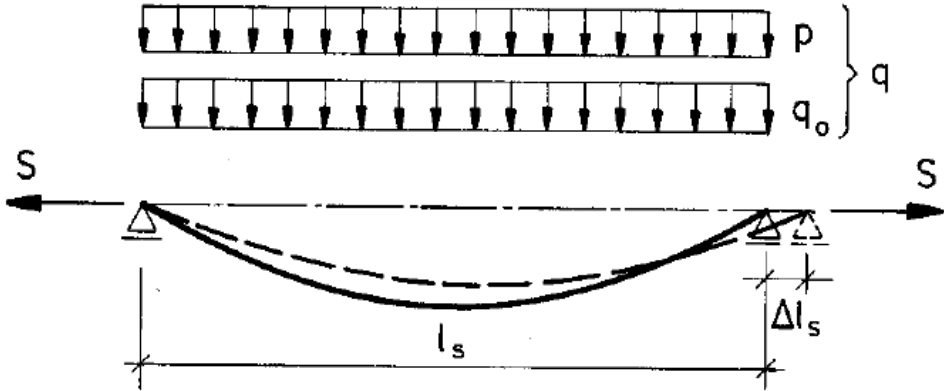
stress before prestresses: $\sigma_{q0, \Delta l=0}$

stress immediately after prestressing: $\sigma_{q0, \Delta l}$

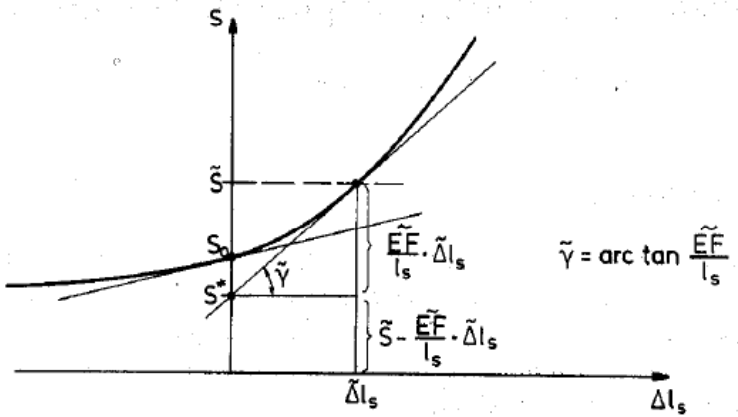
prestress: $\sigma_{q0, \Delta l=0, \Delta l} = \sigma_{q0, \Delta l} - \sigma_{q0, \Delta l=0}$

6.3 ROPE STRUCTURES

Example for the non-applicability of
 “prestress”



$$\Delta l_s = \underbrace{\frac{l_s}{EF} (S - S_0)}_{\text{strain}} - \underbrace{\frac{l_s^3}{24} \left(\frac{q^2}{S^2} - \frac{q_0^2}{S_0^2} \right)}_{\text{catenary}} + \underbrace{\alpha_t (t - t_0) l_s}_{\text{temperature}}$$



6.3 ROPE STRUCTURES

Conclusion

“P” in EN 1990

- a) preloading or prestressing process leading to a structural shape or behaviour as required
- b) prestress in specific cases where defined

6.3 ROPE STRUCTURES

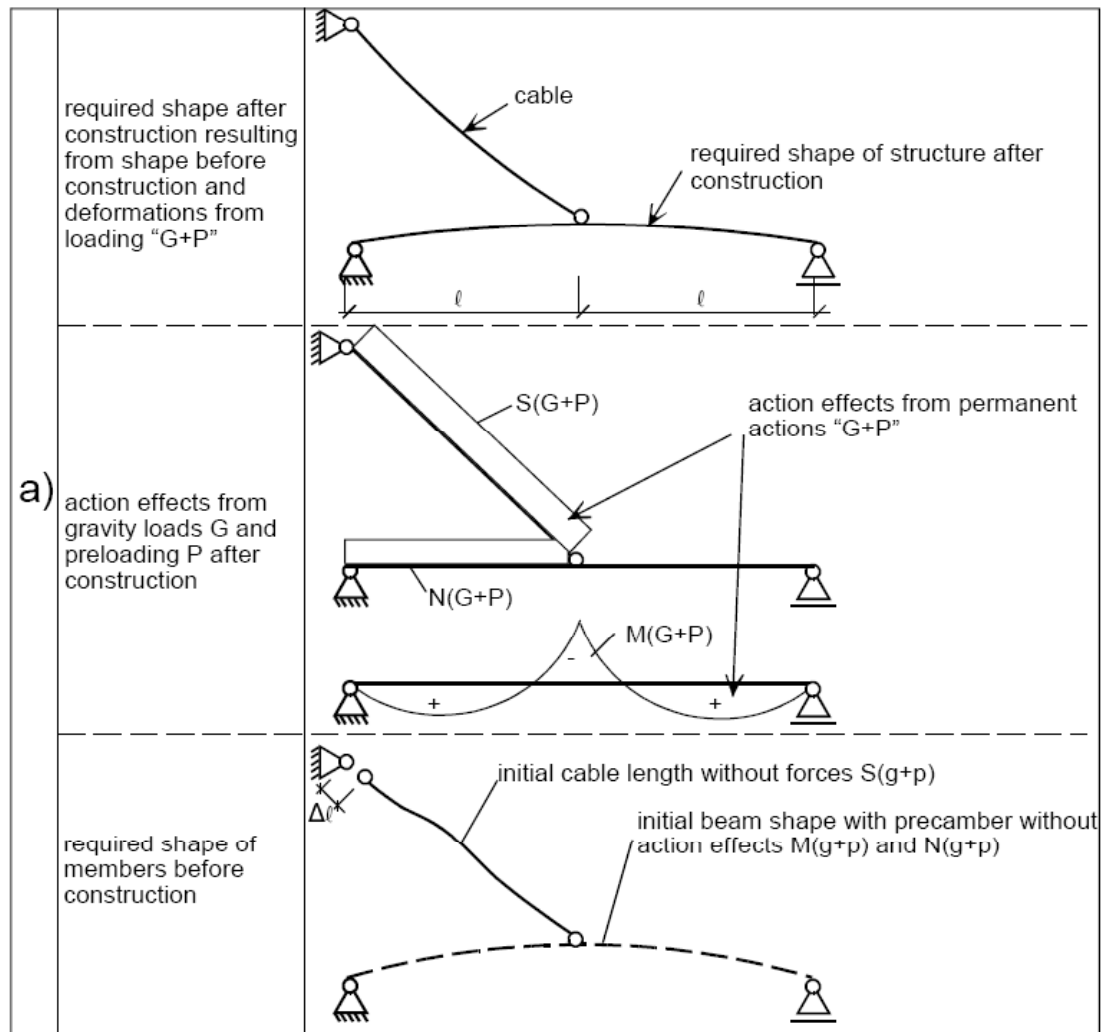
Treatment of preloading and prestressing processes in the construction phase

Target: attainment of the required structural form and distribution of effects of (G+P)

Conclusion: calculation with characteristic values, linear material law:
stress limitations and prestressing of cables.

6.3 ROPE STRUCTURES

Treatment of preloading and prestressing processes in the construction phase



6.3 ROPE STRUCTURES

Treatment of preloading and prestressing processes in the service phase

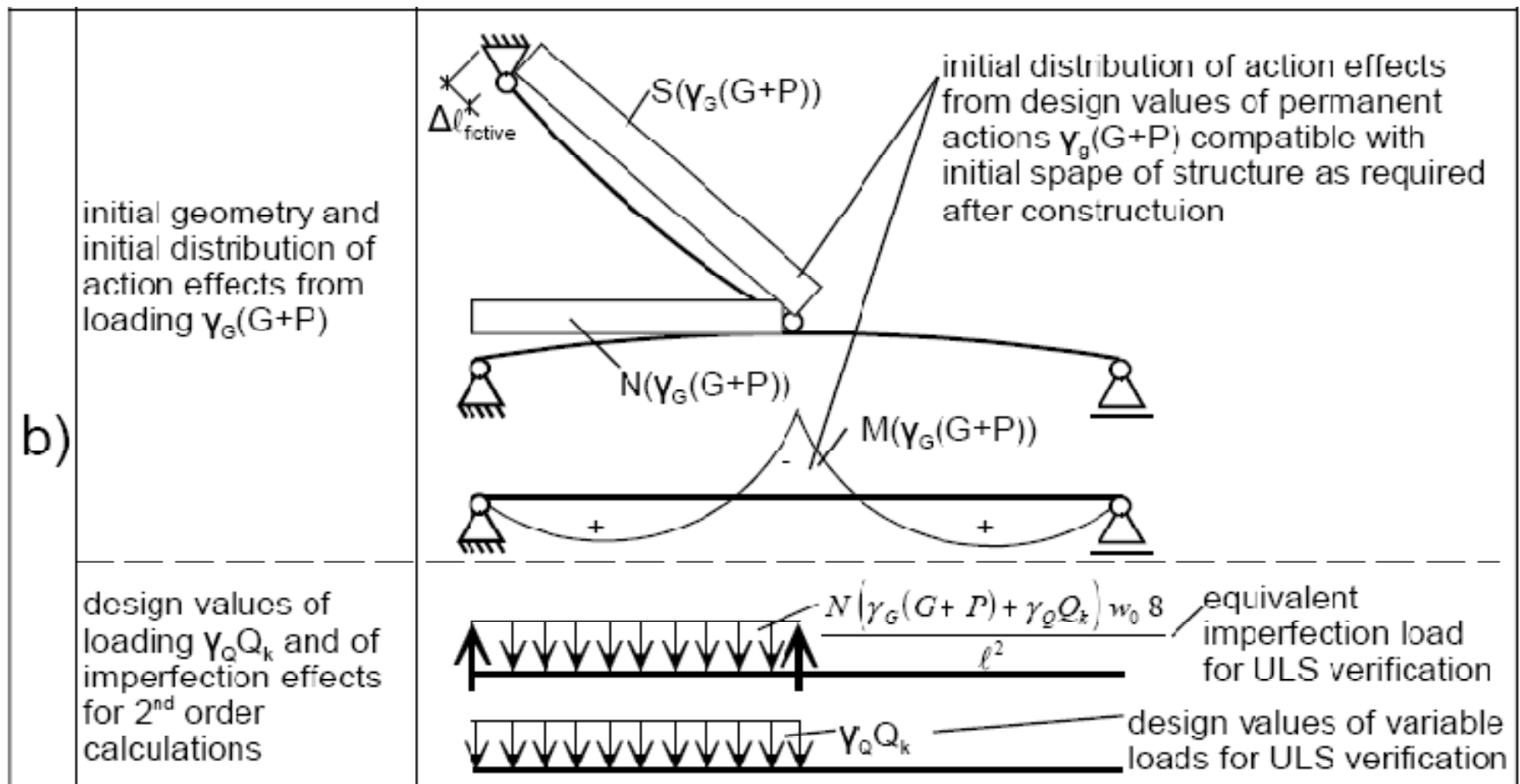
Target: ULS verification on the basis of:

- permanent actions $\gamma_G(G+P)$
- permanent from resulting from $(G+P)$
- imperfections of the form
- variable actions $\gamma_Q\{Q_{K1} + \psi_0 Q_{Q2}\}$

Conclusion: Calculation with the permanent form associated with the effect from $\gamma_G(G+P)$

6.3 ROPE STRUCTURES

Treatment of preloading and prestressing processes in the service phase



6.3 ROPE STRUCTURES

Treatment at counterflexure points


Treatment at counterflexure points, or where the action effects from (G+P) are limited (e.g. by decompression):

$$\Delta G = \alpha G, \text{ where } 0,05 \leq \alpha \leq 0,10$$

applied to influence surfaces.

6.3 ROPE STRUCTURES


JRC Scientific and Technical Reports



Design of Lightweight Foot-bridges for Human Induced Vibrations

Christoph Heinemeyer, Christiane Butz, Andreas Keil, Mike Schlaich, Arndt Goldbeck, Stefan Trometer, Mladen Lukić, Bruno Chabrolin, Armand Lemaire, Pierre-Oliver Martin, Álvaro Cunha, Elsa Caetano



Background document in support to the implementation, harmonization and further development of the Eurocodes



Joint Report

Prepared under the JRC – ECCS cooperation agreement for the evolution of Eurocode 3 (programme of CEN / TC 250)

Editors: G. Sedlacek, Chr. Heinemeyer, Chr. Butz together with Mr. Geradin, JRC First Edition, May 2009



7. ASSESSMENT OF EXISTING STEEL BRIDGES

