

# Fire resistance assessment of timber structures

Basic design methods  
Worked examples

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# What is Eurocode 5?

**Eurocode 5 (EN 1995) provides rules for the design of timber structures.**

**EN 1995-1-2 is the Fire Part of Eurocode 5**

**The two other parts of Eurocode 5 are:**

**EN 1995-1-1 Common rules and rules for buildings**

**EN 1995-2 Bridges**

# Scope of EN 1995-1-2

**EN 1995-1-2 deals with passive methods of fire protection**

**EN 1995-1-2 gives design rules for the verification of the**

- **load-bearing function**
- **separation function**

# Passive methods of fire protection

**Main objective: limitation of the spread of fire by guaranteeing**

- **the load-carrying capacity of the structure (Requirement on Mechanical Resistance R)**
- **the separating function of walls and floors (Requirement on Insulation I and Integrity E)**



**Load-bearing R**

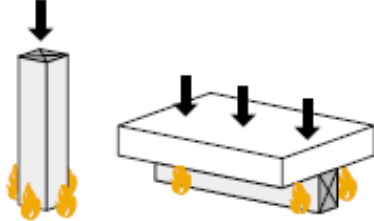
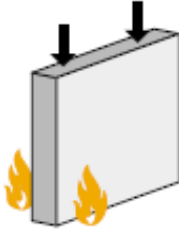
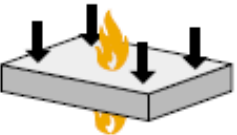
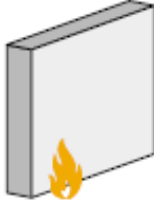
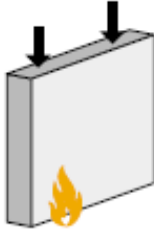
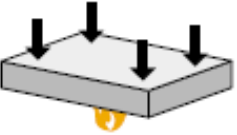


**Integrity E**



**Insulation I**

# Basic fire requirements

		Fire exposure	Columns / beams	Walls	Floors
R	Load-bearing elements without separating function	On all sides			
EI	Non-load-bearing elements with separating function	On only one side			
REI	Load-bearing elements with separating function	On only one side			



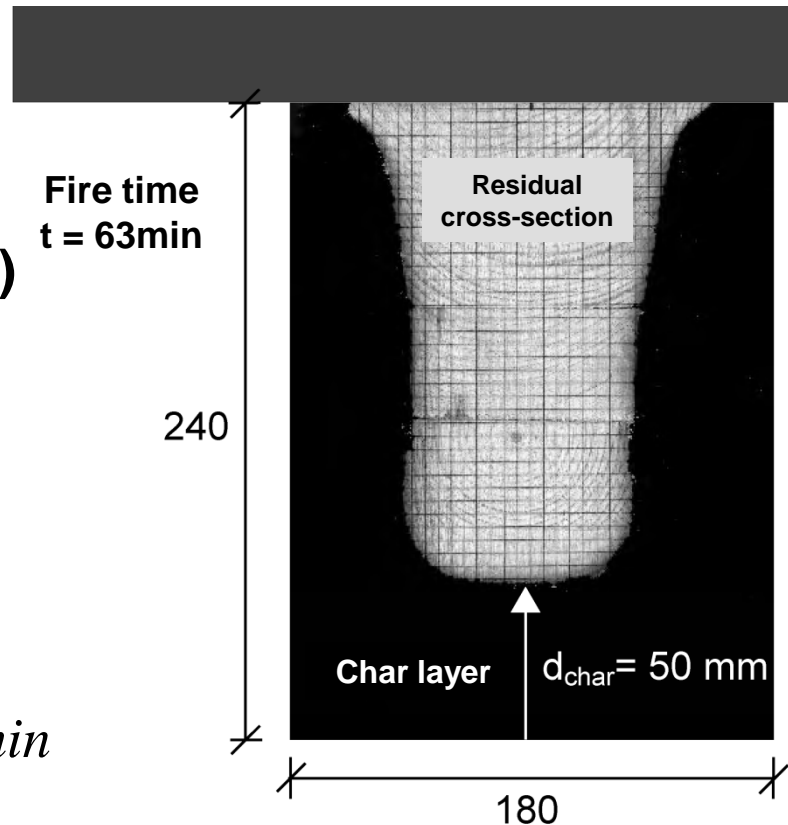
**Timber behaviour in fire**

# Timber behaviour in fire

- **Pyrolysis: thermal degradation of wood producing combustible gases and accompanied by a loss in mass (starting from about 250°C)**
- **Charring rate  $\beta$ :  
Ratio between charring depth  $d_{char}$  and fire time  $t$  (in mm/min)**

$$\beta = \frac{d_{char}}{t}$$

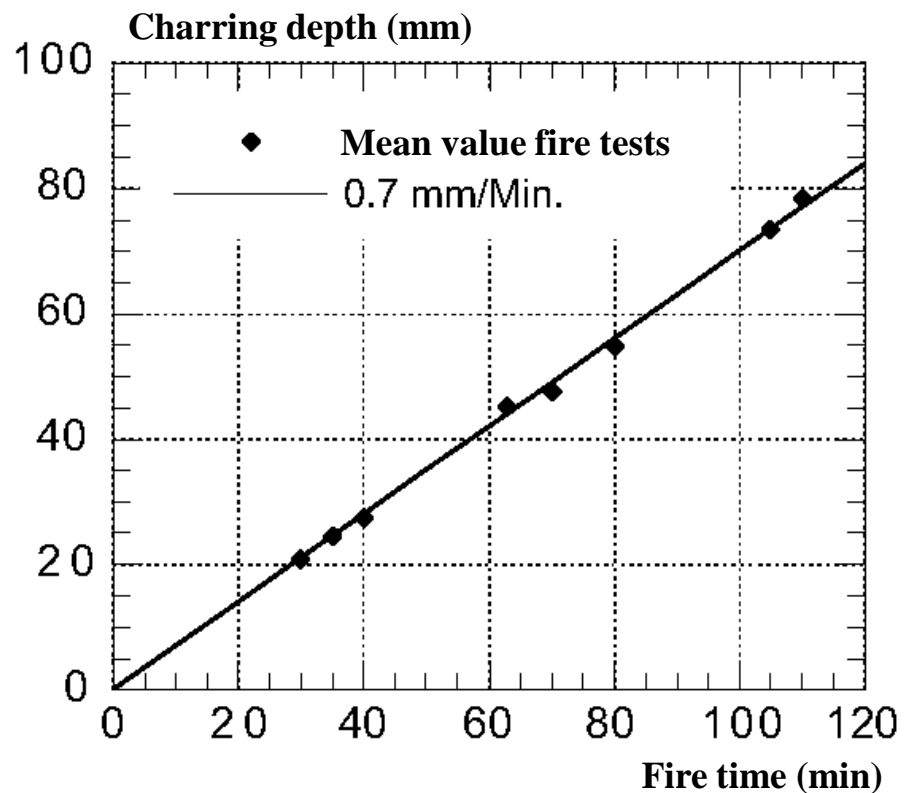
$$\beta = \frac{d_{char}}{t} = \frac{50\text{mm}}{63\text{min}} = 0.8\text{mm/min}$$





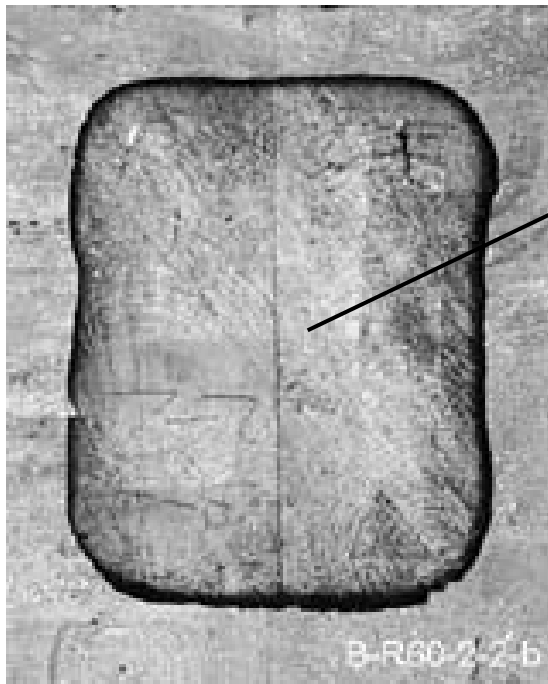
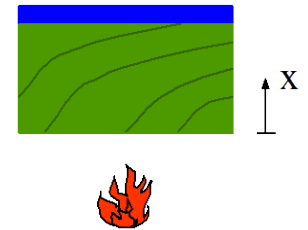
# Charring rate

- depends on fire exposure
  - constant value for ISO-fire exposure
- depends on wood species
  - spruce:  $\beta \approx 0.7 \text{ mm/Min.}$
- small influence of moisture content and density of wood



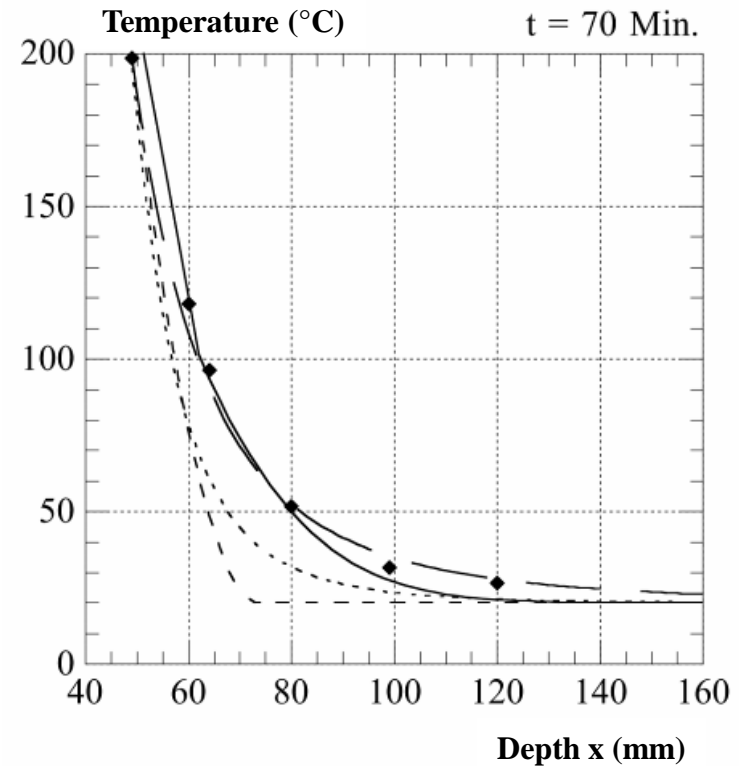
# Timber behaviour in fire

- Char layer protects the residual cross-section from high temperatures



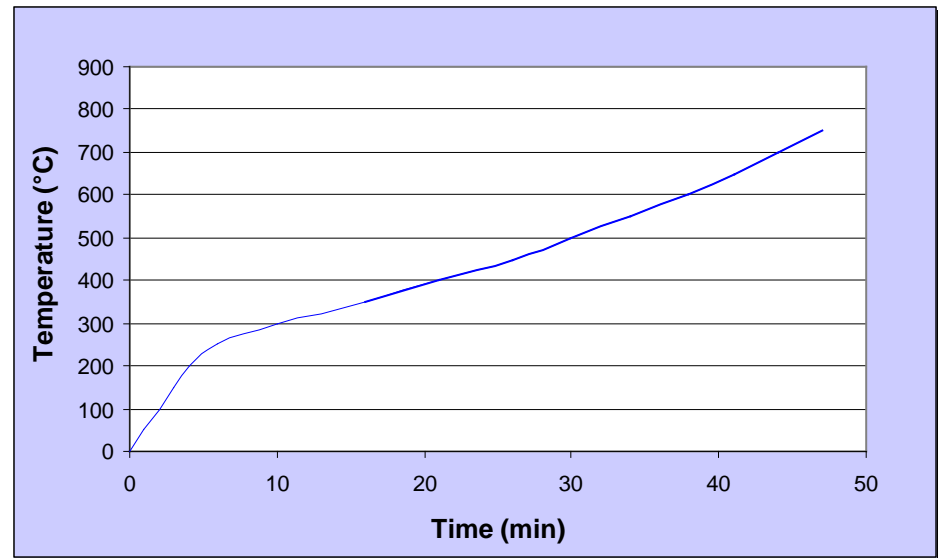
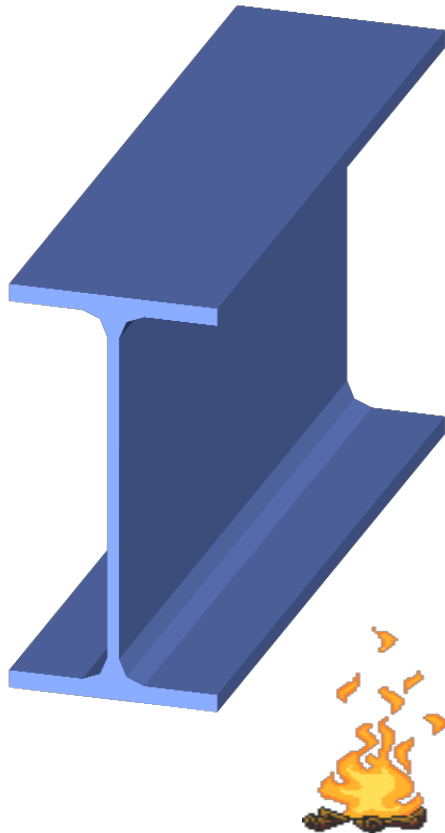
Source: proHolz, Austria

**Residual cross-section**  
 - "cold"  
 - load-bearing



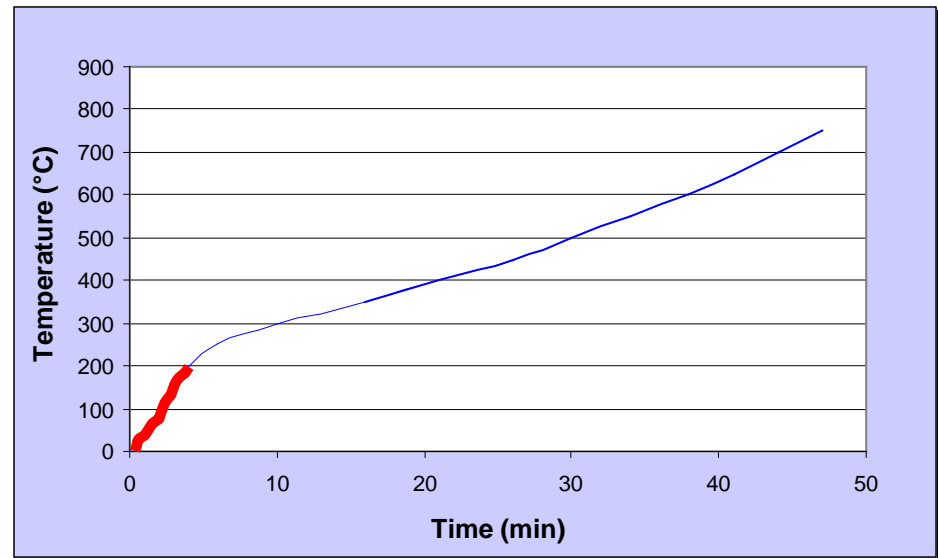
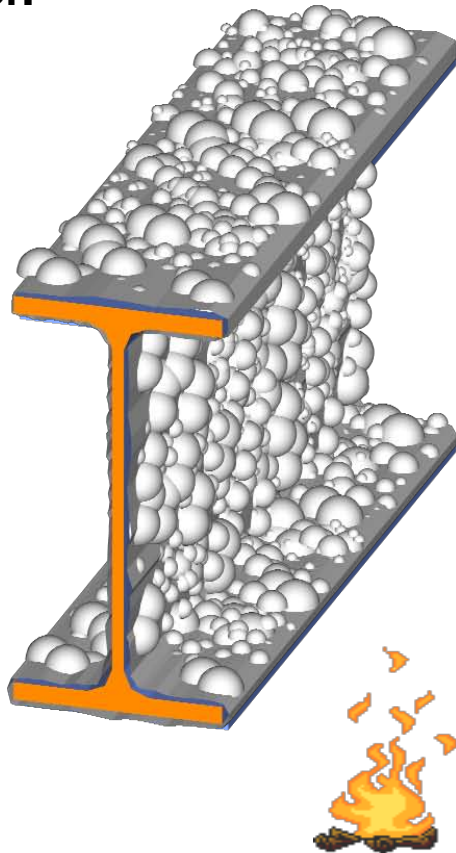
# Intumescent coating systems on steel members

- **Mode of action: intumescent systems expand at a temperature of about 200°C by a factor of 30 to 60 and form a compact insulating layer.**



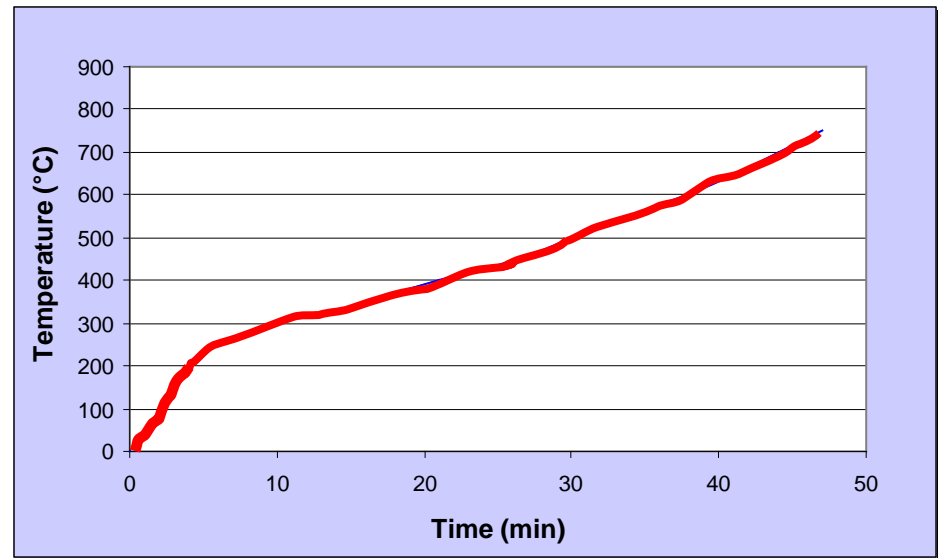
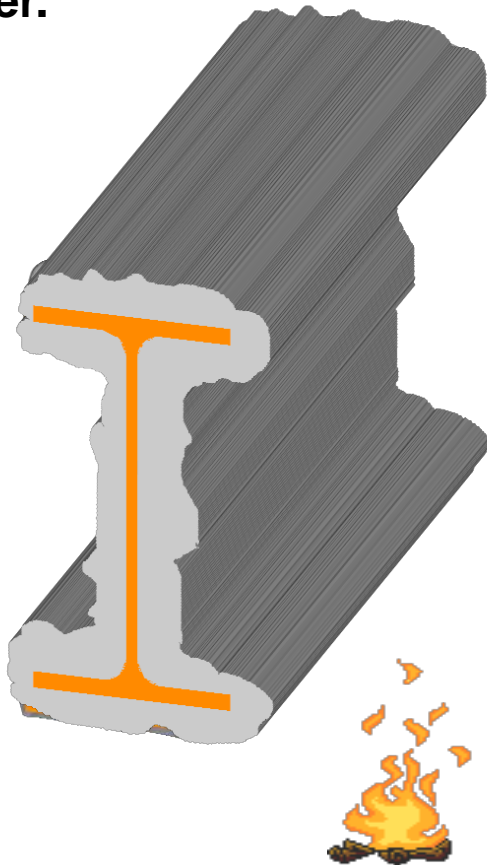
# Intumescent coating systems on steel members

- **Mode of action: intumescent systems expand at a temperature of about 200°C by a factor of 30 to 60 and form a compact insulating layer.**



# Intumescent coating systems on steel members

- **Mode of action: intumescent systems expand at a temperature of about 200°C by a factor of 30 to 60 and form a compact insulating layer.**



## Intumescent coating systems

**“Modern manmade intumescent materials applied to steel structural elements are in essence an attempt to replicate what timber does naturally.”**

From paper “Overview of design issues for tall timber buildings”, I. Smith, A. Frangi, Structural Engineering International SEI 2/2008



Material behaviour in fire

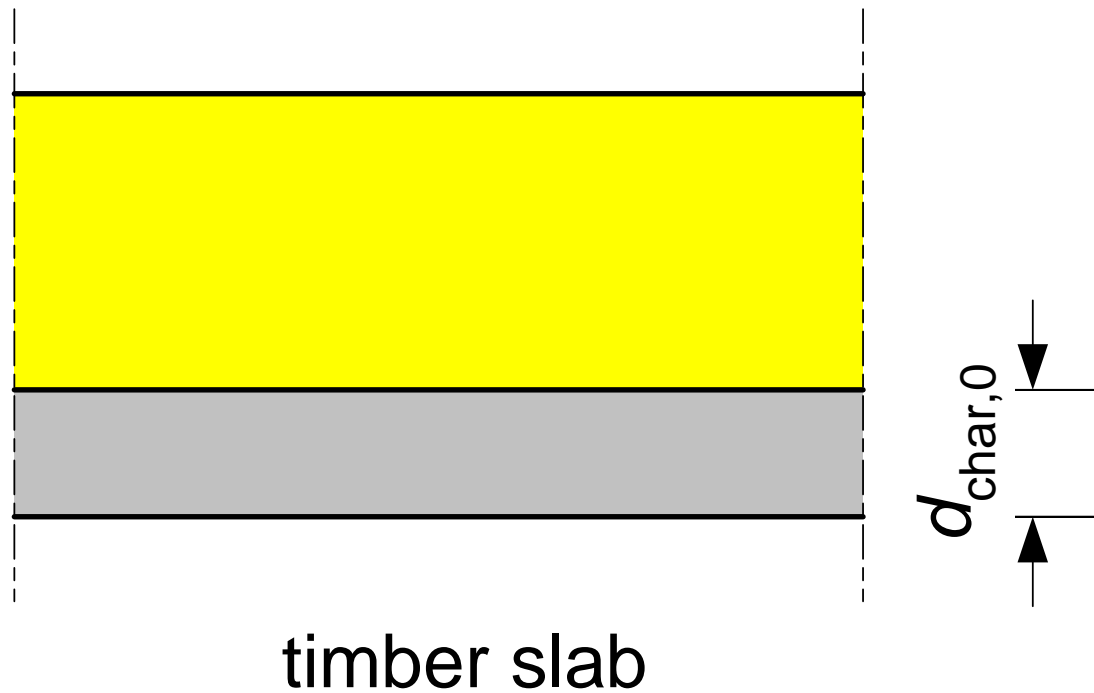
# Fire resistance of timber elements

## ➔ Basic strategies

- Use of massive cross-sections
- Increase of cross-sections by charring depth
- Protection of the timber elements with non combustible materials



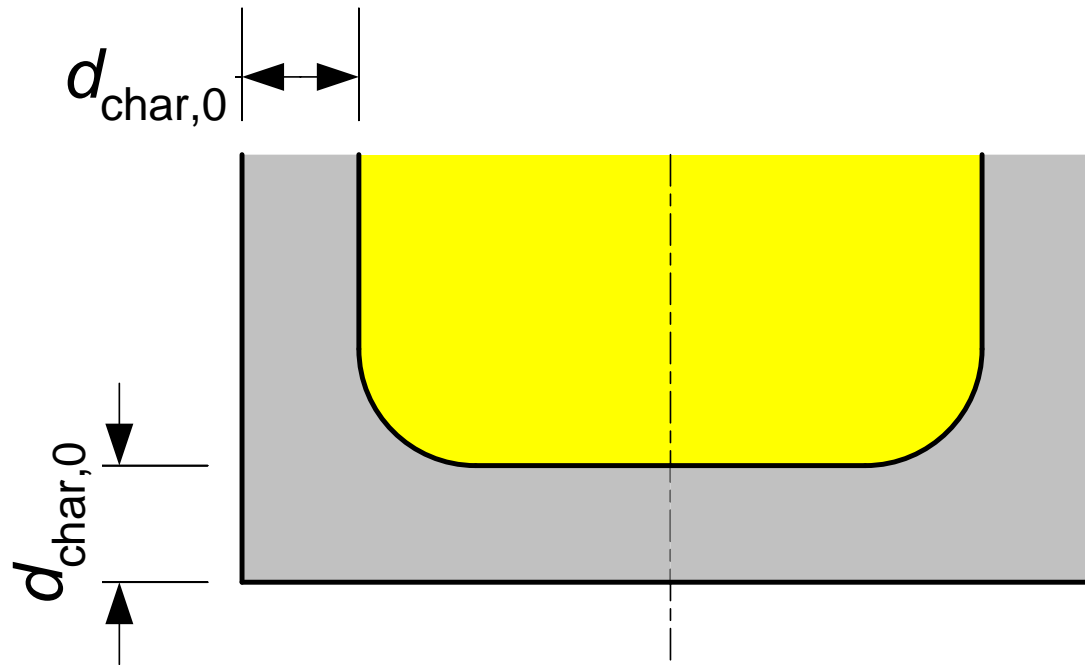
# Charring



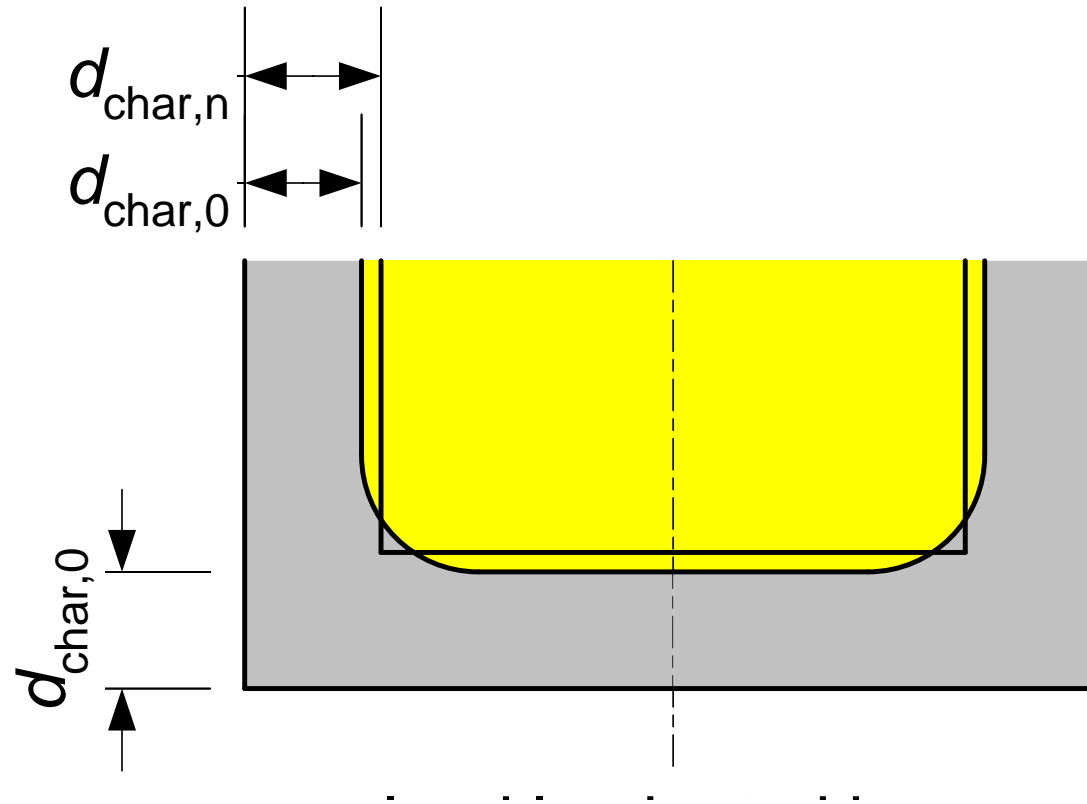
**One-dimensional charring: charring rate  $\beta_0$**



# Charring



# Charring



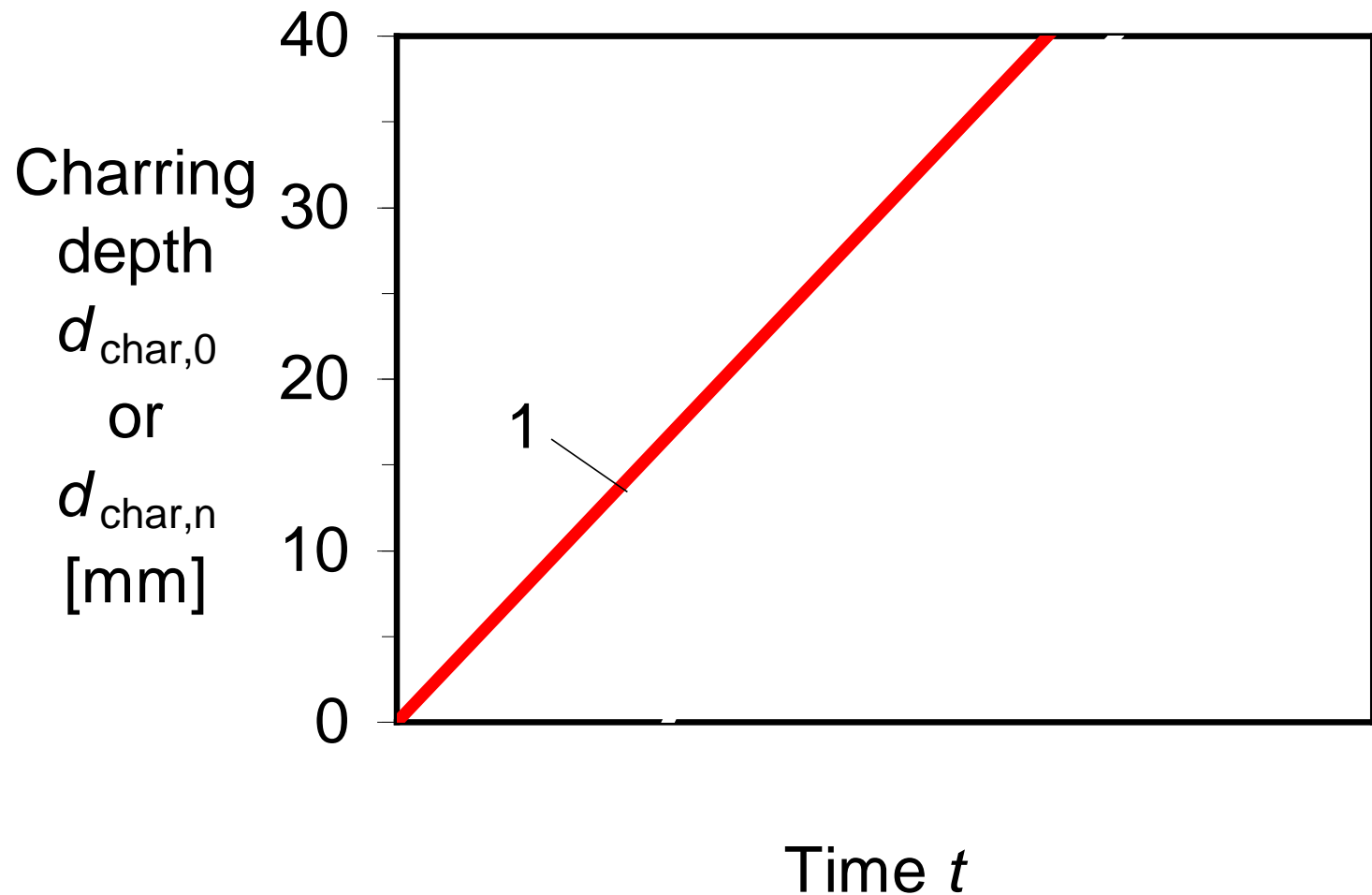
**Notional charring: notional charring rate  $\beta_n$**   
**Equivalent residual cross-section**

# Charring rates according to EN 1995-1-2

**Table 3.1 – Design charring rates  $\beta_0$  and  $\beta_n$  of timber, LVL, wood panelling and wood-based panels**

	$\beta_0$ mm/min	$\beta_n$ mm/min
<b>a) Softwood and beech</b> Glued laminated timber with a characteristic density of $\geq 290 \text{ kg/m}^3$ Solid timber with a characteristic density of $\geq 290 \text{ kg/m}^3$	0,65 0,65	0,7 0,8
<b>b) Hardwood</b> Solid or glued laminated hardwood with a characteristic density of $290 \text{ kg/m}^3$ Solid or glued laminated hardwood with a characteristic density of $\geq 450 \text{ kg/m}^3$	0,65 0,50	0,7 0,55
<b>c) LVL</b> with a characteristic density of $\geq 480 \text{ kg/m}^3$	0,65	0,7
<b>d) Panels</b> Wood panelling Plywood Wood-based panels other than plywood	0,9 <sup>a</sup> 1,0 <sup>a</sup> 0,9 <sup>a</sup>	– – –
<sup>a</sup> The values apply to a characteristic density of $450 \text{ kg/m}^3$ and a panel thickness of 20 mm; see 3.4.2(9) for other thicknesses and densities.		

# Charring model for unprotected surfaces

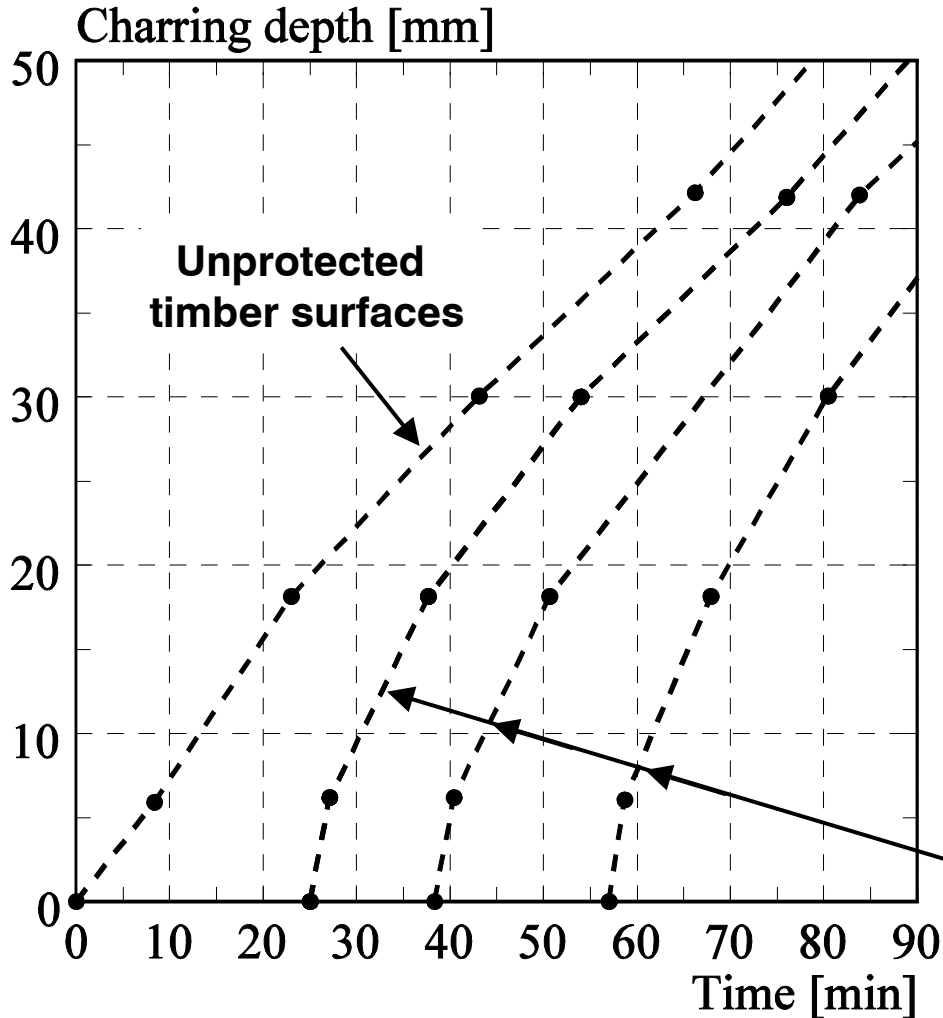


# Influence of fall off of cladding

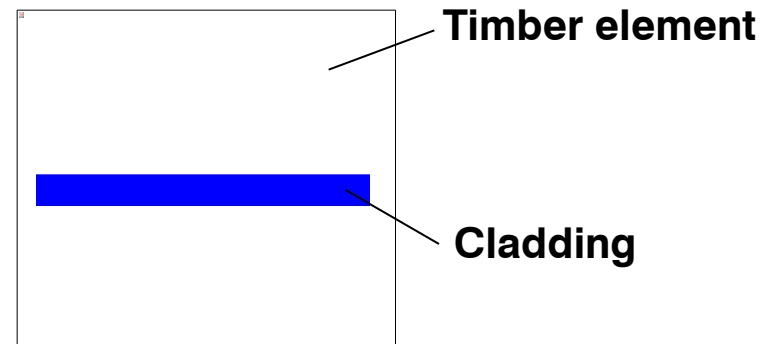
Fall off of cladding

Timber slab after 17 minutes ISO-fire exposure

# Fire behaviour of initially protected surfaces

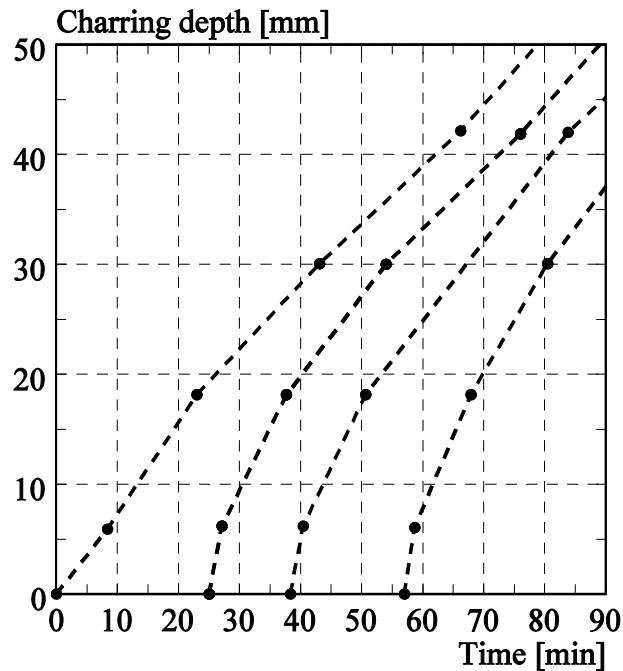


- Charring rate not constant
- Increased charring rate after failure of cladding



**Protected timber surfaces**

# Fire behaviour of initially protected surfaces



## Increased charring rate after failure of cladding

- the temperature in the furnace is already at a high level when the claddings fall off
- no protective char layer exists when the claddings fall off

# Charring model for initially protected surfaces

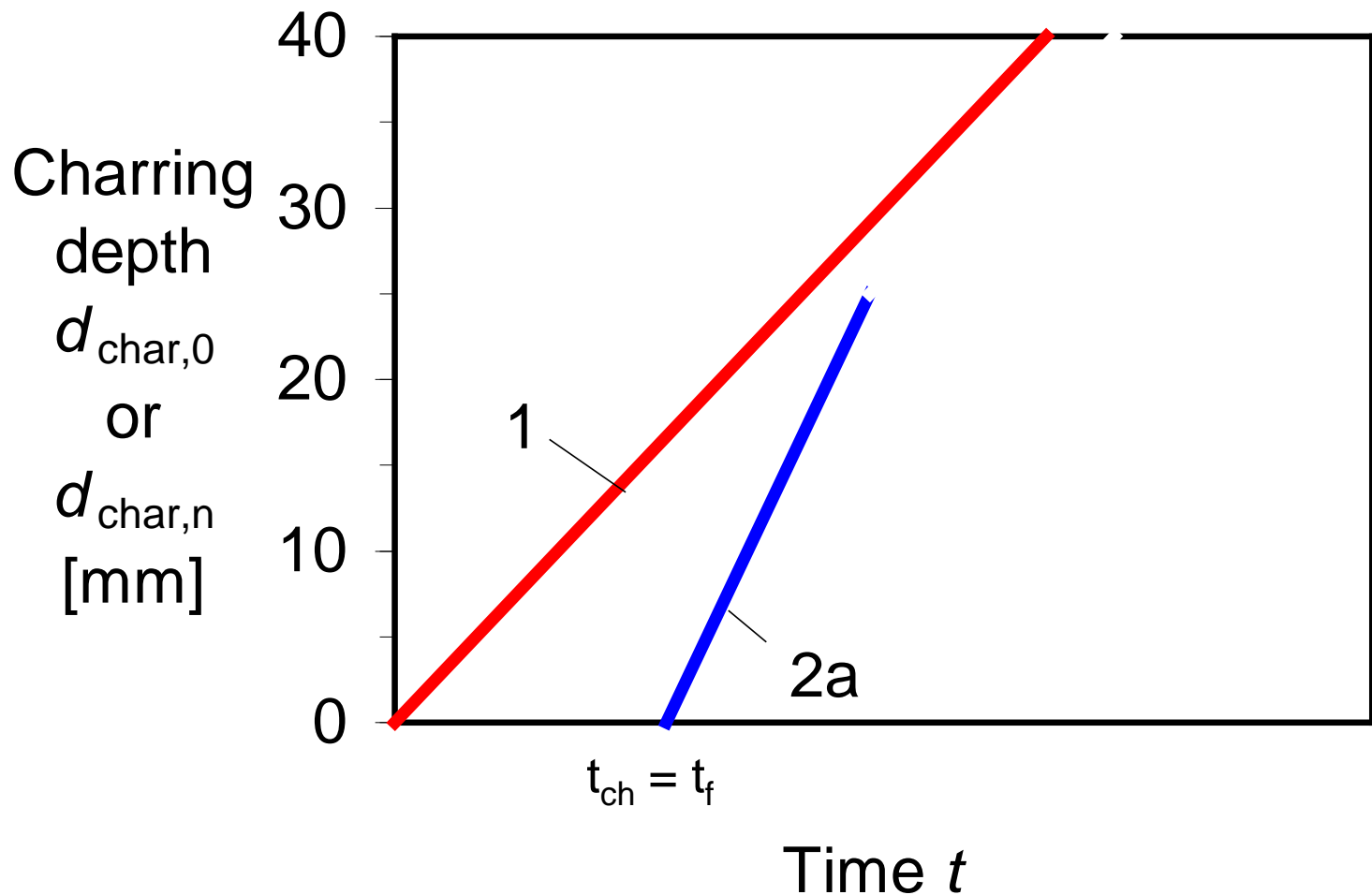
## Different charring phases

- $t_{ch}$  = time of start of charring
- $t_f$  = failure time of cladding (fall off)
  
- For wood-based panels and gypsum plasterboards type A or H:  $t_{ch} = t_f$
- For gypsum plasterboards type F:  $t_{ch} < t_f$



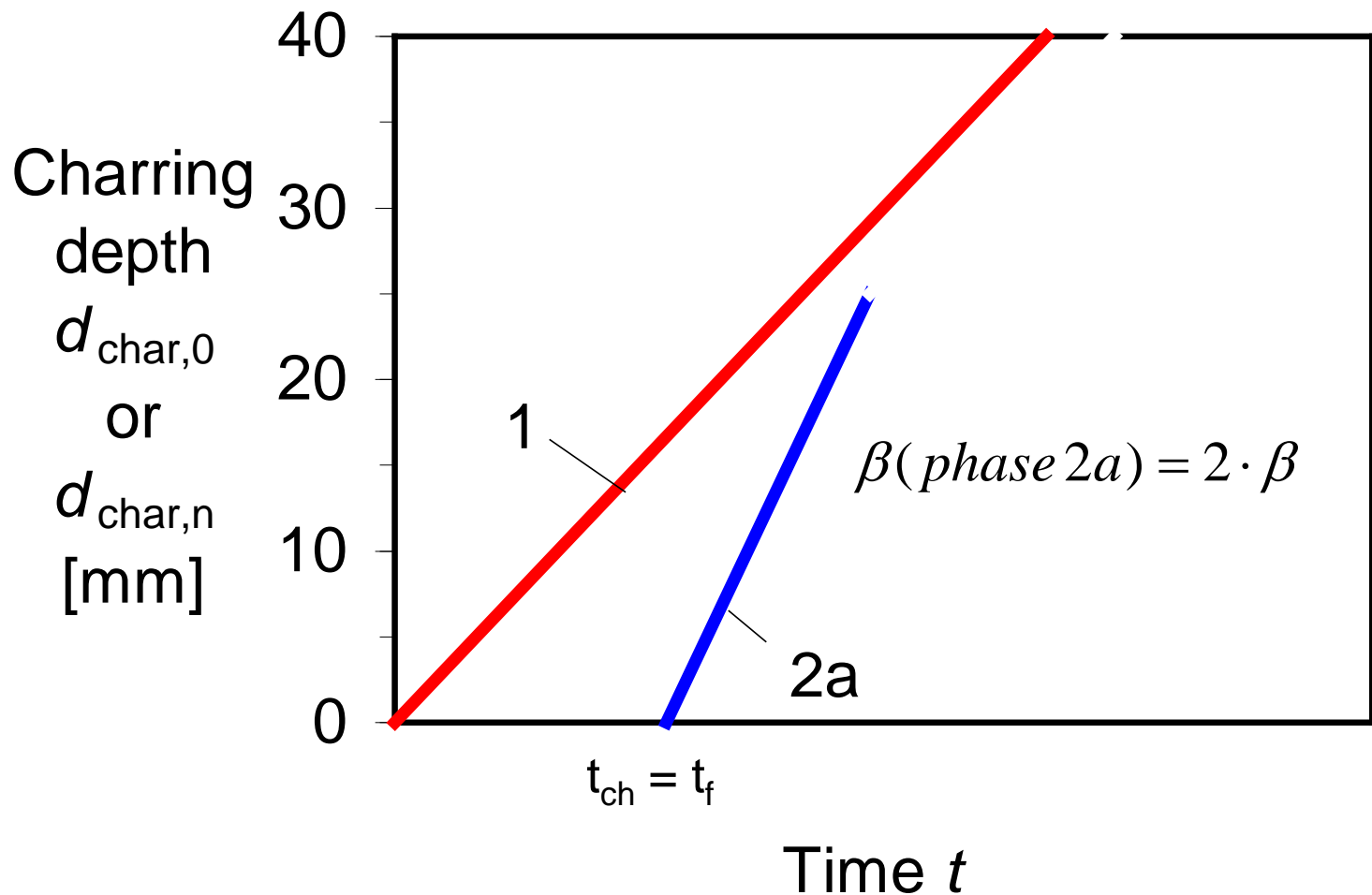
# Charring model for initially protected surfaces

For wood-based panels and gypsum plasterboards type A or H:  $t_{ch} = t_f$



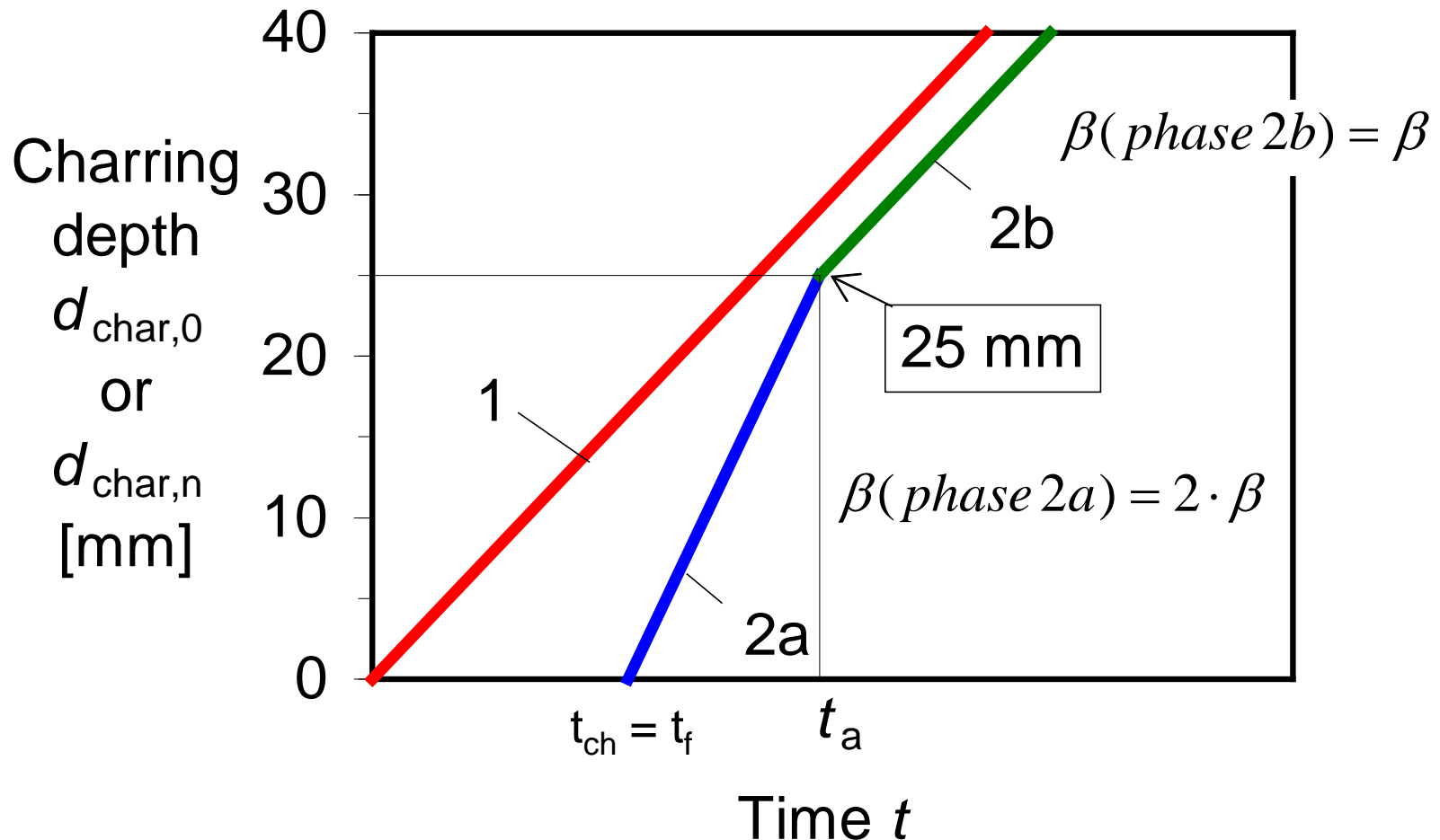
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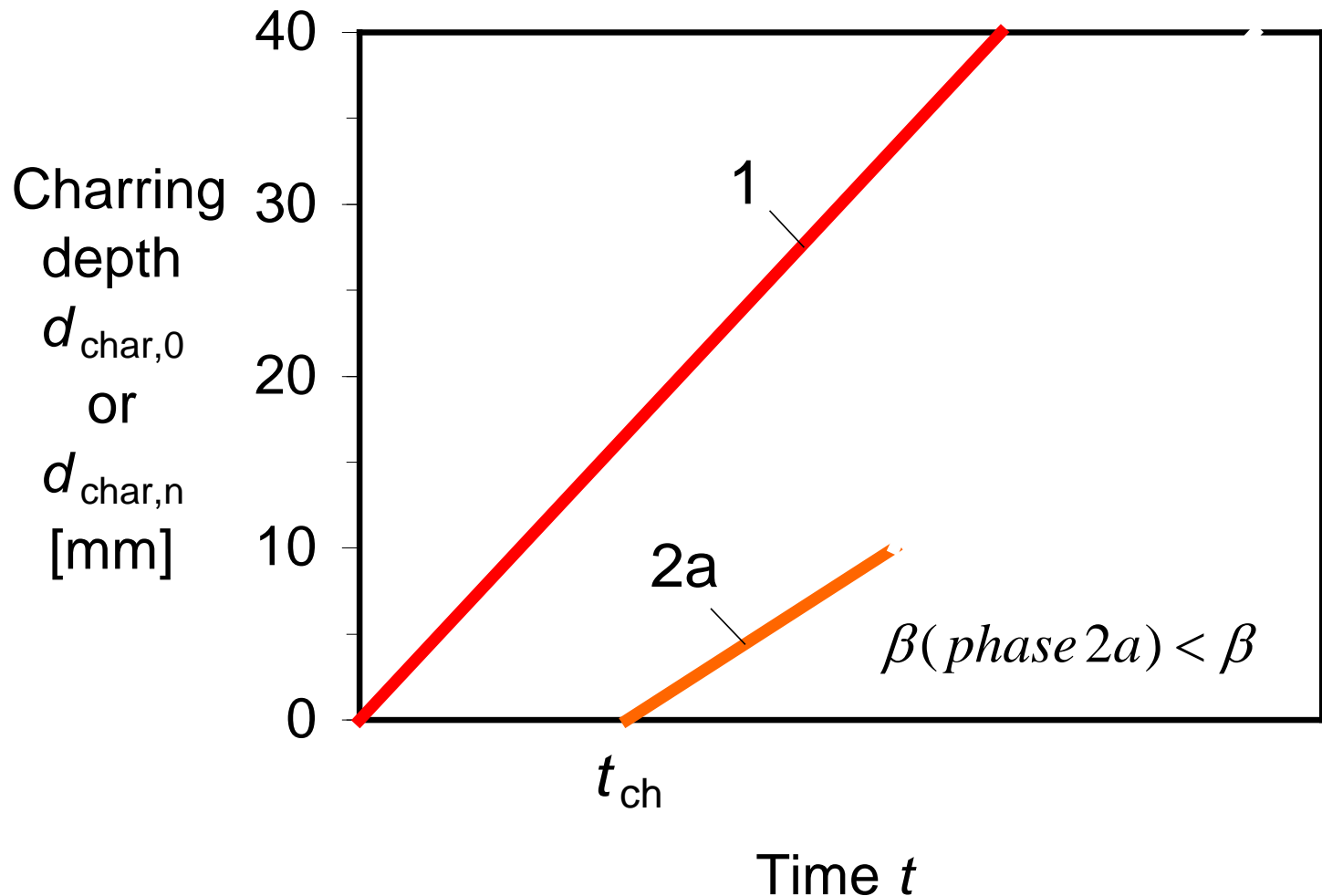
# Charring model for initially protected surfaces

For wood-based panels and gypsum plasterboards type A or H:  $t_{ch} = t_f$



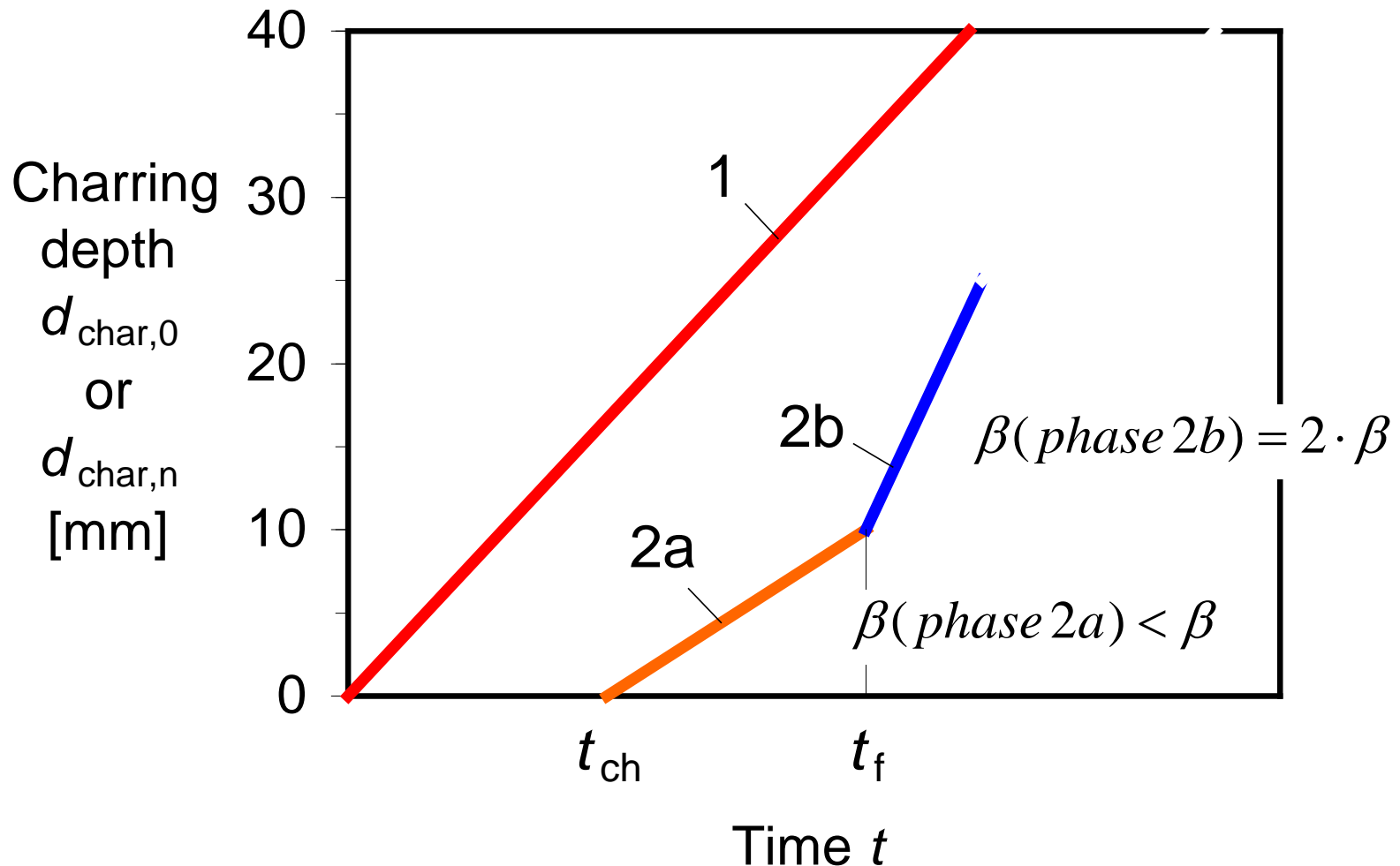
# Charring model for initially protected surfaces

For gypsum plasterboards type F:  $t_{ch} < t_f$



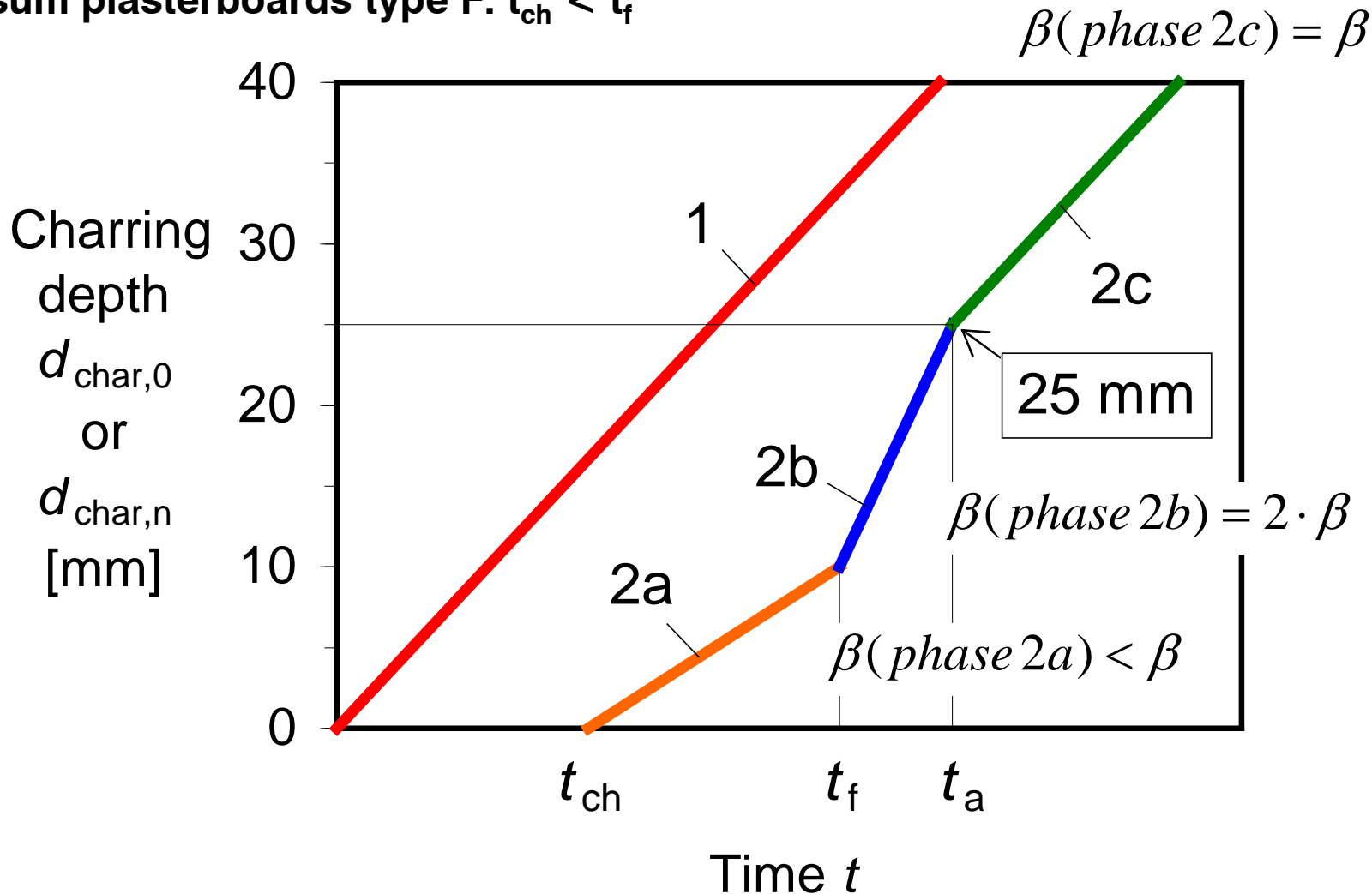
# Charring model for initially protected surfaces

For gypsum plasterboards type F:  $t_{ch} < t_f$

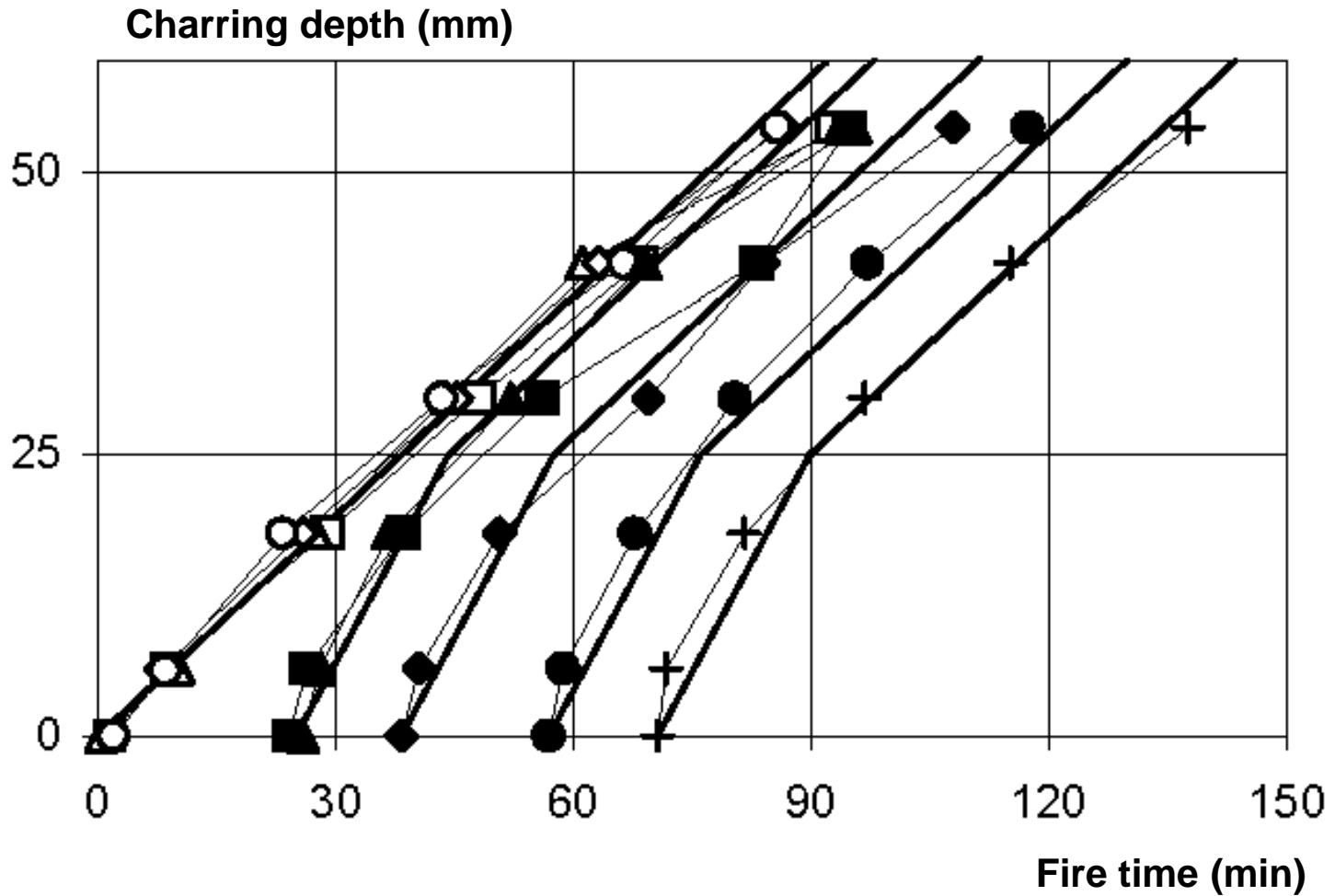


# Charring model for initially protected surfaces

For gypsum plasterboards type F:  $t_{ch} < t_f$



# Fire behaviour of initially protected surfaces



## Time of start of charring

- **For wood-based panels**

$$t_{ch} = \frac{h_p}{\beta_0}$$

- **For gypsum plasterboards type A, H or F (one layer)**

$$t_{ch} = 2,8 h_p - 14$$

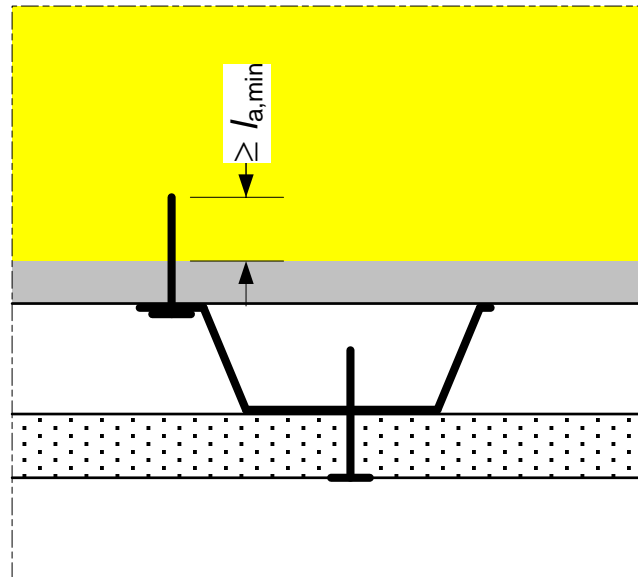
$$t_{ch} = 2.8 \cdot 12.5 - 14 = 21 \text{ min}$$

Where  $h_p$  is the thickness of the panel, in mm



## Failure modes of protective boards

- **Thermal degradation (mechanical failure) of the boards**
- **Pull-out failure of fasteners due to excessive charring of timber member**



## Failure modes of protective boards

- **Wood-based panels:  $t_{ch} = t_f$**
- **Gypsum plasterboards type A or H:  $t_{ch} = t_f$**
- **Gypsum plasterboards type F**
  - No generic failure times given in EN 1995-1-2
  - To be determined by testing (prEN 13381-7)



**Design of timber structures in fire**

# Verification methods for the load-bearing function

## Analysis of

- **entire structure (global analysis)**
- **sub-assemblies (e.g. frames)**
- **members (e.g. walls, floors, columns, beams)**

$$E_{d,fi} \leq R_{d,fi}$$

## Verification methods for the load-bearing function

$$E_{d,fi} \leq R_{d,fi}$$

- **Combinations of actions for accidental design situations (EN 1990)**

$$\sum_{j \geq 1} G_{k,j} + P + A_d + (\psi_{1,1} \text{ or } \psi_{2,1}) Q_{k,1} + \sum_{i > 1} \psi_{2,i} Q_{k,i}$$

- **As simplification for residential, social, commercial and administration areas:**  
 $E_{d,fi} = 0.6 \cdot E_d$

# Design strength in fire

$$f_{d,fi} = k_{mod,fi} \frac{f_{20}}{\gamma_{M,fi}}$$

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**20 %  
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$$f_{20} = k_{fi} f_k$$



# Design strength in fire

$$f_{20} = k_{fi} f_k$$

**Table 2.1 — Values of  $k_{fi}$**

	$k_{fi}$
Solid timber	1,25
Glued-laminated timber	1,15
Wood-based panels	1,15
LVL	1,1
Connections with fasteners in shear with side members of wood and wood-based panels	1,15
Connections with fasteners in shear with side members of steel	1,05
Connections with axially loaded fasteners	1,05

## Design strength in fire

$$f_{d,fi} = k_{mod,fi} \frac{f_{20}}{\gamma_{M,fi}}$$

20 %  
fractile  
of  
strength

**modification factor  
(elevated temperature  
and moisture)**

## Design strength in fire

$$f_{d,fi} = k_{mod,fi} \frac{f_{20}}{\gamma_{M,fi}}$$

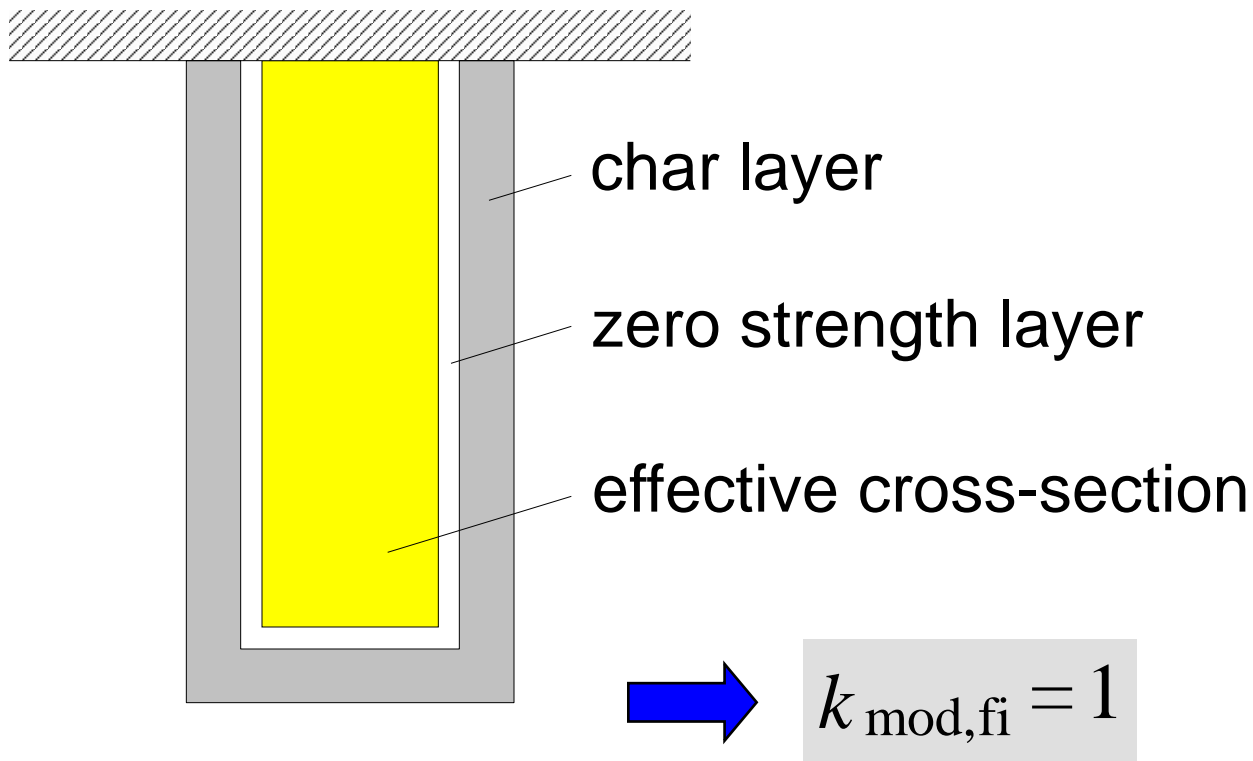
**20 %  
fractile  
of  
strength**

**modification factor  
(elevated temperature  
and moisture)**

**partial factor = 1,0**

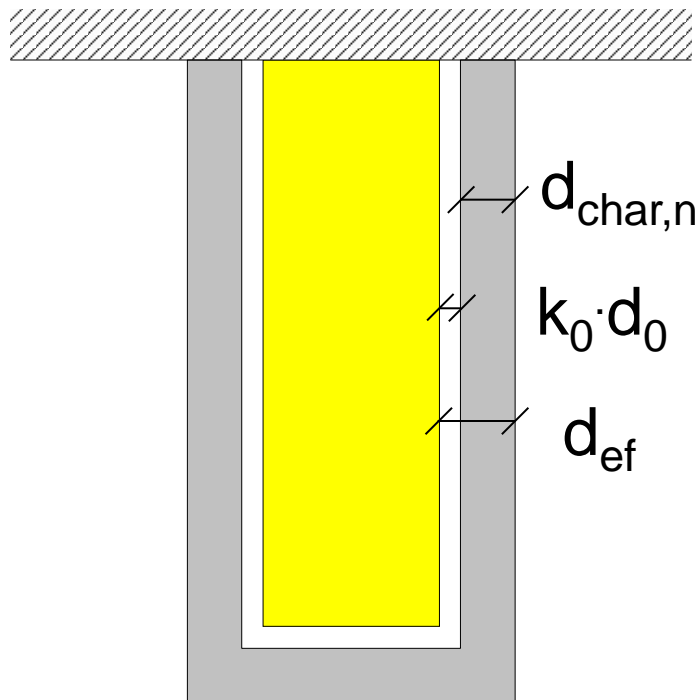
# Design of timber structures in fire

## Reduced cross-section method



# Design of timber structures in fire

## Reduced cross-section method



$$d_{ef} = d_{char,n} + k_0 \cdot d_0$$

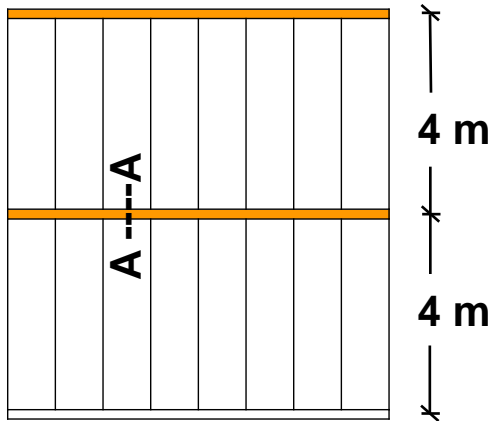
$$d_0 = 7 \text{ mm}$$

$$k_{mod,fi} = 1.0$$

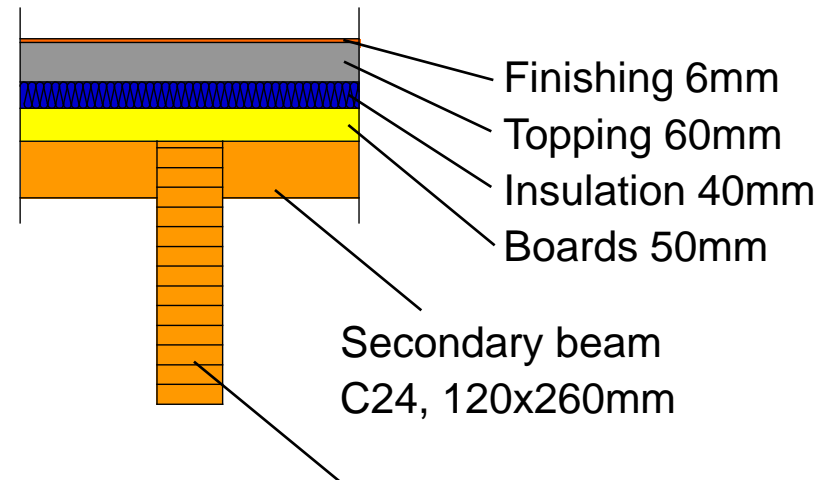
$$f_{d,fi} = f_{20} = k_{fi} \cdot f_k$$

# Worked example

8 x 1 m = 8 m



Section A-A



- Finishing 6mm
- Topping 60mm
- Insulation 40mm
- Boards 50mm

Secondary beam  
C24, 120x260mm

Main beam  
GL24, 160x735mm

## Material properties

Solid timber C24

$$f_{m,k} = 24 \text{ N/mm}^2$$

$$f_{c,0,k} = 21 \text{ N/mm}^2$$

$$E_{\text{mean}} = 11'000 \text{ N/mm}^2$$

Glued laminated timber GL24h

$$f_{m,k} = 24 \text{ N/mm}^2$$

# Worked example

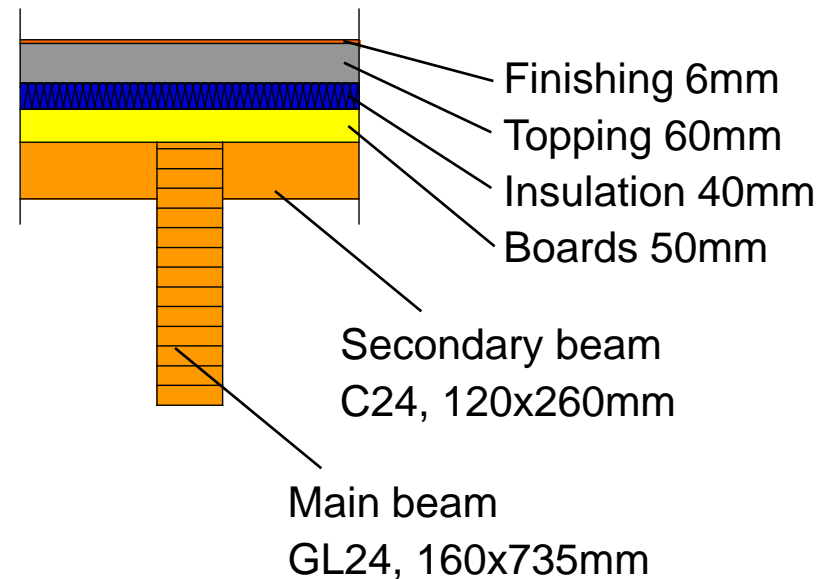
## 1. Actions

<b>1.1 Perm. load</b>	Finishing	0.09 kN/m <sup>2</sup>
	Topping	1.32 kN/m <sup>2</sup>
	Insulation	0.06 kN/m <sup>2</sup>
	Boards	0.28 kN/m <sup>2</sup>
	<hr/>	
	Partitions	1.00 kN/m <sup>2</sup>

## 1.2 Self weight

Secondary beam	120/260 mm	a=1m => 0.17 kN/m <sup>2</sup>
Main beam	160/735 mm	a=4m => 0.17 kN/m <sup>2</sup>

**1.3 Live load** Residential      2.0 kN/m<sup>2</sup>      ( $\psi_2 = 0.3$ )



# Worked example

## 2. Secondary beam – Fire resistance R 30

**Solid timber 120/260 mm (C24)**

=> Notional charring rate  $\beta_n = 0.8$  mm/min

Fire exposure on 3 sides,  $t_{fi,req} = 30$  min

$$b_{fi} = 120 - 2 \cdot (30 \cdot 0.8 + 7) = 58 \text{ mm}$$

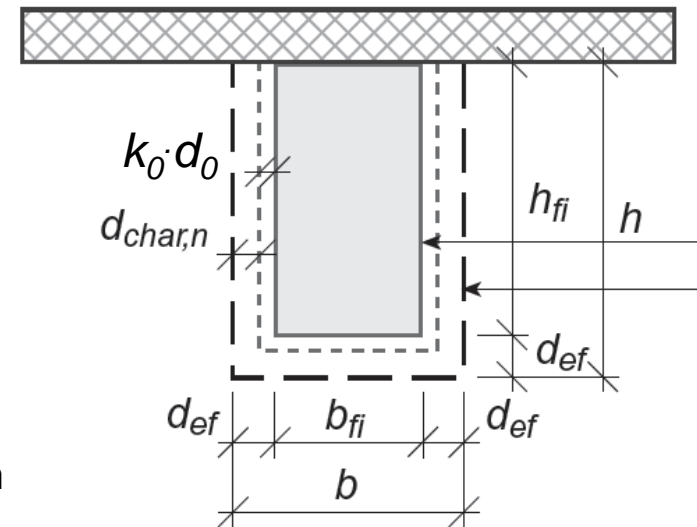
$$h_{fi} = 260 - (30 \cdot 0.8 + 7) = 229 \text{ mm}$$

$$W_{fi} = 506.9 \cdot 10^3 \text{ mm}^3$$

$$f_{m,d,fi} = k_{fi} \cdot f_{m,k} = 1.25 \cdot 24 = 30.0 \text{ N/mm}^2$$

$$M_{d,fi} = \frac{(1.75 + 1.0 + 0.17 + 0.3 \cdot 2) \cdot 1 \cdot 4^2}{8} = 7.0 \text{ kNm}$$

$$\sigma_{d,fi} = \frac{M_{d,fi}}{W_{fi}} = 13.9 \text{ N/mm}^2 \leq f_{m,d,fi} = 30.0 \text{ N/mm}^2 \quad \text{😊}$$





# Worked example

## 3. Main beam – Fire resistance R 30

**Glued laminated timber 160/735 mm (GL24h)**

=> Notional charring rate  $\beta_n = 0.7$  mm/min

Fire exposure on 3 sides,  $t_{fi,req} = 30$  min

$$b_{fi} = 160 - 2 \cdot (30 \cdot 0.7 + 7) = 104 \text{ mm}$$

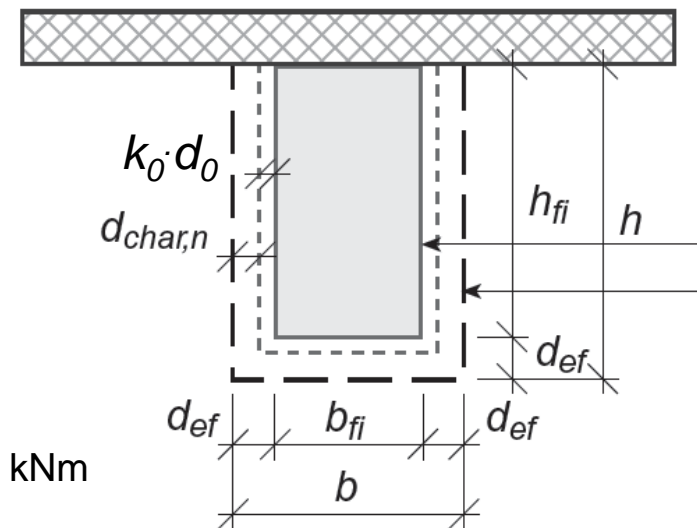
$$h_{fi} = 735 - (30 \cdot 0.7 + 7) = 707 \text{ mm}$$

$$W_{fi} = 8664 \cdot 10^3 \text{ mm}^3$$

$$f_{m,d,fi} = k_{fi} \cdot f_{m,d} = 1.15 \cdot 24 = 27.6 \text{ N/mm}^2$$

$$M_{d,fi} = \frac{(1.75 + 1.0 + 0.17 + 0.17 + 0.3 \cdot 2) \cdot 4 \cdot 8^2}{8} = 118.1 \text{ kNm}$$

$$\sigma_{d,fi} = \frac{M_{d,fi}}{W_{fi}} = 13.6 \text{ N/mm}^2 \leq f_{m,d,fi} = 27.6 \text{ N/mm}^2 \quad \text{😊}$$



# Worked example

## 4. Column – Fire resistance R 30

**Solid timber 160/160 mm (C24)**

=> Notional charring rate  $\beta_n = 0.8$  mm/min

Fire exposure on 4 sides,  $t_{fi,req} = 30$  min

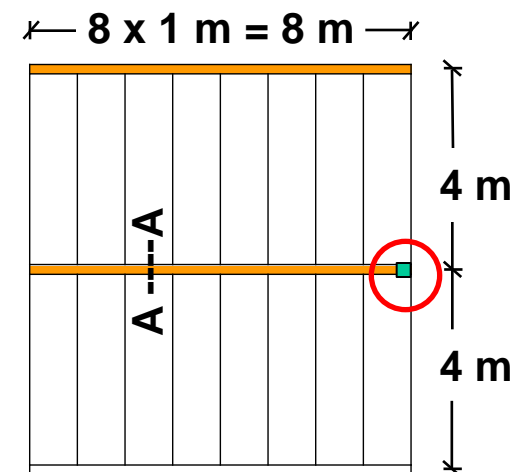
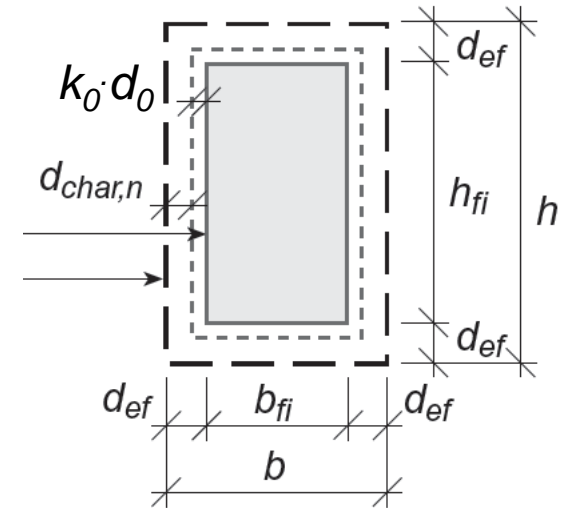
$$b_{fi} = 160 - 2 \cdot (30 \cdot 0.8 + 7) = 98 \text{ mm}$$

$$h_{fi} = 160 - 2 \cdot (30 \cdot 0.8 + 7) = 98 \text{ mm}$$

$$A_{fi} = 9.6 \cdot 10^3 \text{ mm}^2$$

$$N_{d,fi} = \frac{(1.75 + 1.0 + 0.17 + 0.17 + 0.3 \cdot 2) \cdot 4 \cdot 8}{2} = 59.0 \text{ kN}$$

$$\sigma_{d,fi} = \frac{N_{d,fi}}{A_{fi}} = 6.1 \text{ N/mm}^2 \leq f_{c,0,d,fi} = k_{c,fi} \cdot k_{fi} \cdot f_{c,0,k}$$



# Worked example

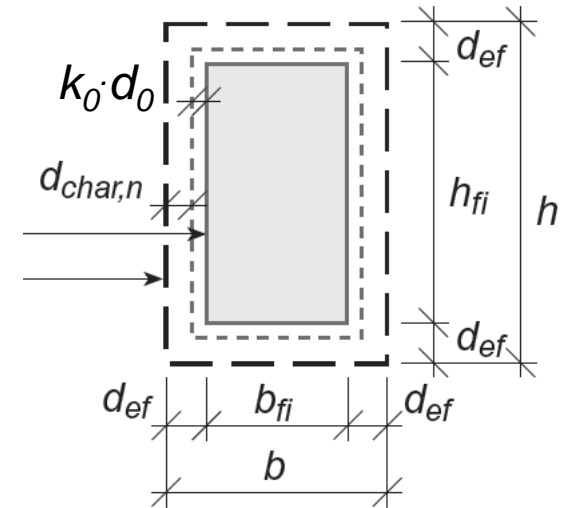
## 4. Column – Fire resistance R 30

Buckling length:  $l = 3.0\text{m}$

$$i_{fi} = \sqrt{\frac{I_{fi}}{A_{fi}}} = \sqrt{\frac{98 \cdot 98^3 / 12}{98 \cdot 98}} = 28.3\text{mm}$$

$$\lambda_{fi} = \frac{l}{i_{fi}} = \frac{3000}{28.3} = 106.0$$

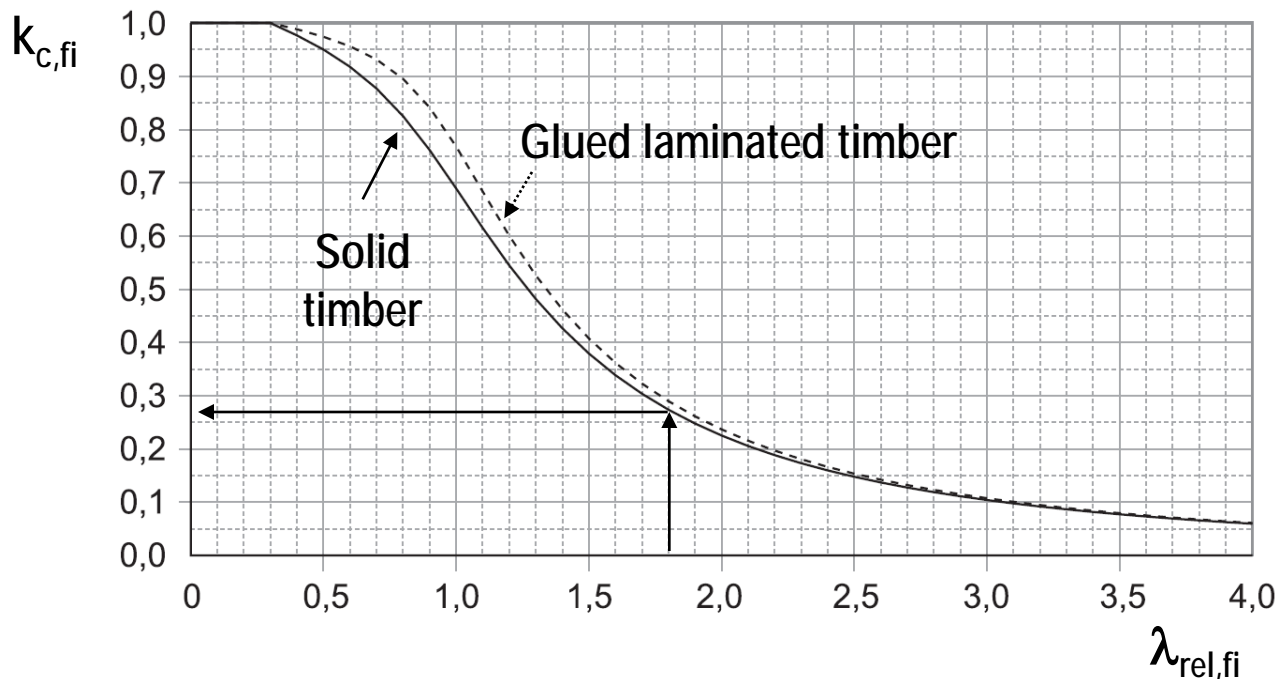
$$\lambda_{rel,fi} = \frac{\lambda_{fi}}{\pi} \cdot \sqrt{\frac{f_{c,0,k}}{E_{0,05}}} = \frac{\lambda_{fi}}{\pi} \cdot \sqrt{\frac{f_{c,0,k}}{2/3 \cdot E_{mean}}} = \frac{106}{3.14} \cdot \sqrt{\frac{21}{2/3 \cdot 11000}} = 1.8$$



# Worked example

## 4. Column – Fire resistance R 30

$$\lambda_{rel,fi} = \frac{\lambda_{fi}}{\pi} \cdot \sqrt{\frac{f_{c,0,k}}{E_{0,05}}} = \frac{\lambda_{fi}}{\pi} \cdot \sqrt{\frac{f_{c,0,k}}{2/3 \cdot E_{mean}}} = \frac{106}{3.14} \cdot \sqrt{\frac{21}{2/3 \cdot 11000}} = 1.8 \quad \Rightarrow \quad k_{c,fi} = 0.27$$



# Worked example

## 4. Column – Fire resistance R 30

**Solid timber 160/160 mm (C24)**

=> Notional charring rate  $\beta_n = 0.8$  mm/min

Fire exposure on 4 sides,  $t_{fi,req} = 30$  min

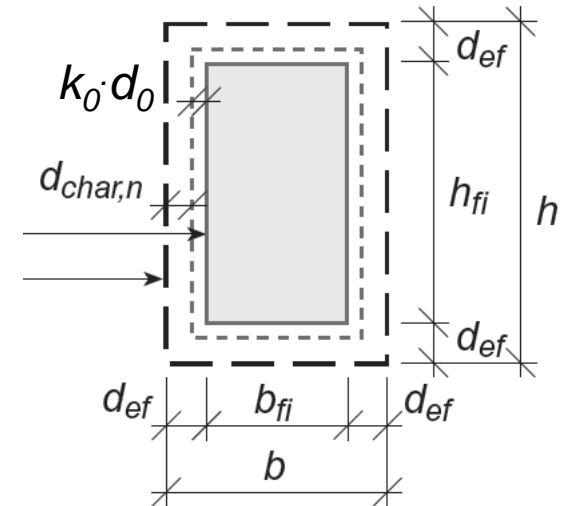
$$b_{fi} = 160 - 2 \cdot (30 \cdot 0.8 + 7) = 98 \text{ mm}$$

$$h_{fi} = 160 - 2 \cdot (30 \cdot 0.8 + 7) = 98 \text{ mm}$$

$$A_{fi} = 9.6 \cdot 10^3 \text{ mm}^2$$

$$N_{d,fi} = \frac{(1.75 + 1.0 + 0.17 + 0.17 + 0.3 \cdot 2) \cdot 4 \cdot 8}{2} = 59.0 \text{ kN}$$

$$\sigma_{d,fi} = \frac{N_{d,fi}}{A_{fi}} = 6.1 \text{ N/mm}^2 \leq f_{c,0,d,fi} = 0.27 \cdot 1.25 \cdot 21 = 7.1 \text{ N/mm}^2 \quad \text{😊}$$



# Fire resistance of 60 minutes?

## ➔ Basic strategies

- Use of massive cross-sections
- Increase of cross-sections by charring depth
- Protection of the timber elements with non combustible materials



# Worked example

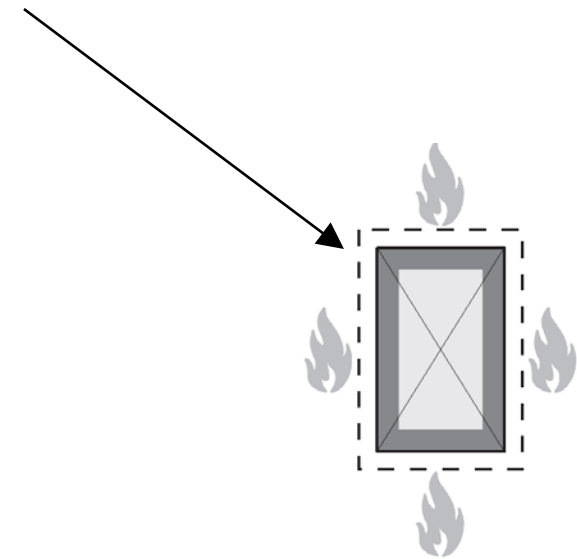
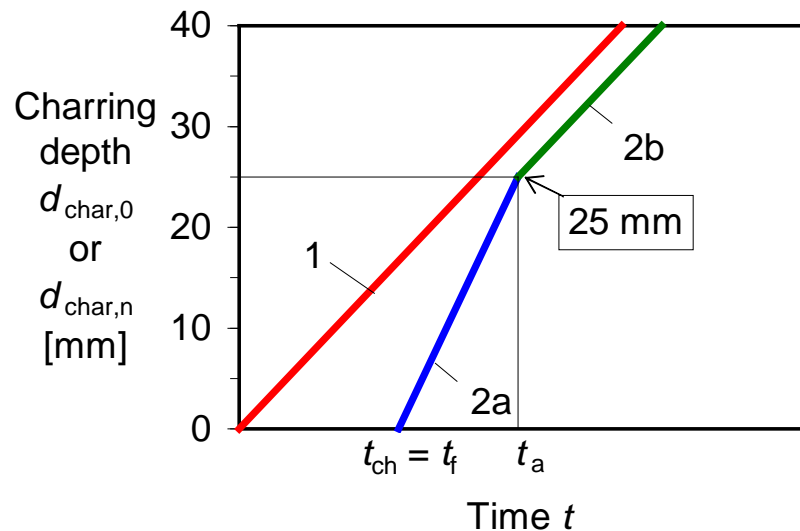
## 5.1 Column – Fire resistance R 60

Solid timber 160/160 mm (C24) => Notional charring rate  $\beta_n = 0.8$  mm/min

Fire exposure on 4 sides,  $t_{fi,req} = 60$  min

**Protection with gypsum plasterboards, Type A, single layers, 18mm**

$$t_{ch} = 2.8 \cdot h_p - 14 = 2.8 \cdot 18 - 14 = 36 \text{ min}$$



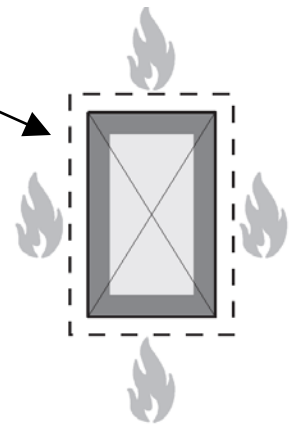
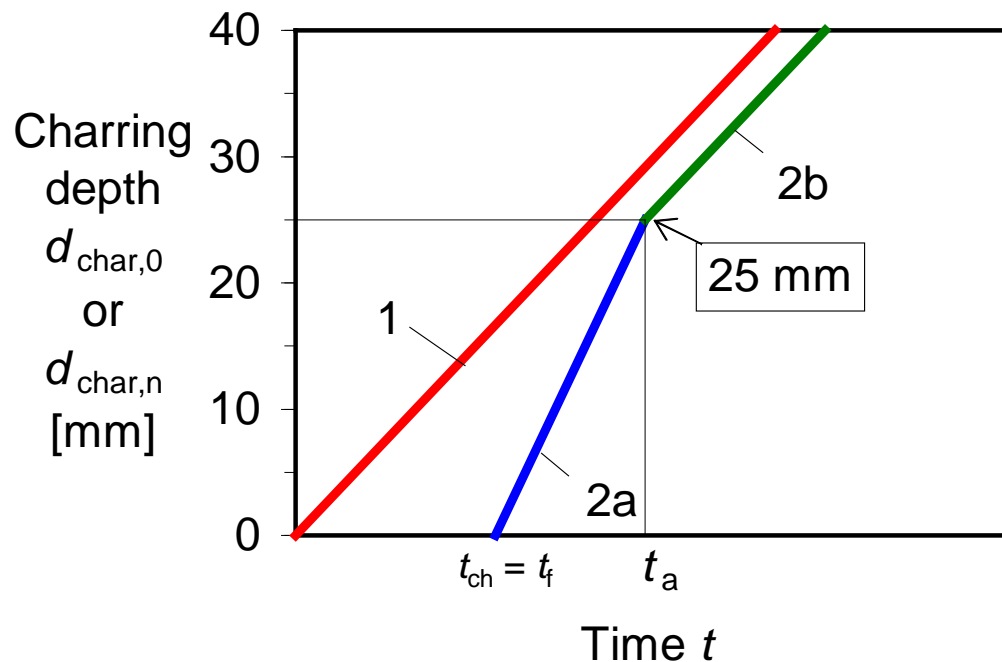
# Worked example

## 5.1 Column – Fire resistance R 60

Protection with gypsum plasterboards, Type A, single layers, 18mm

$$t_{ch} = 2.8 \cdot h_p - 14 = 2.8 \cdot 18 - 14 = 36 \text{ min}$$

$$t_a = 36 + \frac{25}{2 \cdot \beta_n} = 36 + \frac{25}{2 \cdot 0.8} = 51.5 \text{ min}$$





# Worked example

## 5.1 Column – Fire resistance R 60

Solid timber 160/160 mm (C24)

=> Notional charring rate  $\beta_n = 0.8$  mm/min

Fire exposure on 4 sides,  $t_{fi,req} = 60$  min

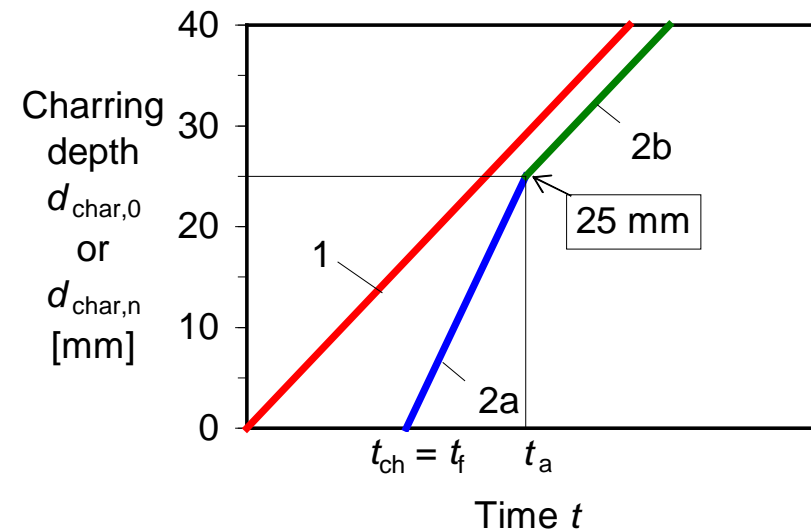
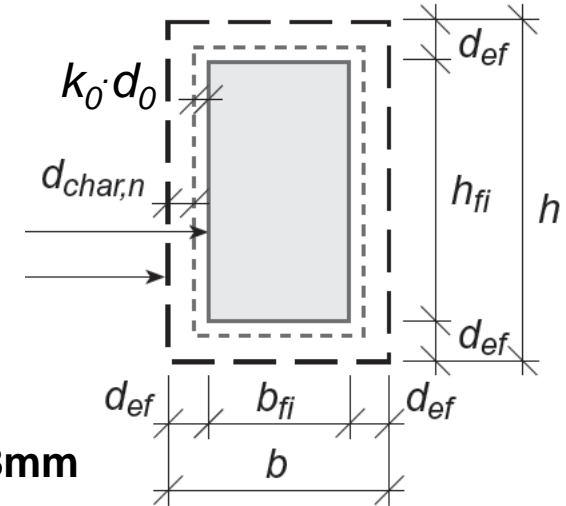
**Protection with gypsum plasterboards, Type A, 18mm**

$t_{ch} = 36$  min;  $t_a = 51.5$  min

$b_{fi} = 160 - 2 \cdot (25 + 8.5 \cdot 0.8 + 7) = 82.4$  mm

$h_{fi} = 160 - 2 \cdot (25 + 8.5 \cdot 0.8 + 7) = 82.4$  mm

$A_{fi} = 6.8 \cdot 10^3$  mm<sup>2</sup>



# Worked example

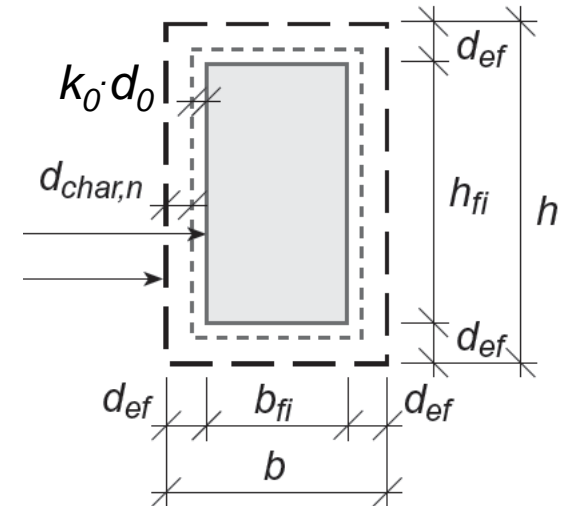
## 5.1 Column – Fire resistance R 60

Buckling length:  $l = 3.0\text{m}$

$$i_{fi} = \sqrt{\frac{I_{fi}}{A_{fi}}} = \sqrt{\frac{82.4 \cdot 82.4^3 / 12}{82.4 \cdot 82.4}} = 23.8\text{mm}$$

$$\lambda_{fi} = \frac{l}{i_{fi}} = \frac{3000}{23.8} = 126.0$$

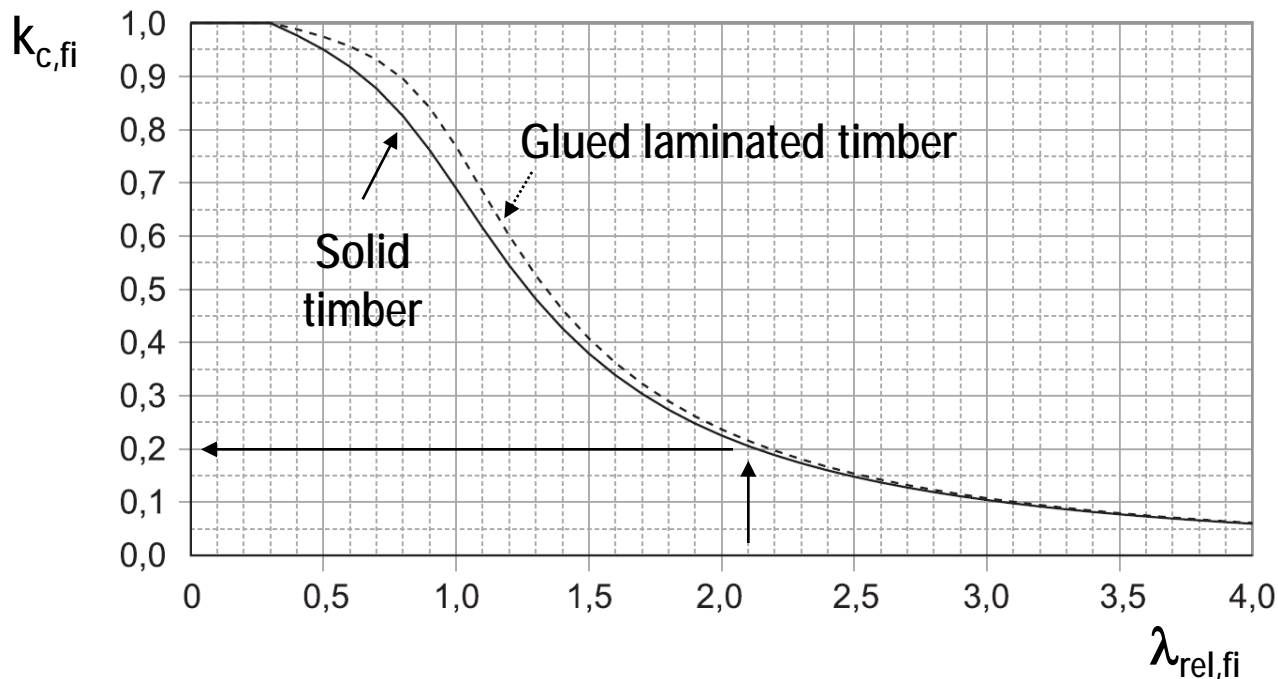
$$\lambda_{rel,fi} = \frac{\lambda_{fi}}{\pi} \cdot \sqrt{\frac{f_{c,0,k}}{E_{0,05}}} = \frac{\lambda_{fi}}{\pi} \cdot \sqrt{\frac{f_{c,0,k}}{2/3 \cdot E_{mean}}} = \frac{126.0}{3.14} \cdot \sqrt{\frac{21}{2/3 \cdot 11000}} = 2.1$$



# Worked example

## 5.1 Column – Fire resistance R 60

$$\lambda_{rel,fi} = \frac{\lambda_{fi}}{\pi} \cdot \sqrt{\frac{f_{c,0,k}}{E_{0,05}}} = \frac{\lambda_{fi}}{\pi} \cdot \sqrt{\frac{f_{c,0,k}}{2/3 \cdot E_{mean}}} = \frac{126.0}{3.14} \cdot \sqrt{\frac{21}{2/3 \cdot 11000}} = 2.1 \quad \Rightarrow \quad k_{c,fi} = 0.20$$



# Worked example

## 5.1 Column – Fire resistance R 60

Solid timber 160/160mm (C24)

=> Notional charring rate  $\beta_n = 0.8$  mm/min

Fire exposure on 4 sides,  $t_{fi,req} = 60$  min

**Protection with gypsum plasterboards, Type A, 18mm**

$t_{ch} = 36$  min;  $t_a = 51.5$  min

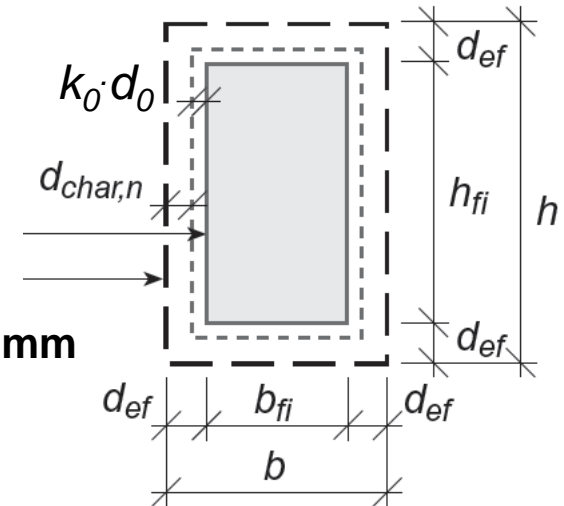
$b_{fi} = 160 - 2 \cdot (25 + 8.5 \cdot 0.8 + 7) = 82.4$  mm

$h_{fi} = 160 - 2 \cdot (25 + 8.5 \cdot 0.8 + 7) = 82.4$  mm

$A_{fi} = 6.8 \cdot 10^3$  mm<sup>2</sup>

$$N_{d,fi} = \frac{(1.75 + 1.0 + 0.17 + 0.17 + 0.3 \cdot 2) \cdot 4 \cdot 8}{2} = 59.0 \text{ kN}$$

$$\sigma_{d,fi} = \frac{N_{d,fi}}{A_{fi}} = 8.7 \text{ N/mm}^2 \leq f_{c,0,d,fi} = 0.20 \cdot 1.25 \cdot 21 = 5.3 \text{ N/mm}^2$$



# Worked example

## 5.2 Column – Fire resistance R 60

**Increase of cross-sections by charring depth ( $\approx 30 \cdot 0.8 = 24\text{mm}$ )**

Solid timber **210/210 mm** (C24) => Notional charring rate  $\beta_n = 0.8 \text{ mm/min}$

Fire exposure on 4 sides,  $t_{fi,req} = 60 \text{ min}$

$$b_{fi} = 210 - 2 \cdot (60 \cdot 0.8 + 7) = 100 \text{ mm}$$

$$h_{fi} = 210 - 2 \cdot (60 \cdot 0.8 + 7) = 100 \text{ mm}$$

$$A_{fi} = 10 \cdot 10^3 \text{ mm}^2$$

$$N_{d,fi} = \frac{(1.75 + 1.0 + 0.17 + 0.17 + 0.3 \cdot 2) \cdot 4 \cdot 8}{2} = 59.0 \text{ kN}$$

$$\sigma_{d,fi} = \frac{N_{d,fi}}{A_{fi}} = 5.9 \text{ N/mm}^2 \leq f_{c,0,d,fi} = k_{c,fi} \cdot k_{fi} \cdot f_{c,0,k}$$

# Worked example

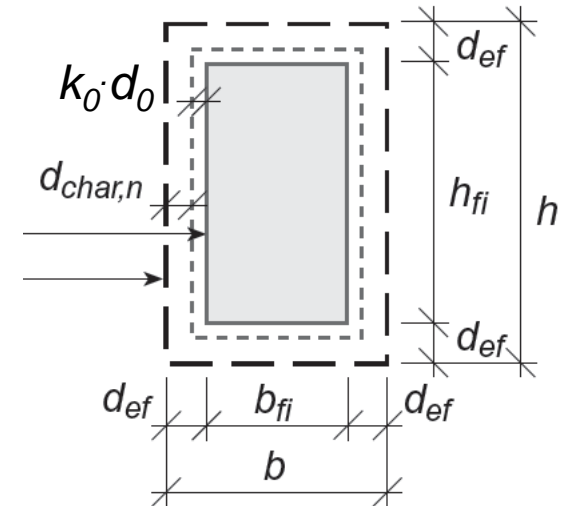
## 5.2 Column – Fire resistance R 60

Buckling length:  $\ell = 3.0\text{m}$

$$i_{fi} = \sqrt{\frac{I_{fi}}{A_{fi}}} = \sqrt{\frac{100 \cdot 100^3 / 12}{100 \cdot 100}} = 28.9 \text{ mm}$$

$$\lambda_{fi} = \frac{\ell}{i_{fi}} = \frac{3000}{28.9} = 103.8$$

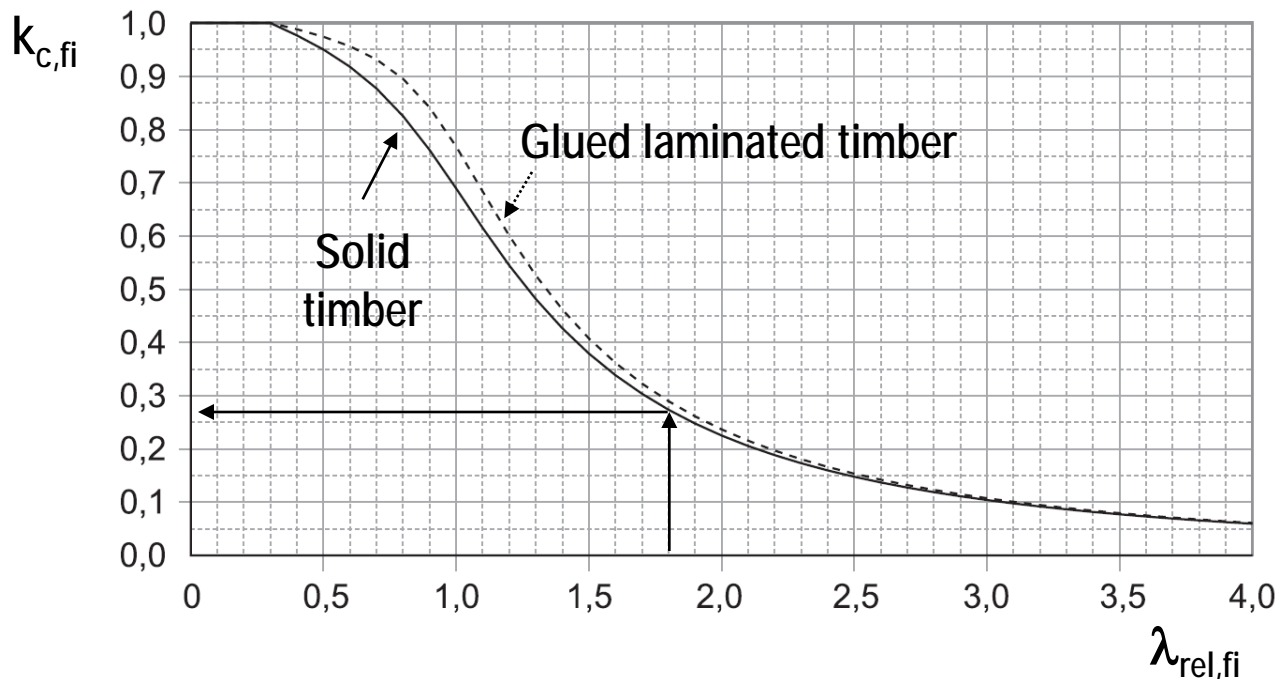
$$\lambda_{rel,fi} = \frac{\lambda_{fi}}{\pi} \cdot \sqrt{\frac{f_{c,0,k}}{E_{0,05}}} = \frac{\lambda_{fi}}{\pi} \cdot \sqrt{\frac{f_{c,0,k}}{2/3 \cdot E_{mean}}} = \frac{103.8}{3.14} \cdot \sqrt{\frac{21}{2/3 \cdot 11000}} = 1.8$$



# Worked example

## 5.2. Column – Fire resistance R 60

$$\lambda_{rel,fi} = \frac{\lambda_{fi}}{\pi} \cdot \sqrt{\frac{f_{c,0,k}}{E_{0,05}}} = \frac{\lambda_{fi}}{\pi} \cdot \sqrt{\frac{f_{c,0,k}}{2/3 \cdot E_{mean}}} = \frac{103.8}{3.14} \cdot \sqrt{\frac{21}{2/3 \cdot 11000}} = 1.8 \quad \Rightarrow \quad k_{c,fi} = 0.27$$



# Worked example

## 5.2. Column – Fire resistance R 60

**Solid timber 210/210 mm (C24)**

=> Notional charring rate  $\beta_n = 0.8$  mm/min

Fire exposure on 4 sides,  $t_{fi,req} = 30$  min

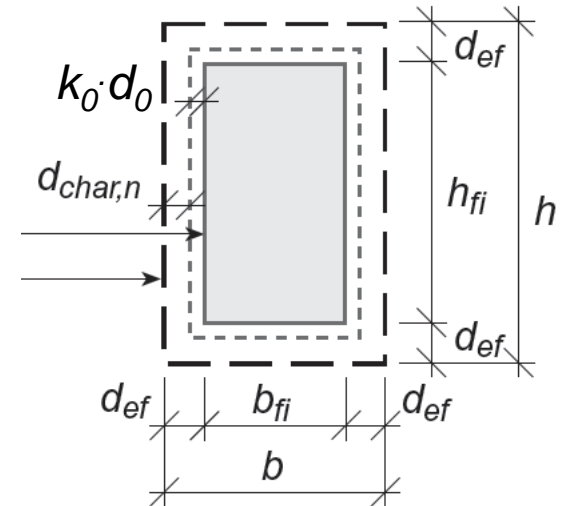
$$b_{fi} = 210 - 2 \cdot (60 \cdot 0.8 + 7) = 100 \text{ mm}$$

$$h_{fi} = 210 - 2 \cdot (60 \cdot 0.8 + 7) = 100 \text{ mm}$$

$$A_{fi} = 10 \cdot 10^3 \text{ mm}^2$$

$$N_{d,fi} = \frac{(1.75 + 1.0 + 0.17 + 0.17 + 0.3 \cdot 2) \cdot 4 \cdot 8}{2} = 59.0 \text{ kN}$$

$$\sigma_{d,fi} = \frac{N_{d,fi}}{A_{fi}} = 5.9 \text{ N/mm}^2 \leq f_{c,0,d,fi} = 0.27 \cdot 1.25 \cdot 21 = 7.1 \text{ N/mm}^2 \quad \text{😊}$$



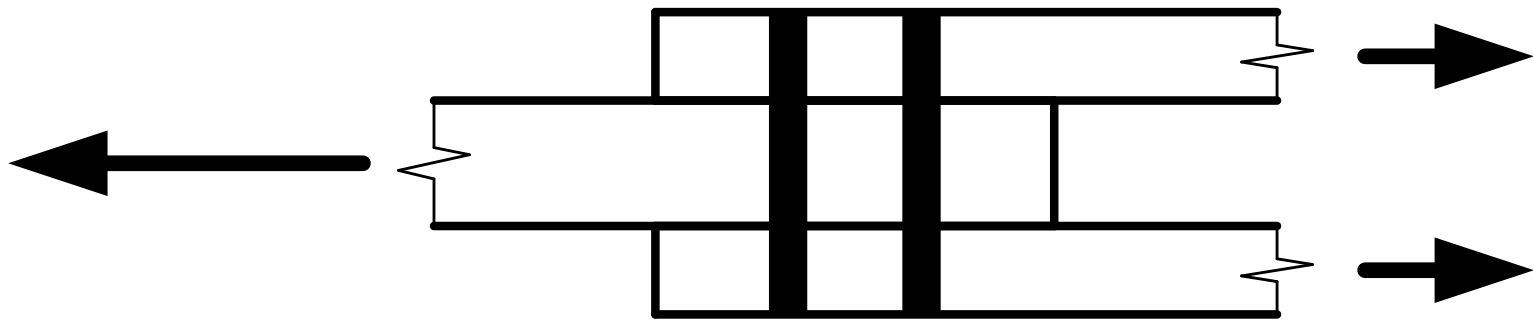


# Connections in fire



Fire test with a multiple shear steel-to-timber dowelled connection

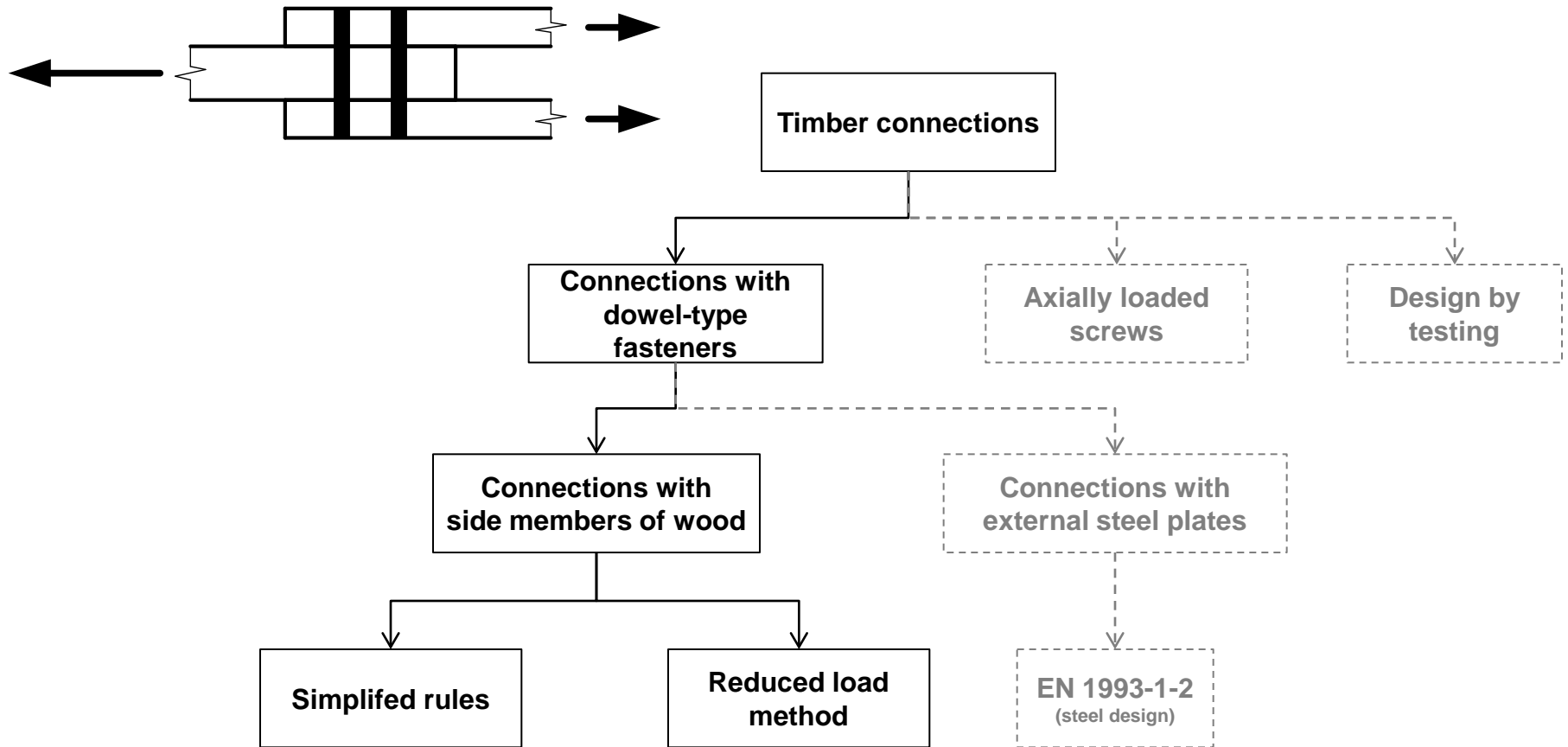
# Connections



**Only symmetrical three-member connections**

**Dowel-type fasteners (nails, bolts, dowels, screws) and  
connectors (split-ring, shear-plate and toothed-plate  
connectors)**

# Connections



# Connections with steel elements in fire

## Connections with side steel plates



**Connection with side steel plates and annular ringed shank nails**

## Connections with slotted-in steel plates

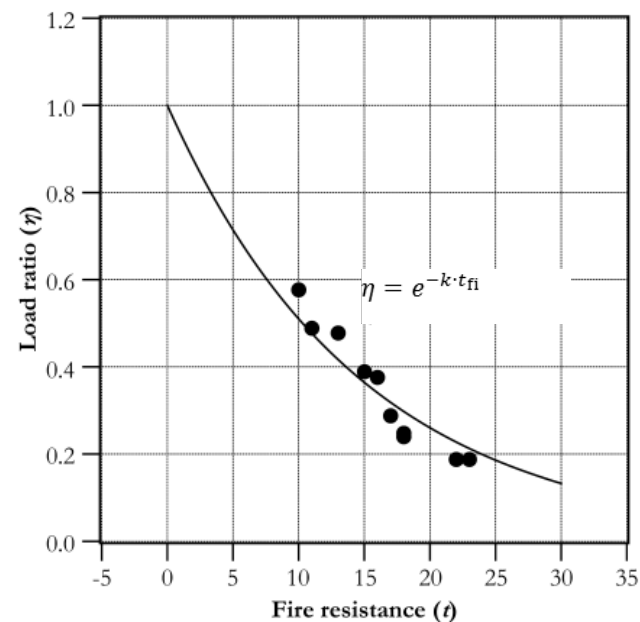
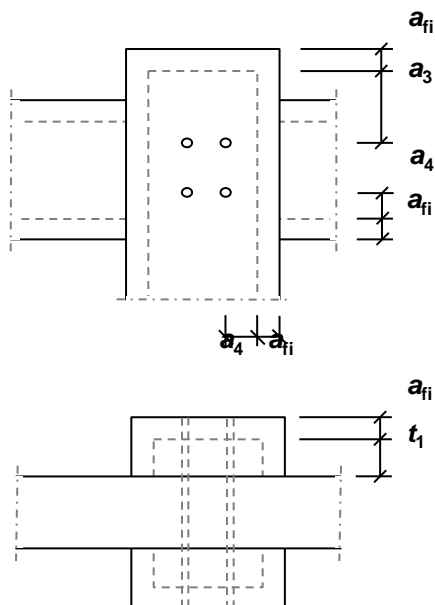


**Multiple shear steel-to-timber dowelled connection**

# Connections with side members of wood

**Simplified rules** – fire resistance determined by thickness of side members and protective panels, and fastener end/edge distances

**Reduced load method** – ‘load-carrying capacity vs time’ assumed as one-parameter exponential empirical model



# Simplified rules – unprotected connections

## Connections designed according to EN 1995-1-1

Fastener / connector type	Fire resistance $t_{d,fi}$ [min.]	Provisions
Nails	15	$d \geq 2,8$ mm
Screws	15	$d \geq 3,5$ mm
Bolts	15	$t_1 \geq 45$ mm
Dowels	20	$t_1 \geq 45$ mm
Connectors (EN 912)	15	$t_1 \geq 45$ mm

$d$  is the diameter of the fastener

$t_1$  is the thickness of the side member

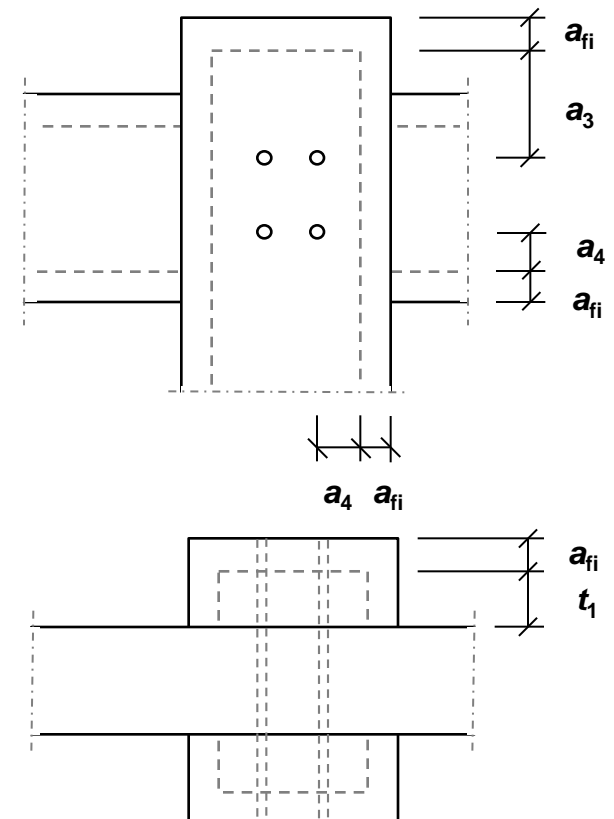
# Simplified rules – unprotected connections

Greater fire resistance (not exceeding 30 min.) by increasing:

- thickness of side members
- width of the side members
- end / edge distance to fasteners

$$a_{fi} = \beta_n \cdot k_{flux} \cdot (t_{req} - t_{d,fi})$$

- $\beta_n$  is the notional charring rate
- $k_{flux}$  is a coefficient taking into account increased heat flux through the fastener
- $t_{req}$  is the required fire resistance
- $t_{d,fi}$  is the fire resistance of the unprotected connection (previous table)



# Simplified rules – protected connections

Wood panelling, wood-based panels or gypsum plasterboard type A or H

$$t_{ch} \geq t_{req} - 0.5 \cdot t_{d,fi}$$

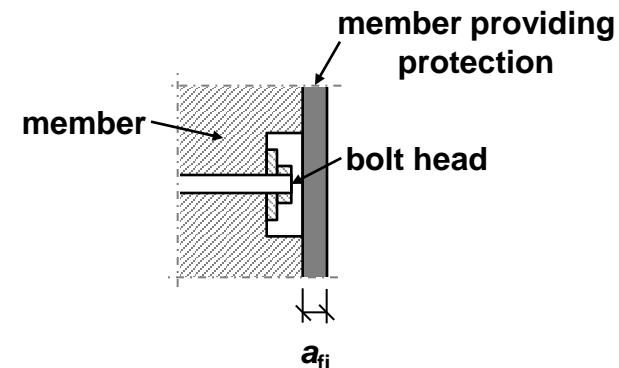
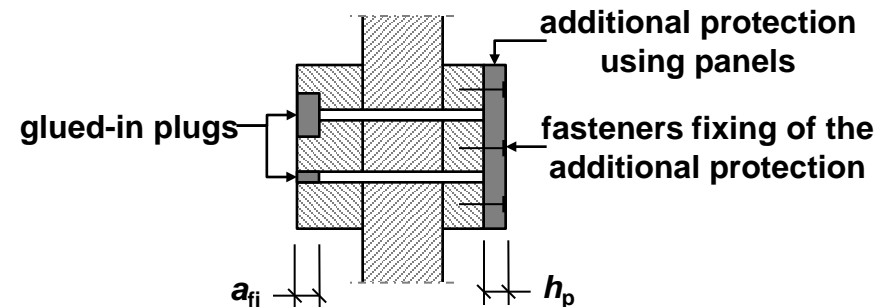
Gypsum plasterboard type F

$$t_{ch} \geq t_{req} - 1.2 \cdot t_{d,fi}$$

$t_{ch}$  is the time until start of charring of the protected member  $t_{ch} = t_{ch}(h_p)$

$t_{req}$  is the required fire resistance

$t_{d,fi}$  is the fire resistance of the unprotected connection





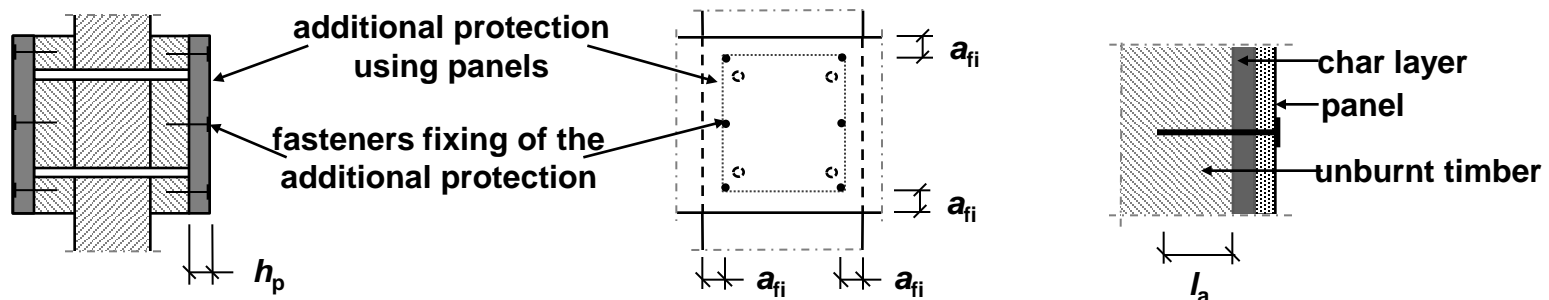
# Simplified rules – protected connections

## Fixing of additional protection by nails or screws

Distance between fasteners  $\left\{ \begin{array}{l} \leq 100 \text{ mm (along the boards edges)} \\ \leq 300 \text{ mm (for internal fastenings)} \end{array} \right.$

Edge distance of fasteners  $\geq a_{fi}$

Penetration depth of fasteners  $\left\{ \begin{array}{l} \geq 6 \cdot d \text{ (wood-based panels or gypsum plasterboard type A or H)} \\ \geq 10 \cdot d \text{ (gypsum plasterboard type F)} \end{array} \right.$

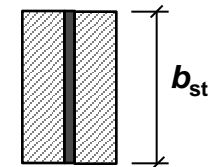


# Simplified rules – protected connections

## Connections with internal steel plates

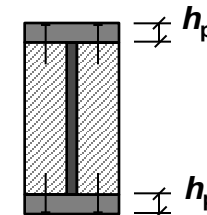
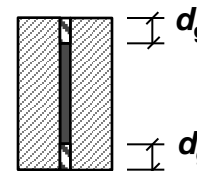
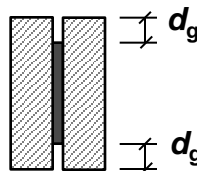
**width  $b_{st}$  of the steel plate  
(with unprotected edges)**

Unprotected edges in general	R30	$b_{st} \geq 200$ mm
	R60	$b_{st} \geq 280$ mm
Unprotected edges in one or two sides	R30	$b_{st} \geq 120$ mm
	R60	$b_{st} \geq 280$ mm



**steel plates narrower than the  
timber member are protected if**

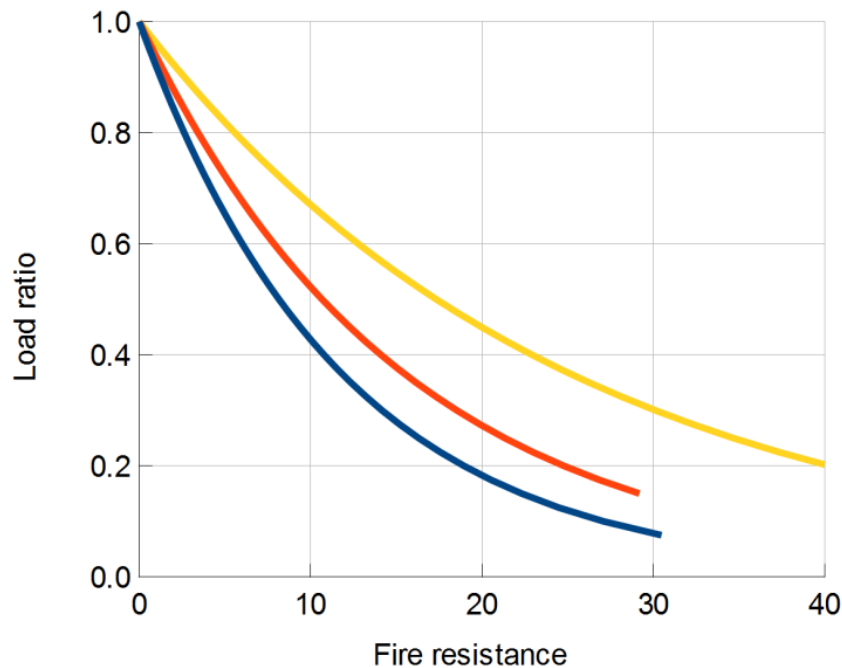
plate thickness $\leq 3$ mm	R30	$d_g \geq 30$ mm
	R60	$d_g \geq 60$ mm
joints with glued-in strips or protective wood based boards	R30	$d_g$ or $h_p \geq 10$ mm
	R60	$d_g$ or $h_p \geq 30$ mm



# Connections: Reduced load method

## 'Load-carrying capacity' vs Fire resistance

- assumed as one-parameter exponential empirical model
- model parameter  $k$  for each connection type and limited to a maximum fire exposure period



$$F_{v,Rk,fi} = \eta \cdot F_{v,Rk}$$

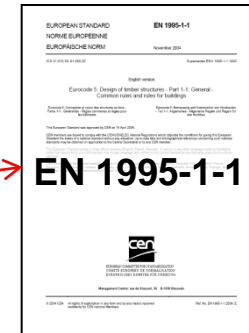
$$\eta = e^{-k \cdot t_{d,fi}}$$

- Steel-to-timber (dowels, bolts)
- Timber-to-timber (bolts)
- Timber-to-timber (dowels)

# Connections: Reduced load method

## Load-carrying capacity after a given fire exposure

$$F_{v,Rk,fi} = e^{-k \cdot t_{d,fi}} \cdot F_{v,Rk}$$



$$F_{v,Rd,fi} = e^{-k \cdot t_{d,fi}} \cdot F_{v,Rk} \cdot \frac{k_{fi}}{\gamma_{M,fi}}$$

Connection type	<i>k</i>	Maximum period of validity for <i>k</i>
Nails and screws	0.08	20 min.
Bolts wood-to-wood ( <i>d</i> ≥ 12)	0.065	30 min.
Bolts wood-to-wood ( <i>d</i> ≥ 12)	0.085	30 min.
Dowels wood-to-wood <sup>a</sup> ( <i>d</i> ≥ 12)	0.04	40 min.
Dowels steel-to-wood <sup>a</sup> ( <i>d</i> ≥ 12)	0.085	30 min.
Connectors (EN 912)	0.065	30 min.

<sup>a</sup> requires one bolt for every four dowels

- $F_{v,Rk}$  is the characteristic load-carrying capacity at normal temperature
- $t_{d,fi}$  is the design fire resistance (in minutes)
- $k_{fi}$  is a factor to convert 5-percentile values to 20-percentile
- $\gamma_{M,fi}$  is the partial safety factor for timber in fire

# Connections: Reduced load method

## Fire resistance for a given load level

$$t_{d,fi} = -\frac{1}{k} \ln \left( \eta_{fi} \cdot \eta_0 \cdot \frac{k_{mod}}{\gamma_M} \cdot \frac{\gamma_{M,fi}}{k_{fi}} \right)$$

$t_{d,fi}$  is the design fire resistance (in minutes)

$\eta_{fi}$  is the reduction factor for the design load in the fire situation  $\eta_{fi} = \frac{E_{d,fi}}{E_d} = \frac{G_k + \psi_{fi} \cdot Q_{k,1}}{\gamma_G \cdot G_k + \gamma_{Q,1} \cdot Q_{k,1}}$

$\eta_0$  is the degree of utilisation at normal temperature  $\eta_0 = \frac{E_d}{R_d}$

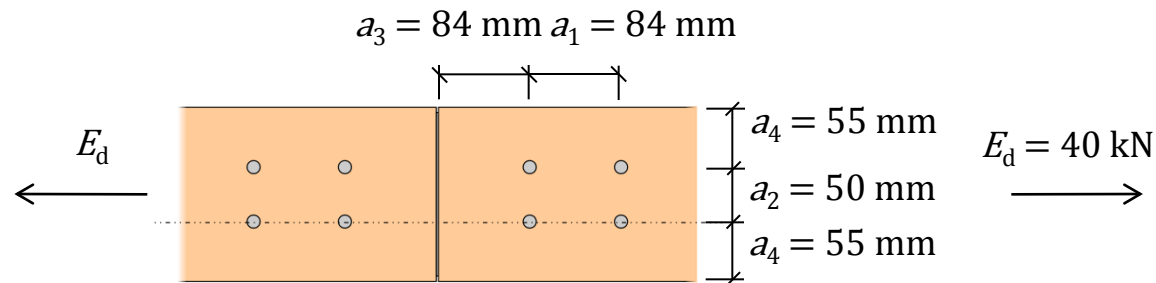
$k_{mod}$  is the modification factor from EN 1995-1-1

$\gamma_{M,fi}$  is the partial safety factor for timber in fire

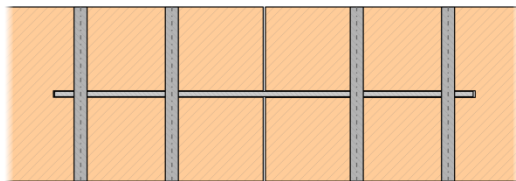
$\gamma_M$  is the partial safety factor at normal temperature

# Connections: Worked example

## Steel-to-timber dowelled connection with internal steel plate



$t_{d,fi} \geq 30 \text{ min ?}$



GL 24h  $\rightarrow \rho_k = 380 \text{ kg/m}^3$

$\varnothing 12$  dowels, class 6.8  $\rightarrow f_u = 600 \text{ N/mm}^2$

# Connections: Worked example

Load-carrying capacity at normal temperature (EN 1995-1-1, section 8)

- $F_{v,Rk} = 80 \text{ kN}$  (characteristic load-carrying capacity of the connection at normal temperature)
- $F_{v,Rd} = 49 \text{ kN}$  (design load-carrying capacity of the connection at normal temperature,  $\gamma_M = 1.3$  and  $k_{mod} = 0.8$ )

Effect of actions  $E_{d,fi,t}$  during fire exposure (EN 1995-1-2, section 2.4.2)

- $\eta_{fi} = \frac{E_{d,fi}}{E_d} = \frac{G_k + \psi_{fi} \cdot Q_{k,1}}{\gamma_G \cdot G_k + \gamma_{Q,1} \cdot Q_{k,1}} \rightarrow \eta_{fi} = 0.6$  (quite conservative assumption)
- $E_{d,fi} = \eta_{fi} \cdot E_d = 0.6 \times 40 \text{ kN} \rightarrow E_{d,fi} = 24 \text{ kN}$  (design effect of actions during fire exposure)

# Connections: Worked example

## Load-carrying capacity after a given fire exposure (EN 1995-1-2, section 6.2.2)

- $F_{V,Rd,fi} = e^{-k \cdot t_{d,fi}} \cdot F_{V,Rk} \cdot \frac{k_{fi}}{\gamma_{M,fi}}$  (Equations 6.5 and 6.6)
- $k = 0.085$  for dowelled steel-to-timber connections (Table 6.3)
- $t_{d,fi} = 30$  min
- $k_{fi} = 1.15$  for connections with side members of wood (Table 2.1)
- $\gamma_{M,fi} = 1.0$
- $F_{V,Rk} = 80$  kN
- $F_{V,Rd,fi} = e^{-0.085 \times 30} \cdot 80 \cdot \frac{1.15}{1.0} \rightarrow F_{V,Rd,fi} = 7$  kN  $\leq E_{d,fi} = 24$  kN ☹️



# Connections: Worked example

## Fire resistance for a given load level (EN 1995-1-2, section 6.2.2)

- $t_{d,fi} = -\frac{1}{k} \ln \left( \eta_{fi} \cdot \eta_0 \cdot \frac{k_{mod}}{\gamma_M} \cdot \frac{\gamma_{M,fi}}{k_{fi}} \right)$  (Equation 6.7)
- $k = 0.085$  for dowelled steel-to-timber connections (Table 6.3)
- $\eta_{fi} = 0.6$
- $\eta_0 = \frac{E_d}{R_d} = \frac{40 \text{ kN}}{49 \text{ kN}} = 0.82$  (degree of utilisation at normal temperature)
- $k_{mod} = 0.80$  and  $\gamma_M = 1.3$  (EN 1995-1-1, service class 1, medium-term actions)
- $k_{fi} = 1.15$  and  $\gamma_{M,fi} = 1.0$
- $t_{d,fi} = -\frac{1}{0.085} \ln \left( 0.6 \times 0.82 \cdot \frac{0.80}{1.3} \cdot \frac{1.0}{1.15} \right) \rightarrow t_{d,fi} = 15 \text{ min} \leq t_{d,fi,req} = 30 \text{ min}$



# Connections: Worked example

## Adding one protective layer of gypsum plasterboard type F

- $t_{ch} \geq t_{req} - 1.2 \cdot t_{d,fi}$  (Equation 6.3, where  $t_{ch}$  is the time until start of charring of the protected member)
- $t_{ch} = 2.8 \cdot h_p - 23$  (Equation 3.12, where  $h_p$  is the thickness of the gypsum plasterboard, in mm)
- $t_{req} = 30 \text{ min}$
- $t_{d,fi} = 15 \text{ min}$  (calculated according to Equation 6.7, as in the previous slide)
- $h_p \geq \frac{t_{req} - 1.2 \cdot t_{d,fi} + 23}{2.8} \rightarrow h_p \geq 13.5 \text{ mm}$  (minimum thickness of the gypsum plasterboard)

# Connections: Worked example

Note on the simplified rules:

- According to the simplified rules, the fire resistance would be

$$t_{d,fi} = 20 \text{ min} \quad (\text{Table 6.1})$$

- However, the simplified rules assume load ratios of

$$\eta_{fi} \leq 0.3,$$

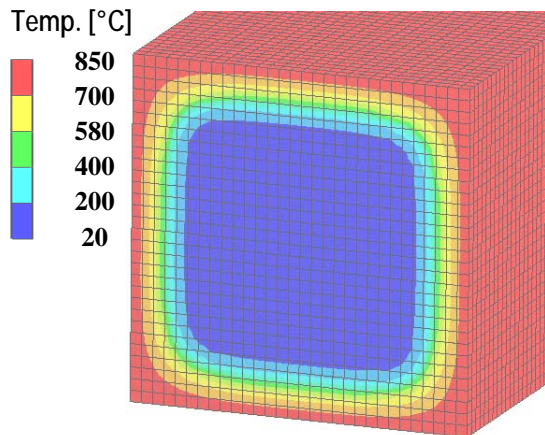
which might not always be the case!

# Fire design model for multiple shear steel-to-timber dowelled connections

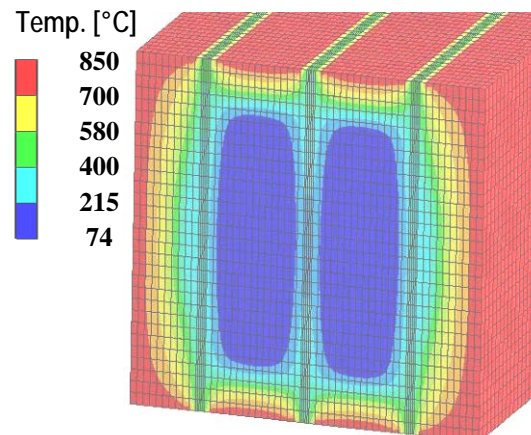


# Influence of steel plates and steel dowels on charring

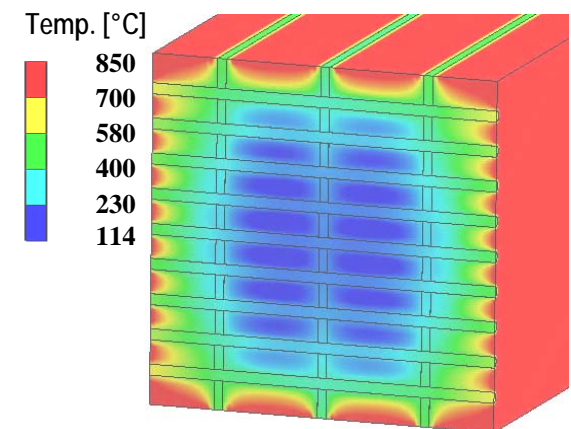
Timber



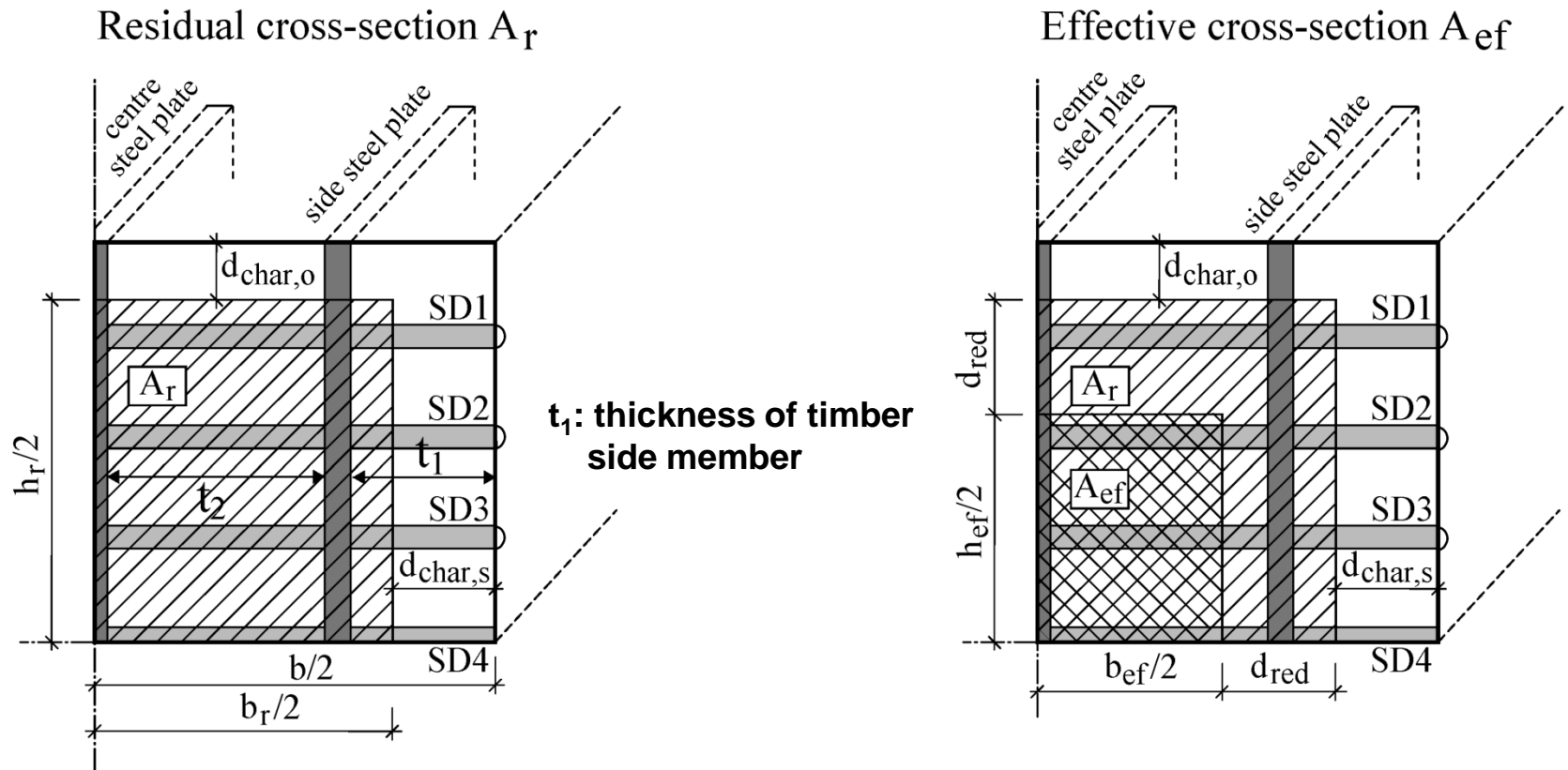
Timber with steel plates



Timber with steel plates and steel dowels



# Fire design model for multiple shear steel-to-timber dowelled connections



$$R_{d,t,fi} = A_{ef} \cdot f_{t,0,k} \cdot k_{fi}$$

# Fire design model for multiple shear steel-to-timber dowelled connections

## Fire safety in timber buildings



Technical guideline for Europe



## Informative annexes

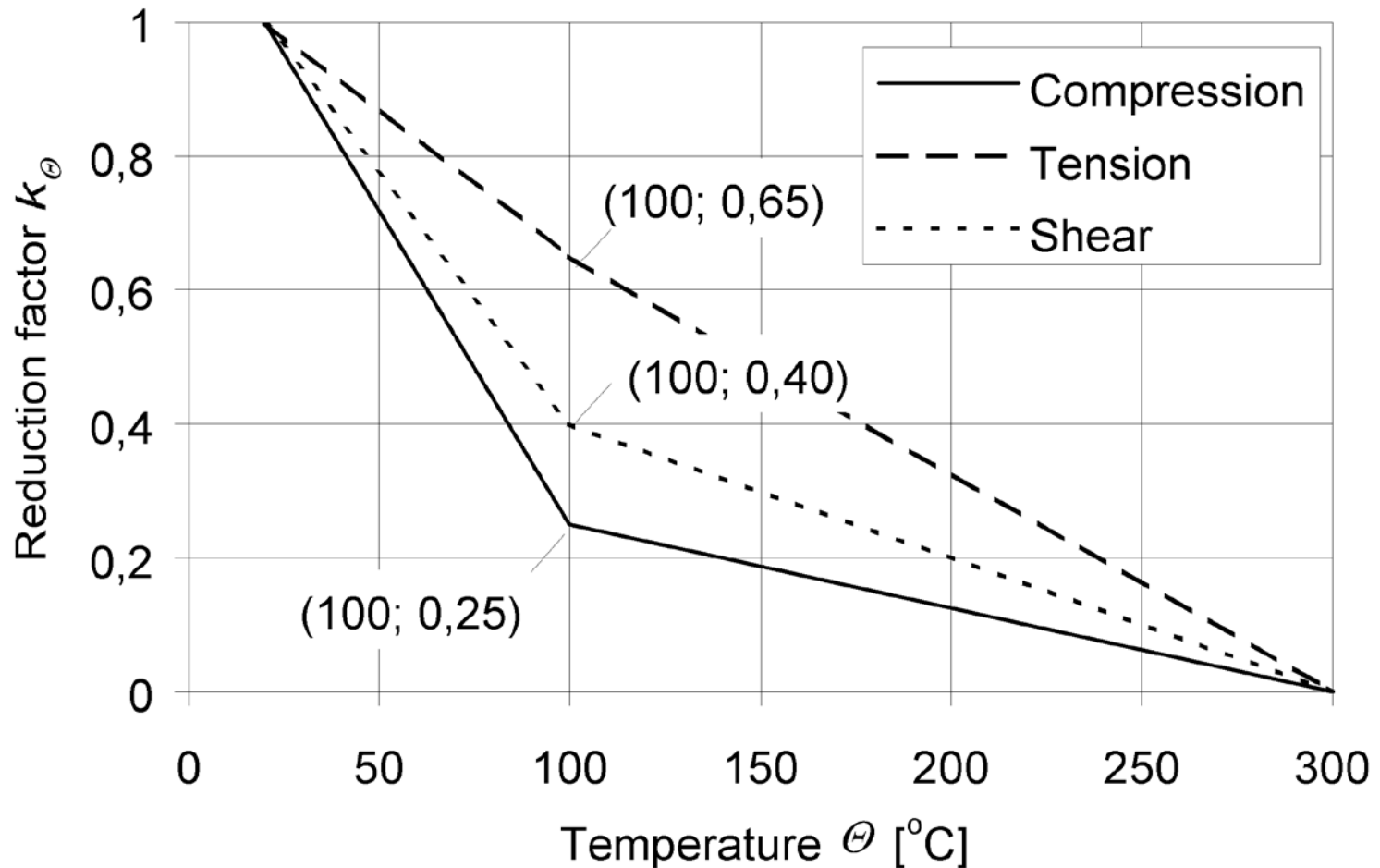
- **Parametric fire exposure**
- **Advanced calculation methods**
- **Load-bearing timber frame assemblies with cavity insulation**
- **Charring of members in wall and floor assemblies with void cavities**
- **Analysis of the separating function of wall and floor assemblies**



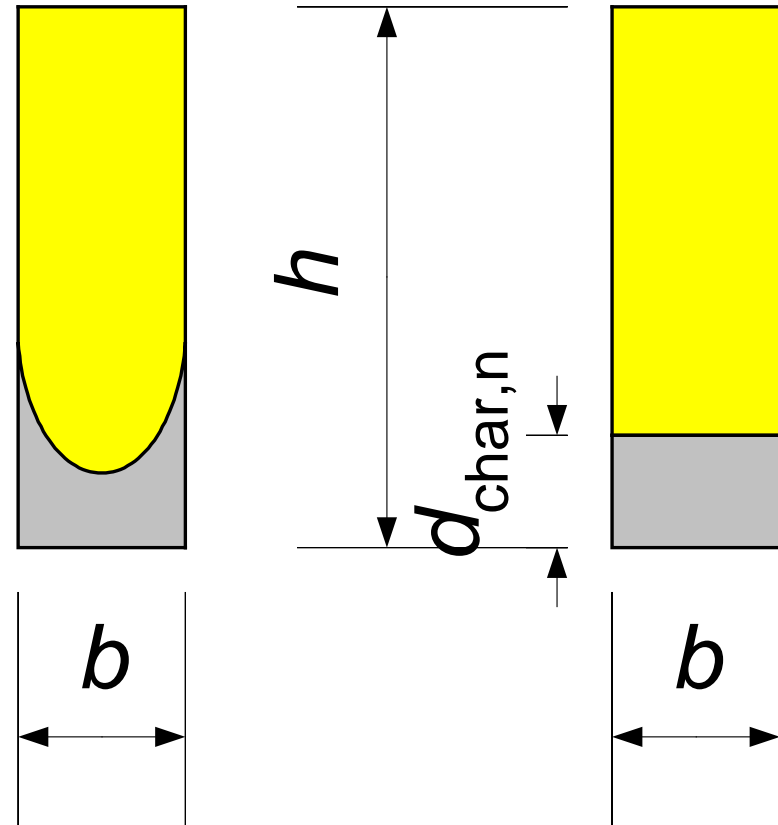
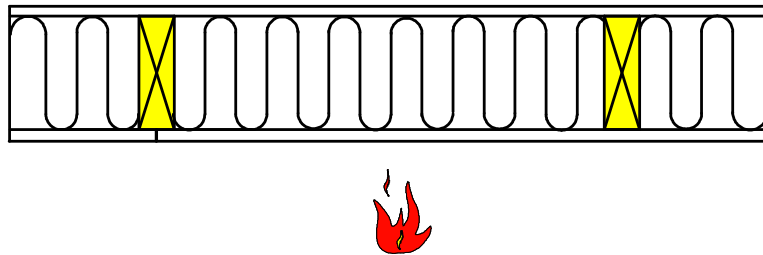
## Advanced calculation methods (e.g. FE analysis)

- **Thermal analysis**  
Effective thermal properties include effects of mass transport, and cracking and surface recession of char-layer (only valid for standard fire exposure)
- **Structural analysis**  
Thermo-mechanical properties include transient effects of combined moisture and elevated temperature and mechano-sorptive creep

# Advanced calculation methods (e.g. FE analysis)



# Timber frame assemblies with cavities completely filled with insulation



Modification factors  $k_{\text{mod,fi}}$  are given

# Fire separating function of walls and floors



# Requirements for separating function

- **Criterion I (insulation)**
  - $\Delta T \leq 140\text{k}$   
(average temperature rise)
  - $\Delta T \leq 180\text{k}$   
(maximum temperature rise)
- **Criterion E (integrity)**
  - no sustained flaming or hot gases to ignite a cotton pad
  - no cracks or openings in excess of certain dimensions



**Insulation I**



**Integrity E**

# Separating function of wall and floor assemblies

## Components additive method

$$t_{\text{ins}} = \sum_i t_{\text{ins},0,i} k_{\text{pos}} k_j$$

**Calculation of the time  $t_{\text{ins}}$  by adding the contribution to the fire resistance of the different layers**

# Separating function of wall and floor assemblies

## Components additive method

$$t_{\text{ins}} = \sum_i t_{\text{ins},0,i} k_{\text{pos}} k_j$$

**Basic value of layer i**

# Separating function of wall and floor assemblies

## Components additive method

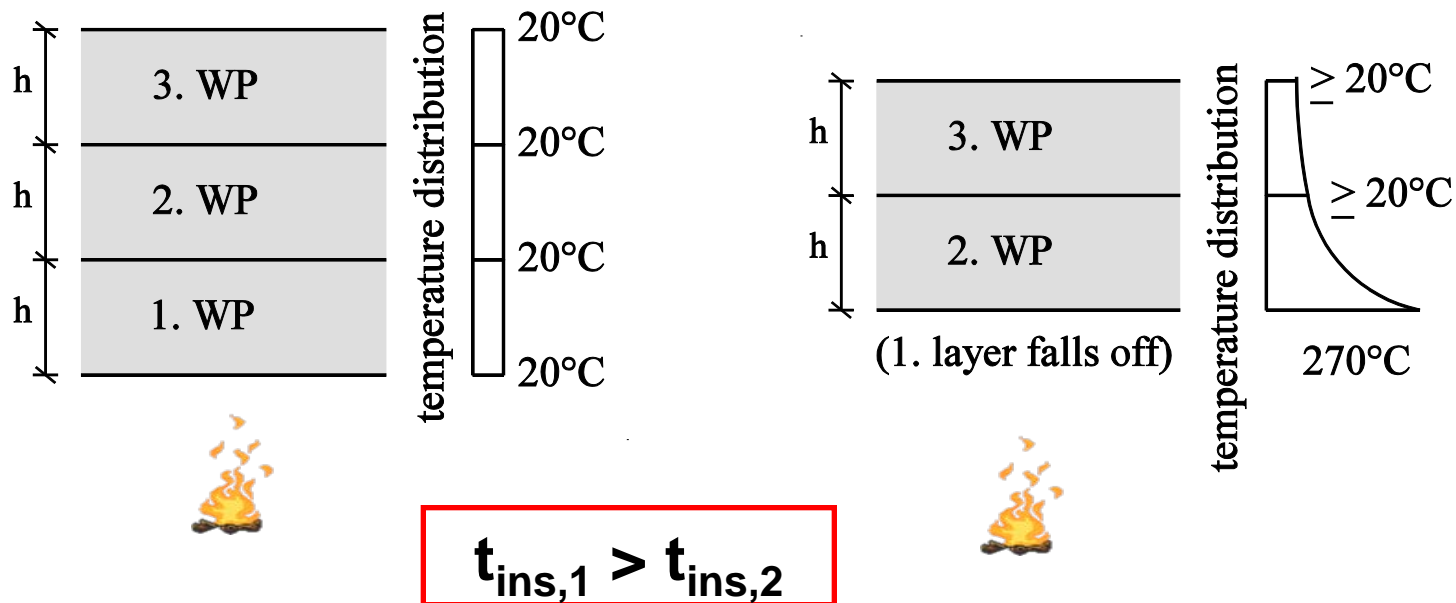
$$t_{\text{ins}} = \sum_i t_{\text{ins},0,i} k_{\text{pos}} k_j$$

**Position coefficient**



# Separating function of wall and floor assemblies

## Position coefficient $k_{pos}$



The coefficient  $k_{pos}$  considers the influence of the position of the layers in the assembly

# Separating function of wall and floor assemblies

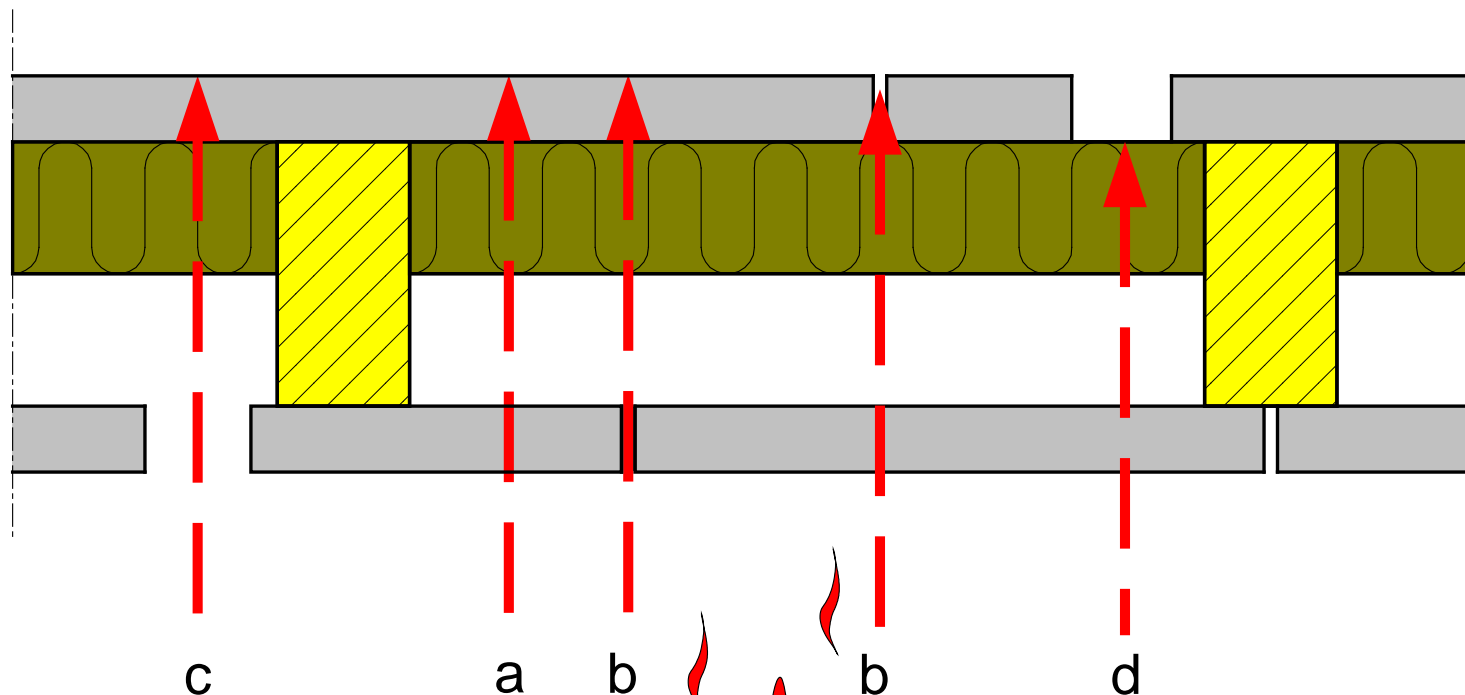
## Components additive method

$$t_{\text{ins}} = \sum_i t_{\text{ins},0,i} k_{\text{pos}} k_j$$

**Joint coefficient  
for joints not backed  
by e.g. battens**

# Separating function of wall and floor assemblies

## Components additive method



**Heat paths**

# Separating function: Worked example

## 1. Wall – Fire resistance EI 60, Geometry

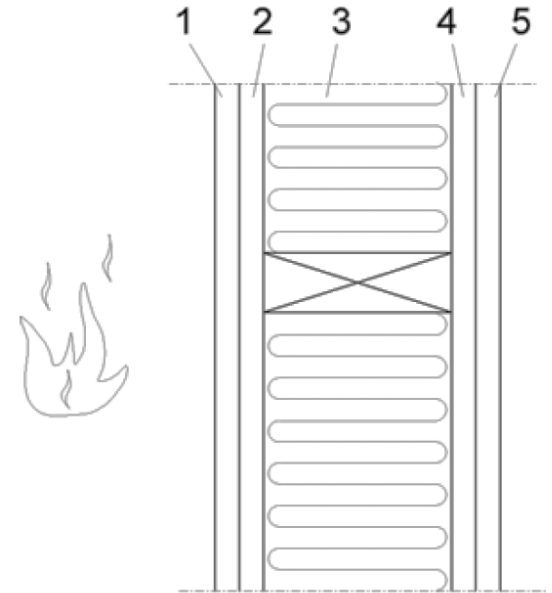
**Layer 1:** Gypsum plasterboard type A, 12.5 mm

**Layer 2:** Plywood, 12 mm

**Layer 3:** Rock fibre batts, 80 mm;  $\rho = 26 \text{ kg/m}^3$

**Layer 4:** Plywood, 12 mm

**Layer 5:** Gypsum plasterboard type A, 12.5 mm



# Separating function: Worked example

## 2. Wall – Fire resistance EI 60, Basic value of layers

**Layer 1:** Gypsum plasterboard type A, 12.5 mm

$$t_{ins,0} = 1.4 \cdot h_p = 1.4 \cdot 1.5 = 17.5 \text{ min}$$

**Layer 2:** Plywood, 12 mm

$$t_{ins,0} = 0.95 \cdot h_p = 0.95 \cdot h_p = 11 \text{ min}$$

**Layer 3:** Rock fibre batts, 80 mm;  $\rho = 26 \text{ kg/m}^3$

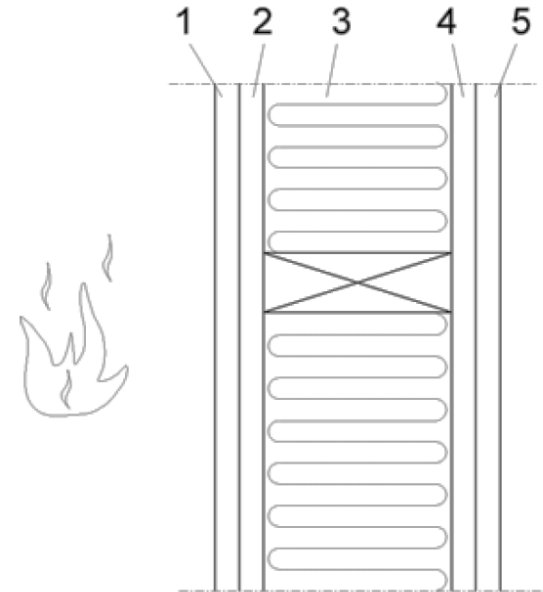
$$t_{ins,0,i} = 0.2 \cdot h_{ins} \cdot k_{dens} = 0.2 \cdot 80 \cdot 1.0 = 16 \text{ min}$$

**Layer 4:** Plywood, 12 mm

$$t_{ins,0} = 0.95 \cdot h_p = 0.95 \cdot h_p = 11 \text{ min}$$

**Layer 5:** Gypsum plasterboard type A, 12.5 mm

$$t_{ins,0} = 1.4 \cdot h_p = 1.4 \cdot 1.5 = 17.5 \text{ min}$$



# Separating function: Worked example

## 3. Wall – Fire resistance EI 60, Position coefficients

Table E5 — Position coefficients  $k_{pos}$  for walls with double layered panels

Construction: Layer number and material		Layer number				
		1	2	3	4	5
1, 2, 4, 5 3	Wood-based panel Void	0,7	0,9	1,0	0,5	0,7
1, 2, 4, 5 3	Gypsum plasterboard type A or H Void	1,0	0,8	1,0	0,8	0,7
1, 5 2, 4 3	Gypsum plasterboard type A or H Wood-based panel Void	1,0	0,8	1,0	0,8	0,7
1, 5 2, 4 3	Wood-based panel Gypsum plasterboard type A or H Void	1,0	0,6	1,0	0,8	0,7
1, 2, 4, 5 3	Wood-based panel Rock fibre batts	0,7	0,6	1,0	1,0	1,5
1, 2, 4, 5 3	Gypsum plasterboard type A or H Rock fibre batts	1,0	0,6	1,0	0,9	1,5
1, 5 2, 4 3	Gypsum plasterboard type A or H Wood-based panel Rock fibre batts	1,0	0,8	1,0	1,0	1,2
1, 5 2, 4 3	Wood-based panel Gypsum plasterboard type A or H Rock fibre batts	1,0	0,6	1,0	1,0	1,5

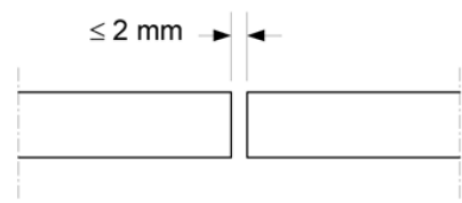
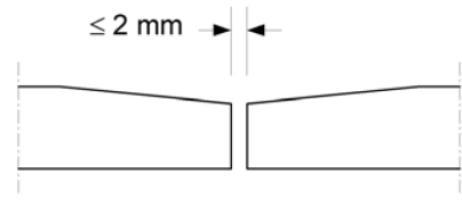
# Separating function: Worked example

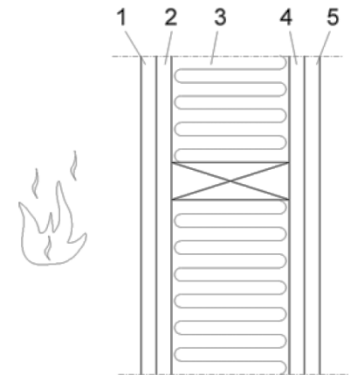
## 4. Wall – Fire resistance EI 60, Joint coefficients

Layer 1 to 4:  $k_j = 1.0$  (layer backed by other layer)

Layer 5:  $k_j = 1.0$  (filled joints)

Table E7 — Joint coefficient  $k_j$  to account for the effect of joints in panels of gypsum plasterboard which are not backed by battens

	Joint type	Type	$k_j$	
			Filled joints	Unfilled joints
a		A, H, F	1,0	0,2
b		A, H, F	1,0	0,15



# Separating function: Worked example

## 5. Wall – Fire resistance EI 60

**Layer 1:** Gypsum plasterboard type A, 12.5 mm

**Layer 2:** Plywood, 12 mm

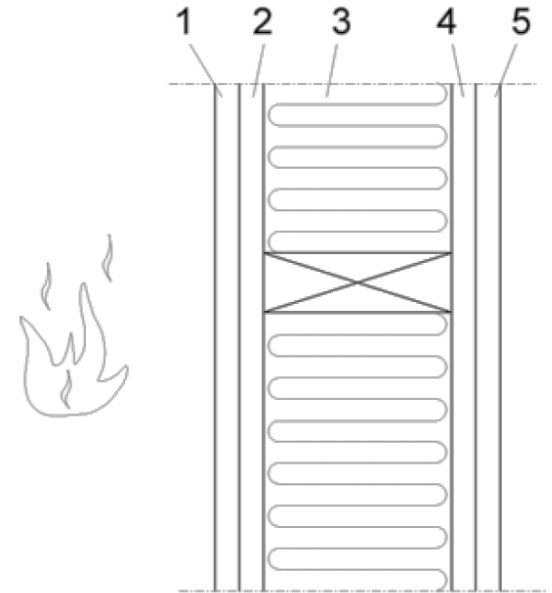
**Layer 3:** Rock fibre batts, 80 mm;  $\rho = 26 \text{ kg/m}^3$

**Layer 4:** Plywood, 12 mm

**Layer 5:** Gypsum plasterboard type A, 12.5 mm

$$t_{\text{ins}} = \sum_i t_{\text{ins},0,i} k_{\text{pos}} k_j$$

$$t_{\text{ins}} = 17.5 \cdot 1.0 + 11 \cdot 0.8 + 16 \cdot 1.0 + 11 \cdot 1.0 + 17.5 \cdot 1.2 = 74 \text{ min} \quad \text{😊}$$







Zürich, 7 storeys (Switzerland)



Steinhausen, 6 storeys (Switzerland)



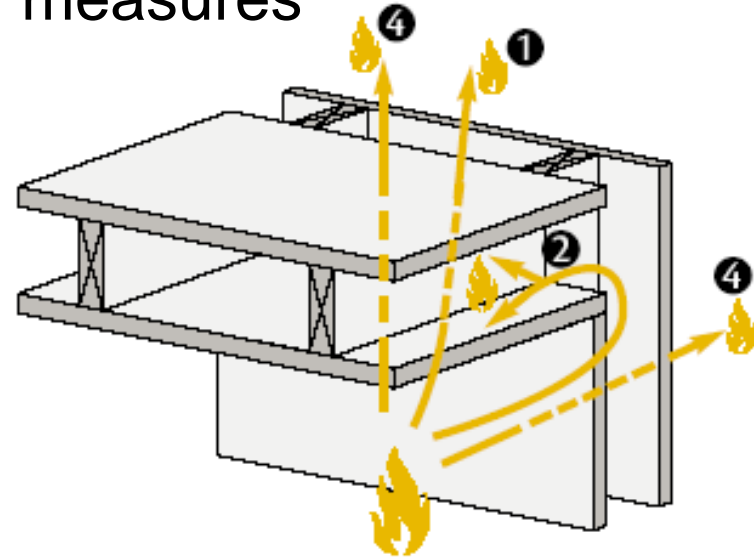
Lugano, 6 storeys (Switzerland)



Baar, 5 storeys (Switzerland)

# Quality of construction

- Fire safety plan with all fire safety measures
- Careful planning and detailing
- Professionally implementation of fire safety measures during the execution
- Periodic controls and maintenance
- The intensity of maintenance and controls must be set depending of the type of structures and the type and importance of the building



## Concluding remarks

- **EN 1995-1-2 has filled many gaps in the knowledge of structural timber design in fire**
- **However, some problems are still to be solved, hopefully before the next generation of Eurocodes will be published**
- **Further knowledge in “Fire safety in Timber Buildings”  
Technical guideline for Europe  
SP Report 2010**



# Future evolution EN 1995-1-2

- Evolution group: D. Dhima, A. Frangi (Chair), A. Just, P. Kuklik, J. Schmid, N. Werther
- Simplification (“only one design principle shall be available”)
- Harmonisation (Annexes should be moved to the main part; other parts and other ENs)
- Improvement / extension
  - Cross-laminated timber panel (new rules)
  - Timber-concrete-composite elements (new rules)
  - Connections (Improved rules)
  - Failure of claddings (Improved rules)
  - Separating function (Improved rules)

<p>EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM</p> <hr/> <p>ICS 91.010.30; 13.220.60; 91.080.20</p>	<p><b>EN 1995-1-2</b></p> <p>November 2004</p> <hr/> <p>Incorporating corrigenda June 2006 and March 2009 Supersedes ENV 1995-1-2:1994</p>
<p>English version</p> <p><b>Eurocode 5: Design of timber structures - Part 1-2: General - Structural fire design</b></p>	
<p><small>Eurocode 5: Conception et Calcul des structures en bois - Part 1-2: Généralité - Calcul des structures en bois</small></p>	<p><small>Eurocode 5: Entwurf, Berechnung und Bemessung von Holzbauteilen - Teil 1-2: Allgemeine Regeln - Bemessung für den Brandfall</small></p>
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